

CERTIFICATE

on Product Conformity (QAL1)

Number of Certificate: 0000036944

Certified AMS: Dusthunter SF100 for dust

Manufacturer: SICK Engineering GmbH
Bergener Ring 27
01458 Ottendorf-Okrilla
Germany

Test Institute: TÜV Rheinland Energie und Umwelt GmbH

**This is to certify that the AMS has been tested
and found to comply with:**

**EN 15267-1: 2009, EN 15267-2: 2009, EN 15267-3: 2007
and EN 14181: 2004**

Certification is awarded in respect of the conditions stated in this certificate
(see also the following pages).



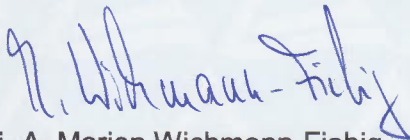
- EN 15267-3 tested
- QAL1 certified
- TUV approved
- Annual inspection

Publication in the German Federal Gazette
(BAnz.) of 20 July 2012

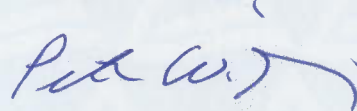
The certificate is valid until:
19 July 2017

Umweltbundesamt
Dessau, 20 August 2012

TÜV Rheinland Energie und Umwelt GmbH
Köln, 17 August 2012



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Accreditation according to EN ISO/IEC 17025 and certified according to ISO 9001:2008.

Test report:	936/21207351/B of 10 March 2008 936/21207351/E of 10 October 2008 936/21210461/B of 17 March 2009
First certification:	20 July 2012
Validity ends:	19 July 2017
Publication:	BAnz AT 20 July 2012 B11, chapter IV, Notification 20

Approved application

The tested AMS is suitable for use at combustion plants according to EC directive 2001-80-EC, at waste incineration plants according to EC directive 2000-76-EC and other plants requiring official approval. The tested ranges have been chosen with respect to the wide application range of the AMS.

The suitability of the AMS for this application was assessed on the basis of a laboratory test and a fourteen months field test at waste incineration plant.

The AMS is approved for an ambient temperature range of -20 °C to +50 °C.

Any potential user should ensure, in consultation with the manufacturer, that this AMS is suitable for the installation at which it will be installed.

Basis of the certification

This certification is based on:

- test report 936/21207351/B of 10 March 2008, 936/21207351/E of 10 October 2008 and 936/21210461/B of 17 March 2009 of TÜV Rheinland Immissionsschutz und Energiesysteme GmbH
- suitability announced by the German Environmental Agency (UBA) as the relevant body
- the ongoing surveillance of the product and the manufacturing process
- publication in the German Federal Gazette: BAnz 25 August 2009, No. 125, p. 2929, chapter I, No. 2.2
- publication in the German Federal Gazette: BAnz 26 January 2011, No. 14, p. 294, chapter IV, notification 11 and 30
- publication in the German Federal Gazette: BAnz AT 20 July 2012 B11, chapter IV, Notification 20

AMS name:

Dusthunter SF100

Manufacturer:

SICK Engineering GmbH, Ottendorf-Okrilla

Approval:

For measurement at plants requiring official permission (i.e. plants in 2000-76-EC, waste incineration directive and 2001-80-EC, large combustion plants directive)

Measuring ranges during the suitability test:

Dust (scattered light measurement):

0 – 50 scattered light units \pm 15 mg/m³ dust
as well as

0 – 5 scattered light units

0 – 20 scattered light units

0 – 100 scattered light units

0 – 200 scattered light units

Software versions:

MCU: 1.026,

Sensor: 1.3.04,

SOPAS ET: 02.16

Restriction:

The measuring system shall only be employed if a fall below the dew point can be excluded.

Remarks:

1. A six-month period has been specified as maintenance interval.
2. Dust concentrations are measured in wet stack gas under operating conditions.
3. Complementary test to the announcement of the German Federal Environmental Agency of 12 August 2008 (BAnz. p. 3243) and 19 February 2009 (BAnz. p. 899).

Test report:

TÜV Rheinland Immissionsschutz und Energiesysteme GmbH, Cologne

Report No.: 936/21210461/B of 17 March 2009

11 Notification to the announcement of the German Federal Environmental Agency of 3 August 2009 (BAnz. p. 2929, Chapter I No. 2.2)

The current software versions of the dust concentration measuring system DUSTHUNTER SF100 by SICK Engineering GmbH are:

MCU Firmware:	01.04.00
MCU Hardware:	1.8
Software Sensor (measuring head):	01.06.00

A notified version of the software platform SOPAS ET is necessary to ensure a full operation of the measuring system.

Statement of TÜV Rheinland Energie und Umwelt GmbH dated 5 October 2010

Excerpt from:

30 Notification to the announcement of the German Federal Environmental Agency concerning suitability-tested measuring systems by SICK Engineering GmbH and SICK MAIHAK GmbH (Excerpt)

Ser. no.	Measuring system/ Manufacturer	Notification	Announcement	Statement of testing body
...
3	DUSTHUNTER SF00/ Sick Engineering GmbH	to announcement 11 of this notification	The current software version of the platform SOPAS ET for operating the measuring system is: SOPAS ET 2.32	TÜV Rheinland Energie und Umwelt GmbH of 8 November 2010
...

20 Notification to the announcement of the German Federal Environmental Agency of 3 August 2009 (BAnz. p. 2929, Chapter I No. 2.2) and 10 January 2011 (BAnz. p. 294, Chapter IV, notification 11 and 30)

The measuring system DUSTHUNTER SF100 for dust by SICK Engineering GmbH as well as its manufacture and quality management system fulfil the requirements of Directive EN 15267.

Concerning the application of EN 15267 to this measuring system, the following remark is added: The requirement of suitability testing according to EN 15267-3 regarding the determination coefficient R^2 of the calibration function were not fulfilled.

Statement of TÜV Rheinland Energie und Umwelt GmbH dated 20 March 2012

Certified product

This certificate applies to automated measurement systems confirming to the following description:

The AMS functions as scattered light measuring device. It works under the principle of forward scattering.

The measured scattered light intensity is proportional to the dust concentration. However, since the scattered light intensity depends not only on the number of particles (dust density) but also on their optical properties, the measuring system must be calibrated through gravimetric parallel measurements in order to guarantee an exact measurement of dust concentrations.

The measuring system comprises the following parts in its tested device version:

- DHSF-T sender/receiver unit
- Signal cable for connecting the sender/receiver unit to the control unit
- DHSF-R reflector/scattered light receiver
- Signal cable for connecting the reflector/scattered light receiver to the sender/receiver unit
- MCU control unit for control, evaluation and output of data
 - with integrated purge air supply, for internal duct pressure of -50 ... +2 mbar
 - without integrated purge air supply, in this case the following is required:
- external purge air unit, for internal duct pressure of -50 ... +30 mbar

Sender/Receiver unit

The sender/receiver unit contains the optical and electronic modules for sending and receiving the reflected light beam. It also holds the modules for processing and evaluating signals. For contamination measurement and self-alignment, additional swivel elements are integrated.

A purge air nozzle provides clean air for cooling the probe and avoiding contamination of the optical surfaces. The sender/receiver unit is mounted to the duct by a flange with tube.

Reflector/Scattered light receiver

This unit contains a reflector used for redirecting the sent light beam back to the receiver in the sender/receiver unit (contamination control), and a scattered light receiver with light trap. Different unit versions are available in order to match different inner duct diameters. They are labelled with a type code.

Reflector/Scattered light receiver: DHSF-Rx

with $x = 0$ -> short measurement section (0,5 ... 3 m) and $x = 1$ -> long measurement section (2,5 ... 8 m)

Both versions of the reflector/scattered light receiver unit differ only in the arrangement of the scattered light receiver tube, reflector opening, and light trap for scattered light measurement. The slightly different arrangement of these elements in version $x = 1$ (2,5 ... 8 m) serves the purpose of placing, the scattered light volume deeper in the duct.

MCU Control unit

The control unit has the following functions:

- Control of data traffic and processing of data from the connected unit(s)
- Signal output via analogue output (measured value) and relay outputs (device status)
- Signal input via analogue and digital inputs
- Voltage supply to the connected units
- Communication with external systems, e.g. over USB interface. In this way, the setup of plant and device parameters can be easily and comfortably carried out via laptop with the operating software. The parameters are efficiently saved in the MCU in the event of a power outage.

Standard interfaces

Analogue outputs:

3 outputs 4 - 22 mA (active) for output of scattered light intensity, 12 bit resolution

Relay outputs:

5 changeover contacts (110 V, 1 A) for output of status signals: • Operation/Malfunction
• Maintenance • Function check • Service requirement • Limit value

Analogue inputs:

2 inputs 0 ... 20 mA (standard; without galvanic isolation) or 0 ... 5/10 V, 10 bit resolution

Digital inputs:

4 potential-free contacts, e.g. for connecting a maintenance switch or triggering control cycle

Communication:

- USB 1.1 and RS232 (on grips) for measured value enquiry, parameterisation and software update
- RS485 for sensor connection

External purge air unit

In the event that the internal duct pressure exceeds +2 mbar or the reflector/scattered light receiver unit for long measurement sections DCH-R1 is employed, the integrated purge air supply can no longer be used. In this case, the "external purge air unit" shall be employed. It comprises a powerful blower and can be used at overpressures in the duct of up to 30 mbar.

The MCU with integrated purge air supply (MCU-P) was used during the field test.

Auxiliary equipment for device testing

Testing materials for linearity test

The linearity test serves for checking the correct functioning of scattered light measurement. In order to do this, a scattered light plate is inserted in the beam path to scatter light in the measuring volume. The amount of light is reduced to the measuring range of scattered light measurement by using a powerful absorption filter. Linearity can then be tested using further absorption filters. The values of the filters are subsequently compared with those measured by DUSTHUNTER SF100. If they are within the permissible tolerance range, it means that the measuring system works correctly.

Adjustment mounts for normalisation

In order to test measurements on smoke-free measurement sections, adjustment mounts with built-on senders and receivers are used. These are placed at a defined distance from one another and directed in a way that the optical axes coincide.

General notes

This certificate is based upon the equipment tested. The manufacturer is responsible for ensuring that on-going production complies with the requirements of the EN 15267. The manufacturer is required to maintain an approved quality management system controlling the manufacture of the certified product. Both the product and the quality management systems shall be subject to regular surveillance.

If a product of the current production does not conform to the certified product, TÜV Rheinland Energie und Umwelt GmbH must be notified at the address given on page 1.

A certification mark with an ID-Number that is specific to the certified product is presented on page 1 of this certificate. This can be applied to the product or used in publicity material for the certified product.

This document as well as the certification mark remains property of TÜV Rheinland Energie und Umwelt GmbH. With revocation of the publication the certificate loses its validity. After the expiration of the validity of the certificate and on requests of the TÜV Rheinland Energie und Umwelt GmbH this document shall be returned and the certificate mark must not be employed anymore.

The relevant version of this certificate and the validity is also accessible on the internet Address: **qal1.de**.

Certification of Dusthunter SF100 is based on the documents listed below and the regular, continuous monitoring of the Quality Management System of the manufacturer:

First suitability test

Test report: 936/21207351/B of 10 March 2008
TÜV Rheinland Immissionsschutz und Energiesysteme GmbH, Köln

Publication: BAnz. 03 September 2008, No. 133, p. 3243, chapter I, No. 1.1
Announcement by UBA from 12 August 2008

Supplementary test

Test report: 936/21207351/E of 10 October 2008
TÜV Rheinland Immissionsschutz und Energiesysteme GmbH, Köln

Publication: BAnz. 11 March 2009, No. 38, p. 899, chapter I, No. 1.1
Announcement by UBA from 19 February 2009 (extension of maintenance interval)

Test report: 936/21210461/B of 17 March 2009
TÜV Rheinland Immissionsschutz und Energiesysteme GmbH, Köln

Publication: BAnz. 25 August 2009, No. 125, p. 2929, chapter I, No. 2.2
Announcement by UBA from 03 August 2009 (extension of maintenance interval)

Notifications

Publication: BAnz. 26 January 2011, No. 14, p. 294, chapter IV, Notification 11 and 30
Announcement by UBA from 10 January 2011 (change of software versions)

Initial certification according to EN 15267

Certificate No. 0000036944: 20 August 2012

Validity of the certificate: 19 July 2017

Statement of TÜV Rheinland Energie und Umwelt GmbH dated 20 March 2012

Publication: BAnz AT 20 July 2012 B11, chapter IV, Notification 20
Announcement by UBA from 06 July 2012

Calculation of overall uncertainty for QAL1 in EN 14181 and EN 15267-3

Manufacturer data

Manufacturer	SICK Engineering GmbH
Name of measuring system	Dusthunter SF100
Serial Number	SN 07478637 / -656 / -660 / -638 / -658 / -661 / -580 / -574 / -573 / -583 / -575 / -572
Measuring Principle	Scattered light

TÜV Data

Approval Report	936/21210461/B 2009-03-17
Editor	Röllig
Date	2009-03-17

Measurement Component

Certificated range	Dust 15 mg/m ³
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Calculation of the combined standard uncertainty

Test Value	$\Delta X_{\max, j}$		u	u ²
Repeatability standard deviation at span *	0.06 mg/m ³	u_r	0.06	0.004
Lack of fit	0.17 mg/m ³	u_{lof}	0.10	0.009
Zero drift from field test	0.00 mg/m ³	$u_{d,z}$	0.00	0.000
Span drift from field test	0.39 mg/m ³	$u_{d,s}$	0.23	0.051
Influence of ambient temperature at span	0.11 mg/m ³	u_t	0.06	0.004
Influence of supply voltage	0.11 mg/m ³	u_v	0.06	0.004
Uncertainty of reference material at 70% of certification range	0.21 mg/m ³	u_{rm}	0.12	0.015
Excursion of measurement beam	0.30 mg/m ³	u_{mb}	0.17	0.030

* The bigger value of: "Repeatability standard deviation at span" or "Standard deviation from paired measurements under field conditions"

Combined standard uncertainty (u_c)	$u_c = \sqrt{\sum (u_{\max, j})^2}$	0.34	mg/m ³
Total expanded uncertainty	$U = u_c * k = u_c * 1,96$	0.67	mg/m ³

Relative total expanded uncertainty

Requirement of 2000/76/EC and 2001/80/EC	U in % of the ELV 10 mg/m³	6.7
Requirement of EN 15267-3	U in % of the ELV 10 mg/m³	30.0
	U in % of the ELV 10 mg/m³	22.5