

Certificate number: 4057004-ts

# CERTIFICATE

of product conformity (QAL 1)

Certificate number: 4057004-ts

<b>Certified AMS</b>	MGA 20 for CO, NO, SO <sub>2</sub> , NO <sub>2</sub> , NO <sub>x</sub> , N <sub>2</sub> O, CH <sub>4</sub> , CO <sub>2</sub> and O <sub>2</sub>
<b>Manufacturer</b>	Dr. Födisch Umweltmesstechnik AG Zwenkauer Straße 159 D-04420 Markranstädt Germany

**Test institute** TÜV SÜD Industrie Service GmbH

**This is to certify that the AMS has been tested and found to comply with the standards  
DIN EN 15267-1 (2009), DIN EN 15267-2 (2023), DIN EN 15267-3 (2008) and  
DIN EN 14181 (2015).**

**Certification applies to the conditions listed in this certificate  
(the certificate consists of 16 pages).**

This certificate replaces the certificate 3610685-ts dated  
31 October 2024.



Certificate No.: 4057004-ts

**Publication in the German Federal Gazette  
(BAnz) of 19 May 2025**

**This certificate will expire on:  
18 May 2030**

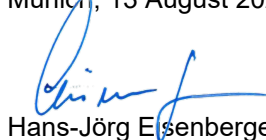
Umweltbundesamt  
Dessau, 14 August 2025

TÜV SÜD Industrie Service GmbH  
Testing laboratory emission measurement/  
calibration  
Munich, 13 August 2025



Dr. Marcel Langner

Head of Section II 4



Hans-Jörg Eisenberger

Certificate number: 4057004-ts

<b>Test report</b>	4057004_V2 from 11 September 2024
<b>Initial certification</b>	31 October 2024
<b>Certification validity until</b>	18 May 2030 (5 years)
<b>Publication</b>	BAnz AT 19 May 2025 B3, chapter I, no 2.1

### Approved application

The tested AMS is suitable for use at plants requiring authorisation in compliance with the 13<sup>th</sup> BImSchV:2021, the 17<sup>th</sup> BImSchV:2021 and the 30<sup>th</sup> BImSchV:2019 and TA-Luft:2021 plants in accordance with the 27<sup>th</sup> BImSchV:2013 and the 44<sup>th</sup> BImSchV:2021. The suitability of the AMS for this application was assessed on the basis of a laboratory test and a field test of the measuring system lasting over three months at a plant in compliance with the 17<sup>th</sup> BImSchV:2021. The measuring system is authorized for the ambient temperature range from +5 °C to +40 °C.

The AMS publication, the suitability test and the performance of the uncertainty calculations were conducted based on the provisions valid at the time of testing. Due to possible amendments to legal foundations, every user should ensure before use of the AMS that it is suitable for monitoring the applicable values.

The operator should consult the manufacturer to ensure that the AMS is suitable for the plant at which it is to be installed.

### Note:

The legal regulations mentioned do not always have to correspond to the current state of legislation. Each user should ensure, if necessary, in consultation with the competent authority, that this AMS fulfils the legal requirements for the intended use. Furthermore, it cannot be ruled out that legal regulations on the use of a measuring system for emission monitoring may change during the term of the certificate.

### Certification basis

This certificate is based on:

- TÜV SÜD Industrie Service GmbH test report 4057004\_V2 from 11 September 2024
- Suitability announcement by the German Federal Environmental Agency as relevant body
- The ongoing surveillance of the product and the manufacturing process

- Publication in the German Federal Gazette (BAnz AT 19.05.2025 B3, chapter I, no. 2.1, UBA announcement from 2 April 2025)

**AMS:** MGA 20 for CO, NO, SO<sub>2</sub>, NO<sub>2</sub>, NO<sub>x</sub>, N<sub>2</sub>O, CH<sub>4</sub>, CO<sub>2</sub> and O<sub>2</sub>

**Manufacturer:** Dr. Födisch Umweltmesstechnik AG  
Markranstädt

**Suitability:** For plants requiring approval to the 13<sup>th</sup> BImSchV, 17<sup>th</sup> BImSchV, 30<sup>th</sup> BImSchV, TA-Luft as well as plants according to 27<sup>th</sup> BImSchV and 44<sup>th</sup> BImSchV

**Measurement ranges in the suitability test:**

Component	Certification range	Additional measurement ranges		Unit
CO	0 - 75	0 - 5000	-	mg/m <sup>3</sup>
NO	0 - 50	0 - 80	0 - 3000	mg/m <sup>3</sup>
NO <sub>2</sub>	0 - 50	0 - 1000	-	mg/m <sup>3</sup>
NO <sub>x</sub> as NO <sub>2</sub> [virtual]	0 - 80	0 - 3000	-	mg/m <sup>3</sup>
N <sub>2</sub> O	0 - 50	0 - 2000	-	mg/m <sup>3</sup>
SO <sub>2</sub>	0 - 45	0 - 75	0 - 2000	mg/m <sup>3</sup>
CH <sub>4</sub>	0 - 50	0 - 1500	-	mg/m <sup>3</sup>
CO <sub>2</sub>	0 - 25	0 - 50		Vol.-%
O <sub>2</sub>	0 - 25	-	-	Vol.-%

**Software version:**

MGA 20 (Mainboard | Display): V 3.30 | 2.40

**Restrictions:**

None

**Notes:**

1. The analyser must be operated with the active Thermo-AUTOCAL function.
2. The AMS must be operated with an interval of 12 h for automatic zero-point adjustment or O<sub>2</sub> span point adjustment.
3. To adhere to the required CO total measurement uncertainty at a limit value of 50 mg/m<sup>3</sup> the alignment must be conducted using a test gas with a tolerance of 1 %.
4. When checking and adjusting span points for CO, NO, NO<sub>2</sub>, SO<sub>2</sub>, NO<sub>x</sub>, N<sub>2</sub>O, CH<sub>4</sub> and CO<sub>2</sub> the addition of test gas with moisture is conducted locally on the 3-way valve in front of the measurement gas cooler or via the test gas entry on the sample probe.
5. The transfer of analogue and digital signals can alternatively be conducted using the digital interface Modbus TCP/IP according to VDI 4201 part 1 and 3.

6. The service life of the  $\text{NH}_3$  filter specified by the manufacturer must be observed.
7. The maintenance interval is four weeks.
8. If the measuring system is exposed to  $\text{NH}_3$  concentrations greater than  $10 \text{ mg/m}^3$  for longer than 4 days, the gas sampling probe and heating line must be cleaned with demineralised water. Cleaning the system is necessary in order to be able to comply with the required response time for the  $\text{SO}_2$  component.
9. Supplementary suitability test (measurement system with the component  $\text{O}_2$  in the measurement range 0 – 25 Vol.%) to the publication by the German Federal Environmental Agency dated from 21 August 2024 (BA nz AT 31.10.2024 B9, chapter I number 2.1).

**Test report:**

TÜV SÜD Industrie Service GmbH, Munich  
Report no.: 4057004\_V2 from 11 September 2024

## Certified Product

The confirmation applies to AMS that comply with the following description:

The entire tested multi-component AMS MGA 20 consists of a sampling probe, a heated sample gas line and the measuring cabinet with NH<sub>3</sub>-adsorber, gas cooler and the analyser. The measuring cabinet is equipped with a cabinet ventilator and an additional enclosure heating. The main components of the measuring cabinet are:

- Multi-component analyser MGA 20
- NH<sub>3</sub>-adsorber Bühler ADF – 300 KG
- Measurement gas cooler JCS 101.303A50XY
- Measurement gas pump MGP 12

The multi-component AMS MGA 20 is suitable for measuring emissions of CO, NO, SO<sub>2</sub>, NO<sub>2</sub>, NO<sub>x</sub>, N<sub>2</sub>O, CH<sub>4</sub>, CO<sub>2</sub> and the reference component O<sub>2</sub> in flue gases. This is a cold measuring extractive system.

The following measurement principles are used:

Dual frequency measurement procedure  
Gas filter correlation  
Zirconium dioxide measurement cell

The sample gas extraction consists of a self-regulating stainless-steel probe with heated at 200 °C ceramic filter. The sample gas probe is conducted with a sample gas line, heated at 190 °C and equipped with a PTFE seal (internal diameter 4 mm). The lines maximum length is 50 m.

The entire system consists of the following components:

### Analyser systems

Manufacturer: Dr. Födisch Umweltmesstechnik AG  
System type: MGA 20  
Software: V 3.30 | 2.40 (Mainboard | Display)  
Measurement principle: CO, NO, SO<sub>2</sub>, NO<sub>2</sub>, NO<sub>x</sub>, N<sub>2</sub>O, CH<sub>4</sub>, CO<sub>2</sub>  
extractive cold measuring infrared spectroscopy system  
O<sub>2</sub>: Two cell Zirconium dioxide sensor

### Probe

Manufacturer: Dr. Födisch Umweltmesstechnik AG  
Type: HSP 12  
Probe heating: self-regulating, heated to maximum 200 °C  
Temperature monitoring via alarm contact < 140 °C  
Probe length: 100 cm  
Filter: Ceramic filter 3 µm

### Heated pipe

Manufacturer: Winkler GmbH, D-69126 Heidelberg  
Type: Standard, 100 W/m DN4/6  
Heated temperature: 190 °C  
Length: 10 m (PTFE pipes) Laboratory 50 m (PTFE pipes) Field test  
Diameter: 4 mm ID  
Regulator: in the MGA 20 analysis cabinet

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**Heating regulator measurement gas pipe**

Manufacturer: JUMO GmbH & Co. KG, D-36039 Fulda  
Type: JUMO eTRON PT100  
Nominal value: 190 °C

A 3-phase power relays, combined with a heating regulator was necessary for the 50 m pipe in the field test:

Manufacturer: JUMO GmbH & Co. KG, D-36039 Fulda  
Type: 3-Phase thyristor circuit breaker

**NH<sub>3</sub> adsorber**

Manufacturer: Bühler Technologies GmbH, D-40880 Ratingen  
Type: ADF – 300 KG; Adsorption filter with NH<sub>3</sub> adsorber material / 300 mm  
Note: Adsorber material refillable “NH<sub>3</sub> ceramic granulate”

**Measurement gas cooler**

Manufacturer: JCT Analysentechnik GmbH, A - 2700 Wiener Neustadt  
Type: JCS 101.303A50XY / 345 VA  
Number of col units: 1-unit  
Flow: max. 250 l/h  
Condensate: using measurement gas pump

**Measurement gas pump**

Manufacturer: Dr. Födisch Umweltmesstechnik AG  
Type: MGP 12  
Power: 280 l/h

**Moisture block filter**

Manufacturer: Sun Control  
Type: Hydrophobe Filter Midiart 2000

**Analysis cabinet ventilator**

Manufacturer: Rittal GmbH & CO. KG, Herbron  
Type: SK 3243.100  
Regulator: integrated in the MGA 20

**Analysis cabinet heating**

Manufacturer: Rittal GmbH & CO. KG, Herbron  
Type: SK 3105.900  
Regulator: integrated in the MGA 20

**Instruction manuals and technical documentation**

MGA 20: Instruction manual for the multi gas analyser MGA 20 (Version 1.6)  
Probe: Gas sampling probe HSP 12 (version 1.0)  
Measurement gas pump: Instruction manual for the MGP 12 (version 1.0)

**General notes**

This certificate is based on the analyser tested. The manufacturer is responsible for the continuous compliance of the production to the DIN EN 15267 requirements. The manufacturer is required to maintain an approved quality management system to control the manufacture of the certified product. Regular monitoring must be conducted on both the product and the quality management systems.

If the product from the current production series no longer complies with the certified product, the Environmental Service Department of TÜV SÜD Industrie Service GmbH must be informed (address see footnote).

A certification mark with an ID-Number that is specific to the certified product is presented on page 1 of this certificate. This can be applied on the product or used in publicity material for the certified product.

This document and the certification mark shall remain the property of TÜV SÜD Industrie Service GmbH.

Should the publication be revoked, this certificate will become invalid. This document must be returned when the period of validity has elapsed and at the request of TÜV SÜD Industrie Service GmbH and the certification mark may no longer be used.

The current version of the certificate and its expiration is also accessible on the internet at **qal1.de** and **resymesa.de**.

The certification of the MGA 20 measuring system is based on the following documents and the regular continuous monitoring of the manufacturer's quality management system:

**Initial certification in accordance with DIN EN 15267:**

Certificate no. 3610685-ts	31 October 2024
Certificate validity until	30 October 2029 (5 years)

Report no.: 3610685\_V2 from 01 March 2024,  
TÜV SÜD Industrie Service GmbH  
Publication: BAnz AT 31.10.2024 B9, chapter I no. 2.1  
UBA announcement from 21 August 2024

**Supplementary suitability test in accordance with DIN EN 15267:**

Certificate no. 4057004-ts	19 May 2025
Certificate validity until	18 May 2030 (5 years)

Report no.: 4057004\_V2 from 11 September 2024,  
TÜV SÜD Industrie Service GmbH  
Publication: BAnz AT 19.05.2025 B3, chapter I no. 2.1  
UBA announcement from 2 April 2025 (certification of O<sub>2</sub> measurement channel)

## Calculation of total uncertainty for QAL1 testing according to DIN EN 14181 and DIN EN 15267-3 for the measuring system MGA 20

### Total uncertainty measurement component O<sub>2</sub> range 0 – 25 Vol.-%

<i>Performance characteristic</i>	<i>Uncertainty</i>	<i>Value standard uncertainty Vol.%</i>	<i>Square of standard uncertainty Vol.%<sup>2</sup></i>
Lack-of-fit	$u_{lof}$	0,104	0,0108
Zero drift from field test	$u_{d,z}$	0,017	0,0003
Span drift from field test	$u_{d,s}$	-0,052	0,0027
Influence of ambient temperature at span	$u_t$	0,067	0,0045
Influence of sample gas pressure	$u_p$		
Influence of sample gas flow	$u_f$	-0,013	0,0002
Influence of supply voltage	$u_v$	0,009	0,0001
Cross-sensitivity (interference)	$u_i$	0,162	0,0262
Repeatability standard deviation at span	$u_r = s_r$	0,029	$u_r < du$
Standard deviation from paired measurements under field cond.	$u_d = s_d$	0,048	0,0023
Uncertainty of reference material 1 % by 70% of ZR	$u_{rm}$	0,101	0,0102
Excursion of measurement beam	$u_{mb}$		
Converter efficiency for AMS measuring NOx	$u_{ce}$		
Variation of response factors (TOC)	$u_{rf}$		
		total	0,0573
Combined standard uncertainty	$u_c = \sqrt{\sum (u_i)^2}$	0,239	Vol. %
Total expanded uncertainty	$U_{0,95} = 1,96 \times u_c$	0,469	Vol. %
Relativ expanded uncertainty	U	1,9	% CR
Permissible uncertainty of EN 15267-3	(of CR 25 Vol. %)	7,5	% CR
Complied with requirements relating to the measurement uncertainty		yes	regarding EN 15267-3
Permissible uncertainty 13. / 17. BImSchV	(of CR 25 Vol. %)	10	% CR
Complied with requirements relating to the measurement uncertainty		yes	regarding 13. / 17. BImSchV



**Total uncertainty measurement component CO measurement range  
0 – 75 mg/m<sup>3</sup>**

<i>Performance characteristic</i>	<i>uncertainty</i>	<i>Value of standard uncertainty in mg/m<sup>3</sup></i>	<i>Square sum of standard uncertainty in (mg/m<sup>3</sup>)<sup>2</sup></i>
Lack-of-fit	$U_{lof}$	-0,836	0,6989
Zero point drift	$U_{d,z}$	0,199	0,0396
Span point drift	$U_{d,s}$	1,109	1,2299
Influence of Ambient temperature at span point	$U_t$	0,794	0,6304
Influence of sample gas pressure	$U_p$		
Influence of sample gas flow	$U_f$	-0,241	0,0581
Influence of voltage	$U_v$	0,340	0,1156
Cross-sensitivity	$U_i$	0,727	0,5285
Repeat standard deviation at span point	$U_r = S_r$	0,465	0,2162
Standard deviation from paired measurements	$U_d = S_d$	0,370	$U_d < U_r$
Uncertainty of test gas 1 % at 70% of CR	$U_{rm}$	0,303	0,0918
Excursion of measurement beam	$U_{MR}$		
Converter efficiency for AMS measuring NOx	$U_{ce}$		
Variation of response factors (TOC)	$U_{rf}$		
		Sum	3,609
Combined standard uncertainty	$u_c = \sqrt{\sum (u_i)^2}$	1,900	mg/m <sup>3</sup>
Expanded uncertainty	$U_{0,95} = 1,96 \cdot u_c$	3,723	mg/m <sup>3</sup>
Relative expanded uncertainty	$U$	<b>7,4</b>	% ELV
Required measurement uncertainty to EN 15267-3	(at ELV 50 mg/m <sup>3</sup> )	<b>7,5</b>	% ELV
Requirement concerning uncertainty fulfilled		<b>yes</b>	concerning EN 15267-3
Required measurement uncertainty 13. / 17. BImSchV	(at ELV 50 mg/m <sup>3</sup> )	<b>10</b>	% ELV
Requirement concerning uncertainty fulfilled		<b>yes</b>	concerning 13. / 17. BImSchV

**Total uncertainty measurement component NO measurement range  
0 – 50 mg/m<sup>3</sup>**

<i>Performance characteristic</i>	<i>uncertainty</i>	<i>Value of standard un- certainty in mg/m<sup>3</sup></i>	<i>Square sum of stand- ard uncertainty in (mg/m<sup>3</sup>)<sup>2</sup></i>
Lack-of-fit	$U_{lof}$	-0,563	0,317
Zero point drift	$U_{d,z}$	0,24	0,0576
Span point drift	$U_{d,s}$	-0,449	0,2016
Influence of Ambient temperature at span point	$U_t$	0,582	0,3387
Influence of sample gas pressure	$U_p$		
Influence of sample gas flow	$U_f$	-0,167	0,0279
Influence of voltage	$U_v$	0,188	0,0353
Cross-sensitivity	$U_i$	-0,774	0,5991
Repeat standard deviation at span point	$U_r = S_r$	0,487	$U_r < U_d$
Standard deviation from paired measurements	$U_d = S_d$	0,590	0,3481
uncertainty of test gas 2 % at 70% from MR	$U_{rm}$	0,404	0,1633
Excursion of measurement beam	$U_{MR}$		
Converter efficiency for AMS measuring NOx	$U_{ce}$		
Variation of response factors (TOC)	$U_{rf}$		
		Sum	2,0886
Combined standard uncertainty	$u_c = \sqrt{\sum (u_i)^2}$	1,445	mg/m <sup>3</sup>
Expanded uncertainty	$U_{0,95} = 1,96 \cdot u_c$	2,833	mg/m <sup>3</sup>
Relative expanded uncertainty	$U$	<b>8,5</b>	% ELV
Required measurement uncertainty to EN 15267-3	(at ELV 33,33 mg/m <sup>3</sup> )	<b>15,0</b>	% ELV
Requirement concerning uncertainty fulfilled		<b>yes</b>	concerning EN 15267-3
Required measurement uncertainty 13. / 17. BImSchV	(at ELV 33,33 mg/m <sup>3</sup> )	<b>20</b>	% ELV
Requirement concerning uncertainty fulfilled		<b>yes</b>	concerning 13. / 17. BImSchV

**Total uncertainty measurement component NO<sub>2</sub> measurement range  
0 – 50 mg/m<sup>3</sup>**

<i>Performance characteristic</i>	<i>uncertainty</i>	<i>Value of standard un- certainty in mg/m<sup>3</sup></i>	<i>Square sum of stand- ard uncertainty in (mg/m<sup>3</sup>)<sup>2</sup></i>
Lack-of-fit	U <sub>lof</sub>	-0,283	0,0801
Zero point drift	U <sub>d,z</sub>	0,866	0,75
Span point drift	U <sub>d,s</sub>	-0,826	0,6823
Influence of Ambient temperature at span point	U <sub>t</sub>	0,64	0,4096
Influence of sample gas pressure	U <sub>p</sub>		
Influence of sample gas flow	U <sub>f</sub>	-0,322	0,1037
Influence of voltage	U <sub>v</sub>	0,188	0,0353
Cross-sensitivity	U <sub>i</sub>	0,286	0,0818
Repeat standard deviation at span point	U <sub>r</sub> = S <sub>r</sub>	0,19	U <sub>r</sub> < U <sub>d</sub>
Standard deviation from paired measurements	U <sub>d</sub> = S <sub>d</sub>	0,480	0,2304
uncertainty of test gas 2 % at 70% from MR	U <sub>rm</sub>	0,404	0,1633
Excursion of measurement beam	U <sub>MR</sub>		
Converter efficiency for AMS measuring NO <sub>x</sub>	U <sub>ce</sub>		
Variation of response factors (TOC)	U <sub>rf</sub>		
		Sum	2,5365
Combined standard uncertainty	$u_c = \sqrt{\sum (u_i)^2}$	1,593	mg/m <sup>3</sup>
Expanded uncertainty	U <sub>0,95</sub> = 1,96 · u <sub>c</sub>	3,122	mg/m <sup>3</sup>
Relative expanded uncertainty	U	<b>9,4</b>	% ELV
Required measurement uncertainty to EN 15267-3	(at ELV 33,33 mg/m <sup>3</sup> )	<b>15,0</b>	% ELV
Requirement concerning uncertainty fulfilled		<b>yes</b>	concerning EN 15267-3
Required measurement uncertainty 13. / 17. BImSchV	(at ELV 33,33 mg/m <sup>3</sup> )	<b>20</b>	% ELV
Requirement concerning uncertainty fulfilled		<b>yes</b>	concerning 13. / 17. BImSchV

**Total uncertainty measurement component N<sub>2</sub>O measurement range  
0 – 50 mg/m<sup>3</sup>**

<i>Performance characteristic</i>	<i>uncertainty</i>	<i>Value of standard un- certainty in mg/m<sup>3</sup></i>	<i>Square sum of stand- ard uncertainty in (mg/m<sup>3</sup>)<sup>2</sup></i>
Lack-of-fit	U <sub>lof</sub>	0,563	0,317
Zero point drift	U <sub>d,z</sub>	0,765	0,5852
Span point drift	U <sub>d,s</sub>	-0,56	0,3136
Influence of Ambient temperature at span point	U <sub>t</sub>	1,013	1,0262
Influence of sample gas pressure	U <sub>p</sub>		
Influence of sample gas flow	U <sub>f</sub>	-0,154	0,0237
Influence of voltage	U <sub>v</sub>	0,082	0,0067
Cross-sensitivity	U <sub>i</sub>	-0,534	0,2852
Repeat standard deviation at span point	U <sub>r</sub> = S <sub>r</sub>	0,217	U <sub>r</sub> < U <sub>d</sub>
Standard deviation from paired measurements	U <sub>d</sub> = S <sub>d</sub>	0,350	0,1225
uncertainty of test gas 2 % at 70% from MR	U <sub>rm</sub>	0,404	0,1633
Excursion of measurement beam	U <sub>MR</sub>		
Converter efficiency for AMS measuring NO <sub>x</sub>	U <sub>ce</sub>		
Variation of response factors (TOC)	U <sub>rf</sub>		
		Sum	2,8434
Combined standard uncertainty	$u_c = \sqrt{\sum (u_i)^2}$	1,686	mg/m <sup>3</sup>
Expanded uncertainty	U <sub>0,95</sub> = 1,96 · u <sub>c</sub>	3,305	mg/m <sup>3</sup>
Relative expanded uncertainty	U	<b>6,6</b>	% ELV
Required measurement uncertainty to EN 15267-3	(at ELV 50 mg/m <sup>3</sup> )	<b>15,0</b>	% ELV
Requirement concerning uncertainty fulfilled		<b>yes</b>	concerning EN 15267-3
Required measurement uncertainty 13. / 17. BImSchV	(at ELV 50 mg/m <sup>3</sup> )	<b>20</b>	% ELV
Requirement concerning uncertainty fulfilled		<b>yes</b>	concerning 13. / 17. BImSchV

**Total uncertainty measurement component SO<sub>2</sub> measurement range  
0 – 45 mg/m<sup>3</sup>**

<i>Performance characteristic</i>	<i>uncertainty</i>	<i>Value of standard uncertainty in mg/m<sup>3</sup></i>	<i>Square sum of standard uncertainty in (mg/m<sup>3</sup>)<sup>2</sup></i>
Lack-of-fit	U <sub>lof</sub>	0,338	0,1142
Zero point drift	U <sub>d,z</sub>	0,19	0,0361
Span point drift	U <sub>d,s</sub>	-0,457	0,2088
Influence of Ambient temperature at span point	U <sub>t</sub>	0,204	0,0416
Influence of sample gas pressure	U <sub>p</sub>		
Influence of sample gas flow	U <sub>f</sub>	-0,094	0,0088
Influence of voltage	U <sub>v</sub>	0,102	0,0104
Cross-sensitivity	U <sub>i</sub>	-0,486	0,2362
Repeat standard deviation at span point	U <sub>r</sub> = S <sub>r</sub>	0,144	U <sub>r</sub> < U <sub>d</sub>
Standard deviation from paired measurements	U <sub>d</sub> = S <sub>d</sub>	0,720	0,5184
uncertainty of test gas 2 % at 70% from MR	U <sub>rm</sub>	0,364	0,1323
Excursion of measurement beam	U <sub>MR</sub>		
Converter efficiency for AMS measuring NO <sub>x</sub>	U <sub>ce</sub>		
Variation of response factors (TOC)	U <sub>rf</sub>		
		Sum	1,3068
Combined standard uncertainty	$u_c = \sqrt{\sum (u_i)^2}$	1,143	mg/m <sup>3</sup>
Expanded uncertainty	U <sub>0,95</sub> = 1,96 · u <sub>c</sub>	2,241	mg/m <sup>3</sup>
Relative expanded uncertainty	U	<b>7,5</b>	% ELV
Required measurement uncertainty to EN 15267-3	(at ELV 30 mg/m <sup>3</sup> )	<b>15,0</b>	% ELV
Requirement concerning uncertainty fulfilled		<b>yes</b>	concerning EN 15267-3
Required measurement uncertainty 13. / 17. BImSchV	(at ELV 30 mg/m <sup>3</sup> )	<b>20</b>	% ELV
Requirement concerning uncertainty fulfilled		<b>yes</b>	concerning 13. / 17. BImSchV

**Total uncertainty measurement component NO<sub>x</sub> measurement range  
0 – 80 mg/m<sup>3</sup>**

<i>Performance characteristic</i>	<i>uncertainty</i>	<i>Value of standard un- certainty in mg/m<sup>3</sup></i>	<i>Square sum of stand- ard uncertainty in (mg/m<sup>3</sup>)<sup>2</sup></i>
Lack-of-fit	U <sub>lof</sub>	-0,711	0,5055
Zero point drift	U <sub>d,z</sub>	1,404	1,9712
Span point drift	U <sub>d,s</sub>	1,404	1,9712
Influence of Ambient temperature at span point	U <sub>t</sub>	1,299	1,6874
Influence of sample gas pressure	U <sub>p</sub>		
Influence of sample gas flow	U <sub>f</sub>	-0,589	0,3469
Influence of voltage	U <sub>v</sub>	0,202	0,0408
Cross-sensitivity	U <sub>i</sub>	1,27	1,6129
Repeat standard deviation at span point	U <sub>r</sub> = S <sub>r</sub>	0,435	U <sub>r</sub> < U <sub>d</sub>
Standard deviation from paired measurements	U <sub>d</sub> = S <sub>d</sub>	1,310	1,7161
uncertainty of test gas 5 % at 70% from MR	U <sub>rm</sub>	0,216	0,0467
Excursion of measurement beam	U <sub>MR</sub>		
Converter efficiency for AMS measuring NO <sub>x</sub>	U <sub>ce</sub>		
Variation of response factors (TOC)	U <sub>rf</sub>		
		Sum	9,8987
Combined standard uncertainty	$u_c = \sqrt{\sum (u_i)^2}$	3,146	mg/m <sup>3</sup>
Expanded uncertainty	U <sub>0,95</sub> = 1,96 · u <sub>c</sub>	6,167	mg/m <sup>3</sup>
Relative expanded uncertainty	U	<b>12,3</b>	% ELV
Required measurement uncertainty to EN 15267-3	(at ELV 50 mg/m <sup>3</sup> )	<b>15,0</b>	% ELV
Requirement concerning uncertainty fulfilled		<b>yes</b>	concerning EN 15267-3
Required measurement uncertainty 13. / 17. BImSchV	(at ELV 50 mg/m <sup>3</sup> )	<b>20</b>	% ELV
Requirement concerning uncertainty fulfilled		<b>yes</b>	concerning 13. / 17. BImSchV

**Total uncertainty measurement component CH<sub>4</sub> measurement range  
0 – 50 mg/m<sup>3</sup>**

<i>Performance characteristic</i>	<i>uncertainty</i>	<i>Value of standard uncertainty in mg/m<sup>3</sup></i>	<i>Square sum of standard uncertainty in (mg/m<sup>3</sup>)<sup>2</sup></i>
Lack-of-fit	U <sub>lof</sub>	0,58	0,3364
Zero point drift	U <sub>d,z</sub>	0,528	0,2788
Span point drift	U <sub>d,s</sub>	-0,505	0,255
Influence of Ambient temperature at span point	U <sub>t</sub>	0,965	0,9312
Influence of sample gas pressure	U <sub>p</sub>		
Influence of sample gas flow	U <sub>f</sub>	-0,206	0,0424
Influence of voltage	U <sub>v</sub>	0,160	0,0256
Cross-sensitivity	U <sub>i</sub>	-0,511	0,2611
Repeat standard deviation at span point	U <sub>r</sub> = S <sub>r</sub>	0,395	0,156
Standard deviation from paired measurements	U <sub>d</sub> = S <sub>d</sub>	0,280	U <sub>d</sub> < U <sub>r</sub>
uncertainty of test gas 2 % at 70% from MR	U <sub>rm</sub>	0,404	0,1633
Excursion of measurement beam	U <sub>MR</sub>		
Converter efficiency for AMS measuring NO <sub>x</sub>	U <sub>ce</sub>		
Variation of response factors (TOC)	U <sub>rf</sub>		
		Sum	2,4498
Combined standard uncertainty	$u_c = \sqrt{\sum (u_i)^2}$	1,565	mg/m <sup>3</sup>
Expanded uncertainty	U <sub>0,95</sub> = 1,96 · u <sub>c</sub>	3,068	mg/m <sup>3</sup>
Relative expanded uncertainty	U	<b>6,1</b>	% ELV
Required measurement uncertainty to EN 15267-3	(at ELV 50 mg/m <sup>3</sup> )	<b>15,0</b>	% ELV
Requirement concerning uncertainty fulfilled		<b>yes</b>	concerning EN 15267-3
Required measurement uncertainty 13. / 17. BImSchV	(at ELV 50 mg/m <sup>3</sup> )	<b>20</b>	% ELV
Requirement concerning uncertainty fulfilled		<b>yes</b>	concerning 13. / 17. BImSchV

**Total uncertainty measurement component CO<sub>2</sub> measurement range  
0 – 25 Vol.%**

<i>Performance characteristic</i>	<i>uncertainty</i>	<i>Value of standard un- certainty in Vol.%</i>	<i>Square sum of stand- ard uncertainty in (Vol.%)<sup>2</sup></i>
Lack-of-fit	U <sub>lof</sub>	0,273	0,0745
Zero point drift	U <sub>d,z</sub>	0,017	0,0003
Span point drift	U <sub>d,s</sub>	-0,335	0,1122
Influence of Ambient temperature at span point	U <sub>t</sub>	0,137	0,0188
Influence of sample gas pressure	U <sub>p</sub>		
Influence of sample gas flow	U <sub>f</sub>	-0,064	0,0041
Influence of voltage	U <sub>v</sub>	0,013	0,0002
Cross-sensitivity	U <sub>i</sub>	0,196	0,0384
Repeat standard deviation at span point	U <sub>r</sub> = S <sub>r</sub>	0,045	U <sub>r</sub> < U <sub>d</sub>
Standard deviation from paired measurements	U <sub>d</sub> = S <sub>d</sub>	0,050	0,0025
Uncertainty of test gas 1 % at 70% of MR	U <sub>rm</sub>	0,101	0,0102
Excursion of measurement beam	U <sub>MR</sub>		
Converter efficiency for AMS measuring NO <sub>x</sub>	U <sub>ce</sub>		
Variation of response factors (TOC)	U <sub>rf</sub>		
		Sum	0,2612
Combined standard uncertainty	$u_c = \sqrt{\sum (u_i)^2}$	0,511	Vol.%
Expanded uncertainty	U <sub>0,95</sub> = 1,96 · u <sub>c</sub>	1,002	Vol.%
Relative expanded uncertainty	U	<b>4,0</b>	% CR
Required measurement uncertainty to EN 15267-3	(at CR 25 Vol.%)	<b>7,5</b>	% CR
Requirement concerning uncertainty fulfilled		<b>yes</b>	concerning EN 15267-3
Required measurement uncertainty 13. / 17. BImSchV	(at CR 25 Vol.%)	<b>10</b>	% CB
Requirement concerning uncertainty fulfilled		<b>yes</b>	concerning 13. / 17. BImSchV