TÜV RHEINLAND ENERGY GMBH



Report on the performance test of the N300 ambient air quality measuring system manufactured by Teledyne API for the component carbon monoxide

TÜV Report: 936/21255654/B Cologne, 25 January 2023

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- Determination of the stack height and air quality forecasts for hazardous and odorous substances;
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AMS designation: N300

Manufacturer: Teledyne API

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USA

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1. Summary and certification proposal

1.1 Summary Overview

On behalf of Teledyne API, TÜV Rheinland Energy GmbH carried out the performance testing for the N300 ambient air measuring system for the component carbon monoxide. Testing was carried out in compliance with the following norms / standards and requirements:

- VDI Guideline 4202 Part 1: Performance test, declaration of suitability, and certification of point-related measuring systems for gaseous air pollutants, April 2018
- EN 14626: Ambient air Standard method for the measurement of the concentration of carbon monoxide by non-dispersive infrared spectroscopy, December 2012

The N300 measuring system measures the CO component by means of non-dispersive infrared spectroscopy. This measuring principle conforms to the EU reference method. The tests were performed in a laboratory and in a three-month field test in Cologne. The following measuring ranges were tested:

Table 1: Measuring ranges tested

Measured com-	Measured range in [mg/m³] 1)	Measured range in [ppm] or [µmol/mol]
ponent		
Carbon monoxide	0 – 100	0 – 86

¹ The specifications refer to 20 °C and 101.3 kPa

The minimum requirements were satisfied during the performance test.

TÜV Rheinland Energy GmbH therefore recommends the instrument's approval as a performance-tested measuring system for continuous monitoring of air quality affected by carbon monoxide.



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1.2 Certification proposal

Based on the positive results obtained, the following recommendation on the announcement of the AMS as a certified system is put forward:

AMS designation:

N300 for carbon monoxide

Manufacturer:

Teledyne API, San Diego, USA

Field of application:

For the continuous measurement of ambient air concentrations of carbon monoxide in stationary use.

Measuring ranges during performance testing:

Component	Certification range	Unit
Carbon monoxide	0–100	mg/m³

Software version:

Rev. 1.9.0

Restrictions:

None

Note:

- 1. This report on the performance test is available online at www.qal1.de.
- 2. The AMS is approved for an ambient temperature range of 0 45 °C.
- 3. The N300 measuring system can be equipped with a controlled pump (PID controlled), as well as with a non-regulated pump (HD Non-PID).
- 4. The N300 measuring system can be equipped with a standard Teflon particle filter with a pore size of 5 μ m and a diameter of 47 mm as well as with a DFU filter cartridge with a pore size of 0.01 μ m.

Test Report:

TÜV Rheinland Energy GmbH, Cologne

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1.3 Summary report on test results

Performance criterion		Requirement	Test result	Satis- fied	Page
7	Performance criteria				
7.3	General requirements				
7.3.1	Measured value display	The measuring system shall have an operative measured value display as part of the instrument.	The measuring system has an operative measured value display at the front of the instrument.	yes	35
7.3.2	Calibration inlet	The measuring system may have a test gas inlet separate from the sample gas inlet.	The measuring system has a test gas inlet separate from the sample gas inlet at the instrument back.	yes	36
7.3.3	Easy maintenance	It should be possible to perform the necessary maintenance works on the AMS without ma- jor overheads, preferably from outside.	Maintenance work can be carried out externally with standard tools and reasonable effort.	yes	37
7.3.4	Functional check	Special instruments for this purpose are to be considered as belonging to the equipment, to be used in the corresponding sub-tests and to be evaluated.	The tested measuring system does not have internal devices for operating the functional check.	not ap- plicable	38
7.3.5	Set-up times and warm-up times	The instruction manual shall include specifications in this regard.	Set-up times and warm-up times have been determined.	yes	39
7.3.6	Instrument design	The instruction manual shall include specifications in this regard.	Specifications made in the instruction manual concerning instrument design are complete and correct.	yes	40
7.3.7	Unintended adjustment	Shall secure measuring system against that.	The measuring system is secured against unintended and unauthorised adjustment of instrument parameters by way of a password.	yes	41
7.3.8	Data output	The output signals shall be provided digitally and/or as analogue signals.	Measured signals are provided as analogue (0–20 mA, 4–20 mA or 0–1 V, 0–10 V) and digital signals (via TCP/IP, RS 232, USB).	yes	42
7.3.9 Digital interface		The digital interface shall allow the transmission of output signals, status signals, and others. Access to the measuring system shall be secured against unauthorised use.	The digital measured value transmission functions correctly and is protected against unauthorised access by password protection.	yes	43





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Performance criterion	Requirement	Test result	Satis- fied	Page
7.3.10 Data transmission protocol	Shall meet the requirements stipulated in Table 1 of VDI Guideline 4202 Part 1.	The measuring system has a Modbus Bavaria/Hesse transmission protocol installed as standard. Measured and status signals are transmitted correctly. The configuration is listed in the manual in Appendix A.2 from page 146.	yes	44
7.3.11 Measuring range	The upper limit of measurement shall be greater or equal to the upper limit of the certification range.	A measuring range of 0 – 86 ppm (100 mg/m³) for carbon monoxide is set as standard. Supplementary measuring ranges up to 0 – 1,000 ppm are possible. The measuring system's upper limit of measurement exceeds the upper limit of the certification range in each case.	yes	45
7.3.12 Negative output signals	Shall not be suppressed (live zero).	The measuring system also provides negative output signals.	yes	46
7.3.13 Failure in the mains voltage	Uncontrolled emission of operation and calibration gas shall be avoided; instrument parameters shall be secured by buffering against loss; when mains voltage returns, the instrument shall automatically reach the operation mode and start the measurement.	On return of mains voltage, the instrument returns to normal operating mode and automatically resumes measuring.	yes	47
7.3.14 Operating states	Must be able to be monitored by status signals that can be transmitted telemetrically.	The measuring system provides various ports to ensure comprehensive monitoring and control via an external computer.	yes	48
7.3.15 Switch-over	Switch-over between measurement and functional check and/or calibration shall be possible telemetrically.	As a rule, all necessary work for functional checks can be monitored and controlled directly on the instrument or by telemetric remote control.	yes	49
7.3.16 Instrument software	Shall be displayed when switched on. Changes affecting instrument functions shall be communicated to the test laboratory.	The instrument's software version is displayed. Software changes are communicated to the test laboratory.	yes	50

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Perfor	mance criterion	Requirement	Test result	Satis- fied	Page
7.4	Requirements on performance characteristics for testing in the laboratory				
7.4.1 ments	General require-	The manufacturer's specifications in the instruction manual shall not contradict the results of the performance test.	Tests were performed using the performance characteristics specified in VDI standard 4202, Part 1 (2018) and standard EN 14626 (2012)	yes	51
7.4.2	Test requirements	Has to comply with the requirements set out in VDI standard 4202-1:2018.	Tests were performed using the performance characteristics specified in VDI standard 4202, Part 1 (2018) and standard EN 14626 (2012)	yes	52
Sectio	n 8.4 provides a sumn	nary of the evaluation of performa	nce characteristics determined in the lab	oratory.	
7.5	Requirements on pe	erformance characteristics for t	esting in the field		
7.5.1	General requirements	Has to comply with the requirements set out in VDI standard 4202-1:2018.	Tests were performed using the performance characteristics specified in VDI standard 4202, Part 1 (2018) and standard EN 14626 (2012)	yes	67
7.5.2	Location for the field test	The monitoring station for the field test is to be chosen according to the requirements of the 39 th BImSchV such that the expected concentrations of the measured components correspond to the designated task. The equipment of the monitoring station shall allow the implementation of the field test and shall fulfil all requirements considered to be necessary during measurement planning.	The field test location was selected in compliance with the 39 th BlmSchV.	yes	68
7.5.3	Test requirements	The measuring systems shall be installed in the monitoring station and, after connecting to the existing or separate sampling system, activated properly. The adjustments of the measuring system shall meet the specifications of the manufacturer. All adjustments are to be documented in the test report.	During the field test, the measuring system was operated and serviced according to the manufacturer's instructions.	yes	69
Sectio	n 8.5 provides a sumn	nary of the evaluation of performa	nce characteristics determined in the fiel	d.	



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Perfo	rmance criterion	Requirement	Test result	Satis- fied	Page
8.4 EN 14		ermination of the performance o	haracteristics during the laboratory to	est accord	ding to
8.4.3	Response time	Rise and fall response time ≤ 180 s each. Difference between rise and fall response time ≤ 10 s.	considerably below the maximum	yes	76
8.4.4	Short-term drift	The short-term drift at zero must be $\leq 0.1 \ \mu mol/mol/12 \ h$. The short-term drift at span level must be $\leq 0.6 \ \mu mol/mol/12 \ h$.	short-term drift at zero point was 0.05 µmol/mol. For instrument 2 it was	yes	80
8.4.5	Repeatability standard deviation	The performance criteria are as follows: Repeatability standard deviation at zero shall not exceed 0.3 µmol/mol. At a sample gas concentration at the span point it shall not exceed 0.4 µmol/mol.	peatability standard deviation at zero point was 0.03 µmol/mol. For instrument 2 it was 0.03 µmol/mol. Repeat-	yes	84
8.4.6	Lack of fit of linearity of the calibration function	The deviation from the linearity of the calibration function at zero shall not exceed 0.5 µmol/mol. At concentrations above zero, it shall not exceed 4% of the measured value.	sion line for instrument 1 is - 0.01 µmol/mol at zero point and no more than 2.25% of the nominal value	yes	87
8.4.7	Sensitivity coefficient of sample gas pressure	The sensitivity coefficient of sample gas pressure shall be ≤ 0.7 µmol/mol/kPa.		yes	92

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Performance criterion		Requirement	Test result	Satis- fied	Page
8.4.8	Sensitivity coefficient of sample gas temperature	The sensitivity coefficient of sample gas temperature shall be ≤ 0.3 µmol/mol/K.	For instrument 1, the sensitivity coefficient of sample gas temperature was 0.00 µmol/mol/K. For instrument 2, the sensitivity coefficient of sample gas temperature was 0.00 µmol/mol/K.	yes	94
8.4.9	Sensitivity coefficient of sur- rounding tem- perature	The sensitivity coefficient of surrounding temperature shall be ≤ 0.3 µmol/mol/K.	The sensitivity coefficient bst of the surrounding temperature did not exceed the performance criterion specified at 0.3 µmol/mol/K. For the purpose of uncertainty calculation, the largest sensitivity coefficient bst is used for both instruments. This was 0.076 µmol/mol/K for instrument 1 and 0.064 µmol/mol/K for instrument 2.	yes	96
8.4.10	Sensitivity coefficient of electrical voltage	The sensitivity coefficient of electrical voltage shall not exceed 0.3 µmol/mol/V.	At no test item did the sensitivity coefficient of electrical voltage by exceed the value of 0.3 µmol/mol/V specified in standard EN 14626. For the purpose of the uncertainty calculation, the largest by is used for both instruments. This was 0.00 µmol/mol/K for instrument 1 and 0.00 µmol/mol/K for instrument 2.	yes	99
8.4.11	Interferents	Interfering components at zero and at the concentration c_t (at the level of the 1-hour limit = 8.6 μ mol/mol for CO). The maximum permissible deviations for the interfering components CO ₂ , NO and NO ₂ are each \leq 0.5 μ mol/mol, for H ₂ O \leq 1.0 μ mol/mol.	This results in a value for the cross-sensitivity at zero of -0.02 µmol/mol for instrument 1 and -0.11 µmol/mol for instrument 2 for H2O; 0.00 µmol/mol for instrument 1 and 0.17 µmol/mol for instrument 2 for CO2; 0.00 µmol/mol for instrument 1 and 0.00 µmol/mol for instrument 2 for NO and finally 0.02 µmol/mol for instrument 2 for NO and finally 0.05 µmol/mol for instrument 2 for N2O. For the cross-sensitivity at the limit value ct, the values are -0.27 µmol/mol for instrument 1 and -0.14 µmol/mol for instrument 2 for H2O; -0.06 µmol/mol for instrument 1 and 0.05 µmol/mol for instrument 1 and 0.05 µmol/mol for instrument 1 and 0.06 µmol/mol for instrument 2 for NO and finally -0.13 µmol/mol for instrument 1 and -0.09 µmol/mol for instrument 2 for N2O.	yes	101
8.4.12	Averaging test	The averaging effect shall not exceed 7% of the measured value.	The performance criterion of EN 14626 is fully met with 4.3 % for instrument 1 and 5.8 % for instrument 2.	yes	104





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Performance criterion		Requirement	Test result	Satis- fied	Page
8.4.13	Difference sam- ple/calibration port	The difference between the sample and calibration ports shall not exceed 1%.	The performance criterion of EN 14626 is fully met with 0.14 % for instrument 1 and -0.06 % for instrument 2.	yes	107
8.5	Determination of	the performance characteristic	s during the field test according to EN	N 14626	
8.5.4	Long-term drift	The long-term drift at zero point shall not exceed ≤ 0.5 µmol/mol. Long-term drift at span level shall not exceed 5% of the certification range.	Maximum long-term drift at zero point $DI_{,z}$ was at 0.02 μ mol/mol for instrument 1 and 0.04 μ mol/mol for instrument 2. Maximum long-term drift at span point $DI_{,s}$ was at -1.56% for instrument 1 and 1.56% for instrument 2.	yes	109
8.5.6	Inspection interval	The period of unattended operation of the AMS shall be at least 2 weeks.	The necessary maintenance tasks determine the period of unattended operation. In essence, these include contamination checks, plausibility checks and checks of potential status/error warnings. The external particle filter needs replacing at the measurement site after having been subjected to dust loading. A check of the zero and span point must be carried out at least every 14 days in accordance with EN 14626.	yes	115
8.5.5	Reproducibility standard devia- tion for CO under field conditions	Reproducibility standard deviation under field conditions shall not exceed 5% of the mean value over a period of three months.	The reproducibility standard deviation for carbon monoxide under field conditions was 1.08 % related to the mean value over the duration of the field test of 3 months. Thus, the requirements of EN 14626 are satisfied.	yes	112
8.5.7	Period of availa- bility of the ana- lyser	Availability of the analyser shall be at least 90%.	The availability was at 100%. Thus, the requirement of EN 14626 is satisfied.	yes	116

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2. Task definition

2.1 Nature of the test

On behalf of Teledyne API, TÜV Rheinland Energy GmbH carried out the performance testing for the N300 ambient air measuring system for carbon monoxide. The test was carried out as a complete performance test.

2.2 Objectives

The AMS is designed to determine carbon monoxide concentrations in ambient air in the following concentration ranges:

Component	Certification range	Unit
Carbon monoxide	0 – 100	mg/m³

The N300 measures carbon monoxide by means of non-dispersive infrared photometry.

The performance test was carried out on the basis of the current standards / guidelines for performance testing, taking into account the latest developments.

The test was carried out in compliance with the following standards / norms:

- VDI Guideline 4202 Part 1: Automated measuring systems for air quality monitoring Performance test, declaration of suitability, and certification of point-related measuring systems for gaseous air pollutants, April 2018
- EN 14626: Ambient air Standard method for the measurement of the concentration of carbon monoxide by non-dispersive infrared spectroscopy, December 2012



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3. Description of the AMS tested

3.1 Measuring principle

The N300 ambient air measuring system is a continuous carbon monoxide analyser. The measurement principle is based on non-dispersive infrared photometry. The instrument is designed for the continuous measurement of carbon monoxide in ambient air.



Figure 1: N300 Analysers

The measuring principle is based on the determination of the light absorption by the gas to be measured in the wavelength range characteristic of the gas. The evaluation is done by measuring the absorption based on the dependence between the gas concentration and the amount of absorbed light according to Lambert-Beer's law:

$$I = I_0 * e^{-\alpha Lc}$$

lo is light intensity without absorption

I is intensity with absorption

L is the absorption path or distance that the light travels during absorption.

c is the concentration of the absorbing gas, in this case CO

α is the absorption coefficient (this provides information about the degree of absorption).

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The analyser determines the amount of CO in the sample chamber by calculating the ratio between the peak of the measurement pulse (IR Measure) and the peak of the reference pulse (IR Reference). If there are no gases in the sample chamber that absorb light at $4.7\mu m$, the high concentration of CO in the gas mixture of the reference chamber attenuates the intensity of the IR beam by 60%, corresponding to an M/R ratio of about 2.4:1. When CO is added to the sample chamber, the peaks of both cells are further attenuated by a certain percentage. Since the intensity of the light passing through the sample chamber is stronger, the effect of additional attenuation is also stronger. This makes IR Measure more sensitive to the presence of CO in the sample chamber than IR Reference, and the ratio between them (M/R) more closely approaches 1:1 as the concentration of CO in the sample chamber increases. Once the analyser has calculated this ratio, a stored reference table is used to linearise the unit's response together with the interpolation. This linearised concentration value is used together with the SLOPE and OFFSET values to calculate the CO concentration in the sample chamber.

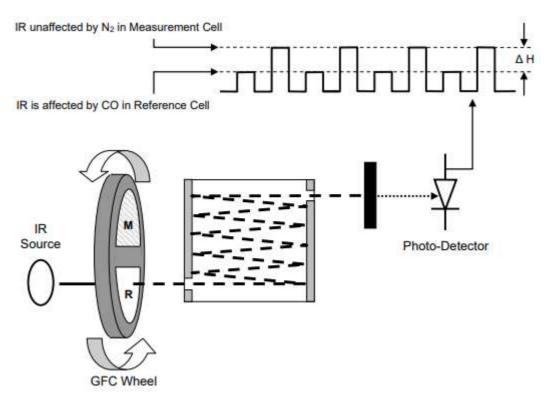


Figure 2: Flow schematic



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3.2 AMS scope and set-up

The N300 analyser uses a heated infrared source to generate a beam of broadband IR light of a known intensity (measured during instrument calibration). This beam is sent several times through the sample chamber filled with sample gas. The sample chamber uses mirrors at each end to send the IR beam back and forth through the chamber several times (see Figure 3) to create a long absorption path. The absolute length that the reflected light travels is directly related to the intended accuracy of the instrument. The lower the concentrations that the instrument is to detect, the longer the light path must be to produce detectable attenuations.

On leaving the chamber, the light beam passes through a band-pass filter which only allows light with a wavelength of $4.7~\mu m$ to pass. Finally, the beam hits a photodetector that converts the light signal to a modulated voltage signal representing the attenuated intensity of the beam.

Since water vapour also absorbs light at 4.7 μ m, a gas filter correlation (GFC) wheel is added to the IR light path to prevent the interference effect of water vapour. The GFC wheel is a metallic wheel with two chambers. The chambers are hermetically sealed on both sides with a material transparent to 4.7 μ m IR radiation. Each cavity is mainly filled with gas mixtures. One chamber is filled with pure N₂ (the measuring chamber). The other is filled with a mixture of N₂ and a high concentration of CO (the reference chamber). As the GFC wheel rotates, the IR light passes alternately through these two cavities. When the beam hits the reference chamber, the CO in the gas filter wheel clears the beam of most IR at 4.7 μ m. When the light beam hits the measurement chamber, the N₂ in the filter wheel does not absorb the IR light. Thus, a fluctuation of the intensity of the IR light on the photodetector is generated, whereby a measured signal can be determined.

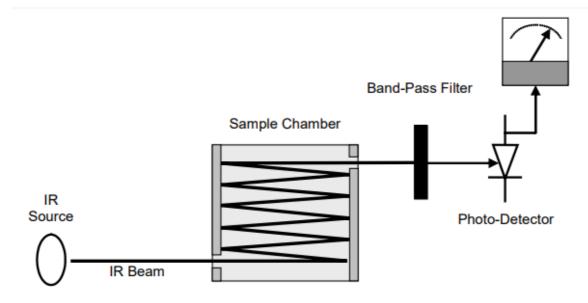


Figure 3: Flow schematic

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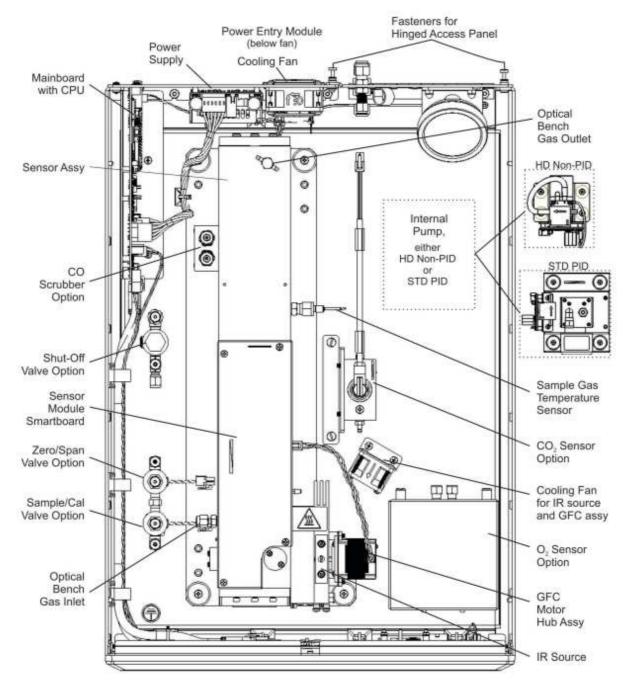


Figure 4: N300 Interior view - top view



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ide, Report no.: 936/21255654/B

Table 2 lists a number of important technical specifications of the N300.

Table 2: Technical data N300 (manufacturer's data)

Measured range:	Maximum 0–1,000 ppm (freely selectable)		
Units:	ppm or mg/m³		
Measured compounds:	Carbon monoxide		
Sample flow rate	Approx. 0.8 litre/min (during the test)		
Outputs:	 Ethernet TCP/IP Serial interface, RS232 0 – 5/10 Volt analogue 4 – 20 mA analogue USB 		
Input voltage:	230 V or 115 V 50 Hz or 60 Hz		
Power:	115 W; 150 W max.		
Dimensions (I x w x h) / weight:	597 x 432 x 178 mm / ~ 18 kg		

3.3 AMS adjustment

The measuring system was commissioned according to manufacturer instructions. No internal zero adjustment cycle was activated during performance testing.

The N300 analyser firmware processes sample concentration data through a programmed adaptive filter. During operation, the firmware can automatically switch between two different temporal filter lengths depending on the conditions. When measuring stable concentrations, the firmware calculates an average over the last measurements by default. This ensures stable measurement results. If the filter detects rapid changes in concentration, it reduces the averaging time to allow the analyser to respond more quickly. The adaptive filter is always active and can neither be adjusted nor deactivated by the user.

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TÜVRheinland®
Precisely Right.

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3.4 Alternative assemblies

Particle filter

The N300 measuring system has a particle filter directly behind the sample gas inlet. The particle filter is located on a panel secured with two screws on the back of the AMS. The manufacturer supplies the measuring system with two different types of filters.

The measuring system is available with a standard Teflon particle filter with a pore size of 5 μ m and a diameter of 47 mm. This type of filter has been used for many years in Teledyne ambient air measuring systems.

Alternatively, it is possible to equip the N300 measuring system with a DFU filter cartridge with a pore size of 0.01 μ m (a so-called long-life filter). For this filter, the manufacturer specifies a replacement interval of up to 6 months. The replacement interval for the particle filter is of course dependent on the dust load at the installation site and must be determined individually for each measuring point. The filter can be changed within a few minutes with simple tools for both types of filter.



Figure 5: DFU filter (left) and 47 mm round filter (right)

The entire performance test was carried out with the DFU filter. The filter was not replaced during the field test or between the laboratory and field test.

Following the last long-term drift test in the field test, the DFU filter was exchanged for the 47 mm filter. The test gas task was then repeated. The measuring system showed comparable measured results with the new filter. The results are shown in Appendix 4.

The N300 measuring system can be equipped with a DFU particle filter as well as with a 47 mm round filter. The replacement interval for the particle filter is of course dependent on the dust load at the installation site and must be determined individually for each measuring point.



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Pump

The manufacturer offers two different types of pumps for the N300 measuring system.

- The standard pump is a regulated pump (PID controlled). This pump regulates itself based on the measured nominal flow rate (800 ml/min). If the flow rate deviates from the set target value, the pump adjusts its output accordingly to achieve the target flow rate.
- An unregulated pump (HD Non-PID). This type of pump always runs at 100 % capacity. The nominal flow rate is set by a built-in critical nozzle. If the flow deviates more than 10 % from the nominal value, an operational status signal is generated. The critical nozzle is located in the pump component and thus behind the measuring cell.

Both pump types are controlled by the same control board. When using the "PID Controlled" type, it is only necessary to activate the control in the software.

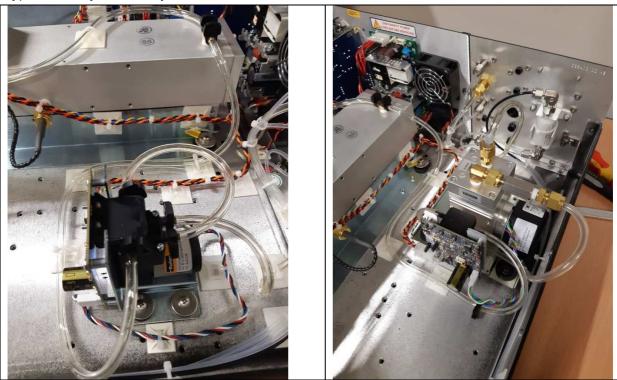


Figure 6: Regulated pump (left) and non-regulated pump (right)

The entire performance test was carried out with the regulated (PID controlled) pump.

After completion of the field test, the regulated pump was exchanged. Subsequently, the test point "Sensitivity to sample gas pressure" was carried out with the second, unregulated pump type.

The above-mentioned test point was also fulfilled by the measuring system when using the second, unregulated pump type. Results are shown in Appendix 3.

The N300 measuring system can be equipped with a controlled pump (PID controlled), as well as with a non-regulated pump (HD Non-PID).

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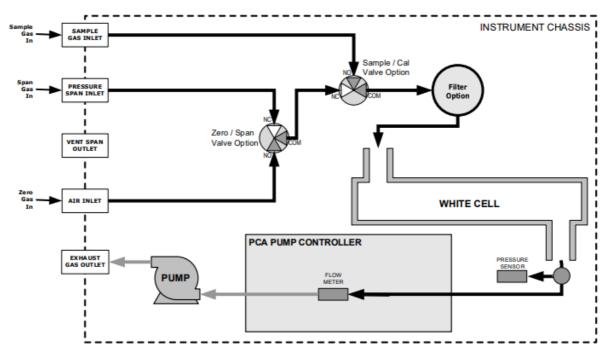


Figure 7: Flow diagram N300



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ide, Report no.: 936/21255654/B

4. Test programme

4.1 General remarks

Performance testing was carried out with two identical instruments, type N300, with serial numbers

Instrument 1: SN 54 and Instrument 2: SN 55

Testing was carried out with the software version "Rev. 1.9.0".

The test comprised a laboratory test to determine the performance characteristics as well as a field test over a period of several months.

In this report, the heading for each performance criterion cites the minimum requirements according to the relevant standards ([1, 2, 3]) including chapter number and wording.

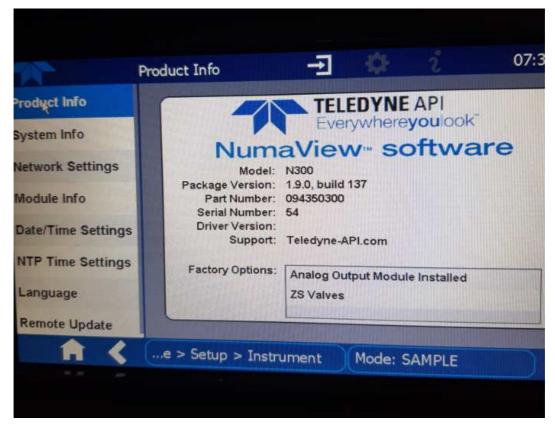


Figure 8: Software version for the N300 test instruments

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4.2 Laboratory test

The laboratory test was carried out with two identical instruments, type N300, with serial numbers SN: 54 and SN: 55. Standards [1] and [2] specify the following test programme for the laboratory test:

- Description of instrument functions
- General requirements
- Calibration line fit
- Short-term drift
- Repeatability standard deviation
- Sensitivity to sample gas pressure
- Sensitivity to sample gas temperature
- Sensitivity to surrounding temperature
- Sensitivity to supply voltage
- Cross-sensitivities
- Averaging effect
- Response time
- Difference sample/calibration inlet

Measured values were recorded using an external data logger. Chapters 6 and 7 summarize the results of the laboratory tests.

4.3 Field test

The field test according to EN 14626 and VDI 4202-1 was carried out with two identical N300 measuring systems from 16.05.2022 to 22.08.2022. The instruments used were identical to those used for laboratory testing. The serial numbers were:

Instrument 1: SN 54 Instrument 2: SN 55

The following test programme was determined for the field test:

- Long-term drift
- Period of unattended operation
- Availability
- Reproducibility standard deviation under field conditions

Measured values were recorded using an external data logger.

Chapters 6 and 7 summarize the results of the field tests.





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To carry out the field test, the measuring systems were installed in a measuring station near Cologne. The measuring station is located in the direct vicinity of a busy, six-lane national motorway. The distance from the measuring station to the nearest roadway is approx. 5.0 m.



Figure 9: Measuring station for conducting the field test

The measuring systems were installed in the station, which was air-conditioned to 20 °C, in a 19" rack and connected to a sampling system. Both systems were installed with a sample gas line of 2.5 m through a T-piece at the same connection of the sampling system. This ensured that both instruments made a representative measurement of the same sample air volume. The sampling head is located on the front side of the measuring station at a total height of approx. 3.00 m.



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Figure 10: N300 in the measuring station during the field test





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ide

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5. Reference Measurement Method

5.1 Method of measurement

Test gases used for adjustment purposes during the test

Certified carbon monoxide test gases were used for the purpose of testing. The specified test gases were used during the entire test and, where necessary, were diluted with the help of a (Hovacal) mass flow controller.

Zero gas: Synthetic air

Test gas CO: 52.9 ppm in synth. air

Number of test gas cylinder: 17003

Manufacturer/manufacturing date: Nippon Gases / 27.04.2021

Stability guarantee / certified: 60 months

Checking of the certificate by / on: Own laboratory / 16.09.2021

Measurement uncertainty as per calibra-

tion certificate:

2%

Test gas CO: 205 ppm in synth. air

Number of test gas cylinder: 16954

Manufacturer/manufacturing date: Nippon Gases / 07.04.2021

Stability guarantee / certified: 60 months

Checking of the certificate by / on: Own laboratory / 27.05.2021

Rel. uncertainty according to certificate: 2%

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6. Test results in accordance with VDI 4202, Part 1 (2018)

6.1 7.3 General requirements

6.1 7.3.1 Measured value display

The measuring system shall have an operative measured value display as part of the instrument.

6.2 Equipment

No additional equipment is required.

6.3 Testing

It was checked whether the measuring system has a measured value display.

6.4 Evaluation

The measuring system has an operative measured value display at the front of the instrument.

6.5 Assessment

The measuring system has an operative measured value display at the front of the instrument.

Criterion satisfied? yes

6.6 Detailed presentation of test results

Figure 11 shows the candidate system with the integrated measured value display.



Figure 11: N300 with measured value display



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6.1 7.3.2 Calibration inlet

The measuring system may have a test gas inlet separate from the sample gas inlet.

6.2 Equipment

No additional equipment is required.

6.3 Testing

It was tested whether the instrument includes a test gas inlet separate from the sample gas inlet.

6.4 Evaluation

The measuring system has a test gas inlet separate from the sample gas inlet at the instrument back.

6.5 Assessment

The measuring system has a test gas inlet separate from the sample gas inlet at the instrument back.

Criterion satisfied? yes

6.6 Detailed presentation of test results

The functionality of the separate test gas inlet is shown under point:

7.1 8.4.13 Difference sample/calibration port explains the functionality of the separate sample gas inlet.

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6.1 7.3.3 Easy maintenance

Necessary maintenance of the measuring systems should be possible without large effort, if possible from outside.

6.2 Equipment

No additional equipment is required.

6.3 Testing

The necessary regular maintenance was performed in accordance with the instruction manual.

6.4 Evaluation

The user is advised to perform the following maintenance activities:

- Checking the operational status
 The operational status may be monitored and checked by visual inspections of the instrument's display or via an external PC connected to the AMS.
- 2. Checking the particle filter for the test gas inlet. The frequency at which the particle filter needs to be replaced depends on the dust concentrations in ambient air.

6.5 Assessment

Maintenance work can be carried out externally with standard tools and reasonable effort. Criterion satisfied? yes

6.6 Detailed presentation of test results

The work on the instruments was carried out during the test based on the work and work procedures described in the manual in chapter 5. Complying with the procedures described in the manual, no difficulties were identified. All maintenance activities were possible without any difficulties using standard tools.



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6.1 7.3.4 Functional check

If the operation or the functional check of the measuring system require particular instruments, they shall be considered as part of the measuring system and be applied in the corresponding sub-tests and included in the assessment.

The performance of test gas generators, which are part of the measuring system, shall be checked by comparing it to the requirements for test gases used for continuous quality assurance. They have to provide a status signal indicating that they are ready for operation. It must be possible to control them directly or remotely.

6.2 Equipment

Operating manual

6.3 Testing

The tested measuring system does not have internal devices for operating the functional check. The current operating status of the measuring system is continuously monitored and any issues will be flagged via a series of different error messages.

The functional check of the instruments was performed using external test gases.

6.4 Evaluation

The tested measuring system does not have internal devices for operating the functional check. The current operating status is continuously monitored and any issues will be flagged via a series of different error messages.

External monitoring of the zero and span point using test gases is possible.

6.5 Assessment

The tested measuring system does not have internal devices for operating the functional check.

Criterion satisfied? not applicable

6.6 Detailed presentation of test results

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6.1 7.3.5 Set-up times and warm-up times

The set-up times and warm-up-times shall be specified in the instruction manual.

6.2 Equipment

Operating manual and additional clock.

6.3 Testing

The measuring systems were set up following the manufacturer's instructions. Set-up times and warm-up times were recorded separately.

Necessary constructional measures prior to the installation such as the installation of a sampling system in the analysis room were not taken into account.

6.4 Evaluation

The set-up time is of course dependent on the conditions at the installation site as well as the availability of the power supply at the installation site. Since the N300 is a compact analyser, the set-up time is mainly determined by the following tasks:

- Connecting the AMS to supply voltage;
- Connecting the tubing (sampling, discharged air).

Commissioning and changing positions in the laboratory on various occasions (installation in/removal from the climatic chamber) as well as the installation at the field test location resulted in a set-up time of ~30 minutes. Information on the set-up time can be found in the manual in chapter 2.3. on page 29.

When switched on from a completely cold state, the unit required approx. 60 minutes for the system to complete the warm-up phase and enter measurement mode. The determined warm-up time is in accordance with the information in the manual. In the manual, the warm-up phase is given as approx. 60 minutes (chapter 2.3.4.2, page 49).

The measuring system has to be installed at a location where it is protected from weather conditions, e.g. in an air-conditioned measurement container.

6.5 Assessment

Set-up times and warm-up times have been determined.

It is possible to operate the measuring system at different locations with limited effort. The set-up time is approx. 0.5 - 1 hour and the warm-up time is approx. one hour, depending on the necessary stabilisation time.

Criterion satisfied? yes

6.6 Detailed presentation of test results

Not applicable.

No German manual yet. Content is known to TAPI - still to be checked!



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ide,

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6.1 7.3.6 Instrument design

The instruction manual shall include specifications of the manufacturer regarding the design of the measuring system. The main elements are:

Instrument shape (e.g. bench mounting, rack mounting, free mounting)

Mounting position (e.g. horizontal or vertical mounting)

Safety requirements

Dimensions

Weight

Power consumption

Preventing condensation within the analyser.

6.2 Equipment

Operation manual and a measuring system for recording energy consumption (Gossen Metrawatt) and scales.

6.3 Testing

The instrument design of the measuring systems handed over for testing was compared to the description provided in the manual. The energy consumption specified was verified over 24 h during normal operation in the field test.

6.4 Evaluation

The measuring system is intended for horizontal mounting (e.g. on a table or in a rack) sheltered from weather conditions. The temperature at the site of installation must be between 0 °C and 45 °C.

The dimensions and weight of the measuring system correspond to the information provided in the operating manual.

The manufacturer specifies a maximum power consumption of 115 W. During start-up (warm-up) a short-term consumption of 150 W was recorded. During normal operation, energy consumption is 100 W.

6.5 Assessment

Specifications made in the instruction manual concerning instrument design are complete and correct.

Criterion satisfied? yes

6.6 Detailed presentation of test results

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6.1 7.3.7 Unintended adjustment

It shall be possible to secure the adjustment of the measuring system against illicit or unintended adjustment during operation. Alternatively, the operating manual shall specifically note that the measuring system may only be installed in a secured area.

6.2 Equipment

The test of this criterion did not require any further equipment.

6.3 Testing

The measuring system can be operated via a display at its front with a touch panel or via a PC connected to the measuring system directly or via a network.

The system has an internal function (password protection) against unintentional or unauthorised adjustment. It is only possible to change parameters or adjust the measuring system after entering the password.

6.4 Evaluation

On entering the correct password, it is possible to change instrument parameters affecting measurement characteristics via the control panel and via an external computer.

6.5 Assessment

The measuring system is secured against unintended and unauthorised adjustment of instrument parameters by way of a password.

Criterion satisfied? yes

6.6 Detailed presentation of test results



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6.1 7.3.8 Data output

The output signal shall be provided digitally and/or as analogue signals (e.g. 4 mA to 20 mA).

6.2 Equipment

Analogue Yokogawa data logger, PC

6.3 Testing

The measuring system provides the following transmission routes: Modbus, RS232, RS485, USB, digital outputs, TCP/IP network. Moreover, the measuring system also provides an option to output analogue signals (V or mA).

6.4 Evaluation

Measured signals are displayed on the back of the instrument as follows:

Analogue: 0 - 20, 2 - 20, 4 - 20 mA or 0 - 1/5/10 V, Selectable concentration

range

Digital RS232, USB, digital inputs and outputs, TCP/IP network

6.5 Assessment

Measured signals are provided as analogue (0–20 mA, 4–20 mA or 0–1 V, 0–10 V) and digital signals (via TCP/IP, RS 232, USB).

The instrument provides additional interfaces (e.g. analogue outputs) for connecting additional measuring or other peripheral instruments.

Criterion satisfied? yes

6.6 Detailed presentation of test results

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6.1 7.3.9 Digital interface

The digital interface shall allow the transmission of output signals, status signals, and information like instrument type, measurement range, and measured component and unit. The digital interface shall be described fully in respective standards and guidelines.

Access to the measuring system via digital interfaces, e.g. for data transmission, shall be secured against unauthorised access, e.g. by a password.

6.2 Equipment

PC

6.3 Testing

The measuring system provides the following transmission routes: Modbus, RS232. The measuring system also has the option of outputting analogue signals (optional).

6.4 Evaluation

Digital measured signals are provided as follows:

Modbus, RS232

Digital output signals were checked. All relevant pieces of information such as measured signals, status signals, measured component, measuring range, unit and instrument information can be transmitted digitally. Access to unit parameters is password protected.

6.5 Assessment

The digital measured value transmission functions correctly and is protected against unauthorised access by password protection.

Criterion satisfied? yes

6.6 Detailed presentation of test results





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6.1 7.3.10 Data transmission protocol

The measuring system shall contain at minimum one data transmission protocol for the digital transmission of the output signal.

Every data transmission protocol provided by the manufacturer for the measuring system shall allow the correct transmission of the data and detect errors in the transmission. The data transmission protocol including the used commands is to be documented in the instruction manual. The data transmission protocol shall allow to transmit at minimum the following data:

Identification of the measuring system

Identification of measured components

Unit

Output signal with time signature (date and time)

Operation and error status

Operating commands for remote control of the measuring systems

All data are to be transmitted as clear text (ASCII characters).

6.2 Equipment

PC

6.3 Testing

The measuring system has an installed Modbus Bavaria/Hesse transmission protocol as standard. Other data transfer protocols are available in consultation with the manufacturer.

6.4 Evaluation

The measuring system has a Modbus Bavaria/Hesse transmission protocol installed as standard. Other data transfer protocols are available in consultation with the manufacturer. Measured and status signals are transmitted correctly.

6.5 Assessment

The measuring system has a Modbus Bavaria/Hesse transmission protocol installed as standard. Measured and status signals are transmitted correctly. The configuration is listed in the manual in Appendix A.2 from page 146.

Criterion satisfied? yes

6.6 Detailed presentation of test results

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6.1 7.3.11 Measuring range

The upper limit of measurement of the measuring systems shall be greater or equal to the upper limit of the certification range.

6.2 Equipment

The test of this criterion did not require any further equipment.

6.3 Testing

It was checked whether the upper limit of the measuring range for the measuring system is greater than or equal to the upper limit of the certification range.

6.4 Evaluation

In theory, it is possible to set the measuring system to measuring ranges of up to 0-1,000 ppm.

Possible measuring range: 1,000 ppm

Upper limit of the certification range for CO: 100 mg/m³ (86 ppm)

6.5 Assessment

A measuring range of 0-86 ppm (100 mg/m³) for carbon monoxide is set as standard. Supplementary measuring ranges up to 0-1,000 ppm are possible.

The measuring system's upper limit of measurement exceeds the upper limit of the certification range in each case.

Criterion satisfied? yes

6.6 Detailed presentation of test results

Standard VDI 4202, Part 1 as well as the standard EN 14626 contain the following minimum requirements for the certification ranges of continuous ambient air quality measuring instruments for carbon monoxide:

Table 3: Certification ranges VDI 4202-1 and EN 14626

Measured com- ponent	CR lower limit	CR upper limit	Limit value	Evaluation period
	in mg/m³	in mg/m³	in mg/m³	
Carbon monoxide	0	100	10	8 h



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6.1 7.3.12 Negative output signals

Negative output signals or measured values may not be suppressed (live zero).

6.2 Equipment

The test of this criterion did not require any further equipment.

6.3 Testing

It was tested in the laboratory as well as in the field whether the measuring system can also output negative measured values.

6.4 Evaluation

The AMS displays negative values.

6.5 Assessment

The measuring system also provides negative output signals.

Criterion satisfied? yes

6.6 Detailed presentation of test results

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6.1 7.3.13 Failure in the mains voltage

In case of malfunction of the measuring system or failure in the mains voltage uncontrolled emission of operation and calibration gas shall be avoided. The measurement parameters shall be secured by buffering against loss caused by failure in the mains voltage. When mains voltage returns, the instrument shall automatically reach the operation mode and start the measurement according to the operating instructions.

6.2 Equipment

Not required for this performance criterion.

6.3 Testing

A simulated failure in the mains voltage served to test whether the instrument remained fully functional and reached operation mode on return of the mains voltage.

6.4 Evaluation

Since the measuring systems do not rely on operation and calibration gases, uncontrolled emission of gases is not possible.

Once the measuring system resumes operation after a power failure it is in warm-up mode until it reaches an appropriate operating temperature again. How long it will take up to fully warm up again will depend on the ambient conditions and the temperature of the system when switching it back on again. After completion of the warm-up phase, the measuring system will switch back automatically into the mode which had been active before the failure in mains voltage. The warm-up phase is signalled via various temperature alerts.

6.5 Assessment

On return of mains voltage, the instrument returns to normal operating mode and automatically resumes measuring.

Criterion satisfied? ves

6.6 Detailed presentation of test results



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6.1 7.3.14 Operating states

The measuring system shall allow the control of important operating states by telemetrically transmitted status signals.

6.2 Equipment

Computer for data acquisition

6.3 Testing

The measuring system has various interfaces such as RS232, LAN/WLAN or USB and analogue inputs and outputs. For example, the LAN/WLAN interface can be used to establish a simple connection between the analyser and an external PC. This enables telemetric data transmission, configuration settings can be made and the analyser display can be shown on the PC. In this mode it is possible to access and operate all the information and features from the analyser display via the computer.

6.4 Evaluation

The measuring system allows for comprehensive monitoring and control via various connectors.

6.5 Assessment

The measuring system provides various ports to ensure comprehensive monitoring and control via an external computer.

Criterion satisfied? yes

6.6 Detailed presentation of test results

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6.1 7.3.15 Switch-over

Switch-over between measurement and functional check and/or calibration shall be possible telemetrically by computer control or manual intervention.

6.2 Equipment

Not required for this performance criterion.

6.3 Testing

It is possible to monitor and control the AMS on the instrument itself or telemetrically.

6.4 Evaluation

All operating procedures which do not require on-site practical handling may be performed both by the operator on the instrument itself or telemetrically.

6.5 Assessment

As a rule, all necessary work for functional checks can be monitored and controlled directly on the instrument or by telemetric remote control.

Criterion satisfied? yes

6.6 Detailed presentation of test results



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ide,

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6.1 7.3.16 Instrument software

The measuring system shall be able to display the version of the instrument software.

6.2 Equipment

Not required for this performance criterion.

6.3 Testing

It was tested whether the software version can be displayed on the instrument. The AMS manufacturer was informed of the obligation to communicate any changes to the instrument software to the test laboratory.

6.4 Evaluation

The current software version is displayed when switching on the instrument. Furthermore, it can be accessed via menu item *configuration* at any time.

Testing was carried out with the software version "Rev. 1.9.0".

6.5 Assessment

The instrument's software version is displayed. Software changes are communicated to the test laboratory.

Criterion satisfied? yes

6.6 Detailed presentation of test results

Figure 8 shows the software version displayed by the measuring system.

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7.4 Requirements on performance characteristics for testing in the laboratory

6.1 7.4.1 General requirements

The performance characteristics which shall be determined during testing in the laboratory and their related performance criteria for measured components according to the 39th BImSchV are given in Table A1 of VDI 4202-1.

The certification range for other components is to be defined. Performance criteria are to be defined by drawing from Table A1 of standard VDI 4202-1 (2018). These definitions shall be cleared with the relevant body before testing.

The determination of the performance characteristics shall be done according to the procedures described in section 8.4.

6.2 Equipment

Not required for this performance criterion.

6.3 Testing

The test was carried out using the performance criteria and requirements of VDI 4202 Part 1 (2018) and EN 14626 (2012).

6.4 Evaluation

Not applicable.

6.5 Assessment

Tests were performed using the performance characteristics specified in VDI standard 4202, Part 1 (2018) and standard EN 14626 (2012)

Criterion satisfied? yes

6.6 Detailed presentation of test results



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ide,

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6.1 7.4.2 Test requirements

Before operating the measuring system, the instruction manual of the manufacturer shall be followed particularly with regard to the set-up of equipment and the quality and quantity of the consumable supplies necessary.

The measuring system shall be allowed to warm up for the duration specified by the manufacturer before undertaking any tests. If the warm-up time is not specified, a minimum of 4 h applies.

If auto-scale or self-correction functions are arbitrary, these functions shall be turned off during the laboratory test.

If auto-scale or self-correction functions are not arbitrary but treated as "normal operating conditions", times and values of the self-correction shall be available for the test laboratory. The values of the auto-zero and auto-drift corrections are subject to the same restrictions as given in the performance characteristics.

Before applying test gases to the measuring system, the test gas system shall have been operated for a sufficiently long time in order to stabilize the concentrations applied to the measuring system. The measuring system shall be tested using an implemented particle filter.

Most measuring systems are able to display the output signal as running average of an adjustable period. Some measuring systems adjust the integration time as a function of the frequency of the fluctuations of the concentration of the measured component automatically. These options are typically used for equalisation of the output data. It does not have to be proved that the selected value for the averaging period or the use of an active filter affects the result of testing the averaging period and the response time.

The adjustments of the measuring system shall meet the specifications of the manufacturer. All settings have to be recorded in the test report.

For the determination of the various performance characteristics, suitable zero and test gases shall be used.

Parameters: During the test for each individual performance characteristic, the values of the following parameters shall be stable within the specified range given in Table 3 of standard VDI 4202-1.

Test gas: For the determination of the various performance characteristics, test gases traceable to national or international standards shall be used.

6.2 Equipment

Not required for this performance criterion.

6.3 Testing

The test was carried out using the performance criteria and requirements of VDI 4202 Part 1 (2018) and EN 14626 (2012).

6.4 Evaluation

The warm-up time described in the manual was observed.

Neither auto-scale nor self-correction functions were activated during the laboratory test.

The tests were carried out with the particle filters supplied with the systems. The entire performance test was carried out with the DFU filter (see chapter 3.4). The filter was not replaced during the field test or between the laboratory and field test.

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As described in section 3.3, the adaptive filters mentioned were active by default throughout the test.

Test gases used comply with the requirements of VDI 4202-1.

6.5 Assessment

Tests were performed using the performance characteristics specified in VDI standard 4202, Part 1 (2018) and standard EN 14626 (2012)

Criterion satisfied? yes

6.6 Detailed presentation of test results



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ide,

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6.1 7.4.3 Response time and memory effect

The response time (rise) of the measuring system shall not exceed 180 s.

The response time (fall) of the measuring system shall not exceed 180 s.

The difference between the response time (rise) and response time (fall) of the measuring system shall not exceed 10% of response time (rise) or 10 s, whatever value is larger.

6.2 Equipment

Not applicable

6.3 Testing

Determination and evaluation of the response time corresponds exactly to determining the response time in accordance with standard EN 14626 (2012). Please therefore refer to chapter 7.1 8.4.3 Response time.

6.4 Evaluation

See chapter 7.1 8.4.3 Response time

6.5 Assessment

See chapter 7.1 8.4.3 Response time Criterion satisfied? yes

6.6 Detailed presentation of test results

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6.1 7.4.4 Short-term drift

The short-term drift at zero point shall not exceed 0.1 µmol/mol. The short-term drift at span point shall not exceed 0.60 µmol/mol.

6.2 Equipment

Not applicable

6.3 Testing

Determination and evaluation of the short-term drift corresponds exactly to determining the short term drift in accordance with standard EN 14626 (2012). Please therefore refer to chapter 7.1 8.4.4 Short-term drift.

6.4 Evaluation

See chapter 7.1 8.4.4 Short-term drift

6.5 Assessment

See chapter 7.1 8.4.4 Short-term drift Criterion satisfied? yes

6.6 Detailed presentation of test results



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ide,

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6.1 7.4.5 Repeatability standard deviation

The repeatability standard deviation at zero point shall not exceed 0.3 µmol/mol. The repeatability standard deviation at reference point shall not exceed 0.4 µmol/mol.

6.2 Equipment

Not applicable

6.3 Testing

Performing and evaluating the repeatability standard deviation at zero point corresponds exactly to determining the repeatability standard deviation in accordance with standard EN 14626 (2012). Please therefore refer to chapter 7.1 8.4.5 Repeatability standard deviation.

6.4 Evaluation

See chapter 7.1 8.4.5 Repeatability standard deviation.

6.5 Assessment

See chapter 7.1 8.4.5 Repeatability standard deviation.

Criterion satisfied? yes

6.6 Detailed presentation of test results

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6.1 7.4.6 Linearity

The analytical function describing the relationship between the measured values and the desired values shall be linear.

The deviation from the linearity of the calibration function at zero shall not exceed 0.5 µmol/mol. At concentrations above zero, it shall not exceed 4% of the measured value.

6.2 Equipment

Not applicable

6.3 Testing

Performing and evaluating the linearity corresponds exactly to determining the lack of fit in accordance with standard EN 14626 (2012). Please therefore refer to chapter 7.1 8.4.6 Lack of fit of linearity of the calibration function

6.4 Evaluation

See chapter 7.1 8.4.6 Lack of fit of linearity of the calibration function.

6.5 Assessment

See chapter 7.1 8.4.6 Lack of fit of linearity of the calibration function.

Criterion satisfied? yes

6.6 Detailed presentation of test results



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ide,

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7.4.7 Sensitivity coefficient of sample gas pressure

The sensitivity coefficient of sample gas pressure shall not exceed 0.7 (µmol/mol)/kPA.

6.2 Equipment

Not applicable

6.3 Testing

Performing and evaluating the sensitivity coefficient of sample gas pressure corresponds exactly to determining the sensitivity coefficient to sample gas pressure in accordance with standard EN 14626 (2012). Please therefore refer to chapter 7.1 8.4.7 Sensitivity coefficient of sample gas pressure.

6.4 Evaluation

See chapter 7.1 8.4.7 Sensitivity coefficient of sample gas pressure

6.5 Assessment

See chapter 7.1 8.4.7 Sensitivity coefficient of sample gas pressure Criterion satisfied? yes

6.6 Detailed presentation of test results

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6.1 7.4.8 Sensitivity coefficient of sample gas temperature

The sensitivity coefficient of sample gas temperature shall not exceed 0.3 (µmol/mol)/kPA.

6.2 Equipment

Not applicable

6.3 Testing

Performing and evaluating the sensitivity coefficient of sample gas temperature corresponds exactly to determining the sensitivity coefficient of sample gas temperature in accordance with standard EN 14626 (2012). Please therefore refer to chapter 7.1 8.4.8 Sensitivity coefficient of sample gas temperature.

6.4 Evaluation

See chapter 7.1 8.4.8 Sensitivity coefficient of sample gas temperature

6.5 Assessment

See chapter 7.1 8.4.8 Sensitivity coefficient of sample gas temperature Criterion satisfied? yes

6.6 Detailed presentation of test results



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ide,

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7.4.9 Sensitivity coefficient of surrounding temperature

The sensitivity coefficient of surrounding temperature shall not exceed 0.3 (µmol/mol)/kPA.

6.2 Equipment

Not applicable

6.3 Testing

Performing and evaluating the sensitivity coefficient of surrounding temperature corresponds exactly to determining the sensitivity coefficient of the surrounding temperature in accordance with standard EN 14626 (2012). Please therefore refer to chapter 7.1 8.4.9 Sensitivity coefficient of surrounding temperature.

6.4 Evaluation

See chapter 7.1 8.4.9 Sensitivity coefficient of surrounding temperature

6.5 Assessment

See chapter 7.1 8.4.9 Sensitivity coefficient of surrounding temperature Criterion satisfied? yes

6.6 Detailed presentation of test results

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6.1 7.4.10 Sensitivity coefficient of electrical voltage

The sensitivity coefficient of electrical voltage shall not exceed 0.3 (µmol/mol)/V.

6.2 Equipment

Not applicable

6.3 Testing

Performing and evaluating the sensitivity coefficient of electrical voltage corresponds exactly to determining the sensitivity coefficient of electrical voltage in accordance with standard EN 14626 (2012). Please therefore refer to chapter 7.1 8.4.10 Sensitivity coefficient of electrical voltage.

6.4 Evaluation

See chapter 7.1 8.4.10 Sensitivity coefficient of electrical voltage

6.5 Assessment

See chapter 7.1 8.4.10 Sensitivity coefficient of electrical voltage Criterion satisfied? yes

6.6 Detailed presentation of test results



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ide,

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6.1 7.4.11 Cross-sensitivity

The change in the measured value caused by interfering components in the sample gas shall not exceed the requirements of Table A of VDI 4202, part 1 (April 2018), at zero and span point.

For measuring principles deviating from EN standards the absolute values of the sum of the positive and the sum of negative deviations caused by interfering components in the sample gas shall not exceed 3% of the upper limit of the certification range at zero and reference point. A value c_t at 70% to 80% of the upper limit of the certification range shall be used as reference point.

6.2 Equipment

Not applicable.

6.3 Testing

Performing and evaluating cross sensitivity corresponds exactly to determining interferents in accordance with standard EN 14626 (2012). Please therefore refer to chapter 7.1 8.4.11 Interferents.

6.4 Evaluation

See chapter 7.1 8.4.11 Interferents

6.5 Assessment

See chapter 7.1 8.4.11 Interferents

Criterion satisfied? yes

6.6 Detailed presentation of test results

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6.1 7.4.12 Averaging effect

The measuring system shall enable hourly averages.

The averaging effect shall not exceed 7% of the measured value.

6.2 Equipment

Not applicable

6.3 Testing

Determination and evaluation of the averaging effect corresponds exactly to determining the averaging test in accordance with standard EN 14626 (2012). Please therefore refer to chapter 7.1 8.4.12 Averaging test.

6.4 Evaluation

See chapter 7.1 8.4.12 Averaging test

6.5 Assessment

See chapter 7.1 8.4.12 Averaging test Criterion satisfied? yes

6.6 Detailed presentation of test results



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ide,

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6.1 7.4.13 Difference between sample and calibration port

If a measuring system, standardly or optionally, possesses a test gas inlet separated from the sample gas inlet, this configuration shall be tested.

The difference between the measured values obtained by feeding gas at the sample gas and test gas inlet shall not exceed 1 %.

6.2 Equipment

Not applicable.

6.3 Testing

Determination and evaluation of the difference between sample and calibration port corresponds exactly to determining the difference sample/calibration port in accordance with standard EN 14626 (2012). Please therefore refer to chapter 7.1 8.4.13 Difference sample/calibration port.

6.4 Evaluation

See chapter 7.1 8.4.13 Difference sample/calibration port

6.5 Assessment

See chapter 7.1 8.4.13 Difference sample/calibration port Criterion satisfied? yes

6.6 Detailed presentation of test results

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6.1 7.4.14 Converter efficiency

In case of measuring systems with a converter, the converter efficiency shall be at least 98 % in the laboratory test.

6.2 Equipment

Not applicable.

6.3 Testing

The tested measuring system does not use a converter.

6.4 Evaluation

Not applicable.

6.5 Assessment

Not applicable as the measuring system does not use a converter.

Criterion satisfied? Not applicable

6.6 Detailed presentation of test results



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ide,

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6.1 7.4.15 Residence time in the analyser

If the residence time has influence on the output signal, like for NO_X and ozone measuring systems, it is necessary to calculate the residence time from the volume flow and the volume of the gas lines and other relevant components of the measuring system and the particle filter casing.

In the case of NO_X and O₃ measurements, the residence time shall not exceed 3 s.

6.2 Equipment

Not applicable.

6.3 Testing

The instrument tested here is not an NO_x or ozone measuring system. Thus, this criterion does not apply.

6.4 Evaluation

Not applicable.

6.5 Assessment

As the measuring instrument does not measure NO_x or ozone, this test criterion does not apply.

Criterion satisfied? not applicable

6.6 Detailed presentation of test results

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6.1 7.5 Requirements on performance characteristics for testing in the field

6.1 7.5.1 General requirements

The performance characteristics which shall be determined during testing in the field and their related performance criteria for measured components according to 39. BImSchV are given in Table A1 of VDI 4202-1 (2018).

The certification range for other components is to be defined. Performance criteria are to be defined by drawing from Table A1 of VDI 4202-1 (2018). These definitions shall be cleared with the relevant body before testing.

The determination of the performance characteristics shall be done according to the procedures described in Section 8.5 of VDI 4202-1 (2018).

6.2 Equipment

Not required for this performance criterion.

6.3 Testing

The test was carried out using the performance criteria and requirements of VDI 4202 Part 1 (2018) and EN 14626 (2012).

6.4 Evaluation

Not applicable.

6.5 Assessment

Tests were performed using the performance characteristics specified in VDI standard 4202, Part 1 (2018) and standard EN 14626 (2012)

Criterion satisfied? yes

6.6 Detailed presentation of test results



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ide,

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6.1 7.5.2 Location for the field test

The monitoring station for the field test is to be chosen according to the requirements of 39th BImSchV such that the expected concentrations of the measured components to be measured correspond to the designated task. The equipment of the monitoring station shall allow the implementation of the field test and shall fulfil all requirements considered to be necessary during measurement planning.

6.2 Equipment

Not required for this performance criterion.

6.3 Testing

The field test location was selected in compliance with the 39th BlmSchV.

6.4 Evaluation

The field test location was selected in compliance with the 39th BlmSchV. Details on the location of the measuring station are given in chapter 4.3.

6.5 Assessment

The field test location was selected in compliance with the 39th BlmSchV. Criterion satisfied? yes

6.6 Detailed presentation of test results

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6.1 7.5.3 Test requirements

The measuring systems shall be installed in the monitoring station and, after connecting to the existing or separate sampling system, activated properly.

The adjustments of the measuring system shall meet the specifications of the manufacturer. All settings have to be recorded in the test report.

The measuring systems shall be maintained during the field test, following the manufacturer's specifications, and shall be checked with suitable test gases regularly. If the instrument has an auto-scaling or self-correction function and it is regarded as a "normal operating condition", it shall be operational during the field test. The magnitude of the self-correction has to be available to the testing laboratory. The values of the auto-zero and auto-drift corrections for the inspection interval (long-term drift) are subject to the same restrictions as given in the performance characteristics.

6.2 Equipment

Not required for this performance criterion.

6.3 Testing

For the purpose of field testing, the measuring system was mounted in a measuring station and connected to the existing sampling system. The measuring system was then commissioned following the manufacturer's instructions in the manual.

Neither self-correction nor auto-zero functions were activated during the field test.

6.4 Evaluation

During the field test, the measuring system was operated and serviced according to the manufacturer's instructions. Neither self-correction nor auto-zero functions were activated.

6.5 Assessment

During the field test, the measuring system was operated and serviced according to the manufacturer's instructions.

Criterion satisfied? yes

6.6 Detailed presentation of test results



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ide,

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6.1 7.5.4 Long-term drift

The long-term drift at zero point shall not exceed 0.5 μ mol/mol. The long-term drift at reference point shall not exceed 5 % of the upper limit of the certification range.

6.2 Equipment

Not applicable

6.3 Testing

Determination and evaluation of the long-term drift corresponds exactly to determining the long term drift in accordance with standard EN 14626 (2012). Please therefore refer to chapter 7.1 8.5.4 Long-term drift.

6.4 Evaluation

See chapter 7.1 8.5.4 Long-term drift.

6.5 Assessment

See chapter 7.1 8.5.4 Long-term drift.

Criterion satisfied? yes

6.6 Detailed presentation of test results

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6.1 7.5.5 Reproducibility standard deviation under field conditions

The standard deviation from paired measurements under field conditions shall be determined with two identical measuring systems by paired measurements in the field test.

The standard deviation under field conditions shall not exceed 5% of the mean value over a period of three months.

6.2 Equipment

Not applicable.

6.3 Testing

Performing and evaluating the standard deviation from paired measurements corresponds exactly to determining the reproducibility standard deviation in accordance with standard EN 14626 (2012). Please therefore refer to chapter 7.1 8.5.5 Reproducibility standard deviation for CO under field conditions.

6.4 Evaluation

See chapter 7.1 8.5.5 Reproducibility standard deviation for CO under field conditions.

6.5 Assessment

See chapter 7.1 8.5.5 Reproducibility standard deviation for CO under field conditions. Criterion satisfied? yes

6.6 Detailed presentation of test results



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ide,

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6.1 7.5.6 Inspection interval

The inspection interval of the measuring system shall be determined during the field test and specified. The maintenance interval should be three months, if possible, but at least two weeks.

6.2 Equipment

Not required for this performance criterion.

6.3 Testing

Performing and evaluating the inspection interval corresponds exactly to determining the period of unattended operation in accordance with standard EN 14626 (2012). Please therefore refer to chapter 7.1 8.5.6 Inspection interval.

6.4 Evaluation

See chapter 7.1 8.5.6 Inspection interval.

6.5 Assessment

See chapter 7.1 8.5.6 Inspection interval.

Criterion satisfied? yes

6.6 Detailed presentation of test results

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6.1 7.5.7 Availability

The availability of the measuring system shall be determined during the field test and shall be at least 95%.

6.2 Equipment

Not applicable.

6.3 Testing

Determination and evaluation of the availability corresponds exactly to determining the period of availability of the analyser in accordance with standard EN 14626 (2012). Please therefore refer to chapter 7.1 8.5.7 Period of availability of the analyser.

6.4 Evaluation

See chapter 7.1 8.5.7 Period of availability of the analyser.

6.5 Assessment

See chapter 7.1 8.5.7 Period of availability of the analyser.

Criterion satisfied? yes

6.6 Detailed presentation of test results

Not applicable in this instance.



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ide, Report no.: 936/21255654/B

6.1 7.5.8 Converter efficiency

At the end of the field test, the converter efficiency shall be at least 95 %.

6.2 **Equipment**

Not applicable.

6.3 **Testing**

The tested measuring system does not use a converter.

6.4 **Evaluation**

Not applicable.

6.5 Assessment

Not applicable as the measuring system does not use a converter.

Criterion satisfied? not applicable

6.6 Detailed presentation of test results

Not applicable in this instance.

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6.1 7.6 Type approval and calculation of the measurement uncertainty

The type approval of the measuring system requires the following:

- 1) The value of each individual performance characteristic tested in the laboratory shall fulfil the criterion stated in Table A1 of VDI 4202-1 (2018).
- 2) The expanded uncertainty calculated from the standard uncertainties due to the values of the specific performance characteristics obtained in the laboratory tests shall fulfil the criterion as stated in Table C1 of VDI 4202-1 (2018). This criterion is the maximum uncertainty of individual measurements for continuous measurements at the 1-hour limit value. The relevant specific performance characteristics and the calculation procedure are given in Annex F of standard VDI 4202-1 (2018).
- 3) The value of each individual performance characteristic tested in the laboratory shall fulfil the criterion stated in Table A1 of VDI 4202-1 (2018).
- 4) The expanded uncertainty calculated from the standard uncertainties due to the values of the specific performance characteristics obtained in the laboratory and field tests shall fulfil the criterion as stated in Table C1 of VDI 4202-1 (2018). This criterion is the maximum uncertainty of individual measurements for continuous measurements at the 8-hour limit value. The relevant specific performance characteristics and the calculation procedure are given in Annex F of standard VDI 4202-1 (2018).

6.2 Equipment

Not applicable.

6.3 Testing

The uncertainty calculation was performed in line with standard EN 14626 (2012) and is presented in 7.1 8.6 Calculation of the total uncertainty in accordance with standard EN 14626 (2012) according to Annex E of EN 14626 (2012)

6.4 Evaluation

The uncertainty calculation was performed in line with standard EN 14626 (2012) and is presented in 7.1 8.6 Calculation of the total uncertainty in accordance with standard EN 14626 (2012) according to Annex E of EN 14626 (2012)

6.5 Assessment

The uncertainty calculation was performed in line with standard EN 14626 (2012) and is presented in 7.1 8.6 Calculation of the total uncertainty in accordance with standard EN 14626 (2012) according to Annex E of EN 14626 (2012)

Criterion satisfied? ves

6.6 Detailed presentation of test results

Not applicable in this instance.



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ide,

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7. Test results in accordance with standard EN 14626 (2012)

7.1 8.4.3 Response time

Rise and fall response time \leq 180 s each. Difference between rise and fall response time \leq 10 s.

7.2 Testing

The determination of the response time shall be carried out by applying to the analyser a step function in the applied concentration from less than 20 % to about 80 % of the maximum of the certification range and vice versa.

The change from zero gas to span gas and vice versa needs to be made almost instantaneously, with the use of a suitable valve. The valve outlet must be mounted directly at the inlet of the meter and both zero and span gas must be supplied with the same excess, which is discharged by means of a T-piece. The gas flows of zero and span gas must be selected in such a way that the dead time in the valve and in the T-piece is negligible compared to the dead time of the meter. The step change is made by switching the valve from zero gas to span gas. This event needs to be timed and is the start (t = 0) of the (rise) lag time for the dead time (rise) as shown in Figure 12. When the reading shows 98% of the applied concentration, the span gas can be changed to zero gas again; this event is the start (t = 0) of the (fall) lag time. When the reading shows 2% of the applied concentration, the whole cycle as shown in Figure 12 is complete.

The elapsed time (response time) between the start of the step change and reaching 90% of the analyser final stable reading of the applied concentration shall be measured. The whole cycle shall be repeated four times. The average of the four response times (rise) and the average of the four response times (fall) are calculated.

The difference in response times shall be calculated according to: Where:

$$t_d = \bar{t}_r - \bar{t}_f$$

Where T_d is the difference between response time (rise) and response time (fall), in s;

t_r is the response time (rise) (average of the four response times - rise), in s;

t_f is the response time (fall) (average of the four response times - fall), in s.

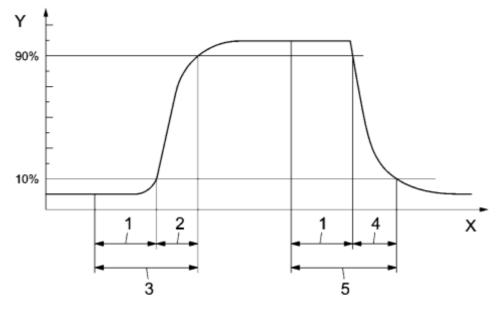
t_r, t_f and t_d shall comply with the performance criteria indicated above.

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Key

- Y analyser response
- X time
- 1 lag time
- 2 rise time
- 3 response time (rise)
- 4 fall time
- 5 response time (fall)

Figure 12: Diagram illustrating the response time

7.3 Testing

The test was performed in line with the requirements of EN 14626 mentioned previously. An external data logger was used to record data.



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7.4 Evaluation

Table 4: Response times of the two N300 measuring systems for carbon monoxide

	requirement	device 1		device 2	
average rise t _r [s]	≤ 180 s	42	✓	40	✓
average fall t _f [s]	≤ 180 s	41	✓	41	✓
difference t _d [s]	≤ 10 s	1.0	✓	-1.0	✓

For carbon monoxide, system 1, the maximum t_{r} was 42 s, the maximum t_{f} was 41 s and t_{d} 1 s.

For carbon monoxide, system 2, the maximum $t_{\rm r}$ was 40 s, the maximum $t_{\rm f}$ was 41 s and $t_{\rm d}$ -1 s.

7.5 Assessment

The values determined remained considerably below the maximum permissible response time of 180 s at all times. The maximum determined response time for system 1 was 42 sec. For system 2 it was 41 sec.

Criterion satisfied? yes

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7.6 Detailed presentation of test results

Table 5: Individual results of the response time for carbon monoxide

			device 1				
	80%		rise			fall	
m accuring range	68.97	0.0	0.9	1.0	1.0	0.1	0.0
measuring range	00.97	0.00	62.07	68.97	68.97	6.90	0.00
cycle 1	t = 0	11:01:00	11:01:43	11:02:00	11:07:00	11:07:39	11:08:00
	delta t		00:00:43			00:00:39	
	delta t [s]		43			39	
cycle 2	t = 0	11:13:00	11:13:41	11:14:00	11:19:00	11:19:40	11:20:00
	delta t		00:00:41			00:00:40	
	delta t [s]		41			40	
cycle 3	t = 0	11:25:00	11:25:42	11:26:00	11:31:00	11:31:43	11:32:00
	delta t		00:00:42			00:00:43	
	delta t [s]		42			43	
cycle 4	t = 0	11:37:00	11:37:42	11:38:00	11:43:00	11:43:42	11:44:00
	delta t		00:00:42			00:00:42	
	delta t [s]		42			42	

				dev	ice 2		
	80%		rise			fall	
measuring range	68.97	0.0 0.00	0.9 62.07	1.0 68.97	1.0 68.97	0.1 6.90	0.0 0.00
cycle 1	t = 0	11:01:00	11:01:40	11:02:00	11:07:00	11:07:41	11:08:00
	delta t		00:00:40			00:00:41	
	delta t [s]		40			41	
cycle 2	t = 0	11:13:00	11:13:42	11:14:00	11:19:00	11:19:40	11:20:00
	delta t		00:00:42			00:00:40	
	delta t [s]		42			40	
cycle 3	t = 0	11:25:00	11:25:40	11:26:00	11:31:00	11:31:42	11:32:00
Ī	delta t		00:00:40			00:00:42	
	delta t [s]		40			42	
cycle 4	t = 0	11:37:00	11:37:38	11:38:00	11:43:00	11:43:41	11:44:00
	delta t	-	00:00:38			00:00:41	
	delta t [s]		38			41	



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7.1 8.4.4 Short-term drift

Short-term drift at zero shall not exceed 0.1 µmol/mol/12 h.
The short-term drift at reference level shall not exceed 0.60 µmol/mol/12 h.

7.2 Testing

After the required stabilisation period, the analyser shall be adjusted at zero and span level (around 70% to 80% of the maximum of the certification range). Wait the time equivalent to one independent reading and then record 20 individual measurements, first at zero and then at span concentration. From these 20 measurements, the average is calculated for zero and span level.

The analyser shall be kept running under the laboratory conditions. After a period of 12 h, zero and span gas is fed to the analyser. Wait the time equivalent to one independent reading and then record 20 individual measurements, first at zero and then at span concentration. The averages for zero and span level shall be calculated.

The short-term drift at zero and span level shall be calculated as follows:

$$D_{S,Z} = (C_{Z,2} - C_{Z,1})$$

Where:

 $D_{\mathit{S,Z}}$ is the 12-hour drift at zero;

 $C_{\rm Z,1}$ is the average concentration of the measurements at zero at the beginning of the drift period;

 $C_{\mathrm{Z},2}$ is the average concentration of the measurements at zero at the end of the drift period:

 $D_{\mathit{S,Z}}$ shall comply with the performance criterion indicated above.

$$D_{S,S} = (C_{S,2} - C_{S,1}) - D_{S,Z}$$

Where:

 $D_{\mathit{S,S}}$ is the 12-hour drift at span;

 $C_{\mathcal{S},1}$ is the average concentration of the measurements at span level at the beginning of the drift period;

 $C_{\mathit{S},2}$ is the average concentration of the measurements at span level at the end of the drift period.

 $D_{{\scriptscriptstyle S},{\scriptscriptstyle S}}$ shall comply with the performance criterion indicated above.

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7.3 Testing

The test was performed in line with the requirements of EN 14626 mentioned previously. Pursuant to EN 14626, the test shall be performed at a concentration level of 70% to 80% of the certification range for carbon monoxide.

7.4 Evaluation

Table 6 shows the measured values determined for the short-term drift.

Table 6: Results for the short-term drift

	requirements	device 1		device 2	
averange at zero at the beginning [µmol/mol]	-	0.00		0.05	
averange at zero at the end (12h) [µmol/mol]	-	0.05		0.05	
averange at span at the beginning [µmol/mol]	-	64.44		63.55	
averange at span at the end (12h) [µmol/mol]	-	64.66		63.87	
12-hour drift at zero D _{s,z} [µmol/mol]	≤ 0,1	0.05	✓	0.00	√
12-hour drift at span D _{s,s} [μmol/mol]	≤ 0,6	0.17	✓	0.31	✓

7.5 Assessment

For instrument 1 the value for the short-term drift at zero point was $0.05 \mu mol/mol$. For instrument 2 it was $0.00 \mu mol/mol$.

For instrument 1 the value for the short-term drift at span point was 0.17 μ mol/mol. For instrument 2 it was 0.31 μ mol/mol.

Criterion satisfied? yes

7.6 Detailed presentation of test results

Table 7 and Table 8 present the individual test results.



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Table 7: Individual results for short-term drift 1st test gas

at beginning				
	zero level			
24.03.2022	device 1	device 2		
time	[µmol/mol]	[µmol/mol]		
15:20:00	0.00	0.05		
15:21:00	0.00	0.05		
15:22:00	0.00	0.05		
15:23:00	0.05	0.05		
15:24:00	0.00	0.05		
15:25:00	0.00	0.05		
15:26:00	0.00	0.05		
15:27:00	0.00	0.05		
15:28:00	0.00	0.05		
15:29:00	0.00	0.05		
15:30:00	0.00	0.05		
15:31:00	0.00	0.05		
15:32:00	0.00	0.05		
15:33:00	0.00	0.05		
15:34:00	0.00	0.05		
15:35:00	0.00	0.05		
15:36:00	0.00	0.05		
15:37:00	0.00	0.05		
15:38:00	0.00	0.05		
15:39:00	0.00	0.05		
average	0.00	0.05		

	at beginning				
	span level				
24.03.2022	device 1	device 2			
time	[µmol/mol]	[µmol/mol]			
15:50:00	64.55	63.53			
15:51:00	64.55	63.53			
15:52:00	64.55	63.53			
15:53:00	64.45	63.53			
15:54:00	64.39	63.53			
15:55:00	64.39	63.59			
15:56:00	64.45	63.59			
15:57:00	64.45	63.59			
15:58:00	64.45	63.59			
15:59:00	64.45	63.59			
16:00:00	64.45	63.59			
16:01:00	64.45	63.59			
16:02:00	64.45	63.59			
16:03:00	64.39	63.53			
16:04:00	64.39	63.53			
16:05:00	64.39	63.53			
16:06:00	64.39	63.53			
16:07:00	64.39	63.53			
16:08:00	64.39	63.53			
16:09:00	64.39	63.53			
average	64.44	63.55			

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Table 8: Individual results for short-term drift 2nd test gas

after 12h				
	zero level			
25.03.2022	device 1	device 2		
time	[µmol/mol]	[µmol/mol]		
03:20:00	0.05	0.05		
03:21:00	0.05	0.05		
03:22:00	0.05	0.05		
03:23:00	0.05	0.05		
03:24:00	0.05	0.05		
03:25:00	0.05	0.05		
03:26:00	0.05	0.05		
03:27:00	0.05	0.05		
03:28:00	0.05	0.05		
03:29:00	0.05	0.05		
03:30:00	0.05	0.05		
03:31:00	0.05	0.05		
03:32:00	0.05	0.05		
03:33:00	0.05	0.05		
03:34:00	0.05	0.05		
03:35:00	0.05	0.05		
03:36:00	0.05	0.05		
03:37:00	0.05	0.05		
03:38:00	0.05	0.05		
03:39:00	0.05	0.05		
average	0.05	0.05		

	after 12h	
	span level	
25.03.2022	device 1	device 2
time	[µmol/mol]	[µmol/mol]
03:50:00	64.55	63.86
03:51:00	64.55	63.86
03:52:00	64.61	63.86
03:53:00	64.66	63.80
03:54:00	64.66	63.80
03:55:00	64.66	63.86
03:56:00	64.66	63.86
03:57:00	64.72	63.91
03:58:00	64.72	63.91
03:59:00	64.72	63.91
04:00:00	64.72	63.91
04:01:00	64.72	63.91
04:02:00	64.72	63.86
04:03:00	64.66	63.86
04:04:00	64.66	63.86
04:05:00	64.61	63.86
04:06:00	64.66	63.86
04:07:00	64.66	63.86
04:08:00	64.72	63.86
04:09:00	64.61	63.91
average	64.66	63.87



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7.1 8.4.5 Repeatability standard deviation

The performance criteria are as follows: Repeatability standard deviation at zero shall not exceed 0.3 μ mol/mol. At a sample gas concentration at the span point it shall not exceed 0.4 μ mol/mol.

7.2 Test procedure

After waiting the time equivalent of one independent reading, 20 individual measurements both at zero concentration and at a test gas concentration (c_t) similar to the 8-hour-limit shall be performed.

From these measurements, the repeatability standard deviation (sr) at zero concentration and at concentration c_t shall be calculated according to:

$$s_r = \sqrt{\frac{\sum \left(x_i - \overline{x}\right)^2}{n - 1}}$$

Where:

- S_r the repeatability standard deviation;
- x_i the ith measurement;
- $^{\chi}$ is the average of the 20 measurements;
- *n* is the number of measurements.

The repeatability standard deviation shall be calculated separately for both series of measurements (zero gas and concentration c_i).

 s_r shall comply with the performance criterion indicated above, both at zero and at the test gas concentration c_t (8-hour-limit value).

The detection limit of the measuring system is calculated from the repeatability standard deviation and the slope of the calibration function determined in accordance with Chapter 8.4.6 according to the following equation:

$$l_{\text{det}} = 3.3 \cdot \frac{S_{r,z}}{B}$$

Where:

 l_{det} is the detection limit of the measuring system, in µmol/mol;

 $S_{r,z}$ is the repeatability standard deviation at zero, in µmol/mol;

B is the slope of the calibration function according to Annex A based on the data from 8.4.6.

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7.3 Testing

The test was performed in line with the requirements of EN 14626 mentioned previously. Pursuant to EN 14626, the test shall be performed at a concentration level of ca. $8.6 \, \mu mol/mol \, CO$.

7.4 Evaluation

Table 9 presents the results for the repeatability standard deviation.

Table 9: Repeatability standard deviation at zero and span point

	requirement	device 1		device 2	
repeatability standard deviation $s_{r,z}$ at zero [μ mol/mol]	≤ 0,3	0.03	✓	0.03	✓
repeatability standard deviation $s_{r,ct}$ at c_t [µmol/mol]	≤ 0,4	0.05	✓	0.05	✓
detection limit [µmol/mol]		0.11		0.09	

7.5 Assessment

For instrument 1 the value for the repeatability standard deviation at zero point was 0.03 μ mol/mol. For instrument 2 it was 0.03 μ mol/mol. Repeatability standard deviation at span point was 0.05 μ mol/mol for instrument 1 and 0.05 μ mol/mol for instrument 2.

Criterion satisfied? yes

7.6 Detailed presentation of test results

Table 10 lists the results of individual measurements.



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Table 10: Individual results for repeatability standard deviation

	zero level	
	device 1	device 2
time	[µmol/mol]	[µmol/mol]
13:24:00	0.00	0.00
13:25:00	-0.05	0.00
13:26:00	-0.05	0.00
13:27:00	-0.05	0.00
13:28:00	-0.05	0.00
13:29:00	0.00	0.00
13:30:00	0.00	0.00
13:31:00	0.00	0.00
13:32:00	0.00	0.00
13:33:00	0.00	0.00
13:34:00	0.00	0.00
13:35:00	0.00	-0.05
13:36:00	0.00	-0.05
13:37:00	0.00	-0.05
13:38:00	0.00	-0.05
13:39:00	0.05	-0.05
13:40:00	0.05	-0.05
13:41:00	0.05	-0.05
13:42:00	0.05	-0.05
13:43:00	0.00	-0.05
average	0.00	-0.02

	c₁ level	
	device 1	device 2
time	[µmol/mol]	[µmol/mol]
13:49:00	8.55	8.82
13:50:00	8.55	8.82
13:51:00	8.55	8.82
13:52:00	8.55	8.87
13:53:00	8.55	8.82
13:54:00	8.60	8.87
13:55:00	8.65	8.92
13:56:00	8.65	8.92
13:57:00	8.65	8.92
13:58:00	8.65	8.92
13:59:00	8.65	8.92
14:00:00	8.65	8.92
14:01:00	8.65	8.92
14:02:00	8.65	8.98
14:03:00	8.65	8.92
14:04:00	8.65	8.92
14:05:00	8.65	8.92
14:06:00	8.65	8.92
14:07:00	8.65	8.92
14:08:00	8.65	8.92
average	8.62	8.90

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7.1 8.4.6 Lack of fit of linearity of the calibration function

The deviation from the linearity of the calibration function at zero shall not exceed 0.5 µmol/mol. At concentrations above zero, it shall not exceed 4% of the measured value.

7.2 Test procedure

The lack-of-fit of linearity of the calibration function of the analyser shall be tested over the range of 0% to 95% of the maximum of the certification range, using at least six concentrations (including the zero point). The analyser shall be adjusted at a concentration of about 90% of the maximum of the certification range. At each concentration (including zero) at least five individual measurements shall be performed.

The concentrations shall be applied in the following sequence: 80%, 40%, 0%, 60%, 20% and 95%. After each change in concentration, at least four response times shall be taken into account before the next measurement is performed.

The regression function and the deviations are calculated in accordance with Annex A of standard EN 14626. The deviations from the linear regression function shall comply with the performance criterion specified above.

Establishment of the regression line:

A linear regression function in the form of $Y_i = A + B * X_i$ is made through calculation of the following formula:

$$Y_i = a + B(X_i - X_z)$$

For the regression calculation, all measuring points (including zero) are taken into account. The total number of measuring points is equal to the number of concentration levels (at least six including zero) times the number of repetitions (at least five) at a particular concentration level.

The coefficient a is obtained from:

$$a = \sum Y_i / n$$

Where:

a is the average value of the Y-values;

Y_i is the individual Y-value;

N is the number of measuring points.

The coefficient B is obtained from:

$$B = \left(\sum Y_i(X_i - X_z)\right) / \sum (X_i - X_z)^2$$

Where:

 X_z is the average of the x-values $\left(=\sum_i (X_i/n)\right)$

X_i is the individual x-value.



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The function $Y_i = a + B (X_i - X_z)$ is converted via the calculation of A into $Y_i = A + B * X_i$

$$A = a - B * X_z$$

The residuals of the averages of each calibration point (including the zero point) are calculated as follows.

The average of each calibration point (including the zero point) at one and the same concentration c is calculated according to:

$$(Y_a)_c = \sum (Y_i)_c / m$$

Where:

(Y_a)_c is the average y-value at concentration level c;

(Y_i)_c is the individual y-value at concentration level c;

M is the number of repetitions at one and the same concentration level c;

The residual of each average (r_c) at each concentration level is calculated according to:

$$r_c = (Y_a)_c - (A + B \times c)$$

Each residual to a value relative to its own concentration level c is expressed in % as:

$$r_{c,rel} = \frac{r_c}{c} \times 100\%$$

7.3 Testing

The test was performed in line with the requirements of EN 14626 mentioned previously.

7.4 Evaluation

The following linear regressions were established:

Figure 13 and Figure 14 summarise the results of the group averages for carbon monoxide.

Table 11: Analytical function variations for carbon monoxide

	requirements	device 1		device 2	
largest value of the relative residuals r _{max} [%]	≤ 4,0	2.25	✓	2.21	✓
residual at zero r _z [µmol/mol]	≤ 0,5	-0.01	✓	0.16	✓



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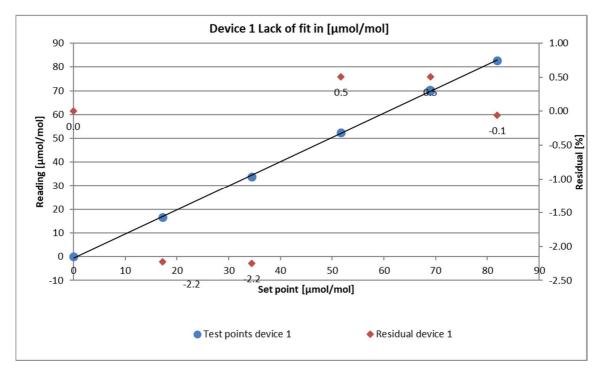


Figure 13: Lack of fit results obtained from the group averages for system 1

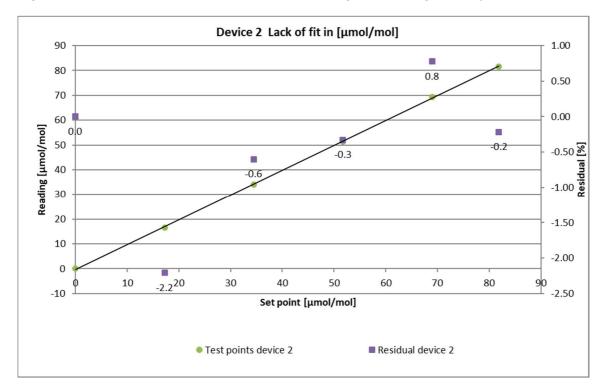


Figure 14: Lack of fit results obtained from the group averages for system 2





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7.5 Assessment

The deviation from the linear regression line for instrument 1 is -0.01 μ mol/mol at zero point and no more than 2.25% of the nominal value for concentrations above zero. The deviation from the linear regression line for instrument 2 is 0.16 μ mol/mol at zero point and no more than 2.21% of the nominal value for concentrations above zero.

The residuals from the ideal regression line do not exceed the limit values required by standard EN 14626.

Criterion satisfied? yes

7.6 Detailed presentation of test results

Table 12 presents the individual test results.

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Table 12: Individual results of the lack-of-fit test

		device 1	[µmol/mol]	device 2	[µmol/mol]
time	level [%]	actual value y_i	set value x _i	actual value y _i	set value x _i
15:01:00	80	69.90	68.97	69.32	68.97
15:02:00	80	69.95	68.97	69.32	68.97
15:03:00	80	70.00	68.97	69.32	68.97
15:04:00	80	70.05	68.97	69.38	68.97
15:05:00	80	70.11	68.97	69.38	68.97
avera	ge	70.00		69.34	
r _{c,re}		0.51		0.78	
15:11:00	40	33.71	34.48	34.08	34.48
15:12:00	40	33.71	34.48	34.08	34.48
15:13:00	40	33.77	34.48	34.08	34.48
15:14:00	40	33.77	34.48	34.08	34.48
15:15:00	40	33.77	34.48	34.08	34.48
avera	ge	33.74		34.08	
$r_{c,re}$	l	-2.25		-0.60	
15:21:00	0	-0.05	0.00	0.16	0.00
15:22:00	0	0.00	0.00	0.16	0.00
15:23:00	0	0.00	0.00	0.16	0.00
15:24:00	0	0.00	0.00	0.16	0.00
15:25:00	0	0.00	0.00	0.16	0.00
avera	ge	-0.01		0.16	
r _z					
15:31:00	60	52.38	51.72	51.34	51.72
15:32:00	60	52.38	51.72	51.39	51.72
15:33:00	60	52.33	51.72	51.39	51.72
15:34:00	60	52.33	51.72	51.39	51.72
15:35:00	60	52.33	51.72	51.39	51.72
avera	ge	52.35		51.38	
r _{c,re}		0.51		-0.33	
15:41:00	20	16.57	17.24	16.61	17.24
15:42:00	20	16.57	17.24	16.61	17.24
15:43:00	20	16.57	17.24	16.66	17.24
15:44:00	20	16.57	17.24	16.66	17.24
15:45:00	20	16.57	17.24	16.66	17.24
avera		16.57		16.64	
r _{c,re}	 	-2.23		-2.21	
15:51:00	95	82.78	81.90	81.52	81.90
15:52:00	95	82.78	81.90	81.52	81.90
15:53:00	95	82.78	81.90	81.58	81.90
15:54:00	95	82.78	81.90	81.63	81.90
15:55:00	95	82.78	81.90	81.63	81.90
avera		82.78		81.58	
r _{c,re}		-0.06		-0.22	



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7.1 8.4.7 Sensitivity coefficient of sample gas pressure

The sensitivity coefficient of sample gas pressure shall be $\leq 0.7 \ \mu mol/mol/kPa$.

7.2 Test procedures

Measurements are taken at a concentration of about 70% to 80% of the maximum of the certification range of NO at an absolute pressure of about (80 \pm 0.2) kPa and at an absolute pressure of about (110 \pm 0.2) kPa. At each pressure after waiting the time equivalent to one independent reading, three individual measurements are recorded. From these measurements, the averages at each pressure are calculated.

Measurements at different pressures shall be separated by at least four response times.

The sensitivity coefficient of sample gas pressure is calculated as follows.

$$b_{gp} = \frac{\left| (C_{P2} - C_{P1}) \right|}{\left(P_2 - P_1 \right)}$$

Where:

b_{gp} is the sample gas pressure sensitivity coefficient;

 $C_{
m Pl}$ is the average concentration of the measurements at sampling gas pressure P₁;

 C_{P2} is the average concentration of the measurements at sampling gas pressure P_2 ;

 P_1 is the minimum sampling gas pressure P_1 ;

 P_2 is the maximum sampling gas pressure P_2 .

 $b_{\it gp}$ shall comply with the performance criterion indicated above.

7.3 Testing

The test was performed in line with the requirements of EN 14626 mentioned previously.

Negative pressure was produced by reducing the test gas volume fed by means of blocking the sample gas line. For the positive pressure test, the AMS was connected to a sample gas source. The test gas volume generated was set at a higher rate than the volume sucked in by the analyser. The excess supply was diverted via a tee. The positive pressure was produced by blocking the bypass line. The test gas pressure was determined with the help of a pressure sensor located in the sample gas path.

Individual measurements were performed at concentrations around 70% to 80% of the maximum certification range and sample gas pressures of 80 kPa and 110 kPa.

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7.4 Evaluation

The following sensitivity coefficients of sample gas pressure were determined:

Table 13: Sensitivity coefficient of sample gas pressure

	requirement	device 1		device 2	
sensitivity coeff. sample gas pressure b _{gp} [µmol/mol/kPa]	≤ 0,7	0.11	✓	0.02	✓

7.5 Assessment

For instrument 1, the sensitivity coefficient of sample gas pressure was 0.11 μ mol/mol/kPa. For instrument 2, the sensitivity coefficient of sample gas pressure was 0.02 μ mol/mol/kPa. Criterion satisfied? yes

7.6 Detailed presentation of test results

Table 14: Individual results of the sensitivity to changes in sample gas pressure

			device 1	device 2
time	pressure [kPa]	concentration	[µmol/mol]	[µmol/mol]
09:49:00	80	65.00	62.03	64.77
09:50:00	80	65.00	62.03	64.77
09:51:00	80	65.00	62.08	64.82
	average C _{P1}		62.05	64.79
10:08:00	110	65.00	65.41	64.45
10:09:00	110	65.00	65.20	64.29
10:10:00	110	65.00	64.98	64.18
	average C _{P2}		65.20	64.30



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7.1 8.4.8 Sensitivity coefficient of sample gas temperature

The sensitivity coefficient of sample gas temperature shall be $\leq 0.3 \ \mu mol/mol/K$.

7.2 Test procedures

Measurements shall be performed at sample gas temperatures of $T_{G,1}$ = 0 °C and $T_{G,2}$ = 30 °C. The sensitivity coefficient of sample gas temperature is determined at a concentration of around 70% to 80% of the maximum certification range. Wait the time equivalent to one independent measurement and record three individual measurements at each temperature.

The sample gas temperature, measured at the inlet of the analyser, shall be held constant for at least 30 minutes.

The sensitivity coefficient of sample gas temperature is calculated as follows:

$$b_{gt} = \frac{(C_{GT,2} - C_{GT,1})}{(T_{G,2} - T_{G,1})}$$

Where:

 b_{gt} is the sample gas temperature sensitivity coefficient;

 $C_{GT,1}$ is the average concentration of the measurements at sample gas temperature $T_{G,1}$:

 $C_{\it GT,2}$ is the average concentration of the measurements at sample gas temperature $T_{\rm G,2}$:

 $T_{G,1}$ is the sample gas temperature $T_{G,1}$;

 $T_{G,2}$ is the sample gas temperature $T_{G,2}$;

b_{gt} shall comply with the performance criterion indicated above.

7.3 Testing

The test was performed in line with the requirements of EN 14626 mentioned previously.

For the test, the test gas and the dilution gas were placed in the climatic chamber. The test gas mixture was fed through an approx. 50 metre long hose bundle, which was located in a climate chamber. The measuring systems were installed directly upstream of the climatic chamber. The end of the tube-bundle was led out of the climatic chamber and connected to the measuring systems. The feed line outside of the climatic chamber was isolated; a thermometer was used to monitor the temperature of the test gas directly upstream of the measuring system. The temperature of the climatic chamber was adjusted so that the gas temperature directly upstream of the analysers was 0 °C and 30 °C respectively.

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7.4 Evaluation

Table 15: Sensitivity coefficient of the sample gas temperature

	requirement	device 1		device 2	
sensitivity coeff. sample gas temperature b _{gt} [µmol/mol/K]	≤ 0,3	0.00	✓	0.00	✓

7.5 Assessment

For instrument 1, the sensitivity coefficient of sample gas temperature was $0.00 \,\mu\text{mol/mol/K}$. For instrument 2, the sensitivity coefficient of sample gas temperature was $0.00 \,\mu\text{mol/mol/K}$. Criterion satisfied? yes

7.6 Detailed presentation of test results

Table 16: Individual results of the influence of the sample gas temperature

1				
			device 1	device 2
time	temp [°C]	concentration	[µmol/mol]	[µmol/mol]
08:29:00	0	64.66	64.61	64.55
08:30:00	0	64.66	64.61	64.61
08:31:00	0	64.66	64.61	64.61
	average C _{GT,1}		64.61	64.59
12:14:00	30	64.66	64.55	64.55
12:15:00	30	64.66	64.55	64.50
12:16:00	30	64.66	64.55	64.45
	average C _{GT,2}		64.55	64.50



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7.1 8.4.9 Sensitivity coefficient of surrounding temperature

The sensitivity coefficient of surrounding temperature shall be $\leq 0.3 \ \mu mol/mol/K$.

7.2 Test procedures

The sensitivity of the analyser readings to the surrounding temperature shall be determined by performing measurements at the following temperatures within the specifications of the manufacturer:

- 1) at the minimum temperature $T_{min} = 0$ °C;
- 2) at the temperature $T_1 = 20 \, ^{\circ}\text{C}$:
- 3) at the maximum temperature $T_{max} = 30 \, ^{\circ}\text{C}$ (here 45 $^{\circ}\text{C}$)

For these tests, a climate chamber is necessary.

The sensitivity coefficient of sample gas temperature is determined at zero concentration and a concentration of about 70% to 80% of the maximum of the certification range. At each temperature setting after waiting the time equivalent to one independent measurement, three individual measurements at zero and at span shall be recorded.

The sequence of test temperatures is as follows:

$$T_I$$
, T_{min} , T_I and T_I , T_{max} , T_I

At the first temperature (T_I) , the analyser shall be adjusted at zero and at span level (70% to 80% of the maximum of the certification range). Then three individual measurements are recorded after waiting the time equivalent to one independent reading at T_I , at T_{min} and again at T_I . This measurement procedure shall be repeated at the temperature sequence of T_I , T_{max} and at T_I .

In order to exclude any possible drift due to factors other than temperature, the measurements at $T_{\rm l}$ are averaged, which is taken into account in the following formula for calculation of the sensitivity coefficient for temperature dependence:

$$b_{st} = \frac{x_T - \frac{x_1 + x_2}{2}}{T_S - T_{S,0}}$$

Where:

 b_{st} is the surrounding temperature sensitivity coefficient;

 x_T is the average of the measurements at T_{min} or T_{max} ;

 x_1 is the first average of the measurements at T_1 ;

 x_2 is the second average of the measurements at T_1 ;

 T_S is the surrounding temperature in the laboratory;

 $T_{S,0}$ is the average of the surrounding temperatures at set point.

For reporting the surrounding temperature dependence the higher value is taken of the two calculations of the temperature dependence at $T_{\rm S,1}$ and $T_{\rm S,2}$.

 $b_{\mbox{\tiny st}}$ shall comply with the performance criterion indicated above.

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7.3 Testing

The test was performed in line with the requirements of EN 14626 mentioned previously. According to the manufacturer's specification, the measuring system can be used in a temperature range from 0 $^{\circ}$ C to 45 $^{\circ}$ C. Therefore, the upper temperature limit was set to 45 $^{\circ}$ C during the test of sensitivities to ambient temperature.

7.4 Evaluation

The following sensitivity coefficients of surrounding temperature have been determined:

Table 17: Sensitivity coefficient of surrounding temperature

	requirements	device 1		device 2	
sensitivity coefficient at 0 °C for zero level [µmol/mol/K]	≤ 0,3	0.004	✓	0.004	✓
sensitivity coefficient at 45 °C for zero level [µmol/mol/K]	≤ 0,3	0.029	✓	0.019	✓
sensitivity coefficient at 0 °C for span level [µmol/mol/K]	≤ 0,3	0.045	✓	0.062	✓
sensitivity coefficient at 45 °C for span level [µmol/mol/K]	≤ 0,3	0.076	✓	0.064	✓

As is evident from Table 17, the sensitivity coefficient of the surrounding temperature at zero and at span point meets the performance criteria.



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7.5 Assessment

The sensitivity coefficient b_{st} of the surrounding temperature did not exceed the performance criterion specified at 0.3 μ mol/mol/K. For the purpose of uncertainty calculation, the largest sensitivity coefficient b_{st} is used for both instruments. This was 0.076 μ mol/mol/K for instrument 1 and 0.064 μ mol/mol/K for instrument 2.

Criterion satisfied? yes

7.6 Detailed presentation of test results

Table 18 presents the individual test results.

Table 18: Individual results of the sensitivity coefficient of surrounding temperature

		zero	level			span	level	
			device 1	device 2			device 1	device 2
date	time	temp [ºC]	[µmol/mol]	[µmol/mol]	time	temp [ºC]	[µmol/mol]	[µmol/mol]
03.05.2022	06:57:00	20	0.0	0.0	07:05:00	20	65.1	65.1
03.05.2022	06:58:00	20	0.1	0.1	07:06:00	20	65.1	65.2
03.05.2022	06:59:00	20	0.0	0.1	07:07:00	20	65.1	66.1
average (X	(_{1(TS1)})		0.0	0.1			65.1	65.5
03.05.2022	16:39:00	0	0.1	0.1	16:46:00	0	64.1	64.0
03.05.2022	16:40:00	0	0.1	0.1	16:47:00	0	64.1	64.0
03.05.2022	16:41:00	0	0.1	0.0	16:48:00	0	64.1	64.0
average()	X _{T s,1})	0	0.1	0.1			64.1	64.0
04.05.2022	06:50:00	20	-0.1	0.2	06:57:00	20	64.9	65.0
04.04.2022	06:51:00	20	-0.1	0.2	06:58:00	20	64.9	65.0
04.05.2022	06:52:00	20	-0.1	0.4	06:59:00	20	64.9	65.0
average (X _{2(TS1)}	$)=(X_{1(TS2)})$		-0.1	0.2			64.9	65.0
04.05.2022	15:54:00	45	0.7	0.6	16:01:00	45	66.5	66.3
04.05.2022	15:55:00	45	0.6	0.6	16:02:00	45	66.5	66.3
04.05.2022	15:56:00	45	0.8	0.5	16:03:00	45	66.4	66.3
average()	X _{Ts,2})		0.7	0.6			66.5	66.3
05.05.2022	16:20:00	20	0.1	0.1	16:27:00	20	64.2	64.4
05.05.2022	16:21:00	20	0.1	-0.1	16:28:00	20	64.2	64.4
05.05.2022	16:22:00	20	0.0	-0.1	16:29:00	20	64.3	64.4
average (X	(_{2(TS2)})		0.0	0.0			64.2	64.4

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7.1 8.4.10 Sensitivity coefficient of electrical voltage

The sensitivity coefficient of electrical voltage shall not exceed 0.3 µmol/mol/V.

7.2 Test procedures

The sensitivity coefficient of electrical voltage shall be determined at both ends of the voltage range specified by the manufacturer, V_1 and V_2 , at zero concentration and at a concentration around 70% to 80% of the maximum of the certification range. After waiting the time equivalent to one independent measurement, three individual measurements at each voltage and concentration level shall be recorded.

The sensitivity coefficient to electrical voltage in accordance with EN 14626 is calculated as follows:

$$b_{v} = \frac{|(C_{V2} - C_{V1})|}{(V_{2} - V_{1})}$$

Where:

 b_{v} is the voltage sensitivity coefficient,

 $\textit{C}_{\textit{V}1}$ is the average concentration reading of the measurements at voltage \textit{V}_1

 $C_{\it V2}$ is the average concentration reading of the measurements at voltage $\rm V_2$

 V_1 is the minimum voltage $\mathsf{V}_{\mathsf{min}}$

 V_2 is the maximum voltage V_{max}

For reporting the dependence on voltage, the higher value of the result at zero and span level shall be taken.

 $b_{\!\scriptscriptstyle \rm V}$ shall comply with the performance criterion indicated above.

7.3 Testing

For the purpose of determining the sensitivity coefficient to electrical voltage, a transformer was looped into the measuring system's voltage supply. Test gases were applied to the zero and span point at various voltages.

7.4 Evaluation

The following sensitivity coefficients of electrical voltage have been determined:



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Table 19: Sensitivity coefficient of electrical voltage

	requirement	device 1		device 2	
sensitivity coeff. of voltage bv at zero level [µmol/mol/V]	≤ 0,3	0.00	✓	0.00	✓
sensitivity coeff. of voltage bv at span level [µmol/mol/V]	≤ 0,3	0.00	✓	0.00	✓

7.5 Assessment

At no test item did the sensitivity coefficient of electrical voltage b_{ν} exceed the value of 0.3 μ mol/mol/V specified in standard EN 14626. For the purpose of the uncertainty calculation, the largest b_{ν} is used for both instruments. This was 0.00 μ mol/mol/K for instrument 1 and 0.00 μ mol/mol/K for instrument 2.

Criterion satisfied? yes

7.6 Detailed presentation of test results

Table 20: Individual results of the sensitivity coefficient of electrical voltage

			device 1	device 2
time	voltage [V]	concentration	[µmol/mol]	[µmol/mol]
10:38:00	207	0	0	0
10:39:00	207	0	0	0
10:40:00	207	0	0	0
а	verage C _{V1} at ze	ro	0.00	0.00
10:51:00	253	0	0	0
10:52:00	253	0	-0.05	0
10:53:00	253	0	-0.05	0
а	verage C _{V2} at ze	ro	-0.03	0.00
11:20:00	207	65.00	64.77	65.04
11:21:00	207	65.00	64.77	64.98
11:22:00	207	65.00	64.66	65.04
av	verage C _{V1} at Spa	an	64.73	65.02
11:33:00	253	65.00	64.77	65.04
11:34:00	253	65.00	64.5	65.09
11:35:00	11:35:00 253		64.45	65.04
a	verage C _{V2} at Spa	an	64.57	65.06

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7.1 8.4.11 Interferents

Interferents at zero and at the concentration c_t (at the level of the 8-hour limit = 8.6 μ mol/mol for CO). The maximum permissible deviations for the interfering components CO₂, NO and N₂O are each \leq 0.5 μ mol/mol, for H₂O \leq 1.0 μ mol/mol.

7.2 Test procedures

The analyser response to certain interferents shall be tested. The interferents can give a positive or negative response. The test is performed at zero concentration and a test gas concentration (c_t) similar to the 8-hour limit (8.6 µmol/mol for CO).

The concentration of the mixtures of the test gases with the interferent shall have an expanded uncertainty of $\leq 5\%$ and shall be traceable to nationally accepted standards. The interferents to be tested and their respective concentrations are given in Table 21. The influence of each interferent shall be determined separately. The concentration of the measurand shall be corrected for the dilution flux due to the addition of the interfering component (e.g. water vapour).

After adjustment of the analyser at zero and span level, the analyser shall be fed with a mixture of zero gas and the interferent to be investigated with the concentration as given in Table 21. With this mixture, one independent measurement followed by two individual measurements shall be carried out. This procedure shall be repeated with a mixture of the measurand at concentration c_t and the interferent to be investigated. The influence quantities at zero and concentration c_t are calculated from:

$$X_{\text{int}, c} = x_{c}$$

 $X_{\text{int}, ct} = x_{ct} - c_{t}$

Where:

 $X_{\text{int},z}$ is the influence quantity of the interferent at zero;

 x_z is the average of the measurements at zero;

 $X_{\text{int}, ct}$ is the influence quantity of the interferent at concentration c_t ;

 x_{ct} is the average of the measurements at concentration c_t

 C_t is the applied concentration at the 8-hour limit value.

The influence quantities of the interferents shall comply with the performance criteria indicated above, both at zero and at concentration c_t .

7.3 Testing

The test was performed in line with the requirements of EN 14626 mentioned previously. The instruments were set at zero and concentration c_t (approximately 8.6 μ mol/mol). Zero and test gas with the various interfering components were then applied. The interferents listed in Table 21 were applied in the concentrations indicated.



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Table 21: Interferents in accordance with EN 14626

Interferent	Value
H₂O	19 mmol/mol
CO ₂	500 µmol/mol
NO	1 µmol/mol
N ₂ O	50 nmol/mol

7.4 Evaluation

The following overview presents the influence quantities of each interfering substance. When determining the influence of moisture, the dilution effect which occurs inside the test gas generation system was also taken into account.

Table 22: Influence of the tested interferents ($c_t = 8.6 \mu mol/mol$)

	requirements	requirements device 1		device 2	
influence quantity interferent H ₂ O at zero [μmol/mol]	≤ 1.0 µmol/mol	-0.02	✓	-0.11	✓
influence quantity interferent H ₂ O at c _t [µmol/mol]	≤ 1.0 µmol/mol	-0.27	✓	-0.14	✓
influence quantity interferent CO ₂ at zero [µmol/mol]	≤ 0.5 µmol/mol	0.00	✓	0.17	✓
influence quantity interferent CO ₂ at c _t [µmol/mol]	≤ 0.5 µmol/mol	-0.06	✓	0.05	✓
influence quantity interferent NO at zero [µmol/mol]	≤ 0.5 µmol/mol	0.00	✓	0.00	✓
influence quantity interferent NO at c _t [µmol/mol]	≤ 0.5 µmol/mol	-0.02	✓	0.06	✓
influence quantity interferent N ₂ O at zero [µmol/mol]	≤ 0.5 µmol/mol	0.02	✓	0.05	✓
influence quantity interferent N ₂ O at c _t [µmol/mol]	≤ 0.5 µmol/mol	-0.13	✓	-0.09	✓

7.5 Assessment

This results in a value for the cross-sensitivity at zero of -0.02 μ mol/mol for instrument 1 and -0.11 μ mol/mol for instrument 2 for H₂O; 0.00 μ mol/mol for instrument 1 and 0.17 μ mol/mol for instrument 2 for CO₂; 0.00 μ mol/mol for instrument 1 and 0.00 μ mol/mol for instrument 2 for NO and finally 0.02 μ mol/mol for instrument 1 and 0.05 μ mol/mol for instrument 2 for N₂O.

For the cross-sensitivity at the limit value c_t , the values are -0.27 µmol/mol for instrument 1 and -0.14 µmol/mol for instrument 2 for H_2O ; -0.06 µmol/mol for instrument 1 and 0.05 µmol/mol for instrument 2 for CO_2 ; -0.02 µmol/mol for instrument 1 and 0.06 µmol/mol for instrument 2 for NO and finally -0.13 µmol/mol for instrument 1 and -0.09 µmol/mol for instrument 2 for N_2O .

Criterion satisfied? yes

7.6 Detailed presentation of test results

Table 23 presents the individual test results.

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Table 23: Individual values from the interfering substances test

	W	ithout interferen	ts	,	with interferents	;
	time	device 1	device 2	time	device 1	device 2
	08:20:00	0.00	0.16	0.36	0.00	0.00
zero gas + H ₂ O	08:21:00	0.00	0.16	0.36	-0.05	0.00
(19 mmol/mol)	08:22:00	0.00	0.00	0.36	0.00	0.00
,	average x _z	0.00	0.11	average x _z	-0.02	0.00
	10:12:00	8.71	8.60	0.43	8.49	8.44
test gas c _t + H ₂ O	10:13:00	8.71	8.65	0.43	8.44	8.44
(19 mmol/mol)	10:14:00	8.71	8.65	0.43	8.39	8.60
,	average x _{ct}	8.71	8.63	average x _{ct}	8.44	8.49
	07:16:00	0.00	0.00	0.31	0.00	0.00
zero gas + CO ₂	07:17:00	0.00	0.00	0.31	0.00	0.00
(500 µmol/mol)	07:18:00	0.00	-0.50	0.31	0.00	0.00
()	average x _z	0.00	-0.17	average x _z	0.00	0.00
	09:11:00	8.71	8.71	0.39	8.65	8.76
test gas c _t + CO ₂	09:12:00	8.71	8.71	0.39	8.65	8.76
(500 µmol/mol)	09:13:00	8.71	8.71	0.39	8.65	8.76
(000	average x _{ct}	8.71	8.71	average x _{ct}	8.65	8.76
	07:38:00	0.00	0.00	0.33	0.00	0.00
zero gas + NO	07:39:00	0.00	0.00	0.33	0.00	0.00
(1 µmol/mol)	07:40:00	0.00	0.00	0.33	0.00	0.00
	average x _z	0.00	0.00	average x _z	0.00	0.00
	09:32:00	8.60	8.49	0.40	8.60	8.55
test gas c _t + NO	09:33:00	8.60	8.49	0.40	8.60	8.55
(1 µmol/mol)	09:34:00	8.65	8.49	0.41	8.60	8.55
, ,	average x _{ct}	8.62	8.49	average x _{ct}	8.60	8.55
	08:00:00	-0.05	0.11	0.34	0.00	0.16
zero gas + N₂O	08:01:00	0.00	0.11	0.34	0.00	0.16
(50 nmol/mol)	08:02:00	0.00	0.11	0.34	0.00	0.16
(average x _z	-0.02	0.11	average x _z	0.00	0.16
	09:52:00	8.60	8.55	0.42	8.44	8.44
test gas c _t + N ₂ O	09:53:00	8.60	8.55	0.42	8.49	8.44
(50 nmol/mol)	09:54:00	8.60	8.55	0.42	8.49	8.49
(20 :::::2#:::31)	average x _{ct}	8.60	8.55	average x _{ct}	8.47	8.46



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7.1 8.4.12 Averaging test

The averaging effect shall not exceed 7% of the measured value.

7.2 Test conditions

The averaging test gives a measure of the uncertainty in the averaged values caused by short-term concentration variations in the sampled air shorter than the time scale of the measurement process in the analyser. In general, the output of an analyser is a result of the determination of a reference concentration (normally zero) and the actual concentration which takes a certain time.

For the determination of the uncertainty due to the averaging, the following concentrations are applied to the analyser and readings are taken at each concentration: a constant carbon monoxide concentration between zero and the concentration c_t (8.6 μ mol/mol).

The time span (t_c) of the constant carbon monoxide concentrations must be at least equal to that required to obtain four independent readings (which is equal to at least sixteen response times). The time period (t_v) of the varying carbon monoxide concentration shall be at least equal to a period to obtain four independent readings. The time period (t_{03}) for the carbon monoxide concentration shall be 45 s followed by a period (t_{zero}) of 45 s of zero concentration. Further:

ct is the test gas concentration;

 t_{v} is a time period including a whole number of t_{CO} and t_{zero} pairs, and contains a minimum of 3 such pairs.

The change from t_{CO} to t_{zero} shall be within 0.5 s. The change from t_{C} to t_{V} shall be within one response time of the analyser under test.

The averaging effect (E_{av}) is calculated according to:

$$E_{av} = \frac{C_{const}^{av} - 2C_{var}^{av}}{C_{const}^{av}} * 100$$

Where:

 E_{av} is the averaging effect (%);

 C_{const}^{av} is the average of at least four independent measurements during the constant concentration period:

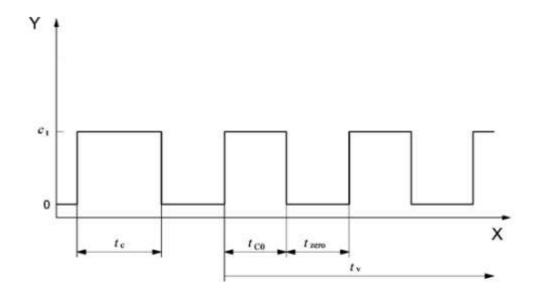
 C_{var}^{av} is the average of at least four independent measurements during the variable concentration period;

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Key

Y concentration (μmol/mol)

X time

Figure 15: Test of the averaging effect ($t_{CO} = t_{zero} = 45 \text{ s.}$)

7.3 Testing

The averaging test was performed in compliance with the requirements specified in EN 14626. The test was carried out with a step change in the carbon monoxide concentration between zero and the concentration c_t (8.6 μ mol/mol). First, the average was calculated at a constant test gas concentration. Then, a three-way valve served to switch between zero and test gas every 45 s. During that period of alternating test gas application the average was calculated again.

7.4 Evaluation

The following averages were determined during the test:

Table 24: Results of the averaging test

	requirement	device 1		device 2	
averaging effect E _{av} [%]	≤ 7%	4.3	✓	5.8	✓

This results in the following averaging effects:

System 1: 4.3% System 2: 5.8%

7.5 Assessment

The performance criterion of EN 14626 is fully met with 4.3 % for instrument 1 and 5.8 % for instrument 2.

Criterion satisfied? yes



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7.6 Detailed presentation of test results

Table 25 presents the individual results of the averaging test:

Table 25: Results of the averaging test

			1 . 0
		device 1	device 2
	time	[µmol/mol]	[µmol/mol]
average constant	08:32:00		
concentration	till	8.68	8.75
$C_{av,c}$	08:51:00		
average variable	08:52:00		
concentration	till	4.18	4.15
$C_{av,c}$	09:11:00		

		device 1	device 2
	time	[µmol/mol]	[µmol/mol]
average constant	09:23:00		
concentration	till	8.59	8.76
$C_{av,c}$	09:42:00		
average variable	09:43:00		
concentration	till	4.11	4.08
$C_{av,c}$	10:02:00		

		device 1	device 2	
	time	[µmol/mol]	[µmol/mol]	
average constant	10:13:00			
concentration	till	8.55	8.76	
$C_{av,c}$	10:32:00]		
average variable	10:33:00			
concentration	till	4.06	4.14	
$C_{av,c}$	10:52:00			

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7.1 8.4.13 Difference sample/calibration port

The difference between sample and calibration port shall not exceed 1.0%.

7.2 Test procedures

If the analyser has different ports for feeding sample gas and calibration gas, the difference in response of the analyser to feeding through the sample or calibration port shall be tested. The test shall be carried out by feeding the analyser with a test gas with a concentration of 70% to 80% of the maximum of the certification range of through the sample port. The test shall consist of one independent measurement followed by two individual measurements. After a period of at least four response times, the test shall be repeated using the calibration port. The difference shall be calculated according to:

$$\Delta x_{SC} = \frac{x_{sam} - x_{cal}}{c_t} \times 100$$

Where:

 Δx_{SC} is the difference sample/calibration port;

 x_{sam} is the average of the measured concentration using the sample port;

 x_{cal} is the average of the measured concentration using the calibration port;

 C_t is the concentration of the test gas;

 Δ_{SC} shall comply with the performance criterion indicated above.

7.3 Testing

The test was performed in compliance with the requirements specified in EN 14626. During the test, the gas path was switched between sample gas and span gas inlet using a three-way valve.

7.4 Evaluation

During the test, the following differences between sample and calibration port were determined:

Table 26: Results of determining the difference between sample/calibration inlet

	requirement	device 1		device 2	
difference sample/calibration port ∆x _{cs} [%]	≤ 1%	0.14	✓	-0.06	✓

7.5 Assessment

The performance criterion of EN 14626 is fully met with 0.14 % for instrument 1 and -0.06 % for instrument 2.

Criterion satisfied? yes



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Detailed presentation of test results

Table 27 presents the individual values.

Table 27: Individual results for testing the difference between sample and calibration port

		device 1	device 2
	time	[µmol/mol]	[µmol/mol]
	12:53:00	65.04	64.98
calibration port	12:54:00	65.04	64.98
	12:55:00	65.09	65.04
	13:03:00	64.98	65.04
sample port	13:04:00	64.93	65.04
	13:05:00	64.98	65.04

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7.1 8.5.4 Long-term drift

The long-term drift at zero point shall not exceed ≤ 0.5 µmol/mol. Long-term drift at span level shall not exceed 5% of the certification range.

7.2 Test procedures

After each bi-weekly zero and span check, the drift of the analysers under test shall be calculated at zero and at span following the procedures as given below. If the drift compared to the initial calibration exceeds one of the performance criteria for drift at zero or span level, the "period of unattended operation" equals the number of weeks until the observation of the infringement, minus two weeks. For further (uncertainty) calculations, the values for "long term drift" are the values for zero and span drift over the period of unattended operation.

At the beginning of the drift period, five individual measurements were performed at zero and span level following the calibration (after waiting the time equivalent to a single independent reading).

The long-term drift is calculated as follows:

$$D_{L,Z} = (C_{Z,1} - C_{Z,0})$$

Where:

 $D_{{\scriptscriptstyle L},{\scriptscriptstyle Z}}$ is the drift at zero;

 $C_{Z,0}$ is the average concentration of the measurements at zero at the beginning of the drift period;

 $^{C}{_{\mathrm{Z,1}}}$ is the average concentration of the measurements at zero at the end of the drift period;

 $D_{{\scriptscriptstyle L},{\scriptscriptstyle Z}}$ shall comply with the performance criterion indicated above.

$$D_{L,S} = \frac{(C_{S,1} - C_{S,0}) - D_{L,Z}}{C_{S,1}} \times 100$$

Where:

 $D_{{\scriptscriptstyle L},{\scriptscriptstyle S}}$ is the drift at span concentration;

 $C_{\mathit{S},0}$ is the average concentration of the measurements at span level at the beginning of the drift period;

 $C_{\mathit{S},1}$ is the average concentration of the measurements at span level at the end of the drift period:

 $D_{{\scriptscriptstyle L},{\scriptscriptstyle S}}$ shall comply with the performance criterion indicated above.



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7.3 Testing

For the purpose of this test, test gas was applied every other week. Table 28 and Table 29 report the measured values for bi-weekly test gas applications.

7.4 Evaluation

Table 28: Results for the long-term drift at zero

		requierment	Device 1		Device 2	
average start Cz _{,1} at zero [μmol/mol]	16.05.2022	≤ 0,5	1	✓		✓
long term drift DLz at zero [μmol/mol]	30.05.2022	≤ 0,5	0.02	√	0.00	✓
long term drift D∟z at zero [μmol/mol]	13.06.2022	≤ 0,5	0.00	✓	-0.03	✓
long term drift D∟z at zero [μmol/mol]	27.06.2022	≤ 0,5	0.00	✓	0.01	✓
long term drift D∟z at zero [μmol/mol]	11.07.2022	≤ 0,5	0.00	✓	0.02	✓
long term drift D∟z at zero [μmol/mol]	25.07.2022	≤ 0,5	0.00	✓	-0.04	✓
long term drift D∟z at zero [μmol/mol]	08.08.2022	≤ 0,5	0.00	✓	0.04	✓
long term drift D∟z at zero [μmol/mol]	22.08.2022	≤ 0,5	0.00	✓	-0.04	✓

Table 29: Results for the long-term drift at span

		requierment	Device 2 1		Device 2	
average start Cs,1 at span [µmol/mol]	16.05.2022	≤ 5,0 %		✓		✓
long term drift D∟s at span [μmol/mol]	30.05.2022	≤ 5,0 %	-0.10	✓	0.24	✓
long term drift D∟s at span [μmol/mol]	13.06.2022	≤ 5,0 %	-0.35	✓	0.75	✓
long term drift D∟s at span [μmol/mol]	27.06.2022	≤ 5,0 %	-0.56	✓	1.14	✓
long term drift D∟s at span [μmol/mol]	11.07.2022	≤ 5,0 %	-0.20	✓	0.84	✓
long term drift D∟s at span [μmol/mol]	25.07.2022	≤ 5,0 %	0.18	✓	1.19	✓
long term drift D∟s at span [μmol/mol]	08.08.2022	≤ 5,0 %	-1.49	✓	-0.06	✓
long term drift D∟s at span [μmol/mol]	22.08.2022	≤ 5,0 %	-1.56	✓	1.56	✓

7.5 Assessment

Maximum long-term drift at zero point $D_{l,z}$ was at 0.02 µmol/mol for instrument 1 and 0.04 µmol/mol for instrument 2. Maximum long-term drift at span point $D_{l,s}$ was at -1.56% for instrument 1 and 1.56% for instrument 2.

Criterion satisfied? yes

7.6 Detailed presentation of test results

Table 30 presents the individual values obtained for the determination of the long-term drift.

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Table 30: Individual results for the drift tests

	Zero Con	centration	
Duti	T	Device 1	Device 2
Date 16.05.2022	Time	[µmol/mol]	[µmol/mol] 0.00
10.05.2022	11:42:00 11:43:00	0.00	0.00
	11:44:00	0.00	0.00
	Mittel	0.00	0.00
	11:46:00	0.00	0.00
	11:47:00	0.00	0.00
	11:48:00	0.00	0.00
	Mittel	0.00	0.00
	11:50:00	0.00	0.00
	11:51:00	0.00	0.00
	11:52:00	0.00	0.00
	Mittel	0.00	0.00
	11:54:00 11:55:00	0.00	0.00
	11:56:00	0.00	0.00
	Mittel	0.00	0.00
	11:58:00	0.00	0.00
	11:59:00	0.00	0.00
	12:00:00	0.00	0.60
		0.00	0.20
Average fie	ld start cz,0	0.00	0.04
30.05.2022	08:15:00	0.05	0.05
	08:16:00	0.05	0.05
	08:17:00	0.00	0.05
	08:18:00	0.00	0.05
	08:19:00	0.00	0.00
	aver. cz,1	0.02	0.04
13.06.2022	07:40:00	0.00	0.05
13.00.2022	07:40:00	0.00	0.00
	07:41:00	0.00	0.00
	07:42:00	0.00	0.00
	07:44:00	0.00	0.00
	aver. cz,1	0.00	0.01
		0.00	
27.06.2022	07:24:00	0.00	0.05
	07:25:00	0.00	0.05
	07:26:00	0.00	0.05
	07:27:00	0.00	0.05
	07:28:00	0.00	0.05
	aver. cz,1	0.00	0.05
44.07.0000	07.40.00	0.00	0.44
11.07.2022	07:48:00 07:49:00	0.00	0.11 0.11
	07:50:00	0.00	0.11
	07:51:00	0.00	0.05
	07:52:00	0.00	0.00
	aver. cz,1	0.00	0.06
25.07.2022	07:10:00	0.00	0.00
	07:11:00	0.00	0.00
	07:12:00	0.00	0.00
	07:13:00	0.00	0.00
	07:14:00	0.00	0.00
	aver. cz,1	0.00	0.00
08.08.2022	07:19:00	0.00	0.16
00.00.2022	07:19:00	0.00	0.16
	07:20:00	0.00	0.10
	07:22:00	0.00	0.00
	07:23:00	0.00	0.00
	aver. cz,1	0.00	0.08
22.08.2022	08:13:00	0.00	0.00
	08:14:00	0.00	0.00
	08:15:00	0.00	0.00
	08:16:00	0.00	0.00
	08:17:00	0.00	0.00
	aver. cz,1	0.00	0.00

	C _t -Conc	entration	
Ditt	T:	Device 1	Device 2
Date	Time	[µmol/mol]	[µmol/mol]
16.05.2022	12:06:00	65.15	65.09
	12:07:00	65.15	65.09
	12:08:00	65.09	65.04
	Mittel	65.13	65.07
	12:10:00	65.09	64.93
ļ.	12:11:00	65.04	64.88
	12:12:00	65.04	64.82
	Mittel	65.06	64.82
	12:14:00	65.04	64.77
	12:15:00	65.04	64.77
	12:16:00	65.04	64.72
	Mittel	65.04	64.75
	12:18:00	65.04	64.82
	12:19:00	65.04	64.77
ĺ	12:20:00	65.04	64.77
ľ	Mittel	65.04	64.79
ĺ	12:22:00	65.04	64.77
ľ	12:23:00	65.04	64.77
j	12:24:00	65.04	64.72
ľ		65.04	64.75
Average fie	ld start cs,0	65.06	64.84
30.05.2022	08:28:00	65.04	64.98
00.00.2022	08:29:00	64.98	64.98
	08:30:00	65.04	65.04
ŀ	08:31:00	65.04	64.98
	08:32:00	64.98	64.98
		65.02	64.99
	aver. cs,1	05.02	04.33
12.00.0000	07:50:00	C4 00	05.04
13.06.2022	07:50:00	64.88	65.31
	07:51:00	64.88	65.31
Į.	07:52:00	64.82	65.31
	07:53:00	64.82	65.31
	07:54:00	64.77	65.25
	aver. cs,1	64.83	65.30
27.06.2022	07:43:00	64.23	65.63
	07:44:00	64.23	65.63
	07:45:00	64.88	65.58
	07:46:00	65.04	65.58
Į.	07:47:00	65.09	65.58
	aver. cs,1	64.69	65.60
11.07.2022	08:07:00	64.93	65.52
[08:08:00	64.93	65.47
ſ	08:09:00	64.93	65.41
ſ	08:10:00	64.93	65.36
ľ	08:11:00	64.93	65.31
	aver. Cs,1	64.93	65.41
25.07.2022	07:31:00	65.09	65.63
	07:32:00	65.15	65.58
ľ	07:33:00	65.20	65.58
ŀ	07:33:00	65.20	65.58
ŀ	07:34:00	65.25	65.52
	aver. cs,1	65.18	65.58
			23.00
08.08.2022	07:38:00	64.12	64.88
55.00.2022	07:38:00	64.12	64.88
ŀ	07:40:00	64.07	64.82
ŀ	07:40:00	64.07	
ŀ			64.82
ŀ	07:42:00	64.07	64.77
	aver. Cs,1	64.10	64.83
22.08.2022	08:31:00	63.91	65.74
	08:32:00	64.02	65.79
	08:33:00	64.02	65.84
		64.12	GE 04
ſ	08:34:00	64.12	65.84
	08:34:00 08:35:00	64.23	65.90



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7.1 8.5.5 Reproducibility standard deviation for CO under field conditions

Reproducibility standard deviation under field conditions shall not exceed 5% of the mean value over a period of three months.

7.2 Test procedures

The reproducibility standard deviation under field conditions is calculated from the measured values averaged every 8 hours during the three-month period.

The difference $\Delta x_{f,i}$ for each (ith) parallel measurement is calculated from:

$$\Delta x_{f,i} = x_{f,1,i} - x_{f,2,i}$$

Where:

 $\Delta x_{f,i}$ is the ith difference in a parallel measurement;

 $x_{f,1,i}$ is the ith measurement result of analyser 1;

 $x_{f,2,i}$ is the ith measurement result of analyser 2;

The reproducibility standard deviation under field conditions is calculated according to:

$$S_{r,f} = \frac{\left(\sqrt{\frac{\sum_{i=1}^{n} \Delta x_{f,i}^{2}}{2*n}}\right)}{c_{f}} \times 100$$

Where:

 $S_{r,f}$ is the reproducibility standard deviation under field conditions (%);

n is the number of parallel measurements;

is the average concentration of carbon monoxide measured during the field test;

The reproducibility standard deviation under field conditions, $S_{r,f}$, shall comply with the performance criterion indicated above.

7.3 Testing

The reproducibility standard deviation under field conditions was calculated from the values averaged every 8 hours over the field test period according to the equation stated above.

As the ambient air in Central Europe usually has a carbon monoxide concentration close to zero, the sample air was enriched with carbon monoxide in various concentrations over a period of 7 days. This served to demonstrate that the measuring systems work identically even at higher concentrations. For the purpose of enrichment, a small amount of highly concentrated test gas was dispensed into the sampling system of the measuring station using a needle valve. Apart from the carbon monoxide concentration, the gas matrix was barely changed with regard to humidity, pressure, temperature and the other measurable air constituents.

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7.4 Evaluation

Table 31: Reproducibility standard deviation, all data (8h mean values) from the field test

reproducibility standard deviatio	n in field	
no. of measurments (1h- average)	[n]	293
average of both analyzers (3 month)	[µmol/mol]	3.15
standard deviation from paired measurements	[µmol/mol]	0.034
reproducibility standard deviation in field $S_{r,f}$	[%]	1.08
requirement	≤ 5,0 %	✓

The reproducibility standard deviation under field conditions is at 1.08% of the average.

7.5 Assessment

The reproducibility standard deviation for carbon monoxide under field conditions was 1.08 % related to the mean value over the duration of the field test of 3 months. Thus, the requirements of EN 14626 are satisfied.

Criterion satisfied? yes

7.6 Detailed presentation of test results

Figure 16 provides an illustration of the reproducibility standard deviation under field conditions.



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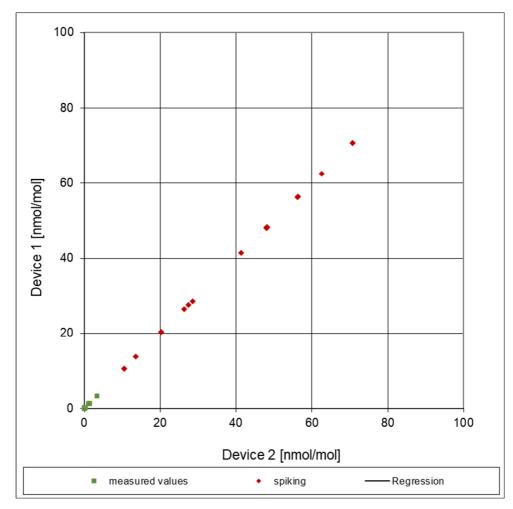


Figure 16: Reproducibility standard deviation under field conditions

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7.1 8.5.6 Inspection interval

The period of unattended operation of the AMS shall be at least 2 weeks.

7.2 Equipment

Not required for this performance criterion.

7.3 Testing

With regard to this minimum requirement, the maintenance tasks required in a specific period and the length of that period for the correct functioning of the measuring system were identified. Furthermore, in determining the maintenance interval, the drift determined for zero and span point in accordance with 7.1 8.5.4 Long-term drift have been taken into consideration.

7.4 Evaluation

Over the entire period of the field test, no unacceptable drift was observed. The maintenance interval is thus determined by the necessary maintenance works.

During the three month field test period, maintenance is generally limited to contamination and plausibility checks and potential status/error messages. Naturally, the frequency of filter replacement will depend on the ambient dust concentration at the site of installation. Chapter 5 of the manual and chapter 8 of this report provide information about tasks to be performed in the maintenance interval.

7.5 Assessment

The necessary maintenance tasks determine the period of unattended operation. In essence, these include contamination checks, plausibility checks and checks of potential status/error warnings. The external particle filter needs replacing at the measurement site after having been subjected to dust loading. A check of the zero and span point must be carried out at least every 14 days in accordance with EN 14626.

Criterion satisfied? yes

7.6 Detailed presentation of test results

Not applicable in this instance.



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7.1 8.5.7 Period of availability of the analyser

Availability of the analyser shall be at least 90%.

7.2 Test procedures

The correct operation of the analysers shall be checked at least every fourteen days. It is recommended that this check is performed every day during the first fourteen days. These checks consist of plausibility checks on the measured values, as well as, when available, on status signals and other relevant parameters. Time, duration and nature of any malfunctioning shall be logged.

The total time period with useable measuring data is the period during the field test during which valid measuring data of the ambient air concentrations are obtained. In this time period, the time needed for calibrations, conditioning of sample systems and filters and maintenance shall not be included.

The availability of the analyser is calculated as:

$$A_a = \frac{t_u}{t_t} * 100$$

Where:

- A_a is the availability of the analyser (%);
- $t_{\scriptscriptstyle u}$ is the total time period with validated measuring data;
- t_t is the time period of the field test minus the time for calibration, conditioning and maintenance, t_u and t_t shall be expressed in the same units.

The availability shall comply with the performance criterion indicated above.

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7.3 Testing

Using the equation given above, the availability was calculated from the total period of the field test and the outage times which occurred during this period.

Evaluation

Outage times which occurred during the field test are listed in Table 32.

Table 32: Availability of the N300 measuring system

		System 1	System 2
Operation time	h	2344	2344
Outage time	h	0	0
Maintenance time	h	8	8
Actual operating time:	h	2336	2336
Actual operating time incl. maintenance times:	h	2344	2344
Availability	%	100	100

The maintenance times result from the fortnightly test gas applications to determine the drift behaviour and the maintenance interval.

7.5 Assessment

The availability was at 100%. Thus, the requirement of EN 14626 is satisfied. Criterion satisfied? yes

7.6 Detailed presentation of test results

Not applicable.



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7.1 8.6 Calculation of the total uncertainty in accordance with standard EN 14626 (2012)

The type approval of the analyser consists of the following steps:

- 1) The value of each individual performance characteristic tested in the laboratory shall fulfil the criterion stated in Table E.1 of standard EN 14626.
- 2) The expanded uncertainty calculated from the standard uncertainties due to the values of the specific performance characteristics obtained in the laboratory tests shall fulfil the criterion as stated in Annex I of Directive 2008/50/EC (15% for fixed measurements or 25% for indicative measurements). This criterion is the maximum uncertainty of individual measurements for continuous measurements at the 8-hour limit value. The relevant specific performance characteristics and the calculation procedure are given in Annex E of standard EN 14626.
- 3) The value of each of the individual performance characteristics tested in the field shall fulfil the criterion stated in Table E.1 of EN 14626.
- 4) The expanded uncertainty calculated from the standard uncertainties due to the values of the specific performance characteristics obtained in the laboratory and field tests shall fulfil the criterion as stated in Annex I of Directive 2008/50/EC (15% for fixed measurements or 25% for indicative measurements). This criterion is the maximum uncertainty of individual measurements for continuous measurements at the 8-hour limit value. The relevant specific performance characteristics and the calculation procedure are given in Annex E of standard EN 14626.

7.2 Equipment

Calculation of the total uncertainty in accordance with standard EN 14626 (2012), Annex E

7.3 Testing

At the end of the performance test, the total uncertainties were calculated from the values obtained during the test.

7.4 Evaluation

- Regarding 1) The value of each performance characteristic tested in the laboratory tests fulfils the criterion stated in Table E.1 of EN 14626.
- Regarding 2) The expanded uncertainty calculated from the standard uncertainties due to the values of the specific performance characteristics obtained in the laboratory tests fulfils the criterion as stated.
- Regarding 3) The value of each performance characteristic tested in the field tests fulfils the criterion stated in Table E.1 of EN 14626.
- Regarding 4) The expanded uncertainty calculated from the standard uncertainties due to the values of the specific performance characteristics obtained in the laboratory and field tests fulfils the criterion as stated.

7.5 Assessment

The requirement regarding the expanded uncertainty of the measuring system is complied with.

Criterion satisfied? yes

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7.6 Detailed presentation of test results

Table 33 summarises the results for items 1 and 3.

Table 36 contains the results regarding item 2.

Table 35 and Table 37 contain the results regarding item 4.

Table 33: Relevant performance characteristics and criteria according to EN 14626

Perfo tic	rmance characteris-	Performance criterion	Test result	Satis- fied	Page
8.4.5	Repeatability stand- ard deviation at ze- ro	≤ 0.3 µmol/mol	S _r System 1: 0.03 μmol/mol S _r System 2: 0.03 μmol/mol	yes	84
8.4.5	Repeatability stand- ard deviation at concentration level ct	≤ 0.4 µmol/mol	S _r system 1: 0.05 μmol/mol S _r System 2: 0.05 μmol/mol	yes	84
8.4.6	Lack-of-fit (deviation from the linear re- gression)	Largest deviation from the linear regression function at concentra- tions greater than ze- ro, ≤ 4.0% of the read- ing Deviation at zero ≤ 0.5 µmol/mol	X _{I,z} System 1: ZP -0.01 μmol/mol X _I System 1: RP 2.25% X _{I,z} System 2: ZP 0.16 μmol/mol X _I System 2: RP 2.21%	yes	87
8.4.7	Sensitivity coeffi- cient of sample gas pressure	≤ 0.70 µmol/mol/kPa	b _{gp} System 1: 0.11 μmol/mol/kPa b _{gp} System 2: 0.02 μmol/mol/kPa	yes	92
8.4.8	Sensitivity coeffi- cient of sample gas temperature	≤ 0.3 µmol/mol/K	b _{gt} System 1: 0.00 μmol/mol/K b _{gt} System 2: 0.00 μmol/mol/K	yes	94
8.4.9	Sensitivity coeffi- cient of surrounding temperature	≤ 0.3 µmol/mol/K	b _{st} System 1: 0.076 μmol/mol/K b _{st} System 2: 0.064 μmol/mol/K	yes	96
8.4.10	Sensitivity coeffi- cient of electrical voltage	≤ 0.3 µmol/mol/V	b _v System 1: 0.00 μmol/mol/V b _v System 2: 0.00 μmol/mol/V	yes	99
8.4.11	Interferent at zero and at concentra- tion level c _t	H_2O $\leq 1.0 \ \mu mol/mol$ CO_2 $\leq 0.5 \ \mu mol/mol$ NO $\leq 0.5 \ \mu mol/mol$ NO_2 $\leq 0.5 \ \mu mol/mol$	H_2O System 1: ZP -0.02 μmol/mol / RP -0.27 μmol/mol System 2: ZP -0.11 μmol/mol / RP -0.14 μmol/mol CO_2 System 1: ZP 0.00 μmol/mol / RP -0.06 μmol/mol System 2: ZP 0.17 μmol/mol / RP 0.05 μmol/mol NO System 1: ZP 0.00 μmol/mol / RP -0.02 μmol/mol System 2: ZP 0.00 μmol/mol / RP 0.06 μmol/mol System 2: ZP 0.00 μmol/mol / RP 0.06 μmol/mol NO ₂ System 1: ZP 0.02 μmol/mol / RP -0.13 μmol/mol System 2: ZP 0.05 μmol/mol / RP -0.09 μmol/mol	yes	101





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Perfor	mance characteristic	Performance criterion	Test result	Satis- fied	Page
8.4.12	Averaging effect	≤ 7.0% of the measured value	E _{av} System 1: 4.3% E _{av} System 2: 5.8%	yes	104
8.4.13	Difference sam- ple/calibration port	≤ 1.0%	Δ _{SC} System 1: 0.14% Δ _{SC} System 2: -0.06%	yes	107
8.4.3 F	Response time (rise)	≤ 180 s	t _r System 1: 42 s t _r System 2: 40 s	yes	76
8.4.3	Response time (fall)	≤ 180 s	t _f System 1: 41 s t _f System 2: 41 s	yes	76
8.4.3 [Difference between the rise and fall response time	≤ 10 % relative difference or 10 s, whichever is greater	t _d System 1: 1.0 s t _d System 2: -1.0 s	yes	76
8.5.7	Availability of the analyser	> 90%	A _a System 1: 100% A _a System 2: 100%	yes	116
8.5.5	Reproducibility standard deviation under field conditions	≤ 5.0% of the average over a period of 3 months	S _{r,f} System 1: 1.08% S _{r,f} System 2: 1.08%	yes	112
8.5.4	Long-term drift at zero point	≤ 0.50 µmol/mol	D _{I,z} System 1: 0.02 μmol/mol D _{I,z} System 2: 0.04 μmol/mol	yes	109
8.5.4 L	ong-term drift at span level	≤ 5.0% of the upper limit of the certification range	D _{I,s} System 1: -1.56% D _{I,s} System 2: 1.56%	yes	109
8.4.4 9	Short-term drift at zero	≤ 0.10 µmol/mol over 12 h	D _{s,z} System 1: 0.05 µmol/mol D _{s,z} System 2: 0.00 µmol/mol	yes	80
8.4.4	Short-term drift at span level	≤ 0.60 µmol/mol over 12 h	D _{s,s} System 1: 0.17 μmol/mol D _{s,s} System 2: 0.31 μmol/mol	yes	80

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Table 34: Expanded uncertainty. Laboratory test for system 1

Measuring device:	N300					Serial-No.:	54	
Measured component:	со					8h-limit value:	8.62	µmol/mo
No.	Performance characteristic		Performance criterion	Result	Partia	uncertainty	Square of partial uncertainty	
1	Repeatability standard deviation at zero	≤	0.3 µmol/mol	0.030	u _{r,z}	0.01	0.0000	1
2	Repeatability standard deviation at 8h-limit value	≤	0.4 µmol/mol	0.050	u _r	0.01	0.0001	
3	"lack of fit" at 8h-limit value	≤	4.0% of measured value	2.250	uı	0.11	0.0125	1
4	Sensitivity coefficient of sample gas pressure at 8h-limit value	≤	0.7 µmol/mol/kPa	0.110	u _{gp}	0.25	0.0638	1
5	Sensitivity coefficient of sample gas temperature at 8h-limit value	≤	0.3 µmol/mol/K	0.000	u _{gt}	0.00	0.0000	1
6	Sensitivity coefficient of surrounding temperature at 8h-limit value	≤	0.3 µmol/mol/K	0.076	u _{st}	0.17	0.0305	1
7	Sensitivity coefficient of electrical voltage at 8h-limit value	≤	0.3 µmol/mol/V	0.000	u _V	0.00	0.0000	1
8a	Interferent H ₂ 0 with 19 mmol/mol ≤ ≤	≤	1.0 µmol/mol (Zero)	-0.270	u _{H2O}	-0.20	0.0408	1
0a		1.0 µmol/mol (Span)	-0.020	u _{H2O}	-0.20	0.0408		
8b	Interferent CO ₂ with 500 µmol/mol	≤	0.5 µmol/mol (Zero)	0.000	U _{int,pos}			
		≤	0.5 µmol/mol (Span)	-0.060				
8c	Interferent NO with 1 µmol/mol	≤	0.5 µmol/mol (Zero)	0.000	ļ	0.12	0.0148	
	'	≤	0.5 µmol/mol (Span)	-0.020	or			
8d	Interferent N ₂ O with 50 nmol/mol	≤ .	0.5 µmol/mol (Zero)	0.020 -0.130				
		≤	0.5 µmol/mol (Span)		U _{int,neg}			-
9	Averaging effect	≤	7.0% of measured value	4.300	u _{av}	0.21	0.0458	_
18	Difference sample/calibration port	≤	1.0%	0.140	$U_{\Delta SC}$	0.01	0.0001	
21	Uncertainty of test gas	≤	3.0%	2.000	u _{cg}	0.09	0.0074	1
			Combined	standard u	ncertainty	u _c	0.4647	µmol/mo
				xpanded u		U	0.9293	µmol/mo
			Relative	expanded u	ncertainty	W	10.78	%
			Maximum allowed	expanded u	ncertainty	W _{req}	15	%

Table 35: Expanded uncertainty. Laboratory and field tests for system 1

Measuring device:	N300					Serial-No.:	54	
as ured componer	nt: CO					8h-limit value:	8.62	µmol/mo
No.	Performance characteristic		Performance criterion	Result	Part	al uncertainty	Square of partial uncertainty	1
1	Repeatability standard deviation at zero	≤	0.3 µmol/mol	0.030	U _{r, z}	0.01	0.0000	1
2	Repeatability standard deviation at 8h-limit value	s	0.4 μmol/mol	0.050	u _r	not considered, as ur = 0,01 < ur,f	-	
3	"lack of fit" at 8h-limit value	≤	4.0% of measured value	2.250	u _i	0.11	0.0125	1
4	Sensitivity coefficient of sample gas pressure at 8h-limit value	≤	0.7 μmol/mol/kPa	0.110	u _{gp}	0.25	0.0638	
5	Sensitivity coefficient of sample gas temperature at 8h-limit value	≤	0.3 µmol/mol/K	0.000	u _{gt}	0.00	0.0000	
6	Sensitivity coefficient of surrounding temperature at 8h-limit value	≤	0.3 µmol/mol/K	0.076	u _{st}	0.17	0.0305	1
7	Sensitivity coefficient of electrical voltage at 8h-limit value	≤	0.3 µmol/mol/V	0.000	u _V	0.00	0.0000	
8a	Interferent H ₂ 0 with 19 mmol/mol	≤	1.0 µmol/mol (Zero)	-0.020	u _{H2O}	-0.20	0.0408	
OG .	monorchi 1120 with 13 minormor	ч	1.0 µmol/mol (Span)	-0.270	чн20	-0.20	0.0400	
8b	Interferent CO ₂ with 500 µmol/mol	≤	0.5 μmol/mol (Zero)	0.000	U _{int,pos}			
		≤.	0.5 µmol/mol (Span)	-0.060	1	0.12		
8c	Interferent NO with 1 µmol/mol	ν.	0.5 µmol/mol (Zero) 0.5 µmol/mol (Span)	0.000 -0.020	or		0.0148	
		Α .	0.5 µmol/mol (Zero)	0.020	OI .			
8d	Interferent N ₂ O with 50 nmol/mol	≤	0.5 µmol/mol (Span)	-0.130	U _{int.nea}			
9	Averaging effect	≤	7.0% of measured value	4.300	Uav	0.21	0.0458	1
10	Reproducibility standard deviation under field conditions	≤	5.0% of average over 3 months	1.080	u _{r.f}	0.09	0.0087	1
11	Long term drift at zero level	≤	0.5 µmol/mol	0.020	u _{d.l.z}	0.01	0.0001	1
12	Long term drift at span level	≤	5.0% of max. of certification range	-1.560	u _{d.l.8h}	-0.08	0.0060	1
18	Difference sample/calibration port	≤	1.0%	0.140	U _{ASC}	0.01	0.0001	1
21	Uncertainty of test gas	≤	3.0%	2.000	u _{cq}	0.09	0.0074	1
			Combined s	standard u	ncertainty	uc	0.4802	µmol/m
			E:	xpanded u	ncertainty	Ü	0.9605	µmol/m
			Relative e	xpanded u	ncertainty	W	11.14	%
			Maximum allowed e	xpanded u	ncertainty	W _{req}	15	%



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Table 36: Expanded uncertainty. Laboratory test for system 2

Measuring device:	N300					Serial-No.:	55	
Measured component:	со					8h-limit value:	8.62	µmol/mol
No.	Performance characteristic		Performance criterion	Result	Partial	uncertainty	Square of partial uncertainty	
1	Repeatability standard deviation at zero	≤	0.3 µmol/mol	0.030	u _{r,z}	0.01	0.0000	
2	Repeatability standard deviation at 8h-limit value	≤	0.4 µmol/mol	0.050	u _r	0.01	0.0001	
3	"lack of fit" at 8h-limit value	≤	4.0% of measured value	2.210	u _l	0.11	0.0121	
4	Sensitivity coefficient of sample gas pressure at 8h-limit value	≤	0.7 µmol/mol/kPa	0.020	u _{gp}	0.05	0.0021	
5	Sensitivity coefficient of sample gas temperature at 8h-limit value	≤	0.3 µmol/mol/K	0.000	u _{gt}	0.00	0.0000	
6	Sensitivity coefficient of surrounding temperature at 8h-limit value	≤	0.3 µmol/mol/K	0.064	u _{st}	0.15	0.0216	
7	Sensitivity coefficient of electrical voltage at 8h-limit value	≤	0.3 µmol/mol/V	0.000	u _V	0.00	0.0000	
8a	Interferent H ₂ 0 with 19 mmol/mol	Interferent H _* 0 with 19 mmol/mol	1.0 µmol/mol (Zero)	-0.140	Horas	-0.10	0.0109	
ou	interferent 150 with 15 mino/mor	ч	1.0 µmol/mol (Span)	-0.110	u _{H2O} -0.10	0.0103		
8b	Interferent CO ₂ with 500 µmol/mol	≤	0.5 µmol/mol (Zero)	0.170	U _{int, pos}			
		≤	0.5 µmol/mol (Span)	0.050				
8c	Interferent NO with 1 µmol/mol	≤	0.5 µmol/mol (Zero)	0.000		0.06	0.0040	
		≤ .	0.5 µmol/mol (Span)	0.060	or			
8d	Interferent N₂O with 50 nmol/mol	≤ .	0.5 µmol/mol (Zero)	0.050				
		≤	0.5 µmol/mol (Span)	-0.090	U _{int, neg}			
9	Averaging effect	≤	7.0% of measured value	5.800	u _{av}	0.29	0.0833	
18	Difference sample/calibration port	vı	1.0%	-0.060	U _{ΔSC}	-0.01	0.0000	
21	Uncertainty of test gas	≤	3.0%	2.000	u _{cg}	0.09	0.0074	
			Combined	standard u	ncertainty	uc	0.3764	µmol/mol
			E	xpanded ι	ncertainty	U	0.7528	µmol/mol
			Relative e	expanded u	ncertainty	W	8.73	%
			Maximum allowed e	expanded u	ncertainty	W _{req}	15	%

Table 37: Expanded uncertainty. Laboratory and field tests for system 2

Measuring device:	N300					Serial-No.:	55															
easured component:	со					8h-limit value:	8.62	µmol/mo														
No.	Performance characteristic		Performance criterion	Result	Parti	al uncertainty	Square of partial uncertainty	1														
1	Repeatability standard deviation at zero	≤	0.3 µmol/mol	0.030	u _{r,z}	0.01	0.0000															
2	Repeatability standard deviation at 8h-limit value	8	0.4 µmol/mol	0.050	u _r	not considered, as ur = 0,01 < ur,f	-															
3	"lack of fit" at 8h-limit value	≤	4.0% of measured value	2.210	u _l	0.11	0.0121															
4	Sensitivity coefficient of sample gas pressure at 8h-limit value	≤	0.7 µmol/mol/kPa	0.020	u _{gp}	0.05	0.0021															
5	Sensitivity coefficient of sample gas temperature at 8h-limit value	≤	0.3 µmol/mol/K	0.000	u _{at}	0.00	0.0000	1														
6	Sensitivity coefficient of surrounding temperature at 8h-limit value	≤	0.3 µmol/mol/K	0.064	u _{st}	0.15	0.0216	1														
7	Sensitivity coefficient of electrical voltage at 8h-limit value	≤	0.3 µmol/mol/V	0.000	u _V	0.00	0.0000	1														
8a	Interferent H ₂ 0 with 19 mmol/mol	≤	1.0 µmol/mol (Zero)	-0.110		-0.10	0.0109	1														
oa	Interierent H ₂ 0 with 19 minormor	≤	1.0 µmol/mol (Span)	-0.140	u _{H2O}	3.10																
8b	Interferent CO ₂ with 500 µmol/mol	≤	0.5 µmol/mol (Zero)	0.170	U _{int, pos}	в																
00	interiorate 002 with 000 philosinior	≤	0.5 µmol/mol (Span)	0.050		0.06	0.06															
8c	Interferent NO with 1 µmol/mol	≤	0.5 µmol/mol (Zero)	0.000				<u>.</u>]	İ]		0.06		0.06	0.06	0.06	0.06	0.06	0.06	0.06
	1 1	≤ .	0.5 µmol/mol (Span)	0.060	or																	
8d	Interferent N ₂ O with 50 nmol/mol	≤ .	0.5 µmol/mol (Zero)	0.050	ł																	
		≤	0.5 µmol/mol (Span)	-0.090	U _{int, neg}			-														
9	Averaging effect	≤	7.0% of measured value	5.800	Uav	0.29	0.0833	4														
10	Reproducibility standard deviation under field conditions	≤	5.0% of average over 3 months	1.080	u _{r,f}	0.09	0.0087	1														
11	Long term drift at zero level	≤	0.5 µmol/mol	0.040	$U_{d,l,z}$	0.02	0.0005															
12	Long term drift at span level	≤	5.0% of max. of certification range	1.560	u _{d,I,8h}	0.08	0.0060															
18	Difference sample/calibration port	۷	1.0%	-0.060	U _{∆sc}	-0.01	0.0000															
21	Uncertainty of test gas	≤	3.0%	2.000	u _{cg}	0.09	0.0074	1														
			Combined s	standard u	ncertainty	u _c	0.3960	µmol/mo														
				xpanded u		Ü	0.7920	µmol/mo														
			Relative e:	xpanded u	ncertainty	W	9.19	%														
			Maximum allowed ex	xpanded u	ncertainty	W _{req}	15	%														

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8. Recommendations for use in practice

Work in the maintenance interval

The tested measuring systems require regular performance of the following tasks:

- Regular visual inspections/telemetric inspections
- System status checks
- System display checks for error messages
- Replacement of the internal Teflon filter/DFU filter at the sample gas inlet depending on the conditions at the measuring site
- Zero and span checks performed using suitable test gases every two weeks in accordance with standard EN 14626

Other than that, follow the manufacturer's instructions indicated in the user manual.

Environmental Protection/Air Pollution Control

Dipl.-Ing. Martin Schneider

M. Schreid

Dipl.-Ing. Guido Baum

Guido Baum

Cologne, 25 January 2023 936/21255654/B

TÜV Rheinland Energy GmbH Air Pollution Control



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9. Bibliography

- [1] VDI 4202 part 1: Performance test, declaration of suitability, and certification of point-related measuring systems for gaseous air pollutants, April 2018
- [2] European standard EN 14626: Ambient air Standard method for the measurement of the concentration of carbon monoxide by non-dispersive infrared spectroscopy, December 2012
- [3] Directive 2008/50/EG of the European Parliament and of the Council of 21 May 2008 on ambient air quality and cleaner air for Europe.

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10. Annex

Appendix 1	Certificate of Accreditation to EN ISO/IEC 17025:2018
Appendix 2	Weather data during field testing
Appendix 3	Results of the "Sensitivity of sample gas pressure" test with the unregulated pump
Appendix 4	Results of the test with an alternative particulate filter
Appendix 5	Manual



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Appendix 1:



Akkreditierung



Die Deutsche Akkreditierungsstelle bestätigt mit dieser **Teil-Akkreditierungsurkunde**, dass das Prüflaboratorium

TÜV Rheinland Energy GmbH Am Grauen Stein, 51105 Köln

die Mindestanforderungen gemäß DIN EN ISO/IEC 17025:2018 für die in der Anlage zu dieser Urkunde aufgeführten Konformitätsbewertungstätigkeiten erfüllt. Dies schließt zusätzliche bestehende gesetzliche und normative Anforderungen ein, einschließlich solcher in relevanten sektoralen Programmen.

Die Anforderungen an das Managementsystem in der DIN EN ISO/IEC 17025 sind in einer für Prüflaboratorien relevanten Sprache verfasst und stehen insgesamt in Übereinstimmung mit den Prinzipien der DIN EN ISO 9001.

Diese Akkreditierung wurde gemäß Art. 5 Abs. 1 Satz 2 VO (EG) 765/2008, nach Durchführung eines Akkreditierungsverfahrens unter Beachtung der Mindestanforderungen der DIN EN ISO/IEC 17011 und auf Grundlage einer Bewertung und Entscheidung durch den eingesetzten Akkreditierungsausschuss ausgestellt.

Diese Teil-Akkreditierungsurkunde gilt nur in Verbindung mit dem Bescheid vom 18.11.2022 mit der Akkreditierungsnummer D-PL-11120-02.

Sie besteht aus diesem Deckblatt, der Rückseite des Deckblatts und der folgenden Anlage mit insgesamt 33 Seiten.

Registrierungsnummer der Teil-Akkreditierungsurkunde: **D-PL-1112-02-01** Sie ist Bestandteil der Akkredițierungsurkunde D-PL-11120-02-00.

Berlin, 18.11.2022

Im Auftrag Dr. Heike Manke Abteilungsleitung

Diese Urkunde gibt den Stand zum Zeitpunkt des Ausstellungsdatums wieder. Der jeweils aktuelle Stand der gültigen und überwachten Akkreditierung ist der Datenbank akkreditierter Stellen der Deutschen Akkreditierungsstelle zu entnehmen (www.dakks.de).

Siehe Hinweise auf der Rückseite

Figure 17: Certificate of accreditation according to EN ISO/IEC 17025:2018 - page 1

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Deutsche Akkreditierungsstelle

Standort Berlin Spittelmarkt 10 10117 Berlin Standort Frankfurt am Main Europa-Allee 52 60327 Frankfurt am Main Standort Braunschweig Bundesallee 100 38116 Braunschweig

Die Deutsche Akkreditierungsstelle GmbH (DAkkS) ist die beliehene nationale Akkreditierungsstelle der Bundesrepublik Deutschland gemäß § 8 Absatz 1 AkkStelleG i. V. m. § 1 Absatz 1 AkkStelleGBV. Die DAkkS ist als nationale Akkreditierungsbehörde gemäß Art. 4 Abs. 4 VO (EG) 765/2008 und Tz. 4.7 DIN EN ISO/IEC 17000 durch Deutschland benannt.

Die Akkreditierungsurkunde ist gemäß Art. 11 Abs. 2 VO (EG) 765/2008 im Geltungsbereich dieser Verordnung von den nationalen Behörden als gleichwertig anzuerkennen sowie von den WTO-Mitgliedsstaaten, die sich in bilateralen- oder multilateralen Gegenseitigkeitsabkommen verpflichtet haben, die Urkunden von Akkreditierungsstellen, die Mitglied bei ILAC oder IAF sind, als gleichwertig anzuerkennen.

Die DAkkS ist Unterzeichnerin der Multilateralen Abkommen zur gegenseitigen Anerkennung der European co-operation for Accreditation (EA), des International Accreditation Forum (IAF) und der International Laboratory Accreditation Cooperation (ILAC).

Der aktuelle Stand der Mitgliedschaft kann folgenden Webseiten entnommen werden:

EA: www.european-accreditation.org

ILAC: www.ilac.org IAF: www.iaf.nu

Diese Akkreditierungsurkunde ist Eigentum der Deutschen Akkreditierungsstelle.

Figure 17: Certificate of accreditation according to EN ISO/IEC 17025:2018 - page 2

Appendix 2:





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ide, Report no.: 936/21255654/B

Table 38: Weather data (daily averages), May 2022

May	Date	Avg. Air temperature	Rel. Humidity	Air pressure
2022		[°C]	[%]	[hPa]
17	17.05.2022	19.3	71.3	1014.4
18	18.05.2022	23.5	56.1	1014.1
19	19.05.2022	20.9	71.6	1012.9
20	20.05.2022	18.8	84.6	1012.5
21	21.05.2022	15.8	66.0	1015.3
22	22.05.2022	17.6	62.9	1009.3
23	23.05.2022	18.3	75.9	997.2
24	24.05.2022	14.6	80.1	1001.1
25	25.05.2022	15.6	63.3	1009.8
26	26.05.2022	18.1	62.4	1014.7
27	27.05.2022	15.8	69.2	1015.2
28	28.05.2022	13.3	59.0	1014.6
29	29.05.2022	10.4	78.1	1009.4
30	30.05.2022	11.7	75.4	1007.6
31	31.05.2022	13.7	67.6	1007.3

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Table 39: Weather data (daily averages), June 2022

June	Date	Avg. Air temperature	Rel. Humidity	Air pressure
2022		[°C]	[%]	[hPa]
1	01.06.2022	14.0	66.7	1009.7
2	02.06.2022	15.2	60.9	1014.4
3	03.06.2022	18.7	59.7	1011.0
4	04.06.2022	20.8	65.7	1011.7
5	05.06.2022	19.1	79.0	1008.0
6	06.06.2022	18.3	66.6	1009.3
7	07.06.2022	16.8	78.0	1007.8
8	08.06.2022	16.0	90.3	1003.2
9	09.06.2022	16.2	78.6	1009.0
10	10.06.2022	18.2	71.0	1016.2
11	11.06.2022	21.5	66.6	1016.1
12	12.06.2022	19.8	59.3	1015.9
13	13.06.2022	17.0	60.6	1015.9
14	14.06.2022	17.2	56.1	1015.7
15	15.06.2022	20.7	56.4	1011.4
16	16.06.2022	20.6	52.5	1014.5
17	17.06.2022	23.0	52.5	1016.7
18	18.06.2022	28.4	44.4	1009.9
19	19.06.2022	21.4	61.6	1003.6
20	20.06.2022	16.2	77.8	1008.8
21	21.06.2022	17.2	67.2	1008.4
22	22.06.2022	21.0	58.4	1005.6
23	23.06.2022	25.0	58.7	1004.5
24	24.06.2022	20.6	83.5	1001.8
25	25.06.2022	21.6	67.3	1005.5
26	26.06.2022	18.3	83.8	1009.0
27	27.06.2022	17.9	84.1	1010.7
28	28.06.2022	18.9	67.1	1014.3
29	29.06.2022	20.9	65.2	1008.0
30	30.06.2022	21.5	71.3	1005.3



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Table 40: Weather data (daily averages), July 2022

July	Date	Avg. Air temperature	Rel. Humidity	Air pressure
2022		[°C]	[%]	[hPa]
1	01.07.2022	17.6	70.5	1012.3
2	02.07.2022	20.4	57.0	1014.6
3	03.07.2022	21.1	58.2	1011.9
4	04.07.2022	19.8	55.1	1014.1
5	05.07.2022	19.8	58.2	1015.8
6	06.07.2022	17.5	58.8	1018.8
7	07.07.2022	18.2	67.8	1016.8
8	08.07.2022	19.2	59.7	1023.9
9	09.07.2022	19.7	68.0	1020.4
10	10.07.2022	16.3	73.0	1019.5
11	11.07.2022	18.6	75.2	1017.7
12	12.07.2022	21.3	62.9	1018.2
13	13.07.2022	25.2	52.2	1014.4
14	14.07.2022	21.5	58.5	1013.5
15	15.07.2022	18.7	55.8	1016.1
16	16.07.2022	18.9	55.3	1017.2
17	17.07.2022	20.1	49.5	1020.0
18	18.07.2022	25.2	43.5	1016.1
19	19.07.2022	28.5	40.4	1010.9
20	20.07.2022	26.1	50.7	1010.4
21	21.07.2022	19.0	89.2	1013.5
22	22.07.2022	19.3	77.0	1013.7
23	23.07.2022	21.5	64.4	1012.7
24	24.07.2022	24.8	56.1	1011.4
25	25.07.2022	24.7	53.6	1004.8
26	26.07.2022	20.1	66.2	1010.1
27	27.07.2022	18.1	56.2	1013.2
28	28.07.2022	19.2	55.5	1010.8
29	29.07.2022	21.3	56.4	1009.7
30	30.07.2022	21.5	58.4	1012.4
31	31.07.2022	23.4	57.6	1010.8

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Table 41: Weather data (daily averages), August 2022

August	Date	Avg. Air temperature	Rel. Humidity	Air pressure
2022		[°C]	[%]	[hPa]
1	01.08.2022	22.7	66.0	1011.3
2	02.08.2022	23.6	58.1	1011.5
3	03.08.2022	26.7	52.3	1009.0
4	04.08.2022	26.2	59.7	1006.8
5	05.08.2022	20.0	75.7	1011.4
6	06.08.2022	17.7	56.3	1020.3
7	07.08.2022	18.9	51.2	1018.0
8	08.08.2022	21.3	51.3	1017.9
9	09.08.2022	22.8	52.1	1019.3
10	10.08.2022	24.3	46.5	1017.9
11	11.08.2022	24.8	42.5	1014.8
12	12.08.2022	24.7	40.4	1012.0
13	13.08.2022	25.2	39.0	1009.6
14	14.08.2022	25.5	48.5	1002.5
15	15.08.2022	22.9	60.1	999.3
16	16.08.2022	24.2	57.9	1002.4
17	17.08.2022	22.9	62.8	1004.6
18	18.08.2022	20.9	73.5	1007.3
19	19.08.2022	22.4	66.2	1008.1
20	20.08.2022	21.1	69.3	1010.9
21	21.08.2022	20.5	59.2	1010.7
22	22.08.2022	21.0	56.3	1010.0



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Appendix 3:

Evaluation of the sensitivity coefficient of the sample gas pressure according to 7.1 8.4.7 with the alternative pump model (non-regulated pump). See also chapter 3.4.

Table 42: Sensitivity coefficient of the sample gas pressure with the alternative pump

	requirement	device 1		device 2	
sensitivity coeff. sample gas pressure b _{gp} [µmol/mol/kPa]	≤ 0,7	0.08	✓	0.09	✓

Table 43: Individual results of the sensitivity to changes in sample gas pressure with the alternative pump

			device 1	device 2
time	pressure [kPa]	concentration	[µmol/mol]	[µmol/mol]
14:24:00	80	65.00	63.42	63.56
14:25:00	80	65.00	63.44	63.55
14:26:00	80	65.00	63.44	63.56
average C _{P1}			63.43	63.56
14:38:00	110	65.00	65.89	66.13
14:39:00	110	65.00	65.89	66.15
14:40:00	110	65.00	65.92	66.15
average C _{P2}			65.90	66.14

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Appendix 4:

Data from the test gas application using the 47 mm round filter after the last drift test at the end of the field test. See also chapter 3.4.

Table 44: Data from the test gas application with alternative particle filter

Zero Concentration					
	Device 1 Device 2				
Date	Time [µmol/mol] [µmol/mol]				
22.08.2022	08:13:00	0.00	0.00		
	08:14:00	0.00	0.00		
	08:15:00	0.00	0.00		
	08:16:00	0.00	0.00		
	08:17:00	0.00	0.00		
	aver. cz,1 0.00 0.00		0.00		
22.08.2022	08:38:00	0.00	0.05		
	08:39:00	0.00	0.00		
	08:40:00	0.00	0.05		
	08:41:00	0.00	0.00		
	08:42:00	0.00	0.00		
	aver. cz,1	0.00	0.02		

C _t -Concentration						
	Device 1 Device 2					
Date	Time	[µmol/mol]	[µmol/mol]			
22.08.2022	08:31:00	63.91	65.74			
	08:32:00	64.02	65.79			
	08:33:00	64.02	65.84			
	08:34:00	64.12	65.84			
	08:35:00	64.23	65.90			
	aver. cs,1	64.06	65.82			
22.08.2022	08:51:00	64.12	65.56			
	08:52:00	64.23	65.56			
	08:53:00	64.23	65.56			
	08:54:00	64.30	65.56			
	08:55:00	64.33	65.72			
	aver. Cs,1	64.24	65.59			



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Appendix 5:

Manual