

# CERTIFICATE

## of Product Conformity (QAL1)

Certificate No.: 0000056507

**AMS designation:** GM32 LowNO<sub>x</sub> GMP for NO and SO<sub>2</sub>

**Manufacturer:** SICK AG  
Nimburger Straße 11  
79276 Reute  
Germany

**Test Laboratory:** TÜV Rheinland Energy GmbH

**This is to certify that the AMS has been tested and certified  
according to the standards**

**EN 15267-1 (2009), EN 15267-2 (2009), EN 15267-3 (2007)  
and EN 14181 (2014).**

Certification is awarded in respect of the conditions stated in this certificate  
(this certificate contains 7 pages).



Suitability Tested  
EN 15267  
QAL1 Certified  
Regular  
Surveillance

www.tuv.com  
ID 0000056507

Publication in the German Federal Gazette  
(BAnz) of 26 March 2018

This certificate will expire on:  
25 March 2023

German Federal Environment Agency  
Dessau, 13 April 2018

TÜV Rheinland Energy GmbH  
Cologne, 12 April 2018



Dr. Marcel Langner  
Head of Section II 4.1



ppa. Dr. Peter Wilbring

[www.umwelt-tuv.eu](http://www.umwelt-tuv.eu)  
[tre@umwelt-tuv.eu](mailto:tre@umwelt-tuv.eu)  
Phone: + 49 221 806-5200

TÜV Rheinland Energy GmbH  
Am Grauen Stein  
51105 Köln

Test institute accredited to EN ISO/IEC 17025:2005 by DAkkS (German Accreditation Body).  
This accreditation is limited to the accreditation scope defined in the enclosure to the certificate D-PL-11120-02-00.

<b>Test Report:</b>	936/21239647/A dated 4 October 2017
<b>Initial certification:</b>	26 March 2018
<b>Expiry date:</b>	25 March 2023
<b>Publication:</b>	BAnz AT 26.03.2018 B8, chapter I number 3.3

### **Approved application**

The tested AMS is suitable for use at combustion plants according to Directive 2010/75/EU, chapter III (13<sup>th</sup> BImSchV), at waste incineration plants according to Directive 2010/75/EU, chapter IV (17<sup>th</sup> BImSchV), the 27<sup>th</sup> BImSchV, 30<sup>th</sup> BImSchV and TA Luft. The measured ranges have been selected so as to ensure as broad a field of application as possible.

The suitability of the AMS for this application was assessed on the basis of a laboratory test and a three-month field test at a waste incineration plant.

The AMS is approved for an ambient temperature range of -20 °C to +50 °C.

The notification of suitability of the AMS, performance testing and the uncertainty calculation have been effected on the basis of the regulations applicable at the time of testing. As changes in legal provisions are possible, any potential user should ensure that this AMS is suitable for monitoring the limit values relevant to the application.

Any potential user should ensure, in consultation with the manufacturer, that this AMS is suitable for the installation at which it will be installed.

### **Basis of the certification**

This certification is based on:

- Test report 936/21239647/A dated 4 October 2017 issued by TÜV Rheinland Energy GmbH
- Suitability announced by the German Federal Environment Agency (UBA) as the relevant body
- The ongoing surveillance of the product and the manufacturing process

Publication in the German Federal Gazette BAnz AT 26.03.2018 B8, chapter I number 3.3,  
UBA announcement dated 21 February 2018:

**AMS designation:**

GM32 LowNO<sub>x</sub> GMP for NO and SO<sub>2</sub>

**Manufacturer:**

SICK AG, Reute

**Field of application:**

For plants requiring official approval and for plants according to the 27<sup>th</sup> BImSchV

**Measuring ranges during performance testing:**

Component	Certification range	Supplementary measuring ranges		Unit
SO <sub>2</sub>	0–75	0–1 000	0–2 500	mg/m <sup>3</sup> ·m*
NO	0–70	0–700	0–1 302	mg/m <sup>3</sup> ·m*

\* at a measurement path length of 1 m

**Software versions:**

9246548\_YXI6\_160914  
Operating software: SOPAS ET 3.2.4

**Restrictions:**

none

**Notes:**

1. The maintenance interval is four weeks.
2. The influence of vibration was assessed with a GMP measuring rod of 2 m in length.

**Test Report:**

TÜV Rheinland Energy GmbH, Cologne  
Report no.: 936/21239647/A dated 4 October 2017



**Certified product**

This certification applies to automated measurement systems conforming to the following description:

The GM32 LowNO<sub>x</sub> GMP In-Situ gas analyser continually monitors NO and SO<sub>2</sub> concentrations in gas ducts.

The GM32 LowNO<sub>x</sub> GMP In-Situ gas analyser, GMP measuring probe version, relies on the in-situ technology with direct opto-electronic measurement. Measured values are collected directly and contactless in the gas flow via an open measurement path of the GMP measuring probe which extends into the duct.

The measuring system under test consisted of:

- Sender/receiver unit (SR unit)
- GMP measuring probe
- Purge air attachment for SR unit and reflector
- SLV4 purge air unit for SR unit and reflector
- Connection unit c/w I/O modules
- SICK SOPAS ET parameterisation software
- Heated filter box

Active measurement path or open measurement path and factors:

Measuring gap in mm	Factor for the upper range value (URV)	Available rod lengths (nominal) in mm
250	URV* 4	900, 1500, 2000, 2500
500	URV* 2	1500, 2000, 2500
750	URV* 1.333	1500, 2000, 2500
1000	URV* 1	1500, 2000, 2500
1250	URV* 0.8	2000, 2500
1500	URV* 0.666	2000, 2500
1750	URV* 0.571	2500

The current software version is:

9246548\_YX16\_160914.

Operating software: SOPAS ET 3.2.4

The current manual version is:

8012706/ZVF0/V2-1/2018-02.

### General remarks

This certificate is based upon the equipment tested. The manufacturer is responsible for ensuring that on-going production complies with the requirements of the EN 15267. The manufacturer is required to maintain an approved quality management system controlling the manufacturing process for the certified product. Both the product and the quality management systems shall be subject to regular surveillance.

If a product of the current production does not conform to the certified product, TÜV Rheinland Energy GmbH must be notified at the address given on page 1.

A certification mark with an ID-Number that is specific to the certified product is presented on page 1 of this certificate.

This document as well as the certification mark remains property of TÜV Rheinland Energy GmbH. Upon revocation of the publication the certificate loses its validity. After the expiration of the certificate and on request of TÜV Rheinland Energy GmbH this document shall be returned and the certificate mark must no longer be used.

The relevant version of this certificate and its expiration date are also accessible on the internet at [qal1.de](http://qal1.de).

Certification of the GM32 LowNO<sub>x</sub> GMP measuring system is based on the documents listed below and the regular, continuous surveillance of the manufacturer's quality management system:

### Initial certification according to EN 15267

Certificate no. 0000056507: 13 April 2018  
Expiry date of the certificate: 25 March 2023

Test report: 936/21239647/A dated 4 October 2017  
TÜV Rheinland Energy GmbH, Cologne  
Publication: BAnz AT 26.03.2018 B8, chapter I number 3.3  
UBA announcement dated 21 February 2018

### Calculation of overall uncertainty according to EN 14181 and EN 15267-3

#### Measuring system

Manufacturer	Sick AG
AMS designation	GM32 LowNOx GMP
Serial number of units under test	16308009 / 16308010 / 16278029 / 16278030
Measuring principle	DOAS

#### Test report

Test laboratory	TÜV Rheinland
Date of report	2017-10-04

#### Measured component

Certification range	NO	0 - 70 mg/m <sup>3</sup>
---------------------	----	--------------------------

#### Evaluation of the cross-sensitivity (CS)

(system with largest CS)

Sum of positive CS at zero point	0.45 mg/m <sup>3</sup>
Sum of negative CS at zero point	0.00 mg/m <sup>3</sup>
Sum of positive CS at span point	1.69 mg/m <sup>3</sup>
Sum of negative CS at span point	-1.97 mg/m <sup>3</sup>
Maximum sum of cross-sensitivities	-1.97 mg/m <sup>3</sup>
Uncertainty of cross-sensitivity	$u_i$ -1.136 mg/m <sup>3</sup>

#### Calculation of the combined standard uncertainty

##### Tested parameter

			$u^2$
Standard deviation from paired measurements under field conditions *	$u_D$	0.476 mg/m <sup>3</sup>	0.227 (mg/m <sup>3</sup> ) <sup>2</sup>
Lack of fit	$u_{lof}$	-0.287 mg/m <sup>3</sup>	0.082 (mg/m <sup>3</sup> ) <sup>2</sup>
Zero drift from field test	$u_{d,z}$	-0.121 mg/m <sup>3</sup>	0.015 (mg/m <sup>3</sup> ) <sup>2</sup>
Span drift from field test	$u_{d,s}$	-0.606 mg/m <sup>3</sup>	0.367 (mg/m <sup>3</sup> ) <sup>2</sup>
Influence of ambient temperature at span	$u_t$	0.153 mg/m <sup>3</sup>	0.023 (mg/m <sup>3</sup> ) <sup>2</sup>
Influence of supply voltage	$u_v$	0.074 mg/m <sup>3</sup>	0.005 (mg/m <sup>3</sup> ) <sup>2</sup>
Cross-sensitivity (interference)	$u_i$	-1.136 mg/m <sup>3</sup>	1.290 (mg/m <sup>3</sup> ) <sup>2</sup>
Influence of sample gas pressure	$u_p$	0.785 mg/m <sup>3</sup>	0.616 (mg/m <sup>3</sup> ) <sup>2</sup>
Uncertainty of reference material at 70% of certification range	$u_{rm}$	0.566 mg/m <sup>3</sup>	0.320 (mg/m <sup>3</sup> ) <sup>2</sup>
Excursion of measurement beam	$u_{mb}$	0.370 mg/m <sup>3</sup>	0.137 (mg/m <sup>3</sup> ) <sup>2</sup>

\* The larger value is used :

"Repeatability standard deviation at set point" or

"Standard deviation from paired measurements under field conditions"

Combined standard uncertainty ( $u_c$ )	$u_c = \sqrt{\sum (u_{max,j})^2}$	1.76 mg/m <sup>3</sup>
Total expanded uncertainty	$U = u_c * k = u_c * 1.96$	3.44 mg/m <sup>3</sup>

#### Relative total expanded uncertainty

Requirement of 2010/75/EU	U in % of the ELV 50 mg/m <sup>3</sup>	6.9
Requirement of EN 15267-3	U in % of the ELV 50 mg/m <sup>3</sup>	20.0
	U in % of the ELV 50 mg/m <sup>3</sup>	15.0



**Calculation of overall uncertainty according to EN 14181 and EN 15267-3**

**Measuring system**

Manufacturer	Sick AG
AMS designation	GM32 LowNOx GMP
Serial number of units under test	16308009 / 16308010 / 16278029 / 16278030
Measuring principle	DOAS

**Test report**

Test laboratory	936/21239647/A
Date of report	TÜV Rheinland
	2017-10-04

**Measured component**

Certification range	SO <sub>2</sub>	0 - 75 mg/m <sup>3</sup>
---------------------	-----------------	--------------------------

**Evaluation of the cross-sensitivity (CS)**

(system with largest CS)

Sum of positive CS at zero point	0.00 mg/m <sup>3</sup>
Sum of negative CS at zero point	0.00 mg/m <sup>3</sup>
Sum of positive CS at span point	1.66 mg/m <sup>3</sup>
Sum of negative CS at span point	0.00 mg/m <sup>3</sup>
Maximum sum of cross-sensitivities	1.66 mg/m <sup>3</sup>
Uncertainty of cross-sensitivity	u <sub>i</sub> 0.957 mg/m <sup>3</sup>

**Calculation of the combined standard uncertainty**

**Tested parameter**

			u <sup>2</sup>
Standard deviation from paired measurements under field conditions *	u <sub>D</sub>	0.417 mg/m <sup>3</sup>	0.174 (mg/m <sup>3</sup> ) <sup>2</sup>
Lack of fit	u <sub>lof</sub>	-0.342 mg/m <sup>3</sup>	0.117 (mg/m <sup>3</sup> ) <sup>2</sup>
Zero drift from field test	u <sub>d,z</sub>	0.173 mg/m <sup>3</sup>	0.030 (mg/m <sup>3</sup> ) <sup>2</sup>
Span drift from field test	u <sub>d,s</sub>	-0.303 mg/m <sup>3</sup>	0.092 (mg/m <sup>3</sup> ) <sup>2</sup>
Influence of ambient temperature at span	u <sub>t</sub>	0.473 mg/m <sup>3</sup>	0.224 (mg/m <sup>3</sup> ) <sup>2</sup>
Influence of supply voltage	u <sub>v</sub>	0.139 mg/m <sup>3</sup>	0.019 (mg/m <sup>3</sup> ) <sup>2</sup>
Cross-sensitivity (interference)	u <sub>i</sub>	0.957 mg/m <sup>3</sup>	0.916 (mg/m <sup>3</sup> ) <sup>2</sup>
Influence of sample gas pressure	u <sub>p</sub>	0.853 mg/m <sup>3</sup>	0.728 (mg/m <sup>3</sup> ) <sup>2</sup>
Uncertainty of reference material at 70% of certification range	u <sub>rm</sub>	0.606 mg/m <sup>3</sup>	0.368 (mg/m <sup>3</sup> ) <sup>2</sup>
Excursion of measurement beam	u <sub>mb</sub>	0.337 mg/m <sup>3</sup>	0.114 (mg/m <sup>3</sup> ) <sup>2</sup>

\* The larger value is used :

"Repeatability standard deviation at set point" or

"Standard deviation from paired measurements under field conditions"

Combined standard uncertainty (u<sub>c</sub>)

$$u_c = \sqrt{\sum (u_{\max, j})^2} \quad 1.67 \text{ mg/m}^3$$

Total expanded uncertainty

$$U = u_c * k = u_c * 1.96 \quad 3.27 \text{ mg/m}^3$$

**Relative total expanded uncertainty**

Requirement of 2010/75/EU

Requirement of EN 15267-3

U in % of the ELV 50 mg/m<sup>3</sup> **6.5**

U in % of the ELV 50 mg/m<sup>3</sup> **20.0**

U in % of the ELV 50 mg/m<sup>3</sup> **15.0**