

CERTIFICATE

of Product Conformity (QAL1)

Certificate No: 0000056509_02

Certified AMS: LDS6 7MB6121 with sensor CD 6 7MB6122 for HCl and H₂O

Manufacturer: Siemens
Östliche Rheinbrückenstr. 50
76187 Karlsruhe
Germany

Test Institute: TÜV Rheinland Energy GmbH

**This is to certify that the AMS has been tested
and found to comply with the standards
EN 15267-1 (2009), EN 15267-2 (2009), EN 15267-3 (2007)
and EN 14181 (2004).**

Certification is awarded in respect of the conditions stated in this certificate
(this certificate contains 10 pages).
The present certificate replaces certificate 0000056509_01 dated 05 March 2018.



Suitability Tested
EN 15267
QAL1 Certified
Regular
Surveillance

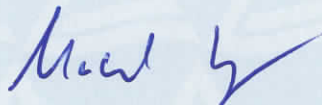
www.tuv.com
ID 0000056509

Publication in the German Federal Gazette
(BAnz) of 05 March 2013

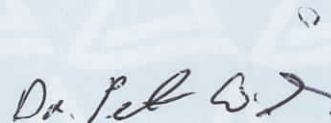
German Environment Agency
Dessau, 02 March 2023

This certificate will expire on:
04 March 2028

TÜV Rheinland Energy GmbH
Cologne, 01 March 2023



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Test institute accredited to EN ISO/IEC 17025 by DAkkS (German Accreditation Body).
This accreditation is limited to the accreditation scope defined in the enclosure to the certificate D-PL-11120-02-00.

Test report:	1701628-20 dated 09 October 2012
Initial certification:	05 March 2013
Expiry date:	04 March 2028
Certificate:	Renewal (of previous certificate 0000056509_01 of 05 March 2018 valid until 04 March 2023)
Publication:	BAnz AT 05.03.2013 B10, chapter I No. 5.5

Approved application

The tested AMS is suitable for use at combustion plants according to EC Directive 2001/80/EC (13th BImSchV:2012), at waste incineration plants according to EC Directive 2000/76/EC (17th BImSchV:2009), the 27th BImSchV:1997 and TA Luft:2002. The measured ranges have been selected so as to cater for as broad a field of application as possible.

The suitability of the AMS for this application was assessed on the basis of a laboratory test and a field test of more than three month at a waste incineration plant.

The central unit of the AMS is approved for an ambient temperature range of +5° to 40°C and the sensor unit is approved for a temperature range of: -20° to +50°C.

The notification of suitability of the AMS, performance testing and the uncertainty calculation have been effected on the basis of the regulations applicable at the time of testing. As changes in legal provisions are possible, any potential user should ensure that this AMS is suitable for monitoring the emission limit values relevant to the application.

Any potential user should ensure, in consultation with the manufacturer, that this AMS is suitable for the installation at which it will be installed.

Note:

The legal regulations mentioned correspond to the current state of legislation during certification. Each user should, if necessary, in consultation with the competent authority, ensure that this AMS meets the legal requirements for the intended use. In addition, it cannot be ruled out that legal regulations governing the use of a measuring device for emission monitoring may change during the lifetime of the certificate.

Basis of the certification

This certification is based on:

- Test report 1701628-20 dated 09 October 2012 of TÜV Süd Industrie Service GmbH
- Suitability announced by the German Federal Environment Agency (UBA) as the relevant body
- The ongoing surveillance of the product and the manufacturing process

Publication in the German Federal Gazette: BAnz AT 05.03.2013 B10, chapter I No. 5.5,
Announcement by UBA dated 12 February 2013:

AMS designation:

Central unit LDS 6 7MB6121 for HCl/H₂O, Sensor 7MB6122

Manufacturer:

Siemens AG, Karlsruhe

Field of application:

For plants requiring official approval and for plants according to the 27th BImSchV

Measuring ranges during performance testing:

Component	Certification range	Supplementary range	Unit
HCl	0–15	0–90	mg/m ³
H ₂ O	0–30	-	Vol.-%

At a measurement path of 2.0 m for HCl and at 1.25 m for H₂O, these measuring ranges correspond to the following products of measured component concentrations and optical path lengths:

Component	Certification range	Supplementary range	Unit
HCl	0–30.0	0–180	mg/m ³ x m
H ₂ O	0–37.5	-	Vol.-% x m

Software version:

R25

Restrictions:

1. In the HCl and H₂O measurement, at a methane concentration above 15 mg/m³, the sum of negative influences on interferences (cross-sensitivity) exceeds 4% of the measuring range end value.
2. The minimum requirement for the determination coefficient for the calibration function R² could only partly be fulfilled for the components HCl and H₂O.
3. The degree of protection for the central unit is merely IP20. Where the intended application requires a higher degree of protection, the central unit will have to be integrated into a measurement rack which provides an adequate degree of protection.

Notes:

1. For the single-component version LDS 6 HCl, minimum requirements are also satisfied. The performance tested version of the instrument is available under the following AMS designation:

AMS designation:	measuring range
7 MB 6121 – 0FT	0–15 mg/m ³ or 0–90 mg/m ³ HCl 0–30 Vol.-% H ₂ O
7 MB 6121 – 0ET	0–15 mg/m ³ or 0–90 mg/m ³ HCl
7 MB 6122 – 0W sensor unit	-

2. The analyser has to be operated with an air purging unit.
3. Information on sample gas pressure and temperature will have to be provided to the instrument. Information can be provided as a 4–20 mA analogue signal or, if conditions are fairly stable, as a fixed parameter.
4. The maintenance interval is two weeks.
5. Zero and span point drift for HCl and H₂O should be checked every 12 months using an alignment apparatus.
6. The instrument limit value for relative transmission, when interference is reported due to contamination or re-alignment of the sensor heads, should be set at least at 75% (transmission disturbance can indicate re-adjustment).
7. Supplementary testing (migration to standard EN 15267) as regards Federal Environment Agency (UBA) notices of 3 August 2009 (BAnz. p. 2929, chapter I number 3.5) and of 6 July 2012 (BAnz AT 20.07.2012 B11, chapter IV notification 30).

Test Report:

TÜV Süd Industrie Service GmbH, Munich
Report no.: 1701628.20 dated 9 October 2012

Publication in the German Federal Gazette: BAnz AT 01.08.2016 B11, chap. V notification 26, Announcement by UBA dated 14 July 2016:

26 Notification as regards Federal Environment Agency (UBA) notices of 12 February 2013 (BAnz AT 05.03.2013 B10, chapter I number 5.5)

The current software version of the LDS 6 7MB6121/6122 for HCl/H₂O measuring system manufactured by Siemens AG is

R25 2.10.06.

Version R25 2.10.06 includes version R25 2.10.05, which is also approved.

Statement issued by TÜV Süd Industrie Service GmbH dated 26 February 2016

Publication in the German Federal Gazette: BAnz AT 26.03.2019 B7, chap. IV notification 61, Announcement by UBA dated 27 February 2019:

61 Notification as regards Federal Environment Agency notices of 12 February 2013 (BAnz AT 05.03.2013 B10, chapter I number 5.5) and of 14 July 2016 (BAnz AT 01.08.2016 B11, chapter V notification 26)

The current software version of the LDS6 7MB6121 measuring system with CD 6 7MB6122 sensor for HCl and H₂O manufactured by Siemens AG is:

LDS6-7MB6121 R25 2.10.08

Statement issued by TÜV Rheinland Energy GmbH dated 9 October 2018

Certified product

This certificate applies to automated measurement systems conforming to the following description:

The entire tested AMS consists of the central unit LDS 6 7MB6121, the sensor pair CD 6 7MB6122, the hybrid cable, sensor connecting cable, optical alignment system and reference kit (RC 3009). The AMS operates based on the principle of high-resolution molecular absorption spectroscopy as in-situ measurement of HCl and H₂O.

A diode laser produces laser light in the near infrared range, which passes through the measurement gas and is received by the detector. The wavelength of the laser light is aligned to a specific absorption line of the gas to be measured. The laser continually scans this single absorption line with a very high spectral resolution. The result is a completely resolved single molecule line, which is analysed for absorption intensity and line form. The stability of the spectrometer is continuously monitored by an internal reference and zero gas path and an alignment of zero and span point is generally unnecessary. The sensor unit is fitted with an external air purging system to protect the optical surfaces.

The central unit can process a maximum of three measurement gas channels.

The reference kit (RC 3009) for HCl and H₂O can be used for external monitoring of zero and span points.

The entire system is made up of the following components:

<i>Central unit</i>	LDS 6 7MB6121
<i>Sensor unit</i>	CD 6 7MB6122
<i>Hybrid cable</i>	Length up to 700 m (Connection central unit to CD 6 sensor transmitter)
<i>Sensor connecting cable</i>	connected central unit with CD 6 sensor receiver
<i>Accessories</i>	Optical alignment system, Reference kit

General notes

This certificate is based upon the equipment tested. The manufacturer is responsible for ensuring that on-going production complies with the requirements of the EN 15267. The manufacturer is required to maintain an approved quality management system controlling the manufacture of the certified product. Both the product and the quality management systems shall be subject to regular surveillance.

If a product of the current production does not conform to the certified product, TÜV Rheinland Energy GmbH must be notified at the address given on page 1.

A certification mark with an ID-Number that is specific to the certified product is presented on page 1 of this certificate. This certification mark may be applied to the product or used in advertising materials for the certified product.

This document as well as the certification mark remains property of TÜV Rheinland Energy GmbH. With revocation of the publication the certificate loses its validity. After the expiration of the certificate and on requests of the TÜV Rheinland Energy GmbH this document shall be returned and the certificate mark must not be employed anymore.

The relevant version of this certificate and its expiration is also accessible on the internet: gal1.de.

History of documents

Certification of LDS 6 7MB6121 HCI is based on the documents listed below and the regular, continuous monitoring of the Quality Management System of the manufacturer:

Basic test

Test report 840754 dated 05 July 2007
TÜV Süd Industrie Service GmbH
Publication BAnz. 06 November 2007, No. 206, p. 7925, chapter I number 2.2
UBA announcement dated 23 September 2007

Notifications

Statement issued by TÜV Süd Industrie Service GmbH dated 6 November 2007
Publication BAnz. 07 March 2008, No. 38, p. 901, chapter IV notification 1
UBA announcement dated 14 February 2008
(Software changes)

Supplementary testing

Test report 840754-E dated 22 February 2008
TÜV Süd Industrie Service GmbH
Publication BAnz. 03 September 2008, No. 133, p. 3243, chapter I number 2.5
UBA announcement dated 12 August 2008

Supplementary testing

Test report 840754-E2 dated 31 March 2009
TÜV Süd Industrie Service GmbH
Publication BAnz. 25 August 2009, No. 125, p. 2929, chapter I number 3.5
UBA announcement dated 3 August 2009

Notifications

Statement issued by TÜV Süd Industrie Service GmbH dated 31 March 2009
Publication BAnz. 25 August 2009, No. 125, p. 2929, chapter III notification 26
UBA announcement dated 3 August 2009
(New manufacturer name)

Statement issued by TÜV Süd Industrie Service GmbH dated 31 March 2009
Publication BAnz. 25 August 2009, No. 125, p. 2929, chapter III notification 24
UBA announcement dated 3 August 2009
(Software changes)

Statement issued by TÜV Süd Industrie Service GmbH dated 26 October 2009
Publication BAnz. 12 February 2010, No. 24, p. 553, chapter IV notification 21
UBA announcement dated 25 January 2010
(Software changes)

Statement issued by TÜV Süd Industrie Service GmbH dated 17 October 2011
Publication BAnz. 02 March 2012, No. 36, p. 920, chapter V notification 19
UBA announcement dated 23 February 2012
(distribution assumed by Bühler Technologies GmbH)

Statement issued by TÜV Süd Industrie Service GmbH dated 16 March 2012
Publication BAnz AT 20.07.2012 B11, chapter IV notification 30
UBA announcement dated 6 July 2012
(Software changes)

Initial certification according to EN 15267

Certificate No. 1701628_20ts: 22 March 2013
Expiry date of the certificate: 04 March 2018
Test report 1701628-20 dated 9 October 2012
TÜV Süd Industrie Service GmbH
Publication BAnz AT 05.03.2013 B10, chapter I number 5.5
UBA announcement dated 12 February 2013

Notifications

Statement issued by TÜV Süd Industrie Service GmbH dated 26 February 2016
Publication BAnz AT 01.08.2016 B11, chapter V notification 26
UBA announcement dated 14 July 2016
(Software changes)

Renewal of certificate

Certificate No. 0000056509_01: 05 March 2018
Expiry date of the certificate: 04 March 2023

Notifications

Statement issued by TÜV Rheinland Energy GmbH dated 9 October 2018
Publication BAnz AT 26.03.2019 B7, chapter IV notification 61
UBA announcement dated 27 February 2019
(Software changes)

Renewal of certificate

Certificate No. 0000056509_02: 02 March 2023
Expiry date of the certificate: 04 March 2028

**Total uncertainty for the measurement component HCl in the measurement range
0-15 mg/m³**

<i>Performance characteristic</i>	<i>Uncertainty</i>	<i>Value of standard uncertainty in mg/m³</i>	<i>Square sum of standard uncertainty in (mg/m³)²</i>
Lack-of-fit	M_{lof}	-0,083	0,007
Zero point drift	$M_{d,z}$	0,260	0,068
Span point drift	$M_{d,s}$	0,234	0,055
Influence of ambient temperature at span point	M_t	0,377	0,142
Influence of sample gas pressure	M_p	0,164	0,027
Influence of sample gas flow	M_f		
Influence of voltage	M_v	0,047	0,002
Cross-sensitivity	M_c	-0,268	0,072
Standard deviation from paired measurements or repeat standard deviation at span point ^{*)}	s_r	0,223	0,050
Uncertainty of the test gas (2% at 70% CR)	U_{tg}	0,121	0,044
Uncertainty on excursion of measurement beam	U_{reb}	-0,165	0,027
S_{sum}		-	0,464
Combined standard uncertainty	$u_c = \sqrt{\sum (u_i)^2}$	0,681	mg/m ³
Expanded uncertainty	$U_{0,95} = 1,96 \times u_c$	1,335	mg/m ³
Relative Expanded uncertainty	U	13,4	% ELV
Demanded uncertainty to DIN EN 15267 - 3 (ELV 10 mg/ m ³)		30	% ELV
Requirement concerning uncertainty fulfilled		Yes	

^{*)} here: Standard deviation from paired measurements

Uncertainty calculation were taken from certificate No. 1701628.20-ts prepared by TÜV SÜD Industrie Service GmbH.

Total uncertainty for the measurement component H₂O in the measurement range 0-30 Vol.-%

<i>Performance characteristic</i>	<i>Uncertainty</i>	<i>Value of standard uncertainty in Vol.-%</i>	<i>Square sum of standard uncertainty in (Vol.-%)²</i>
Lack-of-fit	w_{lof}	-0,08	0,01
Zero point drift	$w_{d,z}$	0,398	0,16
Span point drift	$w_{d,s}$	0,398	0,16
Influence of ambient temperature at span point	w_t	0,329	0,11
Influence of sample gas pressure	w_p	0,106	0,01
Influence of sample gas flow	w_f		
Influence of voltage	w_v	0,061	0,00
Cross-sensitivity	w_c	0,443	0,20
Standard deviation from paired measurements or repeat standard deviation at span point *)	w_r	0,317	0,10
Uncertainty of the test gas (2% at 70% CR)	u_{tg}	0,420	0,18
Uncertainty on excursion of measurement beam	u_{nb}	0,329	0,11
Sum		-	0,91
Combined standard uncertainty	$u_c = \sqrt{\sum(u_i)^2}$	0,954	Vol.-%
Expanded uncertainty	$U_{0,95} = 1,96 \times u_c$	1,87	Vol.-%
Relative expanded uncertainty	U	9,4	% from the limit value
Demanded uncertainty (ELV 20 Vol.-%)		22,5	% from the limit value
Requirement concerning uncertainty fulfilled		Yes	

*) here: Standard deviation from paired measurements

Uncertainty calculation were taken from certificate No. 1701628.20-ts prepared by TÜV SÜD Industrie Service GmbH.