#### **TÜV RHEINLAND ENERGY GMBH**



Report on the performance test of the N400 ambient air quality measuring system manufactured by Teledyne API for the component ozone

> TÜV Report: EuL/21255654/D Cologne, 28 August 2023

> > www.umwelt-tuv.de



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TÜV Rheinland Energy GmbH and its Ambient Air Quality department in particular is accredited for the following activities:

- Determination of emissions and ambient air quality affected by air pollutants and odorous substances;
- Inspection of correct installation, functionality and calibration of continuous emission monitoring systems including systems for data evaluation and remote monitoring of emissions,
- Measurements in combustion chambers;
- Performance testing of measuring systems for continuous monitoring of emissions and air quality as well as electronic data evaluation and remote monitoring systems for emissions
- Determination of the stack height and air quality forecasts for hazardous and odorous substances;
- Determination of emissions and ambient air quality affected by noise and vibration, determination of
- sound power levels and noise measurements at wind turbines;

#### according to EN ISO/IEC 17025.

The accreditation has the DAkkS registration number: D-PL-11120-02-00 and covers the scope defined in the appendix to the certificate.

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N400			
April 2023 to A	ugust 202	23	
28 August 2023	3		
EuL/21255654,	/D		
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Report:		123	Pages
Manual	pages	131	
Manual	with	130	Pages
Total		261	Pages
	Teledyne API 9970 Carrol Ca San Diego, Ca USA April 2023 to A 28 August 2023 EuL/21255654 DiplIng. Marti Phone: +49 22 martin.schneid Report: Manual Manual	Teledyne API 9970 Carrol Canyon Ro San Diego, California, 9 USA April 2023 to August 202 28 August 2023 EuL/21255654/D DiplIng. Martin Schneie Phone: +49 221 806-16 martin.schneider@de.tu Report: Manual pages Manual with	Teledyne API 9970 Carrol Canyon Road San Diego, California, 92131 USA April 2023 to August 2023 28 August 2023 EuL/21255654/D DiplIng. Martin Schneider Phone: +49 221 806-1614 martin.schneider@de.tuv.com Report: 123 Manual pages 131 Manual with 130



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# 1. Summary and certification proposal

#### 1.1 Summary Overview

On behalf of Teledyne API, TÜV Rheinland Energy GmbH carried out performance testing for the N400 AMS for the component ozone. The test was performed in respect of the following standards and requirements:

- VDI Guideline 4202 Part 1: Performance test, declaration of suitability, and certification of point-related measuring systems for gaseous air pollutants, April 2018
- EN 14625: Ambient air Standard method for the measurement of the concentration of ozone by ultraviolet photometry, December 2012

The N400 measuring system measures the ozone component using the ultraviolet photometry method. The measuring principle thus corresponds to the EU reference method in accordance with EN 14625. The tests were performed in a laboratory and in a three-month field test in Cologne. The following measuring ranges were tested:

Table 1:	Measuring ranges tested
----------	-------------------------

Measured com- ponent	Measuring range in [µg/m³] <sup>1</sup>	Measuring range in [ppb] or [nmol/mol]
Ozone	0–500	0–250

<sup>1</sup> The specifications refer to 20 °C and 101.3 kPa

The minimum requirements were satisfied during the performance test.

TÜV Rheinland Energy GmbH therefore recommends the instrument's approval as a performance-tested measuring system for the continuous monitoring of ambient air concentrations of ozone.

Report on the performance test of the N400 ambient air quality measuring system manufactured by Teledyne API for the component ozone,

## 1.2 Certification proposal

Based on the positive results obtained, the following recommendation on the announcement of the AMS as a certified system is put forward:

#### AMS designation:

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N400 for ozone

#### Manufacturer:

Teledyne API, San Diego, USA

#### Field of application:

For the continuous measurement of ambient air concentrations of ozone in stationary use.

#### Measuring ranges during performance testing:

Component	Certification range	Unit
Ozone	0–500	µg/m³

#### Software version:

Rev. 1.11.1

#### **Restrictions:**

None

#### Note:

- 1. This report on the performance test is available online at <u>www.qal1.de</u>.
- 2. The AMS is approved for an ambient temperature range of 0 45 °C.
- 3. The N400 measuring system can be equipped with a standard Teflon particle filter with a pore size of 5  $\mu$ m and a diameter of 47 mm as well as with a DFU filter cartridge with a pore size of 0.01  $\mu$ m.

#### Test Report:

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# 1.3 Summary report on test results

Perfo	rmance criterion	Requirement	Test result	Satis- fied	Page
7	Performance crite	ria			
7.3	7.3 General requirements				
7.3.1	Measured value display	The measuring system shall have an operative measured value display as part of the in- strument.	The measuring system has an opera- tive measured value display at the front of the instrument.	yes	32
7.3.2	Calibration inlet	The measuring system may have a test gas inlet separate from the sample gas inlet.	The measuring system has a test gas inlet separate from the sample gas in- let at the instrument back.	yes	33
7.3.3	Easy maintenance	It should be possible to carry out maintenance work from the outside without major effort.	Maintenance work can be carried out externally with standard tools and reasonable effort.	yes	34
7.3.4	Functional check	Special instruments for this purpose are to be considered as belonging to the equipment, to be used in the correspond- ing sub-tests and to be evalu- ated.	The tested measuring system does not have internal devices for operat- ing the functional check.	not ap- plicable	35
7.3.5	Set-up times and warm-up times	The instruction manual shall include specifications in this regard.	Set-up times and warm-up times have been determined.	yes	36
7.3.6	Instrument design	The instruction manual shall include specifications in this regard.	Specifications made in the instruction manual concerning instrument design are complete and correct.	yes	37
7.3.7	Unintended ad- justment	Shall have means of security to this effect.	The measuring system is secured against unintended and unauthorised adjustment of instrument parameters by way of a password.	yes	38
7.3.8	Data output	The output signals shall be provided digitally and/or as an- alogue signals.	The measured signals are available both analogue $(0 - 20 \text{ mA}, 4 - 20 \text{ mA} \text{ or } 0 - 1V, 0 - 5 \text{ V}, 0 - 10 \text{ V})$ and digitally (via TCP/IP, RS 232, USB)	yes	39
7.3.9	Digital interface	The digital interface shall allow the transmission of output sig- nals, status signals, and oth- ers. Access to the measuring sys- tem shall be secured against unauthorised use.	Digital transmission of measured val- ues operates correctly.	yes	40

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Performance criterion	Requirement	Test result	Satis- fied	Page
7.3.10 Data transmission protocol	Shall meet the requirements stipulated in Table 1 of VDI Guideline 4202 Part 1.	The measuring system has a Modbus Bavaria/Hesse transmission protocol installed as standard. Measured and status signals are transmitted correct- ly. The configuration is listed in the manual in Appendix A from page 131.	yes	41
7.3.11 Measuring range	The upper limit of measure- ment shall be greater or equal to the upper limit of the certifi- cation range.	A measuring range of 0 - 250 ppb (500 $\mu$ g/m <sup>3</sup> ) for ozone is set as stand- ard. Supplementary measuring rang- es up to 0 – 10 ppm are possible. The measuring system's upper limit of measurement exceeds the upper limit of the certification range in each case.	yes	42
7.3.12 Negative output signals	May not be suppressed (live zero).	The measuring system also provides negative output signals.	yes	43
7.3.13 Failure in the mains voltage	Uncontrolled emission of oper- ation and calibration gas shall be avoided; instrument param- eters shall be secured by buff- ering against loss; when mains voltage returns, the instrument shall automatically reach the operation mode and start the measurement.	On return of mains voltage, the in- strument returns to normal operating mode and automatically resumes measuring. The duration of the warm- up phase depends on the duration of the power failure.	yes	44
7.3.14 Operating states	Must be able to be monitored by status signals that can be transmitted telemetrically.	The measuring system provides vari- ous ports to ensure comprehensive monitoring and control via an external computer.	yes	45
7.3.15 Switch-over	Switch-over between meas- urement and functional check and/or calibration shall be pos- sible telemetrically.	As a rule, all necessary work for func- tional checks can be monitored and controlled directly on the instrument or by telemetric remote control.	yes	46
7.3.16 Instrument soft- ware	Shall be displayed when switched on. Changes affecting instrument functions shall be communicated to the test la- boratory.	The instrument's software version is displayed. Software changes are communicated to the test laboratory.	yes	47



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Perfor	mance criterion	Requirement	Test result	Satis- fied	Page
7.4	Requirements on pe	erformance characteristics for t	esting in the laboratory		
7.4.1 ments		The manufacturer's specifica- tions in the instruction manual shall not contradict the results of the performance test.		yes	48
7.4.2	Test requirements		Tests were performed using the per- formance characteristics specified in VDI standard 4202, Part 1 (2018) and standard EN 14625 (2012).	yes	49
Sectio	n 8.4 provides a sumn	nary of the evaluation of performa	nce characteristics determined in the lab	oratory.	
7.5	Requirements on pe	erformance characteristics for t	esting in the field		
7.5.1	General require- ments		Tests were performed using the per- formance characteristics specified in VDI standard 4202, Part 1 (2018) and standard EN 14625 (2012).	yes	64
7.5.2	Location for the field test	The monitoring station for the field test is to be chosen according to the requirements of the 39 <sup>th</sup> BImSchV such that the expected concentrations of the measured components correspond to the designated task. The equipment of the monitoring station shall allow the implementation of the field test and shall fulfil all requirements considered to be necessary during measurement planning.	compliance with the 39 <sup>th</sup> BlmSchV. Details on the location of the measur-	yes	65
7.5.3	Test requirements	The measuring systems shall be installed in the monitoring station and, after connecting to the existing or separate sam- pling system, activated proper- ly. The adjustments of the meas- uring system shall meet the specifications of the manufac- turer. All adjustments are to be documented in the test report.	system was operated and serviced	yes	66
Sectio	n 8.5 provides a sumn	nary of the evaluation of performa	nce characteristics determined in the fiel	d.	



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Perfo	rmance criterion	Requirement	Test result	Satis- fied	Page
8.4 EN 14		ermination of the performance c	haracteristics during the laboratory te	est accord	ding to
8.4.3	Response time	Rise and fall response time ≤ 180 s each. Difference be- tween rise and fall response time ≤ 10 s.	considerably below the maximum	yes	73
8.4.4	Short-term drift	The short-term drift at zero must be $\leq 2.0$ nmol/mol/12 h. The short-term drift at span level must be $\leq 6.0$ nmol/mol/12 h.	For instrument 1 the value for the short-term drift at zero point was 0.55 nmol/mol/. For instrument 2 it was 0.62 nmol/mol/. Short-term drift at reference point was -2.09 nmol/mol/12 h for instrument 1 and -2.05 nmol/mol/12 h for instrument 2.	yes	77
8.4.5	Repeatability standard deviation	The performance criteria are as follows: Repeatability standard deviation at zero shall not ex- ceed 1.0 nmol/mol. At a sam- ple gas concentration at the span point it shall not exceed 3.0 nmol/mol.	For instrument 1 the value for the re- peatability standard deviation at zero point was 0.86 nmol/mol. For instru- ment 2 it was 0.57 nmol/mol. Repeat- ability standard deviation at reference point was 1.63 nmol/mol for instru- ment 1 and 1.48 nmol/mol for instru- ment 2.	yes	81
8.4.6	Lack of fit of linearity of the calibration function	The deviation from the linearity of the calibration function at ze- ro shall not exceed 5.0 nmol/mol. At concentra- tions above zero, it shall not exceed 4% of the measured value.	The deviation from the linear regression line for instrument 1 is 0.03 nmol/mol at zero point and no more than 2.33% of the target value for concentrations above zero. The deviation from the linear regression line for instrument 2 was - 0.22 nmol/mol at zero point and no more than 1.98% of the nominal value for concentrations above zero.	yes	84
8.4.7	Sensitivity coeffi- cient of sample gas pressure	The sensitivity coefficient of sample gas pressure shall be ≤ 2.0 nmol/mol/kPa.	For instrument 1, the sensitivity coef- ficient of sample gas pressure was 0.29 nmol/mol/kPa. For instrument 2, the sensitivity coef- ficient of sample gas pressure was 0.26 nmol/mol/kPa.	yes	89



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Performance criterion	Requirement	Test result	Satis- fied	Page
8.4.8 Sensitivity coeffi- cient of sample gas temperature	The sensitivity coefficient of sample gas temperature shall be ≤ 1.0 µmol/mol/K.	For instrument 1, the sensitivity coeffi- cient of sample gas temperature was 0.04 nmol/mol/K. For instrument 2, the sensitivity coeffi- cient of sample gas temperature was 0.04 nmol/mol/K.	yes	91
8.4.9 Sensitivity coefficient of sur- rounding temperature	The sensitivity coefficient of the surrounding temperature shall be ≤ 1.0 nmol/mol/K.	The sensitivity coefficient of the sur- rounding temperature bst did not ex- ceed the performance criterion speci- fied at 1.0 nmol/mol/K. For the purpose of the uncertainty calculation, the larg- est value bst is used for both instru- ments. This was 0.167 nmol/mol/K for instrument 1 and 0.161 nmol/mol/K for instrument 2.	yes	93
8.4.10 Sensitivity coefficient of electrical voltage	The sensitivity coefficient of elec- trical voltage shall not exceed 0.30 nmol/mol/V.	At no test item did the sensitivity coef- ficient of electrical voltage by exceed the value of 0.3 nmol/mol/V specified in standard EN 14625. For the purpose of the uncertainty calculation, the larg- est by is used for both instruments. For instrument 1, this is 0.01 nmol/mol/V and for instrument 2 it is 0.02 nmol/mol/V.	yes	96
8.4.11 Interferents	Perents Interfering components at zero and at the concentration $c_t$ . The maximum permissible deviation for the interfering component $H_2O$ is $\leq 10.0$ nmol/mol and for toluene and m-xylene, $\leq 5.0$ nmol/mol each. This results in a value for the cross- sensitivity at zero of -0.47 nmol/mol for sys- tem 1 and -0.31 nmol/mol for sys- tem 2 for H2O, 3.07 nmol/mol for sys- tem 1 and 2.29 nmol/mol for system 2 for toluene and 3.13 nmol/mol for sys- tem 1 and 1.61 nmol/mol for system 2 for m-xylene. This results in a value for the cross- sensitivity at the limit value ct of -0.99 nmol/mol for system 1 and -0.68 nmol/mol for system 2 for H2O, 2.81 nmol/mol for system 2 for H2O, 2.81 nmol/mol for system 2 for toluene and 2.03 nmol/mol for system 1 and 2.19 nmol/mol for system 2 for m-xylene.		yes	98
8.4.12 Averaging test	The averaging effect shall not exceed 7% of the measured value.	The performance criterion specified by standard EN 14625 is fully satisfied.	yes	101



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Perfor	mance criterion	Requirement	Test result	Satis- fied	Page
8.4.13	Difference sam- ple/calibration port	The difference between the sample and calibration ports shall not exceed 1%.	The performance criterion of EN 14625 was fully met with a maximum deviation of 0.17 % and -0.47 % respectively.	yes	104
8.4.14	Residence time in the analyser	The residence time in the ana- lyser shall not exceed 3.0 s.	Residence time in the analyser was 2 s.	yes	106
8.5	Determination of	the performance characteristic	s during the field test according to EN	14625 N	
8.5.4	Long-term drift	The long-term drift at zero point shall not exceed ≤ 5.0 nmol/mol. Long-term drift at span level shall not exceed 5% of the cer- tification range.	Maximum long-term drift at zero point $DI_{,z}$ was at -1.77 nmol/mol for instrument 1 and -1.61 nmol/mol for instrument 2. Maximum long-term drift at reference point $DI_{,s}$ was at -2.53% for instrument 1 and -1.29% for instrument 2.	yes	107
8.5.6	Inspection inter- val	The period of unattended op- eration of the AMS shall be at least 2 weeks.	The necessary maintenance tasks de- termine the period of unattended op- eration. In essence, these include contamination checks, plausibility checks and checks of potential sta- tus/error warnings. The particle filter has to be changed depending on the dust load at the measuring point. A check of the zero and span point must be carried out at least every 14 days in accordance with EN 14625.	yes	113
8.5.5	Reproducibility standard devia- tion for ozone under field condi- tions	Reproducibility standard devia- tion under field conditions shall not exceed 5% of the mean value over a period of three months.	The reproducibility standard deviation for ozone under field conditions was 2.20 % related to the mean value over the duration of the field test of 3 months. Thus, the requirements of EN 14625 are satisfied.	yes	110
8.5.7	Period of availa- bility of the ana- lyser	Availability of the analyser shall be at least 90%.	The availability was at 100%. Thus, the requirement of EN 14625 is satisfied.	yes	114



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## 2. Task definition

#### 2.1 Nature of the test

On behalf of Teledyne API, TÜV Rheinland Energy GmbH carried out the performance testing for the N400 ambient air measuring system. The test was carried out as a complete performance test.

#### 2.2 Objectives

The AMS is designed to determine ozone concentrations in ambient air in the following concentration ranges:

Component	Certification range	Unit
Ozone	0 - 500	µg/m³

The N400 measuring system measures the ozone component using the ultraviolet photometry method.

The task was to carry out performance testing in line with the applicable standards and taking into consideration the latest developments in the field.

The test was performed on the basis of the following standards:

- VDI Guideline 4202 Part 1: Automated measuring systems for air quality monitoring Performance test, declaration of suitability, and certification of point-related measuring systems for gaseous air pollutants, April 2018
- EN 14625: Ambient air Standard method for the measurement of the concentration of ozone by ultraviolet photometry, December 2012

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#### 3. Description of the AMS tested

#### 3.1 Measuring principle

The N400 ambient air measuring system is a continuous ozone analyser. The measuring principle is based on ultraviolet absorption. The instrument is designed for the continuous measurement of ozone in ambient air.

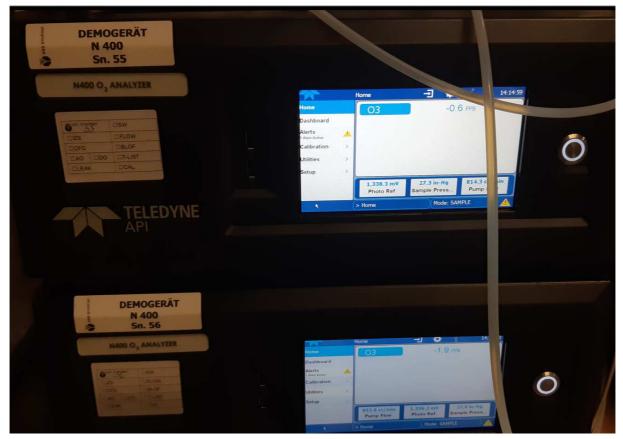


Figure 1: N400 analyser display

The measuring principle is based on the determination of light absorption through the gas being measured in the characteristic wavelength range for the gas, which for the ozone component is in the UV range at a wavelength of 254 nm. The evaluation is done by measuring the absorption based on the dependence between the gas concentration and the amount of absorbed light according to Lambert-Beer's law.

Lambert-Beer's law:

$$I = I_0 * e^{-\alpha Lc}$$
 at standard temperature and pressure (STP)

Io is light intensity without absorption

I is intensity with absorption

L is the absorption path or distance that the light travels during absorption

c is the concentration of the absorbing gas, in this case ozone

 $\alpha$  is the absorption coefficient (this provides information about the degree of absorption).



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To solve this equation for c, it must be converted as follows:

$$c = \ln \left(\frac{I_0}{I}\right) * \left(\frac{1}{\alpha L}\right)_{\text{for STP}}$$

Since both the ambient temperature and pressure influence the density of the sample gas and thus the number of ozone molecules present in the absorption tube, this changes the amount of light absorbed.

To clarify this effect, the equation was extended by the following addition:

$$c = \ln\left(\frac{I_0}{I}\right) * \left(\frac{1}{\alpha L}\right) * \left(\frac{T}{273K} * \frac{29,92inHg}{p}\right)$$

T = sample gas temperature in Kelvin

p = sample pressure in inches of mercury

#### 3.2 AMS scope and set-up

The N400 ozone analyser determines the concentration of ozone  $(O_3)$  in an air sample drawn into the measuring system. In the N400, the intensity of ultraviolet light is measured after it has passed through a measuring chamber. Here, the light is absorbed in proportion to the amount of ozone present. Every four seconds, a shuttle valve switches between a gas flow with ozone and a reference gas flow that has been scrubbed of ozone. These measured values are calculated together with the sample gas pressure and temperature to provide a stable ozone measurement value.

The photometer in the N400 analyser uses a high-power mercury-vapour lamp to generate a UV light beam. This beam passes through a cell, which is non-reactive with  $O_3$  and permeable to UV radiation at 254 nm, and then enters the absorption tube filled with sample gas. As ozone absorbs UV radiation efficiently, the absorption path for a measurable drop in UV intensity is long enough (approx. 42 cm) so that the light beam only has to pass through the absorption tube once. The UV light passes through a similar cell at the other end of the absorption tube and is detected by a vacuum diode. This diode only detects a beam at or near a wavelength of 254 nm. The accuracy of the detector is high enough so that no additional optical filter for UV light is required. The detector reacts to the UV light and emits a voltage that is in direct proportion to the light intensity. The voltage is digitised and sent to the CPU in the system to be used for calculating the  $O_3$  concentration in the absorption tube.

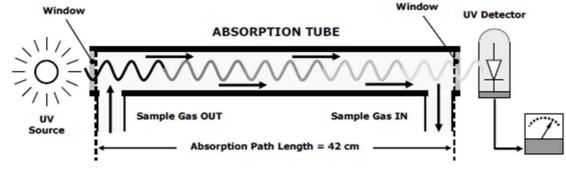
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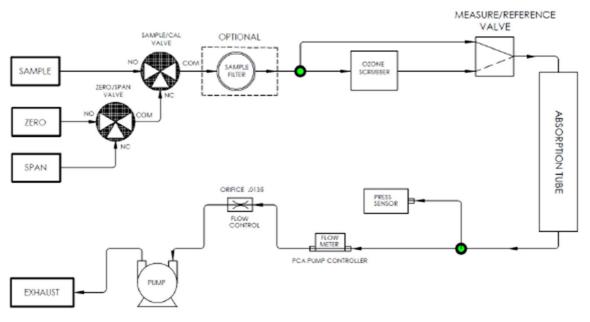


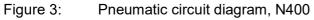
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N400 Ozone absorption pathway Figure 2:







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#### Components of the analyser

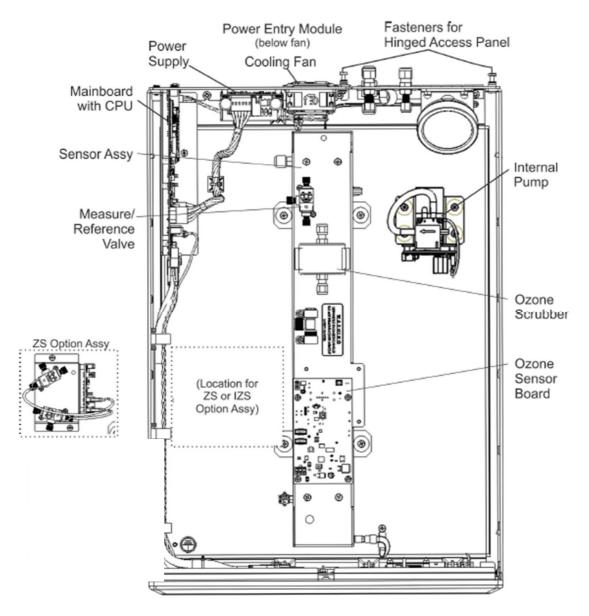


Figure 4: Set-up of the N400 analyser

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Table 2 lists a number of important technical specifications of the N400.

#### Table 2: Technical data N400 (manufacturer's data)

Measured range:	Maximum 0 – 10 ppm (freely programmable)	
Units:	ppb, ppm, mg/m³ or µg/m³	
Measured compounds:	Ozone	
Sample flow rate	Approx. 0.8 litre/min (during the test)	
Outputs:	Ethernet TCP/IP	
	Serial interface, RS232	
	• 0 – 5/10 Volt analogue	
	• 4 – 20 mA analogue	
	• USB	
Input voltage:	230 V or 115 V	
	50 Hz or 60 Hz	
Power:	100 W; 170 W max.	
Dimensions (I x w x h) / weight:	597 x 432 x 178 mm / ~ 14 kg	

#### 3.3 AMS adjustment

The measuring system was commissioned according to manufacturer's instructions. No internal zero adjustment cycle was activated during performance testing.

The N400 analyser firmware processes sample concentration data via a programmed adaptive filter. During operation, the firmware can automatically switch between two different temporal filter lengths depending on the respective conditions. When measuring stable concentrations, the firmware calculates an average of the last measurements by default. This ensures stable measurement results. If the filter detects rapid changes in concentration, it reduces the averaging time to allow the analyser to respond more quickly. The adaptive filter is always active and can neither be adjusted nor deactivated by the user.



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#### 3.4 Alternative assemblies

#### Particle filter

The N400 measuring system has a particle filter directly behind the sample gas inlet. The particle filter is located on a panel secured with two screws on the back of the AMS. The manufacturer supplies the measuring system with two different types of filters.

The measuring system is available with a standard Teflon particle filter with a pore size of 5  $\mu$ m and a diameter of 47 mm. This type of filter has been used for many years in Teledyne ambient air measuring systems.

Alternatively, it is possible to equip the N400 measuring system with a DFU filter cartridge with a pore size of 0.01  $\mu$ m (a so-called long-life filter). The manufacturer specifies a replacement interval of up to 6 months for this filter. The replacement interval for the particle filter is of course dependent on the dust load at the installation site and must be determined individually for each measuring point. The filter can be changed within a few minutes with simple tools for both types of filter.

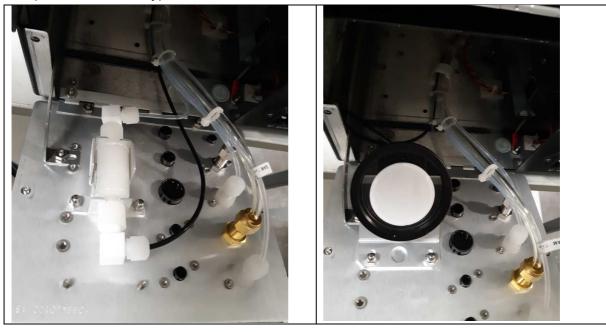


Figure 5: DFU filter (left) and 47 mm round filter (right)

The entire performance test was carried out with the DFU filter. The filter was not replaced during the field test or between the laboratory and field test.

Following the last long-term drift test in the field test, the DFU filter was exchanged for the 47 mm filter. The test gas task was then repeated. The measuring system showed comparable measured results with the new filter. The results are shown in appendix 3.

The N400 measuring system can be equipped with a DFU particle filter as well as with a 47 mm round filter. The replacement interval for the particle filter is of course dependent on the dust load at the installation site and must be determined individually for each measuring point.

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#### 4. Test programme

#### 4.1 General remarks

Performance testing was carried out with two identical instruments, type N400, with serial numbers

Instrument 1: SN 55 and Instrument 2: SN 56

Testing was carried out with the software version "Rev. 1.11.1".

The test comprised a laboratory test to determine the performance characteristics as well as a field test over a period of several months.

In this report, the heading for each performance criterion cites the requirements according to the relevant standards ([1, 2, 3]) including its chapter number and wording.

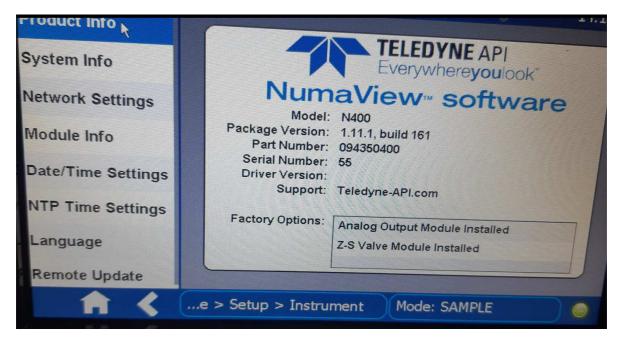


Figure 6: Software version for the N400 test instruments



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#### 4.2 Laboratory test

The laboratory test was carried out with two identical instruments, type N400, with serial numbers SN 55 and SN 56. Standards [1] and [2] specify the following test programme for the laboratory test:

- Description of instrument functions
- General requirements
- Calibration line fit
- Short-term drift
- Repeatability standard deviation
- Sensitivity to sample gas pressure
- Sensitivity to sample gas temperature
- Sensitivity to surrounding temperature
- Sensitivity to supply voltage
- Cross-sensitivities
- Averaging effect
- Response time
- Difference sample/calibration inlet

Measured values were recorded using an external data logger.

Chapters 6 and 7 summarize the results of the laboratory tests.

#### 4.3 Field test

The field test according to EN 14625 and VDI 4202-1 was carried out with two identical N400 measuring systems from 15.05.2023 to 21.08.2023. The instruments used were identical to those used for laboratory testing. The serial numbers were:

Instrument 1:	SN 55
instrument 2:	SN 56

The following test programme was determined for the field test:

- Long-term drift
- Period of unattended operation
- Availability
- Reproducibility standard deviation under field conditions

Measured values were recorded using an external data logger. Chapters 6 and 7 summarize the results of the field tests.

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To carry out the field test, the measuring systems were installed in a measuring station near Cologne. The measuring station is located in the direct vicinity of a busy, six-lane national motorway. The distance from the measuring station to the nearest roadway is approx. 5.0 m.



Figure 7: Measuring station for conducting the field test

The measuring systems were installed in the station, which was air-conditioned to 20 °C, in a 19" rack and connected to a sampling system. Both systems were installed with a sample gas line of 2.5 m through a T-piece at the same connection of the sampling system. This ensured that both systems carried out a representative measurement of the same sample air volume. The sampling head is located at the front of the measuring station at a total height of approx. 3.00 metres.



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Figure 8: N400 in the measuring station during the field test

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#### 5. Reference Measurement Method

#### 5.1 Method of measurement

#### Test gases used for adjustment purposes during the test

An ozone generator from Environics was used to generate the test concentrations for ozone.

To check the ozone concentrations generated, the ozone generator used was calibrated at the national EU reference laboratory for air quality (Federal Environment Agency in Langen). Calibration was performed using a primary NIST standard reference photometer. The measuring principle is UV photometry according to ISO 13964:1998: Air quality - Determination of ozone in ambient air - Ultraviolet photometric method.

Zero gas:
Ozone generator:
Туре:
Serial number:
Last check on / by:

Synthetic air Manufacturer: Environics 6103 SN: 7018 01.02.2023 / UBA Langen Calibration certificate No. 002-2023



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# 6. Test results in accordance with VDI 4202, Part 1 (2018)

#### 6.1 7.3 General requirements

#### 6.1 7.3.1 Measured value display

The measuring system shall have an operative measured value display as part of the instrument.

#### 6.2 Equipment

No additional equipment is required.

#### 6.3 Testing

It was checked whether the measuring system has a measured value display.

#### 6.4 Evaluation

The measuring system has an operative measured value display at the front of the instrument.

#### 6.5 Assessment

The measuring system has an operative measured value display at the front of the instrument.

Criterion satisfied? yes

#### 6.6 Detailed presentation of test results

Figure 9 shows a test specimen with integrated measured value display.



Figure 9: N400 test system with measured value display

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## 6.1 7.3.2 Calibration inlet

The measuring system may have a test gas inlet separate from the sample gas inlet.

#### 6.2 Equipment

No additional equipment is required.

#### 6.3 Testing

It was tested whether the instrument includes a test gas inlet separate from the sample gas inlet.

#### 6.4 Evaluation

The measuring system has a test gas inlet separate from the sample gas inlet at the instrument back.

#### 6.5 Assessment

The measuring system has a test gas inlet separate from the sample gas inlet at the instrument back.

Criterion satisfied? yes

#### 6.6 Detailed presentation of test results

Chapter 7.1 8.4.13 Difference sample/calibration port explains the functionality of the separate sample gas inlet.



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#### 6.1 7.3.3 Easy maintenance

Necessary maintenance of the measuring systems should be possible without large effort, if possible from outside.

#### 6.2 Equipment

No additional equipment is required.

#### 6.3 Testing

The necessary regular maintenance was performed in accordance with the instruction manual.

#### 6.4 Evaluation

The user is advised to perform the following maintenance activities:

- Checking the operational status
   The operational status may be monitored and checked by visual inspections of the instrument's display or via an external PC connected to the AMS.
- 2. Checking and replacement of the external particle filter at the sample gas inlet. The frequency at which the particle filter needs to be replaced depends on the dust concentrations in ambient air.

#### 6.5 Assessment

Maintenance work can be carried out externally with standard tools and reasonable effort. Criterion satisfied? ves

Cillenon salisiled? yes

#### 6.6 Detailed presentation of test results

The work on the instruments was carried out during the test based on the work and work procedures described in the manual in chapter 5. Complying with the procedures described in the manual, no difficulties were identified. All maintenance activities were possible without any difficulties using standard tools.

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#### 6.1 7.3.4 Functional check

If the operation or the functional check of the measuring system require particular instruments, they shall be considered as part of the measuring system and be applied in the corresponding sub-tests and included in the assessment. The performance of test gas generators, which are part of the measuring system, shall be checked by comparing it to the requirements for test gases used for contin-

uous quality assurance. They have to provide a status signal indicating that they are

6.2 Equipment

Operating manual.

#### 6.3 Testing

The tested measuring system does not have internal devices for operating the functional check. The current operating status of the measuring system is continuously monitored and any issues will be flagged via a series of different error messages.

ready for operation. It must be possible to control them directly or remotely.

The functional check of the instruments was performed using external test gases.

#### 6.4 Evaluation

The tested measuring system does not have internal devices for operating the functional check. The current operating status is continuously monitored and any issues will be flagged via a series of different error messages.

External monitoring of the zero and span point using test gases is possible.

#### 6.5 Assessment

The tested measuring system does not have internal devices for operating the functional check.

Criterion satisfied? not applicable

#### 6.6 Detailed presentation of test results

Not applicable.



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#### 6.1 7.3.5 Set-up times and warm-up times

The set-up times and warm-up-times shall be specified in the instruction manual.

#### 6.2 Equipment

Operating manual and additional clock.

#### 6.3 Testing

The measuring systems were set up following the manufacturer's instructions. Set-up times and warm-up times were recorded separately.

Necessary constructional measures prior to the installation such as the installation of a sampling system in the analysis room were not taken into account.

#### 6.4 Evaluation

The set-up time is of course dependent on the conditions at the installation site as well as the availability of the power supply at the installation site. Since the N400 is a compact analyser, the set-up time is mainly determined by the following tasks:

- Connecting the AMS to supply voltage;
- Connecting the tubing (sampling, discharged air).

Commissioning and changing positions in the laboratory on various occasions (installation in/removal from the climatic chamber) as well as the installation at the field test location resulted in a set-up time of ~30 minutes. Information on the set-up time can be found in the manual in chapter 2.3. on page 22. The set-up time is specified there as approx. one hour.

When switched on from a completely cold state, the unit required approx. 60 minutes for the system to complete the warm-up phase and enter measurement mode. The determined warm-up time is in accordance with the information in the manual. In the manual, the warm-up phase is given as approx. 60 minutes (chapter 2.3.4.1, page 38).

The measuring system has to be installed at a location where it is protected from weather conditions, e.g. in an air-conditioned measurement container.

#### 6.5 Assessment

Set-up times and warm-up times have been determined.

It is possible to operate the measuring system at different locations with limited effort. The set-up time is approx. 0.5 - 1 hour and the warm-up time is approx. one hour, depending on the necessary stabilisation time.

Criterion satisfied? yes

#### 6.6 Detailed presentation of test results

Not applicable.

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# 6.1 7.3.6 Instrument design

The instruction manual shall include specifications of the manufacturer regarding the design of the measuring system. The main elements are: Instrument shape (e.g. bench mounting, rack mounting, free mounting) Mounting position (e.g. horizontal or vertical mounting) Safety requirements Dimensions Weight Power consumption Preventing condensation within the analyser.

# 6.2 Equipment

Operating manual as well as a measuring device for recording energy consumption and scales.

# 6.3 Testing

The instrument design of the measuring systems handed over for testing was compared to the description provided in the manual. The energy consumption specified was verified over 24 h during normal operation in the field test.

# 6.4 Evaluation

The measuring system is intended for horizontal mounting (e.g. on a table or in a rack) sheltered from weather conditions. The temperature at the site of installation must be between 0  $^{\circ}$ C and 45  $^{\circ}$ C.

The dimensions and weight of the measuring system correspond to the information provided in the operating manual.

The power requirement of the measuring system is specified by the manufacturer as 112 W. During start-up (warm-up) a short-term consumption of 170 W was recorded. During normal operation, energy consumption is 100 W.

# 6.5 Assessment

Specifications made in the instruction manual concerning instrument design are complete and correct.

Criterion satisfied? yes

# 6.6 Detailed presentation of test results

Not required for this performance criterion.



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# 6.1 7.3.7 Unintended adjustment

It shall be possible to secure the adjustment of the measuring system against illicit or unintended adjustment during operation. Alternatively, the operating manual shall specifically note that the measuring system may only be installed in a secured area.

### 6.2 Equipment

The test of this criterion did not require any further equipment.

# 6.3 Testing

The measuring system can be operated via a display at its front with a touch panel or via a PC connected to the measuring system directly or via a network.

The system has an internal function (password protection) against unintentional or unauthorised adjustment. It is only possible to change parameters or adjust the measuring system after entering the password.

# 6.4 Evaluation

On entering the correct password, it is possible to change instrument parameters affecting measurement characteristics via the control panel and via an external computer.

### 6.5 Assessment

The measuring system is secured against unintended and unauthorised adjustment of instrument parameters by way of a password.

Criterion satisfied? yes

### 6.6 Detailed presentation of test results

Not required for this performance criterion.

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# 6.1 7.3.8 Data output

The output signal shall be provided digitally and/or as analogue signals (e.g. 4 mA to 20 mA).

# 6.2 Equipment

Analogue Yokogawa data logger, PC

# 6.3 Testing

The measuring system provides the following transmission routes: Modbus, RS232, RS485, USB, digital outputs, TCP/IP network. Moreover, the measuring system also provides an option to output analogue signals (V or mA).

# 6.4 Evaluation

Measured signals are displayed on the back of the instrument as follows:

Analogue:	0 – 20, 2 – 20, 4 – 20 mA or 0 – 1/5/10 V,	Selectable	concentration
	range		

Digital RS232, USB, digital inputs and outputs, TCP/IP network

# 6.5 Assessment

The measured signals are available both analogue (0 - 20 mA, 4 - 20 mA or 0 - 1V, 0 - 5 V, 0 - 10 V) and digitally (via TCP/IP, RS 232, USB).

The use of additional measuring and peripheral devices is possible via the respective connection ports on the instruments.

Criterion satisfied? yes

# 6.6 Detailed presentation of test results

Not required for this performance criterion.

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# 6.1 7.3.9 Digital interface

The digital interface shall allow the transmission of output signals, status signals, and information like instrument type, measurement range, and measured component and unit. The digital interface shall be described fully in respective standards and guidelines.

Access to the measuring system via digital interfaces, e.g. for data transmission, shall be secured against unauthorised access, e.g. by a password.

### 6.2 Equipment

PC

# 6.3 Testing

The measuring system provides the following transmission routes: Modbus, RS232. The measuring system also has the option of outputting analogue signals.

#### 6.4 Evaluation

Digital measured signals are provided as follows: Modbus, RS232

Digital output signals were checked. All relevant pieces of information such as measured signals, status signals, measured component, measuring range, unit and instrument information can be transmitted digitally. Access to system parameters is password-protected.

#### 6.5 Assessment

Digital transmission of measured values operates correctly.

Criterion satisfied? yes

# 6.6 Detailed presentation of test results

Not required for this performance criterion.

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# 6.1 7.3.10 Data transmission protocol

The measuring system shall contain at minimum one data transmission protocol for the digital transmission of the output signal. Every data transmission protocol provided by the manufacturer for the measuring system shall allow the correct transmission of the data and detect errors in the transmission. The data transmission protocol including the used commands is to be documented in the instruction manual. The data transmission protocol shall allow to transmit at minimum the following data: Identification of the measuring system Identification of measured components Unit Output signal with time signature (date and time) Operation and error status Operating commands for remote control of the measuring systems

All data are to be transmitted as clear text (ASCII characters).

# 6.2 Equipment

PC

# 6.3 Testing

The measuring system has a Modbus Bavaria/Hesse transmission protocol installed as standard. Other data transfer protocols are available in consultation with the manufacturer.

# 6.4 Evaluation

The measuring system has a Modbus Bavaria/Hesse transmission protocol installed as standard. Other data transfer protocols are available in consultation with the manufacturer. Measured and status signals are transmitted correctly.

### 6.5 Assessment

The measuring system has a Modbus Bavaria/Hesse transmission protocol installed as standard. Measured and status signals are transmitted correctly. The configuration is listed in the manual in Appendix A from page 131.

Criterion satisfied? yes

### 6.6 Detailed presentation of test results

Not required for this performance criterion.



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# 6.1 7.3.11 Measuring range

The upper limit of measurement of the measuring systems shall be greater or equal to the upper limit of the certification range.

# 6.2 Equipment

The test of this criterion did not require any further equipment.

# 6.3 Testing

It was checked whether the upper limit of the measuring range for the measuring system is greater than or equal to the upper limit of the certification range.

# 6.4 Evaluation

In theory, it is possible to set the measuring system to measuring ranges of up to 0–10 ppm.

Possible measuring range:10 ppmUpper limit of the certification range for ozone:500 μg/m³ (250 ppb)

# 6.5 Assessment

A measuring range of 0 - 250 ppb (500  $\mu$ g/m<sup>3</sup>) for ozone is set as standard. Supplementary measuring ranges up to 0 – 10 ppm are possible.

The measuring system's upper limit of measurement exceeds the upper limit of the certification range in each case.

Criterion satisfied? yes

# 6.6 Detailed presentation of test results

VDI Guideline 4202, Part 1 and standard EN 14625 define the following minimum requirements for the certification ranges of continuous air quality monitoring systems for ozone:

Table 3:Certification ranges VDI 4202-1 and EN 14625

Measured com- ponent	CR lower limit	CR upper limit	Limit value (alarm threshold)	Evaluation period
	in µg/m³	in µg/m³	in µg/m³	
Ozone	0	500	240	1 h

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# 6.1 7.3.12 Negative output signals

Negative output signals or measured values may not be suppressed (live zero).

# 6.2 Equipment

The test of this criterion did not require any further equipment.

# 6.3 Testing

It was tested in the laboratory as well as in the field whether the measuring system can also output negative measured values.

# 6.4 Evaluation

The AMS displays negative values.

# 6.5 Assessment

The measuring system also provides negative output signals.

Criterion satisfied? yes

# 6.6 Detailed presentation of test results



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# 6.1 7.3.13 Failure in the mains voltage

In case of malfunction of the measuring system or failure in the mains voltage uncontrolled emission of operation and calibration gas shall be avoided. The measurement parameters shall be secured by buffering against loss caused by failure in the mains voltage. When mains voltage returns, the instrument shall automatically reach the operation mode and start the measurement according to the operating instructions.

### 6.2 Equipment

Not required for this performance criterion.

# 6.3 Testing

A simulated failure in the mains voltage served to test whether the instrument remained fully functional and reached operation mode on return of the mains voltage.

# 6.4 Evaluation

Since the measuring systems do not rely on operation and calibration gases, uncontrolled emission of gases is not possible.

Once the measuring system resumes operation after a power failure it is in warm-up mode until it reaches an appropriate operating temperature again. How long it will take up to fully warm up again will depend on the ambient conditions and the temperature of the system when switching it back on again. After completion of the warm-up phase, the measuring system will switch back automatically into the mode which had been active before the failure in mains voltage. An operational status signal is displayed during the warm-up phase.

### 6.5 Assessment

On return of mains voltage, the instrument returns to normal operating mode and automatically resumes measuring. The duration of the warm-up phase depends on the duration of the power failure.

Criterion satisfied? yes

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# 6.1 7.3.14 Operating states

The measuring system shall allow the control of important operating states by telemetrically transmitted status signals.

# 6.2 Equipment

Computer for data acquisition.

# 6.3 Testing

The measuring system has various interfaces such as RS232, LAN/WLAN or USB and analogue inputs and outputs. For example, the LAN/WLAN interface can be used to establish a simple connection between the analyser and an external PC. This enables telemetric data transmission, configuration settings can be made and the analyser display can be shown on the PC. In this mode it is possible to access and operate all the information and features from the analyser display via the computer.

# 6.4 Evaluation

The measuring system allows for comprehensive monitoring and control via various connectors.

# 6.5 Assessment

The measuring system provides various ports to ensure comprehensive monitoring and control via an external computer.

Criterion satisfied? yes

# 6.6 Detailed presentation of test results



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# 6.1 7.3.15 Switch-over

Switch-over between measurement and functional check and/or calibration shall be possible telemetrically by computer control or manual intervention.

# 6.2 Equipment

Not required for this performance criterion.

# 6.3 Testing

It is possible to monitor and control the AMS on the instrument itself or telemetrically.

# 6.4 Evaluation

All operating procedures which do not require on-site practical handling may be performed both by the operator on the instrument itself or telemetrically.

# 6.5 Assessment

As a rule, all necessary work for functional checks can be monitored and controlled directly on the instrument or by telemetric remote control.

Criterion satisfied? yes

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# 6.1 7.3.16 Instrument software

The measuring system shall be able to display the version of the instrument software.

# 6.2 Equipment

Not required for this performance criterion.

# 6.3 Testing

It was tested whether the software version can be displayed on the instrument. The AMS manufacturer was informed of the obligation to communicate any changes to the instrument software to the test laboratory.

# 6.4 Evaluation

The current software version is displayed when switching on the instrument. It can also be viewed at any time via the "Product Information" menu.

Testing was carried out with the software version "Rev. 1.11.1".

# 6.5 Assessment

The instrument's software version is displayed. Software changes are communicated to the test laboratory.

Criterion satisfied? yes

# 6.6 Detailed presentation of test results

Figure 6 shows the software version displayed by the measuring system.



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# 6.1 7.4 Requirements on performance characteristics for testing in the laboratory

# 6.1 7.4.1 General requirements

The performance characteristics which shall be determined during testing in the laboratory and their related performance criteria for measured components according to the 39<sup>th</sup> BImSchV are given in Table A1 of VDI 4202-1.

The certification range for other components is to be defined. Performance criteria are to be defined by drawing from Table A1 of standard VDI 4202-1 (2018). These definitions shall be cleared with the relevant body before testing.

The determination of the performance characteristics shall be done according to the procedures described in section 8.4.

# 6.2 Equipment

Not required for this performance criterion.

### 6.3 Testing

The test was carried out using the performance criteria and requirements of VDI 4202 Part 1 (2018) and EN 14625 (2012).

### 6.4 Evaluation

Not applicable.

### 6.5 Assessment

Tests were performed using the performance characteristics specified in VDI standard 4202, Part 1 (2018) and standard EN 14625 (2012).

Criterion satisfied? yes

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# 6.1 7.4.2 Test requirements

Before operating the measuring system, the instruction manual of the manufacturer shall be followed particularly with regard to the set-up of equipment and the quality and quantity of the consumable supplies necessary.

The measuring system shall be allowed to warm up for the duration specified by the manufacturer before undertaking any tests. If the warm-up time is not specified, a minimum of 4 h applies.

If auto-scale or self-correction functions are arbitrary, these functions shall be turned off during the laboratory test.

If auto-scale or self-correction functions are not arbitrary but treated as "normal operating conditions", times and values of the self-correction shall be available for the test laboratory. The values of the auto-zero and auto-drift corrections are subject to the same restrictions as given in the performance characteristics.

Before applying test gases to the measuring system, the test gas system shall have been operated for a sufficiently long time in order to stabilize the concentrations applied to the measuring system. The measuring system shall be tested using an implemented particle filter.

Most measuring systems are able to display the output signal as running average of an adjustable period. Some measuring systems adjust the integration time as a function of the frequency of the fluctuations of the concentration of the measured component automatically. These options are typically used for equalisation of the output data. It does not have to be proved that the selected value for the averaging period or the use of an active filter affects the result of testing the averaging period and the response time.

The adjustments of the measuring system shall meet the specifications of the manufacturer. All settings have to be recorded in the test report.

For the determination of the various performance characteristics, suitable zero and test gases shall be used.

Parameters: During the test for each individual performance characteristic, the values of the following parameters shall be stable within the specified range given in Table 3 of standard VDI 4202-1.

Test gas: For the determination of the various performance characteristics, test gases traceable to national or international standards shall be used.

# 6.2 Equipment

Not required for this performance criterion.

### 6.3 Testing

The test was carried out using the performance criteria and requirements of VDI 4202 Part 1 (2018) and EN 14625 (2012).

### 6.4 Evaluation

The warm-up time described in the manual was observed.

Neither auto-scale nor self-correction functions were activated during the laboratory test.

The tests were carried out with the corresponding particle filters. The entire performance test was carried out with the DFU filter (see chapter 3.4). The filter was not replaced during the field test or between the laboratory and field test.



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As described in section 3.3, the adaptive filters mentioned were active by default throughout the test.

Test gases used comply with the requirements of VDI 4202-1.

# 6.5 Assessment

Tests were performed using the performance characteristics specified in VDI standard 4202, Part 1 (2018) and standard EN 14625 (2012).

Criterion satisfied? yes

# 6.6 Detailed presentation of test results

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# 6.1 7.4.3 Response time and memory effect

The response time (rise) of the measuring system shall not exceed 180 s.

The response time (fall) of the measuring system shall not exceed 180 s.

The difference between the response time (rise) and response time (fall) of the measuring system shall not exceed 10% of response time (rise) or 10 s, whatever value is larger.

### 6.2 Equipment

Not applicable.

# 6.3 Testing

Determination and evaluation of the response time corresponds exactly to determining the response time in accordance with standard EN 14625 (2012). Please therefore refer to chapter 7.1 8.4.3 Response time.

### 6.4 Evaluation

See chapter 7.1 8.4.3 Response time

#### 6.5 Assessment

See chapter 7.1 8.4.3 Response time

Criterion satisfied? yes

# 6.6 Detailed presentation of test results



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# 6.1 7.4.4 Short-term drift

The short-term drift at zero point shall not exceed 2.0 nmol/mol. The short-term drift at span point shall not exceed 6.0 nmol/mol.

# 6.2 Equipment

Not applicable.

# 6.3 Testing

Determination and evaluation of the short-term drift corresponds exactly to determining the short term drift in accordance with standard EN 14625 (2012). Please therefore refer to chapter 7.1 8.4.4 Short-term drift.

# 6.4 Evaluation

See chapter 7.1 8.4.4 Short-term drift

# 6.5 Assessment

See chapter 7.1 8.4.4 Short-term drift Criterion satisfied? yes

# 6.6 Detailed presentation of test results

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# 6.1 7.4.5 Repeatability standard deviation

The repeatability standard deviation at zero point shall be  $\leq$  1.0 nmol/mol of the upper limit of the certification range. The repeatability standard deviation at reference point shall not exceed 3.0 nmol/mol.

# 6.2 Equipment

Not applicable.

# 6.3 Testing

Performing and evaluating the repeatability standard deviation at zero point corresponds exactly to determining the repeatability standard deviation in accordance with standard EN 14625 (2012). Please therefore refer to chapter 7.1 8.4.5 Repeatability standard deviation.

# 6.4 Evaluation

See chapter 7.1 8.4.5 Repeatability standard deviation.

# 6.5 Assessment

See chapter 7.1 8.4.5 Repeatability standard deviation.

Criterion satisfied? yes

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# 6.1 7.4.6 Linearity

The analytical function describing the relationship between the measured values and the desired values shall be linear.

The deviation from the linearity of the calibration function at zero shall not exceed 5 nmol/mol. At concentrations above zero, it shall not exceed 4% of the measured value.

### 6.2 Equipment

Not applicable.

### 6.3 Testing

Performing and evaluating the linearity corresponds exactly to determining the lack-of-fit in accordance with standard EN 14625 (2012). Please therefore refer to chapter 7.1 8.4.6

Lack of fit of linearity of the calibration function

# 6.4 Evaluation

See chapter 7.1 8.4.6 Lack of fit of linearity of the calibration function.

### 6.5 Assessment

See chapter 7.1 8.4.6 Lack of fit of linearity of the calibration function.

Criterion satisfied? yes

### 6.6 Detailed presentation of test results

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#### 6.1 7.4.7 Sensitivity coefficient of sample gas pressure

The sensitivity coefficient of sample gas pressure at reference point shall not exceed 2.0 (nmol/mol)/kPA.

#### 6.2 Equipment

Not applicable.

#### 6.3 Testing

Performing and evaluating the sensitivity coefficient of sample gas pressure corresponds exactly to determining the sensitivity coefficient of sample gas pressure in accordance with standard EN 14625 (2012). Please therefore refer to chapter 7.1 8.4.7 Sensitivity coefficient of sample gas pressure.

#### 6.4 **Evaluation**

See chapter 7.1 8.4.7 Sensitivity coefficient of sample gas pressure

# 6.5 Assessment

See chapter 7.1 8.4.7 Sensitivity coefficient of sample gas pressure Criterion satisfied? yes

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# 6.1 7.4.8 Sensitivity coefficient of sample gas temperature

The sensitivity coefficient of sample gas temperature shall not exceed 1.0 (nmol/mol)/kPA.

# 6.2 Equipment

Not applicable.

# 6.3 Testing

Performing and evaluating the sensitivity coefficient of sample gas temperature corresponds exactly to determining the sensitivity coefficient of sample gas temperature in accordance with standard EN 14625 (2012). Please therefore refer to chapter 7.1 8.4.8 Sensitivity coefficient of sample gas temperature.

# 6.4 Evaluation

See chapter 7.1 8.4.8 Sensitivity coefficient of sample gas temperature

# 6.5 Assessment

See chapter 7.1 8.4.8 Sensitivity coefficient of sample gas temperature Criterion satisfied? yes

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# 6.1 7.4.9 Sensitivity coefficient of surrounding temperature

The sensitivity coefficient of surrounding temperature shall not exceed 1.0 (nmol/mol)/kPA.

# 6.2 Equipment

Not applicable.

# 6.3 Testing

Performing and evaluating the sensitivity coefficient of surrounding temperature corresponds exactly to determining the sensitivity coefficient of the surrounding temperature in accordance with standard EN 14625 (2012). Please therefore refer to chapter 7.1 8.4.9 Sensitivity coefficient of surrounding temperature.

# 6.4 Evaluation

See chapter 7.1 8.4.9 Sensitivity coefficient of surrounding temperature

# 6.5 Assessment

See chapter 7.1 8.4.9 Sensitivity coefficient of surrounding temperature Criterion satisfied? yes

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# 6.1 7.4.10 Sensitivity coefficient of electrical voltage

The sensitivity coefficient of electrical voltage shall not exceed 0.3 (nmol/mol)/V.

# 6.2 Equipment

Not applicable.

# 6.3 Testing

Performing and evaluating the sensitivity coefficient of electrical voltage corresponds exactly to determining the sensitivity coefficient of electrical voltage in accordance with standard EN 14625 (2012). Please therefore refer to chapter 7.1 8.4.10 Sensitivity coefficient of electrical voltage.

# 6.4 Evaluation

See chapter 7.1 8.4.10 Sensitivity coefficient of electrical voltage

# 6.5 Assessment

See chapter 7.1 8.4.10 Sensitivity coefficient of electrical voltage Criterion satisfied? yes

# 6.6 Detailed presentation of test results

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# 6.1 7.4.11 Cross-sensitivity

The change in the measured value caused by interfering components in the sample gas shall not exceed the requirements of Table A of VDI 4202, part 1 (April 2018), at zero and span point.

For measuring principles deviating from EN standards the absolute values of the sum of the positive and the sum of negative deviations caused by interfering components in the sample gas shall not exceed 3% of the upper limit of the certification range at zero and reference point. A value  $c_t$  at 70% to 80% of the upper limit of the certification for the certification range shall be used as reference point.

# 6.2 Equipment

Not applicable.

# 6.3 Testing

Performing and evaluating cross sensitivity corresponds exactly to determining interferents in accordance with standard EN 14625 (2012). Please therefore refer to chapter 7.1 8.4.11 Interferents.

# 6.4 Evaluation

See chapter 7.1 8.4.11 Interferents

# 6.5 Assessment

See chapter 7.1 8.4.11 Interferents

Criterion satisfied? yes

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# 6.1 7.4.12 Averaging effect

The measuring system shall enable hourly averages.

The averaging effect shall not exceed 7% of the measured value.

# 6.2 Equipment

Not applicable.

# 6.3 Testing

Performing and evaluating the averaging effect corresponds exactly to determining the averaging test in accordance with standard EN 14625 (2012).

However, according to VDI 4202-1 (2018), a concentration between zero and 200 nmol/mol ozone should be specified to determine the averaging effect. According to EN 14625 (2012), the test of the averaging effect should be carried out between zero and the concentration  $c_t$  (1h alarm threshold = 120 nmol/mol). For reasons of clarity and for better comparability with previously approved systems, this test was carried out in accordance with the concentration specifications in EN 14625. Furthermore, the value used is closer to the ozone concentrations usually measured in Central Europe. The reader is therefore referred to chapter 7.1

8.4.12 Averaging test.

# 6.4 Evaluation

See chapter 7.1 8.4.12 Averaging test

### 6.5 Assessment

See chapter 7.1 8.4.12 Averaging test Criterion satisfied? yes

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# 6.1 7.4.13 Difference between sample and calibration port

If a measuring system, standardly or optionally, possesses a test gas inlet separated from the sample gas inlet, this configuration shall be tested. The difference between the measured values obtained by feeding gas at the sample gas and test gas inlet shall not exceed 1 %.

# 6.2 Equipment

Not applicable.

# 6.3 Testing

Determination and evaluation of the difference between sample and calibration port corresponds exactly to determining the difference sample/calibration port in accordance with standard EN 14625 (2012). Please therefore refer to chapter 7.1 8.4.13 Difference sample/calibration port.

# 6.4 Evaluation

See chapter 7.1 8.4.13 Difference sample/calibration port

# 6.5 Assessment

See chapter 7.1 8.4.13 Difference sample/calibration port Criterion satisfied? yes

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# 6.1 7.4.14 Converter efficiency

In case of measuring systems with a converter, the converter efficiency shall be at least 98 % in the laboratory test.

# 6.2 Equipment

Not applicable.

# 6.3 Testing

The tested measuring system does not use a converter.

# 6.4 Evaluation

Not applicable.

### 6.5 Assessment

Not applicable as the measuring system does not use a converter. Criterion satisfied? Not applicable

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# 6.1 7.4.15 Residence time in the analyser

If the residence time has influence on the output signal, like for  $NO_X$  and ozone measuring systems, it is necessary to calculate the residence time from the volume flow and the volume of the gas lines and other relevant components of the measuring system and the particle filter casing.

In the case of  $NO_X$  and  $O_3$  measurements, the residence time shall not exceed 3 s.

# 6.2 Equipment

Not applicable.

# 6.3 Testing

Performing and evaluating the averaging effect corresponds exactly to determining the averaging test in accordance with standard EN 14625 (2012). Please therefore refer to chapter 7.1 8.4.14 Residence time in the analyser.

# 6.4 Evaluation

See chapter 7.1 8.4.14 Residence time in the analyser

#### 6.5 Assessment

See chapter 7.1 8.4.14 Residence time in the analyser.

Criterion satisfied? yes

### 6.6 Detailed presentation of test results

Not applicable in this instance.

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# 6.1 7.5 Requirements on performance characteristics for testing in the field

# 6.1 7.5.1 General requirements

The performance characteristics which shall be determined during testing in the field and their related performance criteria for measured components according to the 39th BImSchV are given in Table A1 of VDI 4202-1 (2018).

The certification range for other components is to be defined. Performance criteria are to be defined by drawing from Table A1 of VDI 4202-1 (2018). These definitions shall be cleared with the relevant body before testing.

The determination of the performance characteristics shall be done according to the procedures described in section 8.5 of VDI 4202-1 (2018).

### 6.2 Equipment

Not required for this performance criterion.

### 6.3 Testing

The test was carried out using the performance criteria and requirements of VDI 4202, Part 1 (2018) and EN 14625 (2012).

#### 6.4 Evaluation

Not applicable.

### 6.5 Assessment

Tests were performed using the performance characteristics specified in VDI standard 4202, Part 1 (2018) and standard EN 14625 (2012).

Criterion satisfied? yes

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# 6.1 7.5.2 Location for the field test

The monitoring station for the field test is to be chosen according to the requirements of the 39<sup>th</sup> BlmSchV such that the expected concentrations of the measured components to be measured correspond to the designated task. The equipment of the monitoring station shall allow the implementation of the field test and shall fulfil all requirements considered to be necessary during measurement planning.

# 6.2 Equipment

Not required for this performance criterion.

# 6.3 Testing

The field test location was selected in compliance with the 39<sup>th</sup> BImSchV.

# 6.4 Evaluation

The field test location was selected in compliance with the 39<sup>th</sup> BImSchV. Details on the location of the measuring station are given in chapter 4.3.

# 6.5 Assessment

The field test location was selected in compliance with the 39<sup>th</sup> BImSchV. Details on the location of the measuring station are given in chapter 4.3.

Criterion satisfied? yes

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# 6.1 7.5.3 Test requirements

The measuring systems shall be installed in the monitoring station and, after connecting to the existing or separate sampling system, activated properly. The adjustments of the measuring system shall meet the specifications of the manufacturer. All settings have to be recorded in the test report. The measuring systems shall be maintained during the field test, following the manufacturer's specifications, and shall be checked with suitable test gases regularly. If the instrument has an auto-scaling or self-correction function and it is regarded as a "normal operating condition", it shall be operational during the field test. The magnitude of the self-correction has to be available to the testing laboratory. The values of the auto-zero and auto-drift corrections for the inspection interval (long-term drift) are subject to the same restrictions as given in the performance characteristics.

# 6.2 Equipment

Not required for this performance criterion.

# 6.3 Testing

For the purpose of field testing, the measuring system was mounted in a measuring station and connected to the existing sampling system. The measuring system was then commissioned following the manufacturer's instructions in the manual.

Neither self-correction nor auto-zero functions were activated during the field test.

# 6.4 Evaluation

During the field test, the measuring system was operated and serviced according to the manufacturer's instructions. Neither self-correction nor auto-zero functions were activated.

### 6.5 Assessment

During the field test, the measuring system was operated and serviced according to the manufacturer's instructions.

Criterion satisfied? yes

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# 6.1 7.5.4 Long-term drift

The long-term drift at zero point shall not exceed 5.0 nmol/mol. The long-term drift at reference point shall not exceed 5 % of the upper limit of the certification range.

# 6.2 Equipment

Not applicable.

# 6.3 Testing

Determination and evaluation of the long-term drift corresponds exactly to determining the long term drift in accordance with standard EN 14625 (2012). Please therefore refer to chapter 7.1 8.5.4 Long-term drift.

# 6.4 Evaluation

See chapter 7.1 8.5.4 Long-term drift.

# 6.5 Assessment

See chapter 7.1 8.5.4 Long-term drift.

Criterion satisfied? yes

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# 6.1 7.5.5 Reproducibility standard deviation under field conditions

The standard deviation from paired measurements under field conditions shall be determined with two identical measuring systems by paired measurements in the field test.

The standard deviation under field conditions shall not exceed 5% of the mean value over a period of three months.

# 6.2 Equipment

Not applicable.

# 6.3 Testing

Performing and evaluating the standard deviation from paired measurements corresponds exactly to determining the reproducibility standard deviation in accordance with standard EN 14625 (2012). Please therefore refer to chapter 7.1 8.5.5 Reproducibility standard deviation for ozone under field conditions.

### 6.4 Evaluation

See chapter 7.1 8.5.5 Reproducibility standard deviation for ozone under field conditions.

### 6.5 Assessment

See chapter 7.1 8.5.5 Reproducibility standard deviation for ozone under field conditions. Criterion satisfied? yes

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# 6.1 7.5.6 Inspection interval

The inspection interval of the measuring system shall be determined during the field test and specified. The maintenance interval should be three months, if possible, but at least two weeks.

# 6.2 Equipment

Not required for this performance criterion.

# 6.3 Testing

Performing and evaluating the inspection interval corresponds exactly to determining the period of unattended operation in accordance with standard EN 14625 (2012). Please therefore refer to chapter 7.1 8.5.6 Inspection interval.

# 6.4 Evaluation

See chapter 7.1 8.5.6 Inspection interval.

# 6.5 Assessment

See chapter 7.1 8.5.6 Inspection interval. Criterion satisfied? yes

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# 6.1 7.5.7 Availability

The availability of the measuring system shall be determined during the field test and shall be at least 95%.

# 6.2 Equipment

Not applicable.

# 6.3 Testing

Determination and evaluation of the availability corresponds exactly to determining the period of availability of the analyser in accordance with standard EN 14625 (2012). Please therefore refer to chapter 7.1 8.5.7 Period of availability of the analyser.

# 6.4 Evaluation

See chapter 7.1 8.5.7 Period of availability of the analyser

# 6.5 Assessment

See chapter 7.1 8.5.7 Period of availability of the analyser Criterion satisfied? yes

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#### 6.1 7.5.8 Converter efficiency

At the end of the field test, the converter efficiency shall be at least 95 %.

#### 6.2 Equipment

Not applicable.

#### 6.3 Testing

The tested measuring system does not use a converter.

#### 6.4 **Evaluation**

Not applicable.

# 6.5 Assessment

Not applicable as the measuring system does not use a converter. Criterion satisfied? not applicable

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# 6.1 7.6 Type approval and calculation of the measurement uncertainty

The type approval of the measuring system requires the following:

1) The value of each individual performance characteristic tested in the laboratory shall fulfil the criterion stated in Table A1 of VDI 4202-1 (2018).

2) The expanded uncertainty calculated from the standard uncertainties due to the values of the specific performance characteristics obtained in the laboratory tests shall fulfil the criterion as stated in Table C1 of VDI 4202-1 (2018). This criterion is the maximum uncertainty of individual measurements for continuous measurements at the 1-hour limit value. The relevant specific performance characteristics and the calculation procedure are given in Annex F of standard VDI 4202-1 (2018).

3) The value of each individual performance characteristic tested in the laboratory shall fulfil the criterion stated in Table A1 of VDI 4202-1 (2018).

4) The expanded uncertainty calculated from the standard uncertainties due to the values of the specific performance characteristics obtained in the laboratory and field tests shall fulfil the criterion as stated in Table C1 of VDI 4202-1 (2018). This criterion is the maximum uncertainty of individual measurements for continuous measurements at the 1-hour limit value. The relevant specific performance characteristics and the calculation procedure are given in Annex F of standard VDI 4202-1 (2018).

# 6.2 Equipment

Not applicable.

# 6.3 Testing

The uncertainty calculation was performed in line with standard EN 14625 (2012) and is presented in 7.1 8.6 Calculation of the total uncertainty in accordance with standard EN 14625 (2012) according to Annex E of EN 14625 (2012)

### 6.4 Evaluation

The uncertainty calculation was performed in line with standard EN 14625 (2012) and is presented in 7.1 8.6 Calculation of the total uncertainty in accordance with standard EN 14625 (2012) according to Annex E of EN 14625 (2012)

### 6.5 Assessment

The uncertainty calculation was performed in line with standard EN 14625 (2012) and is presented in 7.1 8.6 Calculation of the total uncertainty in accordance with standard EN 14625 (2012) according to Annex E of EN 14625 (2012)

Criterion satisfied? yes

### 6.6 Detailed presentation of test results

**TÜVRheinland**<sup>®</sup> Precisely Right.

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# 7. Test results in accordance with standard EN 14625 (2012)

# 7.1 8.4.3 Response time

Rise and fall response time  $\leq$  180 s each. Difference between rise and fall response time  $\leq$  10 s.

# 7.2 Test procedure

The determination of the response time shall be carried out by applying to the analyser a step function in the applied concentration from less than 20 % to about 80 % of the maximum of the certification range and vice versa.

The change from zero gas to span gas and vice versa needs to be made almost instantaneously, with the use of a suitable valve. The valve outlet must be mounted directly at the inlet of the meter and both zero and span gas must be supplied with the same excess, which is discharged by means of a T-piece. The gas flows of zero and span gas must be selected in such a way that the dead time in the valve and in the T-piece is negligible compared to the dead time of the meter. The step change is made by switching the valve from zero gas to span gas. This event needs to be timed and is the start (t = 0) of the (rise) lag time for the dead time (rise) as shown in Figure 10. When the reading shows 98% of the applied concentration, the span gas can be changed to zero gas again; this event is the start (t = 0) of the (fall) lag time. When the reading shows 2% of the applied concentration, the whole cycle as shown in Figure 10 is complete.

The elapsed time (response time) between the start of the step change and reaching 90% of the analyser final stable reading of the applied concentration shall be measured. The whole cycle shall be repeated four times. The average of the four response times (rise) and the average of the four response times (fall) are calculated.

The difference in response times shall be calculated according to: Where:

$$t_d = \bar{t}_r - \bar{t}_f$$

Where t<sub>d</sub> is the difference between response time (rise) and response time (fall), in s;

 $t_r$  is the response time (rise) (average of the four response times - rise), in s;

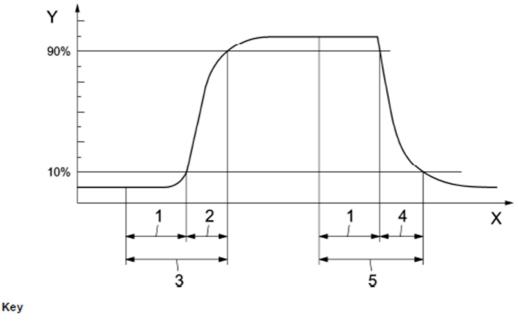
t<sub>f</sub> is the response time (fall) (average of the four response times - fall), in s.

 $t_r$ ,  $t_f$  and  $t_d$  shall comply with the performance criteria indicated above.



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- Y analyser response
- X time
- 1 lag time
- 2 rise time
- 3 response time (rise)
- 4 fall time
- 5 response time (fall)

Figure 10: Diagram illustrating the response time

# 7.3 Testing

The test was performed in line with the requirements of EN 14625 mentioned previously. An external data logger was used to record data.

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# 7.4 Evaluation

	requirement	device 1		device 2	
average rise t <sub>r</sub> [s]	≤ 180 s	31	✓	36	✓
average fall t <sub>f</sub> [s]	≤ 180 s	30	✓	32	✓
difference t <sub>d</sub> [s]	≤ 10 s	1.0	✓	4.0	<ul> <li>✓</li> </ul>

#### Table 4: Response times of the N400 measuring system for ozone

For ozone, system 1, the maximum  $t_r$  was 31 s, the maximum  $t_f$  was 30 s and  $t_d$  1.0 s. For ozone, system 2, the maximum  $t_r$  was 36 s, the maximum  $t_f$  was 32 s and  $t_d$  4.0 s.

## 7.5 Assessment

The values determined remained considerably below the maximum permissible response time of 180 s at all times. The maximum determined response time for system 1 was 31 s. For system 2 it was 36 s.

Criterion satisfied? yes



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# 7.6 Detailed presentation of test results

#### device 1 80% fall rise 0.0 0.9 1.0 0.1 0.0 1.0 measuring range 200.00 0.00 200.00 20.00 0.00 180.00 200.00 cycle 1 t = 013:19:00 13:19:33 13:20:00 13:26:00 13:26:29 13:27:00 delta t 00:00:33 00:00:29 delta t [s] 33 29 13:40:00 t = 0 13:33:00 13:33:31 13:34:00 13:40:29 13:41:00 cycle 2 delta t 00:00:31 00:00:29 delta t [s] 31 29 13:47:28 13:54:00 13:54:33 13:47:00 13:48:00 13:55:00 cycle 3 t = 0 00:00:28 00:00:33 delta t 28 33 delta t [s] 14:08:00 14:08:29 14:09:00 14:01:00 14:01:32 14:02:00 cycle 4 t = 0 00:00:29 00:00:32 delta t 32 29 delta t [s]

				dev	ice 2		
	80%		rise			fall	
measuring range	200.00	0.0	0.9	1.0	1.0	0.1	0.0
measuring range	200.00	0.00	180.00	200.00	200.00	20.00	0.00
cycle 1	t = 0	13:19:00	13:19:37	13:20:00	13:26:00	13:26:32	13:27:00
	delta t		00:00:37			00:00:32	
	delta t [s]		37			32	
cycle 2	t = 0	13:33:00	13:33:34	13:34:00	13:40:00	13:40:33	13:41:00
	delta t		00:00:34			00:00:33	
Γ	delta t [s]		34			33	
cycle 3	t = 0	13:47:00	13:47:34	13:48:00	13:54:00	13:54:33	13:55:00
	delta t		00:00:34			00:00:33	
	delta t [s]		34			33	
cycle 4	t = 0	14:01:00	14:01:39	14:02:00	14:08:00	14:08:30	14:09:00
	delta t		00:00:39			00:00:30	
Γ	delta t [s]		39			30	

## Table 5:Individual results of the response time for ozone



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# 7.1 8.4.4 Short-term drift

Short-term drift at zero shall not exceed 2.0 nmol/mol/12 h. The short-term drift at reference level shall not exceed 6.0 nmol/mol/12 h.

# 7.2 Test procedure

After the required stabilisation period, the analyser shall be adjusted at zero and span level (around 70% to 80% of the maximum of the certification range). Wait the time equivalent to one independent reading and then record 20 individual measurements, first at zero and then at span concentration. From these 20 measurements, the average is calculated for zero and span level.

The analyser shall be kept running under the laboratory conditions. After a period of 12 h, zero and span gas is fed to the analyser. Wait the time equivalent to one independent reading and then record 20 individual measurements, first at zero and then at span concentration. The averages for zero and span level shall be calculated.

The short-term drift at zero and span level shall be calculated as follows:

$$D_{S,Z} = (C_{Z,2} - C_{Z,1})$$

Where:

 $D_{S,Z}$  is the 12-hour drift at zero;

 $C_{\rm Z,1}\,$  is the average concentration of the measurements at zero at the beginning of the drift period;

 $C_{{\scriptscriptstyle Z},{\scriptscriptstyle 2}}\,$  is the average concentration of the measurements at zero at the end of the drift period;

 $D_{s,z}$  shall comply with the performance criterion indicated above.

$$D_{S,S} = (C_{S,2} - C_{S,1}) - D_{S,Z}$$

Where:

 $D_{\rm S,S}$  is the 12-hour drift at span;

 $C_{\rm S,1}\,$  is the average concentration of the measurements at span level at the beginning of the drift period;

 $C_{s,2}$  is the average concentration of the measurements at span level at the end of the drift period.

 $D_{s,s}$  shall comply with the performance criterion indicated above.



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# 7.3 Testing

The test was performed in line with the requirements of EN 14625 mentioned previously. Pursuant to EN 14625, the test shall be performed at a concentration level of 70% to 80% of the certification range for ozone.

## 7.4 Evaluation

Table 6 shows the measured values determined for the short-term drift.

### Table 6:Results for the short-term drift

	requirements	device 1		device 2	
averange at zero at the beginning [nmol/mol]	-	0.89		0.85	
averange at zero at the end (12h) [nmol/mol]	-	1.44		1.48	
averange at span at the beginning [nmol/mol]	-	187.73		186.73	
averange at span at the end (12h) [nmol/mol]	-	186.20		185.30	
12-hour drift at zero D <sub>s,z</sub> [nmol/mol]	≤ 2,0	0.55	✓	0.62	✓
12-hour drift at span D <sub>s,s</sub> [nmol/mol]	≤ 6,0	-2.09	✓	-2.05	$\checkmark$

# 7.5 Assessment

For instrument 1 the value for the short-term drift at zero point was 0.55 nmol/mol/. For instrument 2 it was 0.62 nmol/mol/.

Short-term drift at reference point was -2.09 nmol/mol/12 h for instrument 1 and -2.05 nmol/mol/12 h for instrument 2.

Criterion satisfied? yes

# 7.6 Detailed presentation of test results

Table 7 and Table 8 present the individual test results.



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at beginning					
	zero level				
27.04.2023	device 1	device 2			
time	[nmol/mol]	[nmol/mol]			
15:05:00	1.4	-0.2			
15:06:00	0.5	0.0			
15:07:00	0.2	0.5			
15:08:00	0.5	1.3			
15:09:00	1.3	1.1			
15:10:00	1.4	0.5			
15:11:00	0.8	0.2			
15:12:00	0.3	0.8			
15:13:00	0.5	1.6			
15:14:00	1.3	1.7			
15:15:00	1.4	1.1			
15:16:00	0.9	0.5			
15:17:00	0.5	0.6			
15:18:00	0.5	1.4			
15:19:00	1.4	1.4			
15:20:00	1.7	0.8			
15:21:00	1.4	0.3			
15:22:00	0.6	0.6			
15:23:00	0.5	1.3			
15:24:00	0.9	1.7			
average	0.9	0.9			

# Table 7: Individual results for short-term drift. 1st test gas application

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at beginning				
	span level			
27.04.2023	device 1	device 2		
time	[nmol/mol]	[nmol/mol]		
15:45:00	189.7	188.1		
15:46:00	187.7	185.3		
15:47:00	185.3	184.1		
15:48:00	184.2	184.2		
15:49:00	186.6	186.6		
15:50:00	190.0	188.6		
15:51:00	190.6	188.6		
15:52:00	188.3	187.0		
15:53:00	185.6	185.6		
15:54:00	185.6	185.8		
15:55:00	187.5	186.6		
15:56:00	188.6	186.7		
15:57:00	188.1	186.7		
15:58:00	187.5	187.0		
15:59:00	188.1	188.0		
16:00:00	188.8	187.5		
16:01:00	188.6	186.4		
16:02:00	187.7	185.8		
16:03:00	187.5	187.0		
16:04:00	188.8	188.9		
average	187.7	186.7		



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	after 12h				
zero level					
28.04.2023	device 1	device 2			
time	[nmol/mol]	[nmol/mol]			
03:05:00	2.0	2.0			
03:06:00	1.4	1.3			
03:07:00	0.9	0.8			
03:08:00	1.3	1.1			
03:09:00	2.0	2.0			
03:10:00	2.2	2.2			
03:11:00	1.4	1.4			
03:12:00	0.8	0.8			
03:13:00	0.9	0.9			
03:14:00	1.7	2.0			
03:15:00	2.0	2.3			
03:16:00	1.4	1.7			
03:17:00	0.8	1.1			
03:18:00	0.8	1.1			
03:19:00	1.6	1.7			
03:20:00	2.0	2.0			
03:21:00	1.9	1.4			
03:22:00	0.9	0.8			
03:23:00	0.8	0.9			
03:24:00	1.9	1.9			
average	1.4	1.5			

Table 8:	ndividual results for short-term drift. 2nd test gas application
	······································

after 12h					
span level					
28.04.2023	device 1	device 2			
time	[nmol/mol]	[nmol/mol]			
03:45:00	187.0	186.9			
03:46:00	186.7	185.2			
03:47:00	187.3	185.0			
03:48:00	185.6	184.2			
03:49:00	185.3	185.3			
03:50:00	186.6	186.7			
03:51:00	188.1	187.0			
03:52:00	187.2	185.0			
03:53:00	184.7	184.8			
03:54:00	184.8	184.5			
03:55:00	185.3	185.6			
03:56:00	188.1	187.3			
03:57:00	188.9	186.9			
03:58:00	186.6	184.8			
03:59:00	185.3	184.8			
04:00:00	183.4	184.1			
04:01:00	184.7	184.2			
04:02:00	186.1	184.4			
04:03:00	186.3	184.4			
04:04:00	185.8	184.8			
average	186.2	185.3			

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# 7.1 8.4.5 Repeatability standard deviation

The performance criteria are as follows: Repeatability standard deviation at zero shall not exceed 1.0 nmol/mol. At a sample gas concentration at the reference point it shall not exceed 3 nmol/mol.

# 7.2 Test procedure

After waiting the time equivalent of one independent reading, 20 individual measurements both at zero concentration and at a test gas concentration ( $c_t$ ), similar to the 1-hour alarm threshold, shall be performed.

From these measurements, the repeatability standard deviation (sr) at zero concentration and at concentration  $c_t$  shall be calculated according to:

$$s_r = \sqrt{\frac{\sum \left(x_i - \overline{x}\right)^2}{n - 1}}$$

Where:

- $S_r$  is the repeatability standard deviation;
- $x_i$  is the ith measurement;
- x is the average of the 20 measurements;
- n is the number of measurements.

The repeatability standard deviation shall be calculated separately for both series of measurements (zero gas and concentration  $c_t$ ).

 $s_r$  shall comply with the performance criterion indicated above, both at zero and at the test gas concentration  $c_t$  (1-hour alarm threshold).

The detection limit of the measuring system is calculated from the repeatability standard deviation and the slope of the calibration function determined in accordance with chapter 8.4.6 according to the following equation:

$$l_{\text{det}} = 3,3 \cdot \frac{s_{r,z}}{B}$$

Where:

 $l_{det}$  is the lower detection limit of the measuring system, in nmol/mol;

 $S_{r,z}$  is the repeatability standard deviation at zero, in nmol/mol;

B is the slope of the calibration function according to Annex A based on the data from 8.4.6.



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# 7.3 Testing

The test was performed in line with the requirements of EN 14625 mentioned previously. In compliance with the standard, the test has to be performed with the ozone component. Pursuant to EN 14625, the test shall be performed at a concentration level of 120 nmol/mol ozone.

## 7.4 Evaluation

Table 9 presents the results for the repeatability standard deviation.

Table 9:	Repeatability standard deviation at zero and span point

	requirement	device 1		device 2	
repeatability standard deviation $s_{r,z}$ at zero [nmol/mol]	≤ 1,0	0.86	~	0.57	~
repeatability standard deviation $s_{r,ct}$ at $c_t$ [nmol/mol]	≤ 3,0	1.63	~	1.48	✓
detection limit [nmol/mol]		2.88		1.89	

# 7.5 Assessment

For instrument 1 the value for the repeatability standard deviation at zero point was 0.86 nmol/mol. For instrument 2 it was 0.57 nmol/mol. Repeatability standard deviation at reference point was 1.63 nmol/mol for instrument 1 and 1.48 nmol/mol for instrument 2.

Criterion satisfied? yes

# 7.6 Detailed presentation of test results

Table 10 lists the results of individual measurements.



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# Table 10:Individual results for repeatability standard deviation

zero level					
device 1 device 2					
time	[nmol/mol]	[nmol/mol]			
14:24:00	0.2	-0.5			
14:25:00	-0.8	-0.9			
14:26:00	-2.2	-0.5			
14:27:00	-1.9	0.5			
14:28:00	-0.6	0.5			
14:29:00	0.2	-0.2			
14:30:00	-0.8	-0.8			
14:31:00	-2.2	-0.6			
14:32:00	-2.0	0.2			
14:33:00	-0.9	0.6			
14:34:00	-0.2	0.2			
14:35:00	-0.8	-0.5			
14:36:00	-2.0	-0.3			
14:37:00	-2.2	0.3			
14:38:00	-0.8	0.6			
14:39:00	0.2	-0.2			
14:40:00	-0.5	-1.1			
14:41:00	-1.7	-1.1			
14:42:00	-2.2	-0.2			
14:43:00	-1.1	0.5			
average	-1.1	-0.2			

	c <sub>t</sub> level	
	device 1	device 2
time	[nmol/mol]	[nmol/mol]
15:10:00	123.4	122.8
15:11:00	121.1	120.3
15:12:00	121.6	120.8
15:13:00	118.9	120.0
15:14:00	118.1	120.0
15:15:00	119.8	120.3
15:16:00	122.0	120.9
15:17:00	122.7	122.8
15:18:00	120.9	122.7
15:19:00	119.2	121.1
15:20:00	118.8	118.9
15:21:00	119.1	118.1
15:22:00	118.6	118.4
15:23:00	118.6	119.8
15:24:00	120.5	122.3
15:25:00	123.1	123.4
15:26:00	122.2	121.3
15:27:00	121.1	121.9
15:28:00	120.2	121.7
15:29:00	120.0	120.8
average	120.5	120.9



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# 7.1 8.4.6 Lack of fit of linearity of the calibration function

The deviation from the linearity of the calibration function at zero shall not exceed 5 nmol/mol. At concentrations above zero, it shall not exceed 4% of the measured value.

## 7.2 Test procedure

The lack-of-fit of linearity of the calibration function of the analyser shall be tested over the range of 0% to 95% of the maximum of the certification range, using at least six concentrations (including the zero point). The analyser shall be adjusted at a concentration of about 90% of the maximum of the certification range. At each concentration (including zero) at least five individual measurements shall be performed.

The concentrations shall be applied in the following sequence: 80%, 40%, 0%, 60%, 20% and 95%. After each change in concentration, at least four response times shall be taken into account before the next measurement is performed.

The regression function and the deviations are calculated in accordance with Annex A of standard EN 14625. The deviations from the linear regression function shall comply with the performance criterion specified above.

Establishment of the regression line:

A linear regression function in the form of  $Y_i = A + B * X_i$  is made through calculation of the following formula:

$$Y_i = a + B(X_i - X_z)$$

For the regression calculation, all measuring points (including zero) are taken into account. The total number of measuring points is equal to the number of concentration levels (at least six including zero) times the number of repetitions (at least five) at a particular concentration level.

The coefficient a is obtained from:

$$a = \sum Y_i / n$$

Where:

- a is the average value of the Y-values;
- Y<sub>i</sub> is the individual Y-value;
- N is the number of measuring points.

The coefficient B is obtained from:

$$B = \left(\sum Y_i (X_i - X_z)\right) / \sum (X_i - X_z)^2$$

Where:

 $X_z$  is the average of the x-values (=  $\sum x_i/n$ )  $X_i$  is the individual x-value.

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The function  $Y_i = a + B (X_i - X_z)$  is converted via the calculation of A into  $Y_i = A + B * X_i$ 

$$A = a - B * X_z$$

The residuals of the averages of each calibration point (including the zero point) are calculated as follows.

The average of each calibration point (including the zero point) at one and the same concentration c is calculated according to:

$$(Y_a)_c = \sum (Y_i)_c / m$$

Where:

 $(Y_a)_c$  is the average y-value at concentration level c;

 $(Y_i)_c$  is the individual y-value at concentration level c;

M is the number of repetitions at one and the same concentration level c;

The residual of each average (r<sub>c</sub>) at each concentration level is calculated according to:

 $r_c = (Y_a)_c - (A + B \times c)$ 

Each residual to a value relative to its own concentration level c is expressed in % as:

$$r_{c,rel} = \frac{r_c}{c} \times 100\%$$

# 7.3 Testing

The test was performed in line with the requirements of EN 14625 mentioned previously.

# 7.4 Evaluation

The following linear regressions were established:

Figure 11 and Figure 12 summarise the results of the group averages for ozone.



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# Table 11: Deviation from the analytical function for ozone

	requirements	device 1		device 2	
largest value of the relative residuals $r_{\text{max}} [\%]$	≤4,0	2.33	~	1.98	~
residual at zero r <sub>z</sub> [nmol/mol]	≤ 5,0	0.03	~	-0.22	✓

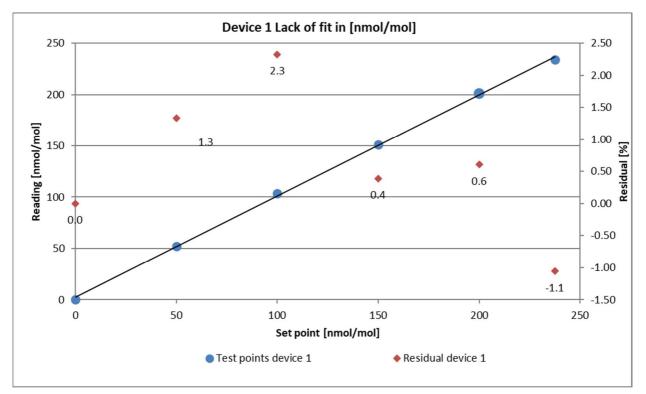


Figure 11: Lack-of-fit results obtained from the group averages for system 1

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Air Pollution Control



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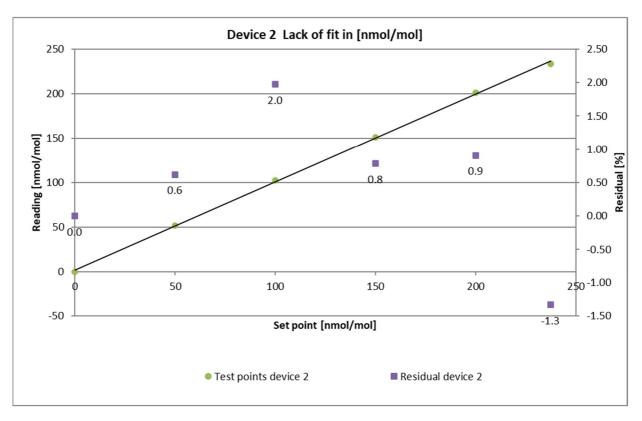


Figure 12: Lack-of-fit results obtained from the group averages for system 2

# 7.5 Assessment

The deviation from the linear regression line for instrument 1 is 0.03 nmol/mol at zero point and no more than 2.33% of the target value for concentrations above zero. The deviation from the linear regression line for instrument 2 was -0.22 nmol/mol at zero point and no more than 1.98% of the nominal value for concentrations above zero.

The residuals from the ideal regression line do not exceed the limit values required by standard EN 14625.

Criterion satisfied? yes

# 7.6 Detailed presentation of test results

Table 12 presents the individual test results.



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	Table 12:	Individual	results	of the	lack-of-fit test
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		device 1	[nmol/mol]	device 2	[nmol/mol]
time	level [%]	actual value y <sub>i</sub>	set value x <sub>i</sub>	actual value y <sub>i</sub>	set value x <sub>i</sub>
12:51:00	80	201.41	200.00	201.09	200.00
12:52:00	80	200.94	200.00	200.78	200.00
12:53:00	80	199.84	200.00	201.41	200.00
12:54:00	80	200.00	200.00	201.09	200.00
12:55:00	80	202.19	200.00	202.66	200.00
avera	ge	200.88		201.41	
r <sub>c,rel</sub>		0.61		0.91	
13:03:00	40	103.28	100.00	103.13	100.00
13:04:00	40	104.06	100.00	103.44	100.00
13:05:00	40	103.28	100.00	102.50	100.00
13:06:00	40	102.66	100.00	102.19	100.00
13:07:00	40	103.28	100.00	102.34	100.00
avera		103.31		102.72	
r <sub>c,rel</sub>		2.33		1.98	
13:15:00	0	0.31	0.00	0.31	0.00
13:16:00	0	0.63	0.00	0.47	0.00
13:17:00	0	0.31	0.00	-0.78	0.00
13:18:00	0	-0.78	0.00	-0.31	0.00
13:19:00	0	-0.31	0.00	-0.78	0.00
	average			-0.22	
r <sub>z</sub>					
13:27:00	60	149.69	150.00	150.16	150.00
13:28:00	60	151.41	150.00	150.31	150.00
13:29:00	60	151.56	150.00	151.72	150.00
13:30:00	60	151.09	150.00	152.66	150.00
13:31:00	60	150.78	150.00	151.88	150.00
avera	0	150.91		151.34	
r <sub>c,rel</sub>		0.39		0.78	
13:39:00	20	51.72	50.00	51.88	50.00
13:40:00	20	52.34	50.00	50.94	50.00
13:41:00	20	52.97	50.00	51.41	50.00
13:42:00	20	52.19	50.00	52.34	50.00
13:43:00	20	52.34	50.00	51.56	50.00
avera		52.31		51.63	
r <sub>c,rel</sub>		1.33		0.62	
13:51:00	95	233.59	237.50	232.66	237.50
13:52:00	95	233.91	237.50	233.28	237.50
13:53:00	95	235.16	237.50	234.06	237.50
13:54:00	95	235.16	237.50	234.06	237.50
13:55:00	95	232.97	237.50	233.44	237.50
avera	0	234.16		233.50	
r <sub>c,rel</sub>		-1.06		-1.33	

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#### 7.1 8.4.7 Sensitivity coefficient of sample gas pressure

The sensitivity coefficient of sample gas pressure shall be  $\leq 2.0$  nmol/mol/kPa.

#### 7.2 **Test procedures**

Measurements are taken at a concentration of about 70% to 80% of the maximum of the certification range of NO at an absolute pressure of about (80  $\pm$  0.2) kPa and at an absolute pressure of about  $(110 \pm 0.2)$  kPa. At each pressure after waiting the time equivalent to one independent reading, three individual measurements are recorded. From these measurements, the averages at each pressure are calculated.

Measurements at different pressures shall be separated by at least four response times.

The sensitivity coefficient to sample gas pressure is calculated as follows.

$$b_{gp} = \frac{\left(C_{P2} - C_{P1}\right)}{\left(P_2 - P_1\right)}$$

Where:

 $b_{gp}$ is the sample gas pressure sensitivity coefficient;

 $C_{P1}$ is the average concentration of the measurements at sampling gas pressure P<sub>1</sub>;

 $C_{P2}$ is the average concentration of the measurements at sampling gas pressure  $P_2$ ;

 $P_1$ is the minimum sampling gas pressure  $P_1$ ;

 $P_2$ is the maximum sampling gas pressure  $P_2$ .

 $b_{gp}$ shall comply with the performance criterion indicated above.

#### 7.3 Testing

The test was performed in line with the requirements of EN 14625 mentioned previously.

Negative pressure was produced by reducing the test gas volume fed by means of blocking the sample gas line. For the positive pressure test, the AMS was connected to a sample gas source. The test gas volume generated was set at a higher rate than the volume sucked in by the analyser. The excess supply was diverted via a tee. The positive pressure was produced by blocking the bypass line. The test gas pressure was determined with the help of a pressure sensor located in the sample gas path.

Individual measurements were performed at concentrations around 70% to 80% of the maximum certification range and sample gas pressures of 80 kPa and 110 kPa.



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# 7.4 Evaluation

The following sensitivity coefficients of sample gas pressure were determined:

 Table 13:
 Sensitivity coefficient of the sample gas pressure

	requirement	device 1		device 2	
sensitivity coeff. sample gas pressure b <sub>gp</sub> [nmol/mol/kPa]	≤ 2,0	0.29	~	0.26	✓

# 7.5 Assessment

For instrument 1, the sensitivity coefficient of sample gas pressure was 0.29 nmol/mol/kPa. For instrument 2, the sensitivity coefficient of sample gas pressure was 0.26 nmol/mol/kPa. Criterion satisfied? yes

# 7.6 Detailed presentation of test results

Table 14: Individual results of the sensitivity to changes in sample gas pressure

			device 1	device 2
time	pressure [kPa]	concentration	[nmol/mol]	[nmol/mol]
08:07:00	80	187.50	189.06	186.56
08:08:00	80	187.50	188.59	185.94
08:09:00	80	187.50	188.75	186.25
	average $C_{P1}$		188.80	186.25
08:22:00	110	187.50	179.84	178.28
08:23:00	110	187.50	180.16	178.75
08:24:00	110	187.50	180.00	178.59
	average $C_{P2}$		180.00	178.54

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# 7.1 8.4.8 Sensitivity coefficient of sample gas temperature

The sensitivity coefficient of sample gas temperature shall be  $\leq 1.0$  nmol/mol/K.

# 7.2 Test procedures

Measurements shall be performed at sample gas temperatures of  $T_1 = 0$  °C and  $T_2 = 30$  °C. The sensitivity coefficient of sample gas temperature is determined at a concentration of around 70% to 80% of the maximum certification range. Wait the time equivalent to one independent measurement and record three individual measurements at each temperature.

The sample gas temperature, measured at the inlet of the analyser, shall be held constant for at least 30 minutes.

The sensitivity coefficient of sample gas temperature is calculated as follows:

$$b_{gt} = \frac{(C_{GT,2} - C_{GT,1})}{(T_{G,2} - T_{G,1})}$$

Where:

 $b_{gt}$ 

is the sample gas temperature sensitivity coefficient;

 $C_{\rm GT,1}$  is the average concentration of the measurements at sample gas temperature  $\rm T_{G,1};$ 

 $C_{\rm GT,2}$  ~ is the average concentration of the measurements at sample gas temperature T\_{\rm G,2};

 $T_{G,1}$  is the sample gas temperature T<sub>G,1</sub>;

 $T_{G,2}$  is the sample gas temperature T<sub>G,2</sub>;

 $b_{gt}$  shall comply with the performance criterion indicated above.

# 7.3 Testing

The test was performed in line with the requirements of EN 14625 mentioned previously.

For the test, the test gas and the dilution gas were placed in the climatic chamber. The test gas mixture was fed through an approx. 50 metre long hose bundle, which was located in a climate chamber. The measuring systems were installed directly upstream of the climatic chamber. The end of the tube-bundle was led out of the climatic chamber and connected to the measuring systems. The feed line outside of the climatic chamber was isolated; a thermometer was used to monitor the temperature of the test gas directly upstream of the measuring system. The temperature of the climatic chamber was adjusted so that the gas temperature directly upstream of the analysers was 0  $^{\circ}$ C and 30  $^{\circ}$ C respectively.



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# 7.4 Evaluation

## Table 15: Sensitivity coefficient of the sample gas temperature

	requirement	device 1		device 2	
sensitivity coeff. sample gas temperature bgt [nmol/mol/K]	≤ 1,0	0.04	~	0.04	✓

## 7.5 Assessment

For instrument 1, the sensitivity coefficient of sample gas temperature was 0.04 nmol/mol/K. For instrument 2, the sensitivity coefficient of sample gas temperature was 0.04 nmol/mol/K. Criterion satisfied? yes

## 7.6 Detailed presentation of test results

Table 16: Individual results of the influence of the sample gas temperature

			device 1	device 2
time	temp [ºC]	concentration	[nmol/mol]	[nmol/mol]
07:26:00	0	187.50	187.81	188.91
07:27:00	0	187.50	188.44	187.81
07:28:00	0	187.50	189.38	188.91
	average $C_{GT,1}$		188.54	188.54
14:11:00	30	187.50	186.88	187.19
14:12:00	30	187.50	187.50	186.88
14:13:00	30	187.50	187.81	188.13
	average $C_{GT,2}$		187.40	187.40

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#### 7.1 8.4.9 Sensitivity coefficient of surrounding temperature

The sensitivity coefficient of surrounding temperature shall be  $\leq 1.0 \ \mu mol/mol/K$ .

#### 7.2 **Test procedures**

The sensitivity of the analyser readings to the surrounding temperature shall be determined by performing measurements at the following temperatures within the specifications of the manufacturer:

1) at the minimum temperature  $T_{min} = 0$  °C;

2) at the temperature  $T_1 = 20$  °C;

3) at the maximum temperature  $T_{max} = 30 \degree C$  (here 45  $\degree C$ )

For these tests, a climate chamber is necessary.

The sensitivity coefficient of sample gas temperature is determined at zero concentration and a concentration of about 70% to 80% of the maximum of the certification range. At each temperature setting after waiting the time equivalent to one independent measurement, three individual measurements at zero and at span shall be recorded.

The sequence of test temperatures is as follows:

# T<sub>I</sub>, T<sub>min</sub>, T<sub>I</sub> and T<sub>I</sub>, T<sub>max</sub>, T<sub>S.0</sub>

At the first temperature (T<sub>1</sub>), the analyser shall be adjusted at zero and at span level (70% to 80% of the maximum of the certification range). Then three individual measurements are recorded after waiting the time equivalent to one independent reading at T<sub>i</sub>, at T<sub>min</sub> and again at T<sub>I</sub>. This measurement procedure shall be repeated at the temperature sequence of T<sub>I</sub>, T<sub>max</sub> and at T<sub>1</sub>.

In order to exclude any possible drift due to factors other than temperature, the measurements at T<sub>1</sub> are averaged, which is taken into account in the following formula for calculation of the sensitivity coefficient for temperature dependence:

$$b_{st} = \frac{x_T - \frac{x_1 + x_2}{2}}{T_S - T_{S,0}}$$

Where:

 $b_{st}$ is the surrounding temperature sensitivity coefficient;

 $x_T$ is the average of the measurements at  $T_{min}$  or  $T_{max}$ ;

 $x_1$ is the first average of the measurements at  $T_{s,0}$ :

 $x_2$ is the second average of the measurements at  $T_{s,0}$ ;

 $T_{s}$ is the surrounding temperature in the laboratory;

 $T_{S,0}$ is the average of the surrounding temperatures at set point.

For reporting the surrounding temperature dependence the higher value is taken of the two calculations of the temperature dependence at  $T_{S,1}$  and  $T_{S,2}$ .

 $b_{st}$  shall comply with the performance criterion indicated above.



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# 7.3 Testing

The test was performed in line with the requirements of EN 14625 mentioned previously. According to the manufacturer's specification, the measuring system can be used in a temperature range from 0 °C to 45 °C. Therefore, the upper temperature limit was set to 45 °C during the test of sensitivities to ambient temperature.

# 7.4 Evaluation

The following sensitivity coefficients of surrounding temperature have been determined:

	requirements	device 1		device 2	
sensitivity coefficient at 0 °C for zero level [nmol/mol/K]	≤ 1,0	0.003	~	0.013	~
sensitivity coefficient at 45 °C for zero level [nmol/mol/K]	≤ 1,0	0.108	~	0.007	✓
sensitivity coefficient at 0 °C for span level [nmol/mol/K]	≤ 1,0	0.145	~	0.155	~
sensitivity coefficient at 45 °C for span level [nmol/mol/K]	≤ 1,0	0.167	~	0.161	✓

 Table 17:
 Sensitivity coefficient of surrounding temperature

As is evident from Table 17, the sensitivity coefficient of the surrounding temperature at zero and at span point meets the performance criteria.

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# 7.5 Assessment

The sensitivity coefficient of the surrounding temperature  $b_{st}$  did not exceed the performance criterion specified at 1.0 nmol/mol/K. For the purpose of the uncertainty calculation, the largest value  $b_{st}$  is used for both instruments. This was 0.167 nmol/mol/K for instrument 1 and 0.161 nmol/mol/K for instrument 2.

Criterion satisfied? yes

## 7.6 Detailed presentation of test results

Table 18 presents the individual test results.

		zero	level		span level			
			device 1	device 2			device 1	device 2
date	time	temp [⁰C]	[nmol/mol]	[nmol/mol]	time	temp [⁰C]	[nmol/mol]	[nmol/mol]
02.05.2023	09:45:00	20	0.5	0.5	10:05:00	20	188.1	186.9
02.05.2023	09:46:00	20	0.6	0.0	10:06:00	20	188.4	186.6
02,05,2023	09:47:00	20	0.2	0.3	10:07:00	20	187.2	186.9
average (X	( <sub>1(TS1)</sub> )		0.4	0.3			187.9	186.8
02.05.2023	16:19:00	0	0.8	0.8	16:36:00	0	191.3	191.9
02.05.2023	16:20:00	0	0.9	0.5	16:37:00	0	191.1	191.1
02.05.2023	16:21:00	0	0.6	1.1	16:38:00	0	190.9	190.8
average(2	X <sub>T s,1</sub> )	0	0.8	0.8			191.1	191.3
03.05.2023	06:35:00	20	1.1	0.5	06:46:00	20	187.3	188.9
03.05.2023	06:36:00	20	1.4	0.6	06:47:00	20	189.4	190.0
03.05.2023	06:37:00	20	0.6	1.3	06:48:00	20	188.8	189.7
average (X <sub>2(TS1)</sub>	$)) = (X_{1(TS2)})$		1.0	0.8			188.5	189.5
03.05.2023	13:34:00	45	-0.9	1.1	13:47:00	45	184.5	186.4
03.05.2023	13:35:00	45	-2.0	0.6	13:48:00	45	185.5	186.7
03.05.2023	13:36:00	45	-1.9	2.5	13:49:00	45	185.3	186.3
average(2	X <sub>T s,2</sub> )		-1.6	1.4			185.1	186.5
04.05.2023	15:49:00	20	1.1	1.9	16:09:00	20	190.3	191.6
04.05.2023	15:50:00	20	1.6	1.9	16:10:00	20	190.3	191.9
04.05.2023	15:51:00	20	0.8	1.3	16:11:00	20	189.5	190.9
average (X	( <sub>2(TS2)</sub> )		1.1	1.7			190.1	191.5

#### Table 18: Individual results of the sensitivity coefficient of surrounding temperature



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# 7.1 8.4.10 Sensitivity coefficient of electrical voltage

The sensitivity coefficient of electrical voltage shall not exceed 0.3 nmol/mol/V.

# 7.2 Test procedures

The sensitivity coefficient of electrical voltage shall be determined at both ends of the voltage range specified by the manufacturer,  $V_1$  and  $V_2$ , at zero concentration and at a concentration around 70% to 80% of the maximum of the certification range. After waiting the time equivalent to one independent measurement, three individual measurements at each voltage and concentration level shall be recorded.

The sensitivity coefficient to electrical voltage in accordance with EN 14625 is calculated as follows:

$$b_{v} = \frac{|(C_{V2} - C_{V1})|}{(V_{2} - V_{1})}$$

Where:

 $b_v$  is the voltage sensitivity coefficient,

 $\textit{C}_{\it V1}~$  is the average concentration reading of the measurements at voltage  $V_1$ 

 $C_{\rm V2}~$  is the average concentration reading of the measurements at voltage  $\rm V_2$ 

 $V_1$  is the minimum voltage V<sub>min</sub>

 $V_2$  is the maximum voltage V<sub>max</sub>

For reporting the dependence on voltage, the higher value of the result at zero and span level shall be taken.

 $b_{v}$  shall comply with the performance criterion indicated above.

# 7.3 Testing

For the purpose of determining the sensitivity coefficient to electrical voltage, a transformer was looped into the measuring system's voltage supply. Test gases were applied to the zero and span point at various voltages.

# 7.4 Evaluation

The following sensitivity coefficients of electrical voltage have been determined:

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## Table 19:Sensitivity coefficient of electrical voltage

	requirement	device 1 dev			
sensitivity coeff. of voltage $b_{\nu}$ at zero level [nmol/mol/V]	≤ 0,3	0.00	~	0.00	✓
sensitivity coeff. of voltage $b_{\nu}$ at span level [nmol/mol/V]	≤ 0,3	0.01	~	0.02	~

# 7.5 Assessment

At no test item did the sensitivity coefficient of electrical voltage  $b_v$  exceed the value of 0.3 nmol/mol/V specified in standard EN 14625. For the purpose of the uncertainty calculation, the largest  $b_v$  is used for both instruments. For instrument 1, this is 0.01 nmol/mol/V and for instrument 2 it is 0.02 nmol/mol/V.

Criterion satisfied? yes

# 7.6 Detailed presentation of test results

Table 20: Individual results of the sensitivity coefficient of electrical voltage

			device 1	device 2
time	voltage [V]	concentration	[nmol/mol]	[nmol/mol]
08:45:00	207	0	0.00	-0.47
08:46:00	207	0	0.63	0.16
08:47:00	207	0	0.16	0.31
а	verage C <sub>V1</sub> at zei	ro	0.26	0.00
08:55:00	253	0	0.00	-0.31
08:56:00	253	0	0.31	0.47
08:57:00	253	0	0.31	0.47
а	verage C <sub>V2</sub> at ze	ro	0.21	0.21
09:18:00	207	185.00	185.94	186.41
09:19:00	207	185.00	185.16	184.38
09:20:00	207	185.00	183.13	184.22
av	verage C <sub>V1</sub> at Spa	an	184.74	185.00
09:28:00	253	185.00	183.28	184.06
09:29:00	253	185.00	185.47	185.00
09:30:00	253	185.00	184.69	183.75
a	verage C <sub>V2</sub> at Spa	184.48	184.27	



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## 7.1 8.4.11 Interferents

Interferents at zero and at the concentration  $c_t$  (at the level of the 1-hour alarm threshold= 120 nmol/mol for ozone). The maximum permissible deviations for the interfering components toluene and m-xylene are  $\leq 5.0$  nmol/mol each and for H<sub>2</sub>O it is  $\leq 10.0$  nmol/mol.

### 7.2 Test procedures

The analyser response to certain interferents shall be tested. The interferents can give a positive or negative response. The test is performed at zero concentration and a test gas concentration ( $c_t$ ) similar to the 1-hour alarm threshold (120 nmol/mol for ozone).

The concentration of the mixtures of the test gases with the interferent shall have an expanded uncertainty of  $\leq 5\%$  and shall be traceable to nationally accepted standards. The interferents to be tested and their respective concentrations are shown in Table 21. The influence of each interferent shall be determined separately. The concentration of the measurand shall be corrected for the dilution flux due to the addition of the interfering component (e.g. water vapour).

After adjustment of the analyser at zero and span level, the analyser shall be fed with a mixture of zero gas and the interferent to be investigated with the concentration as given in Table 21. With this mixture, one independent measurement followed by two individual measurements shall be carried out. This procedure shall be repeated with a mixture of the measurand at concentration  $c_t$  and the interferent to be investigated. The influence quantities at zero and concentration  $c_t$  are calculated from:

$$X_{\text{int},z} = x_z$$
$$X_{\text{int},ct} = x_{ct} - c_t$$

Where:

 $X_{\text{int},z}$  is the influence quantity of the interferent at zero;

 $x_z$  is the average of the measurements at zero;

 $X_{\text{int,ct}}$  is the influence quantity of the interferent at concentration c<sub>t</sub>;

 $x_{ct}$  is the average of the measurements at concentration  $c_t$ 

 $c_t$  is the applied concentration at the one-hour limit value.

The influence quantities of the interferents shall comply with the performance criteria indicated above, both at zero and at concentration  $c_t$ .

### 7.3 Testing

The test was performed in line with the requirements of EN 14625 mentioned previously. The instruments were set at zero and concentration  $c_t$  (approximately 120 nmol/mol). Zero and test gas with the various interfering components were then applied. The interferents listed in Table 21 were applied in the concentrations indicated.



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## Table 21:Interferents in accordance with EN 14625

Interferent	Value
H2O	19 mmol/mol
Toluene	0.5 µmol/mol
m-xylene	0.5 µmol/mol

# 7.4 Evaluation

The following overview presents the influence quantities of each interfering substance. When determining the influence of moisture, the dilution effect which occurs inside the test gas generation system was also taken into account.

Table 22: Influence of the tested interferents ( $c_t = 120 \text{ nmol/mol}$ )

	requirements	device 1		device 2	
influence quantity interferent H <sub>2</sub> O at zero [nmol/mol/V]	≤ 10,0 nmol/mol	-0.47	✓	0.31	✓
influence quantity interferent H <sub>2</sub> O at c <sub>t</sub> [nmol/mol/V]	≤ 10,0 nmol/mol	-0.99	✓	-0.68	✓
influence quantity interferent toluol at zero [nmol/mol/V]	≤ 5,0 nmol/mol	3.07	✓	2.29	✓
influence quantity interferent toluol at c <sub>t</sub> [nmol/mol/V]	≤ 5,0 nmol/mol	2.81	✓	2.60	✓
influence quantity interferent m-Xylol at zero [nmol/mol/V]	≤ 5,0 nmol/mol	3.13	✓	1.61	✓
influence quantity interferent m-Xylol at ct [nmol/mol/V]	≤ 5,0 nmol/mol	2.03	✓	2.19	✓

### 7.5 Assessment

This results in a value for the cross-sensitivity at zero of -0.47 nmol/mol for system 1 and - 0.31 nmol/mol for system 2 for  $H_2O$ , 3.07 nmol/mol for system 1 and 2.29 nmol/mol for system 2 for toluene and 3.13 nmol/mol for system 1 and 1.61 nmol/mol for system 2 for m-xylene.

This results in a value for the cross-sensitivity at the limit value ct of -0.99 nmol/mol for system 1 and -0.68 nmol/mol for system 2 for  $H_2O$ , 2.81 nmol/mol for system 1 and 2.60 nmol/mol for system 2 for toluene and 2.03 nmol/mol for system 1 and 2.19 nmol/mol for system 2 for m-xylene.

Criterion satisfied? yes

# 7.6 Detailed presentation of test results

Table 23 presents the individual test results.



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	W	ithout interferen	ts	,	with interferents	;
	time	device 1	device 2	time	device 1	device 2
	09:30:00	-0.94	0.16	0.41	-0.78	0.16
zero gas + H <sub>2</sub> O	09:31:00	0.31	0.16	0.41	-0.78	0.31
(19 mmol/mol)	09:32:00	-0.16	-0.63	0.41	-0.63	0.16
	average x <sub>z</sub>	-0.26	-0.10	average x <sub>z</sub>	-0.73	0.21
	09:56:00	118.75	116.56	0.42	118.13	117.66
test gas c <sub>t</sub> + H <sub>2</sub> O	09:57:00	119.06	118.59	0.42	118.28	117.66
(19 mmol/mol)	09:58:00	120.00	118.91	0.42	118.44	116.72
(	average x <sub>ct</sub>	119.27	118.02	average x <sub>ct</sub>	118.28	117.34
	11:32:00	0.00	-0.78	0.49	3.59	2.19
zero gas + Toluol	11:33:00	0.16	0.00	0.49	3.59	2.19
(0,5 µmol/mol)	11:34:00	1.41	0.47	0.49	3.59	2.19
	average x <sub>z</sub>	0.52	-0.10	average x <sub>z</sub>	3.59	2.19
	12:01:00	121.25	120.16	0.51	122.81	121.56
test gas c <sub>t</sub> + Toluol	12:02:00	120.16	119.06	0.51	123.28	121.88
(0,5 µmol/mol)	12:03:00	118.75	118.59	0.51	122.50	122.19
(•,•)	average x <sub>ct</sub>	120.05	119.27	average x <sub>ct</sub>	122.86	121.88
	11:05:00	-0.63	-0.16	0.47	2.66	2.03
zero gas + m-Xylol	11:06:00	-0.47	-0.31	0.47	2.97	1.25
(0,5 µmol/mol)	11:07:00	0.00	0.16	0.47	2.66	1.25
, , , ,	average x <sub>z</sub>	-0.36	-0.10	average x <sub>z</sub>	2.76	1.51
	12:29:00	119.69	120.16	0.53	123.13	123.13
test gas c <sub>t</sub> + m-	12:30:00	121.72	122.34	0.53	123.13	123.59
Xylol (0,5	12:31:00	121.72	122.03	0.53	122.97	124.38
µmol/mol)	average x <sub>ct</sub>	121.04	121.51	average x <sub>ct</sub>	123.07	123.70

# Table 23:Individual values from the interfering substances test



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# 7.1 8.4.12 Averaging test

The averaging effect shall not exceed 7% of the measured value.

# 7.2 Test conditions

The averaging test gives a measure of the uncertainty in the averaged values caused by short-term concentration variations in the sampled air shorter than the time scale of the measurement process in the analyser. In general, the output of an analyser is a result of the determination of a reference concentration (normally zero) and the actual concentration which takes a certain time.

For the determination of the uncertainty due to the averaging, the following concentrations are applied to the analyser and readings are taken at each concentration: a constant ozone concentration between zero and the concentration  $c_t$ .

The time span ( $t_c$ ) of the constant ozone concentrations must be at least equal to that required to obtain four independent readings (corresponding to at least 16 response times). The time period ( $t_v$ ) of the varying ozone concentration shall be at least equal to a period to obtain four independent readings. The time period ( $t_{O3}$ ) for the ozone concentration shall be 45 s followed by a period ( $t_{zero}$ ) of 45 s of zero concentration. Further:

ct is the test gas concentration;

 $t_v$  is the total number of  $t_{O3}$  and  $t_{zero}$  pairs, (at least 3 such pairs.)

The change from  $t_{O3}$  to  $t_{zero}$  shall be within 0.5 s. The change from  $t_C$  to  $t_V$  shall be within one response time of the analyser under test.

The averaging effect  $(E_{av})$  is calculated according to:

$$E_{av} = \frac{C_{const}^{av} - 2C_{var}^{av}}{C_{const}^{av}} *100$$

Where:

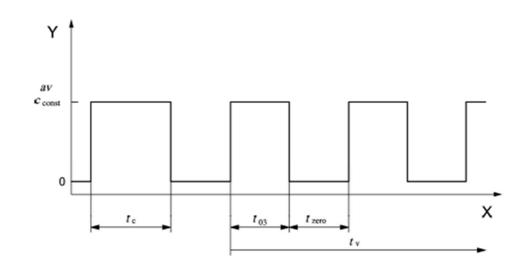
 $E_{av}$  is the averaging effect (%);

- $C_{const}^{av}$ 
  - is the average of at least four independent measurements during the constant concentration period;
- $C_{\rm var}^{av}$
- is the average of at least four independent measurements during the variable concentration period;



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### Key

Y concentration (nmol/mol)

X time

Figure 13: Test of the averaging effect ( $t_{O3} = t_{zero} = 45$  s.)

# 7.3 Testing

The averaging test was performed in compliance with the requirements specified in EN 14625. As this is a direct-measuring ozone measuring system, this test was carried out with an ozone concentration that changed abruptly between zero and the concentration ct (120 nmol/mol). First, the average was calculated at a constant test gas concentration. Then, a three-way valve served to switch between zero and test gas every 45 s. During that period of alternating test gas application the average was calculated again.

# 7.4 Evaluation

The following averages were determined during the test:

### Table 24:Results of the averaging test

	requirement	device 1		device 2	
averaging effect E <sub>av</sub> [%]	≤ 7%	-2.0	~	-0.7	✓

This results in the following averaging effects:

System 1 (12): -2.0 %

System 2 (14): -0.7 %

# 7.5 Assessment

The performance criterion specified by standard EN 14625 is fully satisfied. Criterion satisfied? yes

# 7.6 Detailed presentation of test results

Table 25 presents the individual results of the averaging test.



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# Table 25: Results of the averaging test

		device 1	device 2
	time	[nmol/mol]	[nmol/mol]
average constant	11:41:00		
concentration	till	122.5	122.3
C <sub>av,c</sub>	12:00:00		
average variable	12:01:00		
concentration	till	62.7	60.2
C <sub>av,c</sub>	12:20:00		

		device 1	device 2
	time	[nmol/mol]	[nmol/mol]
average constant	12:53:00		
concentration	till	122.3	122.0
C <sub>av,c</sub>	13:12:00		
average variable	13:13:00		
concentration	till	63.4	61.8
$C_{av,c}$	13:32:00		

		device 1	device 2
	time	[nmol/mol]	[nmol/mol]
average constant	14:06:00		
concentration	till	121.3	121.4
C <sub>av,c</sub>	14:25:00		
average variable	14:26:00		
concentration	till	60.7	62.2
C <sub>av,c</sub>	14:45:00		



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# 7.1 8.4.13 Difference sample/calibration port

The difference between sample and calibration port shall not exceed 1.0%.

# 7.2 Test procedures

If the analyser has different ports for feeding sample gas and calibration gas, the difference in response of the analyser to feeding through the sample or calibration port shall be tested. The test shall be carried out by feeding the analyser with a test gas with a concentration of 70% to 80% of the maximum of the certification range through the sample port. The test shall consist of one independent measurement followed by two individual measurements. After a period of at least four response times, the test shall be repeated using the calibration port. The difference shall be calculated according to:

$$\Delta x_{SC} = \frac{x_{sam} - x_{cal}}{c_t} \times 100$$

Where:

 $\Delta x_{SC}$  is the difference sample/calibration port;

 $x_{sam}$  is the average of the measured concentration using the sample port;

 $x_{cal}$  is the average of the measured concentration using the calibration port;

 $C_t$  is the concentration of the test gas;

 $\Delta x_{SC}$  shall comply with the performance criterion indicated above.

# 7.3 Testing

The test was performed in compliance with the requirements specified in EN 14625. During the test, the gas path was switched between sample gas and span gas inlet using a three-way valve.

# 7.4 Evaluation

During the test, the following differences between sample and calibration port were determined:

 Table 26:
 Results of determining the difference between sample/calibration port

	requirement	device 1		device 2	
difference sample/calibration port $\Delta x_{cs}$ [%]	≤ 1%	0.17	✓	-0.47	✓

# 7.5 Assessment

The performance criterion of EN 14625 was fully met with a maximum deviation of 0.17 % and -0.47 % respectively.

Criterion satisfied? yes

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# 7.6 Detailed presentation of test results

Table 27 presents the individual values.

## Table 27: Results for testing the difference between sample and calibration port

		device 1	device 2
	time	time [nmol/mol]	
calibration port	07:45:00	184.1	184.2
	07:46:00	184.2	184.2
	07:47:00	185.2	185.0
	07:56:00	184.4	185.6
sample port	07:57:00	184.1	185.8
	07:58:00	184.1	184.7



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# 7.1 8.4.14 Residence time in the analyser

The residence time in the analyser shall be  $\leq$  3.0 s.

#### 7.2 Test procedures

The residence time inside the analyser shall be calculated on the basis of the flow and the volumes of the tubing and other relevant components inside the analyser.

## 7.3 Testing

The gas volume of the N400 measuring system is approximately 25.0 ml from the sample inlet to the measuring cell. The typical sample gas flow is at 0.8 l/min. This results in a residence time in the analyser of 2 s.

## 7.4 Evaluation

Not applicable.

### 7.5 Assessment

Residence time in the analyser was 2 s. Criterion satisfied? yes

### 7.6 Detailed presentation of test results

Not applicable.

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# 7.1 8.5.4 Long-term drift

The long-term drift at zero point shall not exceed  $\leq 5.0$  nmol/mol. Long-term drift at span level shall not exceed 5% of the certification range.

## 7.2 Test procedures

After each two-week zero and span gas test, the drift of the measuring instruments under test shall be calculated at zero and span level in accordance with the procedures specified in this section. If the drift compared to the initial calibration exceeds one of the performance criteria for drift at zero or span level, the "period of unattended operation" equals the number of weeks until the observation of the infringement, minus two weeks. For further (uncertainty) calculations, the values for "long term drift" are the values for zero and span drift over the period of unattended operation.

At the beginning of the drift period, five individual measurements were performed at zero and span level following the calibration (after waiting the time equivalent to a single independent reading).

The long-term drift is calculated as follows:

$$D_{L,Z} = (C_{Z,1} - C_{Z,0})$$

Where:

 $D_{L,Z}$  is the drift at zero;

 $C_{\rm Z,0}$  is the average concentration of the measurements at zero at the beginning of the drift period;

 $C_{\rm Z,1}\,$  is the average concentration of the measurements at zero at the end of the drift period;

 $D_{\rm L,Z}\,$  shall comply with the performance criterion indicated above.

$$D_{L,S} = \frac{(C_{S,1} - C_{S,0}) - D_{L,Z}}{C_{S,1}} \times 100$$

Where:

 $D_{L,S}$  is the drift at span concentration c<sub>t</sub>;

 $C_{s,0}$  0 is the average concentration of the measurements at span level at the beginning of the drift period;

 $C_{\rm S,1}$  is the average concentration of the measurements at span level at the end of the drift period;

 $D_{L,S}$  shall comply with the performance criterion indicated above.



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# 7.3 Testing

For the purpose of this test, test gas was applied every other week. Table 28 and Table 29 report the measured values for bi-weekly test gas applications.

# 7.4 Evaluation

Table 28:Results for the long-term drift at zero point

		requierment	Device 1		Device 2	2
average start Cz,1 at zero [nmol/mol]	15.05.2023	≤ 5,0		✓		✓
long term drift D∟z at zero [nmol/mol]	30.05.2023	≤ 5,0	0.01	~	0.35	~
long term drift D∟z at zero [nmol/mol]	12.06.2023	≤ 5,0	0.26	✓	-0.52	✓
long term drift D∟z at zero [nmol/mol]	26.06.2023	≤ 5,0	-0.33	✓	-0.43	✓
long term drift D∟z at zero [nmol/mol]	10.07.2023	≤ 5,0	0.42	✓	0.14	✓
long term drift D∟z at zero [nmol/mol]	24.07.2023	≤ 5,0	-1.77	✓	-0.90	✓
long term drift DLz at zero [nmol/mol]	07.08.2023	≤ 5,0	1.35	✓	-1.61	✓
long term drift DLz at zero [nmol/mol]	21.08.2023	≤ 5,0	0.20	✓	0.10	✓

## Table 29:Results for the long-term drift at span point

		requierment	quierment Device 2 1		Device 2	
average start Cs <sub>,1</sub> at span [nmol/mol]	15.05.2023	≤5%		✓		✓
long term drift D∟s at span [nmol/mol]	30.05.2023	≤ 5 %	-0.72	✓	-0.72	✓
long term drift D∟,s at span [nmol/mol]	12.06.2023	≤ 5 %	-1.41	✓	-0.79	✓
long term drift D⊾s at span [nmol/mol]	26.06.2023	≤ 5 %	-1.06	✓	-0.86	✓
long term drift D⊾s at span [nmol/mol]	10.07.2023	≤ 5 %	-1.69	✓	-1.29	✓
long term drift D <sub>L,s</sub> at span [nmol/mol]	24.07.2023	≤ 5 %	-0.68	✓	-0.94	✓
long term drift D∟,s at span [nmol/mol]	07.08.2023	≤ 5 %	-2.53	~	-0.99	✓
long term drift D∟s at span [nmol/mol]	21.08.2023	≤ 5 %	-1.59	✓	-1.11	✓

# 7.5 Assessment

Maximum long-term drift at zero point  $D_{l,z}$  was at -1.77 nmol/mol for instrument 1 and - 1.61 nmol/mol for instrument 2. Maximum long-term drift at reference point  $D_{l,s}$  was at -2.53% for instrument 1 and -1.29% for instrument 2.

Criterion satisfied? yes

# 7.6 Detailed presentation of test results

Table 30 presents the individual values obtained for the determination of the long-term drift.



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#### Table 30: Individual results for the drift tests

Zero Concentration							
		Device 1	Device 2				
Date	Time	[nmol/mol]	[nmol/mol]				
15.05.2023	10:49:00	-1.09	-1.88				
	10:50:00	0.00	-0.78				
	10:51:00	-0.16	0.78				
	Mittel	-0.42	-0.63				
	10:53:00 10:54:00	-0.47 0.00	-0.16 -0.78				
	10:55:00	0.00	-0.78				
	Mittel	0.10	-0.62				
	10:57:00	-0.63	0.78				
	10:58:00	-0.16	0.16				
	10:59:00	0.63	-0.63				
	Mittel	-0.05	0.10				
	11:01:00	0.31	0.31				
	11:02:00	-0.31	0.78				
	11:03:00	-0.16	-0.16				
	Mittel	-0.05	0.31				
	11:05:00	1.25	-0.31				
	11:06:00	0.63	-0.16				
	11:07:00	1.09	0.94				
		0.99	0.16				
Average fie	ld start cz,0	0.11	-0.14				
30.05.2023	12:37:00	0.00	0.31				
	12:38:00	0.63	0.63				
	12:39:00	0.47	-0.16				
	12:40:00	-0.31	0.00				
	12:41:00	-0.16	0.31				
	aver. cz,1	0.13	0.22				
12.06.2023	12:02:00	0.16	-1.09				
12.00.2023			-1.41				
	12:03:00	1.88					
	12:04:00	1.09	-0.16				
	12:05:00	-0.16	-0.47				
	12:06:00 aver. cz,1	-1.09 <b>0.38</b>	-0.16 -0.66				
	aver. 02,1	0.50	-0.00				
26.06.2023	08:52:00	-1.25	-1.09				
	08:53:00	-0.47	-1.56				
	08:54:00	0.63	-0.78				
	08:55:00	0.78	-0.16				
	08:56:00	-0.78	0.78				
	aver. cz,1	-0.22	-0.56				
10.07.2023	08:43:00	0.94	-0.31				
	08:44:00	2.50	-0.78				
	08:45:00	-0.31	0.47				
	08:46:00	-0.31	0.31				
	08:47:00 aver. cz,1	-0.16 <b>0.53</b>	0.31				
	4101.02,1	0.00	0.00				
24.07.2023	08:38:00	-1.88	-1.41				
	08:39:00	-1.72	-1.88				
	08:40:00	-2.03	-1.72				
	08:41:00	-1.88	-0.47				
	08:42:00	-0.78	0.31				
	aver. Cz,1	-1.66	-1.03				
07.08.2023	11:56:00	1.72	-2.19				
	11:57:00	1.88	-2.19				
	11:58:00	1.25	-2.03				
	11:59:00	1.41	-1.56				
	12:00:00 aver. cz,1	1.09 1.47	-0.78 -1.75				
	4101.02,1		-1.75				
21.08.2023	08:53:00	0.47	0.31				
	08:54:00	0.16	0.31				
		0.16	-0.47				
	08:55:00	0.10	-0.+1				
	08:56:00	0.47	-0.47				

C <sub>r</sub> -Concentration							
	Ct-Conce		Dovino 2				
Date	Time	Device 1 [nmol/mol]	Device 2 [nmol/mol]				
15.05.2023	11:18:00	180.47	181.09				
10.00.2020	11:19:00	180.63	180.16				
	11:20:00	180.78	179.69				
	Mittel	180.63	180.31				
	11:22:00	180.78	180.78				
	11:23:00	180.00	181.41				
	11:24:00	180.63	180.16				
	Mittel	180.47	180.78				
	11:26:00	180.47	180.00				
	11:27:00	179.53	180.31				
	11:28:00	179.53	181.09				
	Mittel	179.84	180.47				
	11:30:00 11:31:00	180.63 180.47	179.69 180.00				
	11:32:00	180.31	180.63				
	Mittel	180.47	180.10				
	11:34:00	180.00	180.00				
	11:35:00	180.47	179.84				
	11:36:00	180.47	179.84				
		180.31	179.90				
Average fie	ld start cs,0	180.34	180.31				
30.05.2023	12:51:00	179.06	179.69				
	12:52:00	178.75	179.38				
	12:53:00	179.06	179.53				
	12:54:00	179.22	178.91				
	12:55:00	179.22	179.38				
	aver. Cs,1	179.06	179.38				
10.00.0000	10:10:00	477.00	177.40				
12.06.2023	12:16:00	177.03	177.19				
	12:17:00	177.97	178.75				
	12:18:00	178.28	178.75 178.59				
	12:19:00 12:20:00	178.44 178.75	178.59				
	aver. cs,1	178.09	178.39				
	aver. 00,1	170.00	170.00				
26.06.2023	09:05:00	177.50	177.50				
	09:06:00	178.13	178.44				
	09:07:00	178.13	178.44				
	09:08:00	178.28	178.59				
	09:09:00	178.59	178.75				
	aver. Cs,1	178.13	178.34				
10.07.2023	08:57:00	177.34	179.38				
10.01.2023	08:58:00	178.13	179.30				
	08:59:00	178.44	177.66				
	09:00:04	177.97	177.81				
	09:01:00	176.88	177.81				
	aver. cs,1	177.75	178.16				
0107000	00.5		177 10				
24.07.2023	08:54:00	177.19	177.19				
	08:55:00	176.88 176.88	<u>177.19</u> 177.34				
	08:56:00 08:57:00	176.88	177.34				
	08:58:00	177.50	178.91				
	aver. Cs,1	177.38	177.75				
	,.						
07.08.2023	12:13:00	176.25	175.16				
	12:14:00	175.31	176.72				
	12:15:00	178.28	177.66				
	12:16:00	178.28	177.81				
	12:17:00	177.97	177.34				
	aver. Cs,1	177.22	176.94				
21.08.2023	09:11:00	177.97	177.66				
21.08.2023	09:11:00 09:12:00	177.97 178.28	177.66 177.81				
21.08.2023							
21.08.2023	09:12:00	178.28 178.13 177.19	177.81 178.44 178.91				
21.08.2023	09:12:00 09:13:00	178.28 178.13	177.81 178.44				



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# 7.1 8.5.5 Reproducibility standard deviation for ozone under field conditions

Reproducibility standard deviation under field conditions shall not exceed 5% of the mean value over a period of three months.

# 7.2 Test procedures

The reproducibility standard deviation under field conditions is calculated from the measured hourly averaged data during the three-month period.

The difference  $\Delta x_{f,i}$  for each (ith) parallel measurement is calculated from:

 $\Delta x_{f,i} = x_{f,1,i} - x_{f,2,i}$ 

Where:

 $\Delta x_{f,i}$  is the ith difference in a parallel measurement;

 $x_{f,1,i}$  is the ith measurement result of analyser 1;

 $x_{f,2,i}$  is the ith measurement result of analyser 2;

The reproducibility standard deviation under field conditions is calculated according to:

$$s_{r,f} = \frac{\left(\sqrt{\frac{\sum_{i=1}^{n} \Delta x_{f,i}^{2}}{2*n}}\right)}{c_{f}} \times 100$$

Where:

 $S_{r,f}$  is the reproducibility standard deviation under field conditions (%);

*n* is the number of parallel measurements;

 $c_f$  is the average concentration of ozone measured during the field test;

The reproducibility standard deviation under field conditions,  $S_{r,f}$ , shall comply with the performance criterion indicated above.

# 7.3 Testing

The reproducibility standard deviation under field conditions was calculated from the hourly averages over the field test period according to the equation stated above.

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# 7.4 Evaluation

Table 31: Reproducibility standard deviation based on complete field test data

reproducibility standard deviation in field						
no. of measurments (1h- average)	[n]	2350				
average of both analyzers (3 month)	[nmol/mol]	28.17				
standard deviation from paired measurements	[nmol/mol]	0.619				
reproducibility standard deviation in field $S_{r,f}$	[%]	2.20				
requirement	≤ 5,0 %	$\checkmark$				

The reproducibility standard deviation under field conditions is at 2.20% of the average.

# 7.5 Assessment

The reproducibility standard deviation for ozone under field conditions was 2.20 % related to the mean value over the duration of the field test of 3 months. Thus, the requirements of EN 14625 are satisfied.

Criterion satisfied? yes

# 7.6 Detailed presentation of test results

Figure 14 provides an illustration of the reproducibility standard deviation under field conditions.



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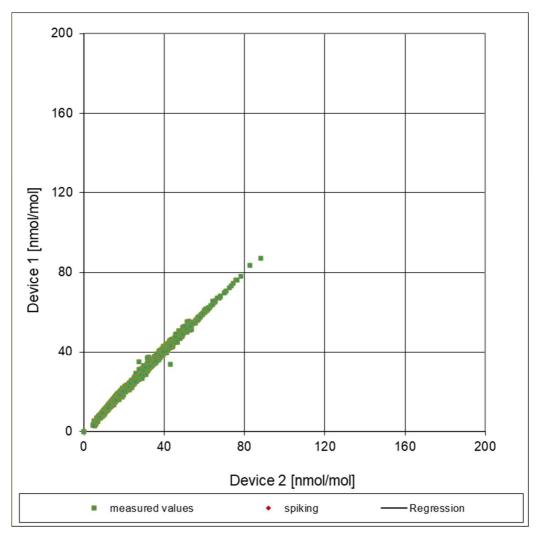


Figure 14: Reproducibility standard deviation under field conditions

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# 7.1 8.5.6 Inspection interval

The period of unattended operation of the AMS shall be at least 2 weeks.

# 7.2 Equipment

Not required for this performance criterion.

# 7.3 Testing

With regard to this minimum requirement, the maintenance tasks required in a specific period and the length of that period for the correct functioning of the measuring system were identified. Furthermore, in determining the maintenance interval, the drift determined for zero and span point in accordance with 7.1 8.5.4 Long-term drift have been taken into consideration.

# 7.4 Evaluation

Over the entire period of the field test, no unacceptable drift was observed. The maintenance interval is thus determined by the necessary maintenance work.

During the three month field test period, maintenance is generally limited to contamination and plausibility checks and potential status/error messages. Naturally, the frequency of filter replacement will depend on the ambient dust concentration at the site of installation. Chapter 5 of the manual and chapter 8 of this report provide information about tasks to be performed in the maintenance interval.

# 7.5 Assessment

The necessary maintenance tasks determine the period of unattended operation. In essence, these include contamination checks, plausibility checks and checks of potential status/error warnings. The particle filter has to be changed depending on the dust load at the measuring point. A check of the zero and span point must be carried out at least every 14 days in accordance with EN 14625.

Criterion satisfied? yes

# 7.6 Detailed presentation of test results

Not applicable in this instance.



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# 7.1 8.5.7 Period of availability of the analyser

Availability of the analyser shall be at least 90%.

#### 7.2 Test procedures

The correct operation of the analysers shall be checked at least every fourteen days. It is recommended that this check is performed every day during the first fourteen days. These checks consist of plausibility checks on the measured values, as well as, when available, on status signals and other relevant parameters. Time, duration and nature of any malfunctioning shall be logged.

The total time period with useable measuring data is the period during the field test during which valid measuring data of the ambient air concentrations are obtained. In this time period, the time needed for calibrations, conditioning of sample systems and filters and maintenance shall not be included.

The availability of the analyser is calculated as:

$$A_a = \frac{t_u}{t_t} * 100$$

Where:

- $A_a$  is the availability of the analyser (%);
- $t_u$  is the total time period with validated measuring data;
- $t_t$  is the time period of the field test minus the time for calibration, conditioning and maintenance,  $t_u$  and  $t_t$  shall be expressed in the same units.

The availability shall comply with the performance criterion indicated above.

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# 7.3 Testing

Using the equation given above, the availability was calculated from the total period of the field test and the outage times which occurred during this period.

# Evaluation

Outage times which occurred during the field test are listed in Table 32.

Table 32:Availability of the N400 measuring system

		System 1	System 2
Operation time	h	2350	2350
Outage time	h	0	0
Maintenance time	h	8	8
Actual operating time:	h	2342	2342
Actual operating time incl. maintenance times:	h	2350	2350
Availability	%	100	100

Maintenance times were caused by daily test gas feeding for the purpose of determining the drift behaviour and the maintenance interval and by times needed for replacing the Teflon filter built into the sample gas path.

# 7.5 Assessment

The availability was at 100%. Thus, the requirement of EN 14625 is satisfied.

Criterion satisfied? yes

# 7.6 Detailed presentation of test results

Not applicable.



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# 7.1 8.6 Calculation of the total uncertainty in accordance with standard EN 14625 (2012)

#### The type approval of the analyser consists of the following steps:

1) The value of each individual performance characteristic tested in the laboratory shall fulfil the criterion stated in Table E.1 of standard EN 14625.

2) The expanded uncertainty calculated from the standard uncertainties due to the values of the specific performance characteristics obtained in the laboratory tests shall fulfil the criterion as stated in Annex I of Directive 2008/50/EC (15% for fixed measurements or 25% for indicative measurements). This criterion is the maximum uncertainty of individual measurements for continuous measurements at the 1-hour limit value. The relevant specific performance characteristics and the calculation procedure are given in Annex E of standard EN 14625.

3) The value of each of the individual performance characteristics tested in the field shall fulfil the criterion stated in Table E.1 of EN 14625.

4) The expanded uncertainty calculated from the standard uncertainties due to the values of the specific performance characteristics obtained in the laboratory and field tests shall fulfil the criterion as stated in Annex I of Directive 2008/50/EC (15% for fixed measurements or 25% for indicative measurements). This criterion is the maximum uncertainty of individual measurements for continuous measurements at the 1-hour limit value. The relevant specific performance characteristics and the calculation procedure are given in Annex E of standard EN 14625.

# 7.2 Equipment

Calculation of the total uncertainty in accordance with standard EN 14625 (2012), Annex E.

# 7.3 Testing

At the end of the performance test, the total uncertainties were calculated from the values obtained during the test.

#### 7.4 Evaluation

Regarding 1) The value of each performance characteristic tested in the laboratory tests fulfils the criterion stated in Table E.1 of EN 14625.

- Regarding 2) The expanded uncertainty calculated from the standard uncertainties due to the values of the specific performance characteristics obtained in the laboratory tests fulfils the criterion as stated.
- Regarding 3) The value of each performance characteristic tested in the field tests fulfils the criterion stated in Table E.1 of EN 14625.
- Regarding 4) The expanded uncertainty calculated from the standard uncertainties due to the values of the specific performance characteristics obtained in the laboratory and field tests fulfils the criterion as stated.

# 7.5 Assessment

The requirement regarding the expanded uncertainty of the measuring system is complied with.

Criterion satisfied? yes

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Table 33 summarises the results for items 1 and 3. Table 34 and Table 36 contain the results regarding item 2. Table 35 and Table 37 contain the results regarding item 4.

Table 33:	Delevent performance obstructuristics and criteria according to EN 14625
Table 55.	Relevant performance characteristics and criteria according to EN 14625

Performance characteris- tic		Performance criteri- on	Test result	Satis- fied	Page	
8.4.5	Repeatability stand- ard deviation at ze- ro	≤ 1.0 nmol/mol	S <sub>r</sub> System 1: 0.86 nmol/mol S <sub>r</sub> System 2: 0.57 nmol/mol	yes	81	
8.4.5	Repeatability stand- ard deviation at concentration level c <sub>t</sub>	≤ 3.0 nmol/mol	S <sub>r</sub> system 1: 1.63 nmol/mol S <sub>r</sub> System 2: 1.48 nmol/mol	yes	81	
8.4.6	Lack-of-fit (deviation from the linear re- gression)	Largest deviation from the linear regression function > 0, ≤ 4.0% of the reading Residual at zero: ≤ 5 nmol/mol	X <sub>I,z</sub> System 1: ZP 0.03 nmol/mol X <sub>I</sub> System 1: RP 2.33% X <sub>I,z</sub> System 2: ZP -0.22 nmol/mol X <sub>I</sub> System 2: RP 1.98%	yes	84	
8.4.7	Sensitivity coeffi- cient of sample gas pressure	≤ 2.0 nmol/mol/kPa	b <sub>gp</sub> System 1: 0.29 nmol/mol/kPa b <sub>gp</sub> System 2: 0.26 nmol/mol/kPa	yes	89	
8.4.8	Sensitivity coeffi- cient of sample gas temperature	≤ 1.0 nmol/mol/K	b <sub>gt</sub> System 1: 0.04 nmol/mol/K b <sub>gt</sub> System 2: 0.04 nmol/mol/K	yes	91	
8.4.9	Sensitivity coeffi- cient of surrounding temperature	≤ 1.0 nmol/mol/K	b <sub>st</sub> System 1: 0.167 nmol/mol/K b <sub>st</sub> System 2: 0.161 nmol/mol/K	yes	93	
8.4.10	Sensitivity coeffi- cient of electrical voltage	≤ 0.3 nmol/mol/V	b <sub>v</sub> System 1: RP 0.01 nmol/mol/V b <sub>v</sub> System 2: RP 0.02 nmol/mol/V	yes	96	
8.4.11	Interferent at zero and at concentra- tion level c <sub>t</sub>	H2O ≤ 10.0 nmol/mol Toluene ≤ 5.0 nmol/mol m-xylene ≤ 5.0 nmol/mol	H2O System 1: ZP -0.47 nmol/mol / RP -0.99 nmol/mol System 2: ZP 0.31 nmol/mol / RP -0.68 nmol/mol Toluene System 1: ZP 3.07 nmol/mol / RP 2.81 nmol/mol System 2: ZP 2.29 nmol/mol / RP 2.60 nmol/mol m-xylene System 1: ZP 3.13 nmol/mol / RP 2.03 nmol/mol System 2: ZP 1.61 nmol/mol / RP 2.19 nmol/mol	yes	98	



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Performance characteristic	Performance criterion	Test result	Satis- fied	Page
8.4.12 Averaging effect	≤ 7.0% of the measured value	E <sub>av</sub> System 1: -2.0% E <sub>av</sub> System 2: -0.7%	yes	101
8.4.13 Difference sam- ple/calibration port	≤ 1.0%	Δ <sub>SC</sub> System 1: 0.17% Δ <sub>SC</sub> System 2: -0.47%	yes	104
8.4.3 Response time (rise)	≤ 180 s	t <sub>r</sub> System 1: 31 s t <sub>r</sub> System 2: 36 s	yes	73
8.4.3 Response time (fall)	≤ 180 s	t <sub>f</sub> System 1: 30 s t <sub>f</sub> System 2: 32 s	yes	73
8.4.3 Difference between the rise and fall response time	≤ 10 s	t <sub>d</sub> System 1: 1 s t <sub>d</sub> System 2: 4 s	yes	73
8.4.14 Residence time	≤ 3.0 s	System 1: 2.0 s System 2: 2.0 s	yes	106
8.5.7 Availability of the ana- lyser	> 90%	A <sub>a</sub> System 1: 100% A <sub>a</sub> System 2: 100%	yes	114
8.5.5 Reproducibility standard deviation under field conditions	≤ 5.0% of the average over a pe- riod of 3 months	S <sub>r,f</sub> System 1: 2.20% S <sub>r,f</sub> System 2: 2.20%	yes	110
8.5.4 Long-term drift at zero point	≤ 5.0 nmol/mol	C <sub>,z</sub> System 1: -1.77 nmol/mol C <sub>,z</sub> System 2: -1.61 nmol/mol	yes	107
8.5.4 Long-term drift at span level	≤ 5.0% of the upper limit of the certification range	C, <sub>s</sub> System 1: max2.53% C, <sub>s</sub> System 2: max1.29%	yes	107
8.4.4 Short-term drift at zero	≤ 2.0 nmol/mol over 12 h	D <sub>s,z</sub> System 1: 0.55 nmol/mol D <sub>s,z</sub> System 2: 0.62 nmol/mol	yes	77
8.4.4 Short-term drift at span level	≤ 6.0 nmol/mol over 12 h	D <sub>s,s</sub> system 1: -2.09 nmol/mol D <sub>s,s</sub> system 2: -2.05 nmol/mol	yes	77



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# Table 34: Expanded uncertainty, Laboratory test for system 1

Measuring device:	N400					Serial-No.:	55	
Measured component:	O3				11	n-alert threshold:	120	nmol/mol
No.	Performance characteristic	F	Performance criterion	Result	Partial u	uncertainty	Square of partial uncertainty	
1	Repeatability standard deviation at zero	×	1.0 nmol/mol	0.860	u <sub>r,z</sub>	0.16	0.0251	
2	Repeatability standard deviation at 1h-alert threshold	N	3.0 nmol/mol	1.630	U <sub>r,Ih</sub>	0.30	0.0900	
3	"lack of fit" at 1h-alert threshold	М	4.0% of measured value	2.330	U <sub>l,lh</sub>	1.61	2.6059	
4	Sensitivity coefficient of sample gas pressure at 1h-alert threshold	М	2.0 nmol/mol/kPa	0.290	u <sub>gp</sub>	3.22	10.3895	
5	Sensitivity coefficient of sample gas temperature at 1h-alert threshold	N	1.0 nmol/mol/K	0.040	ugt	0.44	0.1977	
6	Sensitivity coefficient of surrounding temperature at 1h-alert threshold	vi	1.0 nmol/mol/K	0.167	u <sub>st</sub>	2.77	7.6698	
7	Sensitivity coefficient of electrical voltage at 1h-alert threshold	×	0.30 nmol/mol/V	0.010	uv	0.13	0.0172	
8a	Interferent H <sub>2</sub> 0 with 19 mmol/mol	N	10 nmol/mol (Zero)	-0.470	UH20	-0.74	0.5457	
0a		s	10 nmol/mol (Span)	-0.990	UH20	-0.74	0.3437	
8b	Interferent Toluene with 0.5 umol/mol	ы	5.0 nmol/mol (Zero)	3.070	U <sub>int, pos</sub>			
		≤	5.0 nmol/mol (Span)	2.810	or	2.79	7.8085	
8c	Interferent Xylene with 0,5 µmol/mol	≤	5.0 nmol/mol (Zero)	3.130				
-	· · · ·	≤	5.0 nmol/mol (Span)	2.030	Uint, neg			-
9	Averaging effect	≤		-2.000	Uav	-1.39	1.9200	-
18	Difference sample/calibration port	≤	1.0%	0.170	U <sub>ASC</sub>	0.20	0.0416	
21	Uncertainty of test gas	ч	3.0%	2.000	u <sub>cg</sub>	1.20	1.4400	
		_	Combi	ined standa	rd uncertainty	uc	5.7228	nmol/mol
					ed uncertainty	U	11.4457	nmol/mol
					ed uncertainty	W	9.54	%
			Maximum allow	/ed expande	ed uncertainty	Wreq	15	%

#### Table 35: Expanded uncertainty, Laboratory and field tests for system 1

Measuring device:	N400					Serial-No.:	55	
Measured component:	03					1h-alert threshold:	120	nmol/mol
No.	Performance characteristic		Performance criterion	Result	Partia	l uncertainty	Square of partial uncertainty	1
1	Repeatability standard deviation at zero	≤	1.0 nmol/mol	0.860	u <sub>r,z</sub>	0.16	0.0251	
2	Repeatability standard deviation at 1h-alert threshold	м	3.0 nmol/mol	1.630	u <sub>r,lh</sub>	not considered, as ur,lh = 0.3 < ur,f	-	
3	"lack of fit" at 1h-alert threshold	≤	4.0% of measured value	2.330	u <sub>l,lh</sub>	1.61	2.6059	
4	Sensitivity coefficient of sample gas pressure at 1h-alert threshold	v	2.0 nmol/mol/kPa	0.290	u <sub>gp</sub>	3.22	10.3895	
5	Sensitivity coefficient of sample gas temperature at 1h-alert threshold	≤	1.0 nmol/mol/K	0.040	ugt	0.44	0.1977	
6	Sensitivity coefficient of surrounding temperature at 1h-alert threshold	≤	1.0 nmol/mol/K	0.167	Ust	2.77	7.6698	
7	Sensitivity coefficient of electrical voltage at 1h-alert threshold	≤	0.30 nmol/mol/V	0.010	uv	0.13	0.0172	
8a	Interferent H <sub>2</sub> 0 with 19 mmol/mol	≤	10 nmol/mol (Zero)	-0.470	u <sub>H2O</sub>	-0.74	0.5457	
08		≤	10 nmol/mol (Span)	-0.990	4H20		0.5457	
8b	Interferent Toluene with 0,5 µmol/mol	≤	5.0 nmol/mol (Zero)	3.070	Uint,pos		7.8085	
		≤	5.0 nmol/mol (Span)	2.810	or	2.79		
8c	Interferent Xylene with 0,5 µmol/mol	≤	5.0 nmol/mol (Zero)	3.130				
9	Averaging effect	≤ ≤	5.0 nmol/mol (Span) 7.0% of measured value	2.030	U <sub>int, neg</sub>	-1.39	1.9200	-
9 10	Reproducibility standard deviation under field conditions	N N	5.0% of average over 3 months	2.200	u <sub>av</sub> u <sub>r.f</sub>	-1.39	6.9696	
10	Long term drift at zero level	4	5.0 nmol/mol	-1.770		-1.02	1.0443	
12	Long term drift at span level	5	5.0% of max. of certification range	-2.530	U <sub>d,l,z</sub>	-1.02	3.0724	-
12	Difference sample/calibration port	4	1.0%	0.170	U <sub>d, I, Ih</sub> U <sub>ASC</sub>	0.20	0.0416	-
21	Uncertainty of test gas	3	3.0%	2.000		1.20	1.4400	-
21	Uncertainty of test gas	2			U <sub>cg</sub>		6.6142	nmol/mol
			Combined standard uncertainty Expanded uncertainty			13.2283	nmol/mol	
			Relative expanded uncertainty			-	13.2285	%
			Maximum allowe				15	%



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Measuring device:	N400					Serial-No.:	56	
Measured component:	O3				1h-a	lert threshold:	120	nmol/mol
No.	Performance characteristic	F	Performance criterion	Result	Partial u	ncertainty	Square of partial uncertainty	
1	Repeatability standard deviation at zero	≤	1.0 nmol/mol	0.570	u <sub>r,Z</sub>	0.11	0.0123	I
2	Repeatability standard deviation at 1h-alert threshold	≤	3.0 nmol/mol	1.480	u <sub>r,lv</sub>	0.29	0.0827	T
3	"lack of fit" at 1h-alert threshold	≤	4.0% of measured value	1.980	U <sub>I,Iv</sub>	1.37	1.8818	1
4	Sensitivity coefficient of sample gas pressure at 1h-alert threshold	≤	2.0 nmol/mol/kPa	0.260	ugp	2.89	8.3512	Ī
5	Sensitivity coefficient of sample gas temperature at 1h-alert threshold	≤	1.0 nmol/mol/K	0.040	u <sub>gt</sub>	0.44	0.1977	1
6	Sensitivity coefficient of surrounding temperature at 1h-alert threshold	≤	1.0 nmol/mol/K	0.161	u <sub>st</sub>	2.67	7.1286	1
7	Sensitivity coefficient of electrical voltage at 1h-alert threshold	≤	0.30 nmol/mol/V	0.020	uv	0.26	0.0687	1
8a	Interferent H <sub>2</sub> 0 with 19 mmol/mol	≤	10 nmol/mol (Zero)	0.310	UH20	-0.51	0.2575	T
oa		≤	10 nmol/mol (Span)	-0.680	4H2O	-0.51	0.2373	1
8b	Interferent Toluene with 0,5 µmol/mol	≤	5.0 nmol/mol (Zero)	2.290	U <sub>int,pos</sub>			
		v	5.0 nmol/mol (Span)	2.600	or	2.77	7.6480	
8c	Interferent Xylene with 0,5 µmol/mol	≤	5.0 nmol/mol (Zero)	1.610				
-		≤	5.0 nmol/mol (Span)	2.190	Uint, neg			ļ
9	Averaging effect	≤	7.0% of measured value	-0.700	Uav	-0.48	0.2352	
18	Difference sample/calibration port	≤	1.0%	-0.470	UDsc	-0.56	0.3181	
21	Uncertainty of test gas	≤	3.0%	2.000	ucg	1.20	1.4400	I
			Combin	ed standar	d uncertainty	uc	5.2556	nmol/mol
				Expande	d uncertainty		10.5113	nmol/mol
			Relativ	e expande	d uncertainty	W	8.76	%
			Maximum allowe	d expande	d uncertainty	Wreq	15	%

# Table 36:Expanded uncertainty, Laboratory test for system 2

Table 37:	Expanded uncertainty	, Laboratory and field	l tests for system 2
	1 2	, ,	,

Measuring device:	N400					Serial-No.:	56	
Measured component:	03					1h-alert threshold:	120	nmol/mol
No.	Performance characteristic		Performance criterion	Result	Partia	I uncertainty	Square of partial uncertainty	·
1	Repeatability standard deviation at zero	×	1.0 nmol/mol	0.570	U <sub>r,z</sub>	0.11	0.0123	
2	Repeatability standard deviation at 1h-alert threshold	N	3.0 nmol/mol	1.480	u <sub>r,ih</sub>	not considered, as ur,lh = 0.28 < ur,f	-	
3	"lack of fit" at 1h-alert threshold	≤	4.0% of measured value	1.980	U <sub>I,Ih</sub>	1.37	1.8818	
4	Sensitivity coefficient of sample gas pressure at 1h-alert threshold	≤	2.0 nmol/mol/kPa	0.260	u <sub>gp</sub>	2.89	8.3512	
5	Sensitivity coefficient of sample gas temperature at 1h-alert threshold	≤	1.0 nmol/mol/K	0.040	u <sub>gt</sub>	0.44	0.1977	
6	Sensitivity coefficient of surrounding temperature at 1h-alert threshold	≤	1.0 nmol/mol/K	0.161	u <sub>st</sub>	2.67	7.1286	
7	Sensitivity coefficient of electrical voltage at 1h-alert threshold	≤	0.30 nmol/mol/V	0.020	uv	0.26	0.0687	1
8a	Interferent H <sub>2</sub> 0 with 19 mmol/mol	×	10 nmol/mol (Zero)	0.310	u <sub>H20</sub>	-0.51	0.2575	
08	interferent 120 with 13 minormor	≤	10 nmol/mol (Span)	-0.680	<sup>4</sup> H20	-0.01	0.2515	
8b	Interferent Toluene with 0,5 µmol/mol	≤	5.0 nmol/mol (Zero)	2.290	U <sub>int,pos</sub>			
		≤	5.0 nmol/mol (Span)	2.600	or	2.77	7.6480	
8c	Interferent Xylene with 0,5 µmol/mol	≤ .	5.0 nmol/mol (Zero)	1.610				
9	Averaging effect	≤ ≤		2.190	Uint, neg	-0.48	0.2352	-
10				2.200	u <sub>av</sub>	-0.48	6.9696	-
10	Reproducibility standard deviation under field conditions Long term drift at zero level		5.0% of average over 3 months 5.0 nmol/mol	-1.610	u <sub>r,f</sub>	-0.93	0.8640	-
	5	_			U <sub>d,l,z</sub>			-
12	Long term drift at span level	≤	5.0% of max. of certification range	-1.290	U <sub>d,l,lh</sub>	-0.89	0.7988	4
18	Difference sample/calibration port	≤		-0.470	UASC	-0.56	0.3181	4
21	Uncertainty of test gas	≤		2.000	Ucg	1.20	1.4400	
			Combined standard uncertainty Expanded uncertainty		L L	6.0143	nmol/mol	
					,		12.0285	nmol/mol
			Relative expanded uncertainty Maximum allowed expanded uncertainty				10.02	%
			Maximum allowed	u expanded	a uncertainty	Wreq	15	70

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# 8. Recommendations for use in practice

#### Work in the maintenance interval

The tested measuring systems require regular performance of the following tasks:

- Regular visual inspections/telemetric inspections
- System status checks
- System display checks for error messages
- Zero and span checks performed using suitable test gases every two weeks in accordance with standard EN 14625

Other than that, the manufacturer's instructions in chapter 5 in the user manual are to be followed.

Environmental Protection/Air Pollution Control

M. Schneid

Juido Baum

Dipl.-Ing. Martin Schneider

Dipl.-Ing. Guido Baum

Cologne, 28 August 2023 EuL/21255654/D



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# 9. Bibliography

- [1] VDI 4202 Part 1: Performance test, declaration of suitability, and certification of pointrelated measuring systems for gaseous air pollutants, April 2018
- [2] European standard EN 14625: Ambient air Standard method for the measurement of the concentration of ozone by ultraviolet photometry, December 2012
- [3] Directive 2008/50/EG of the European Parliament and of the Council of 21 May 2008 on ambient air quality and cleaner air for Europe.

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# 10. Annex

Appendix 1	Certificate of Accreditation according to EN ISO/IEC 17025:2018
Appendix 2	Weather data during field testing
Appendix 3	Results of the test with an alternative particulate filter
Appendix 4	Manual



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TÜV Rheinland Energy GmbH Air Pollution Control

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Akkreditierung



Die Deutsche Akkreditierungsstelle bestätigt mit dieser Teil-Akkreditierungsurkunde, dass das Prüflaboratorium

#### TÜV Rheinland Energy GmbH Am Grauen Stein, 51105 Köln

die Mindestanforderungen gemäß DIN EN ISO/IEC 17025:2018 für die in der Anlage zu dieser Urkunde aufgeführten Konformitätsbewertungstätigkeiten erfüllt. Dies schließt zusätzliche bestehende gesetzliche und normative Anforderungen ein, einschließlich solcher in relevanten sektoralen Programmen.

Die Anforderungen an das Managementsystem in der DIN EN ISO/IEC 17025 sind in einer für Prüflaboratorien relevanten Sprache verfasst und stehen insgesamt in Übereinstimmung mit den Prinzipien der DIN EN ISO 9001.

Diese Akkreditierung wurde gemäß Art. 5 Abs. 1 Satz 2 VO (EG) 765/2008, nach Durchführung eines Akkreditierungsverfahrens unter Beachtung der Mindestanforderungen der DIN EN ISO/IEC 17011 und auf Grundlage einer Bewertung und Entscheidung durch den eingesetzten Akkreditierungsausschuss ausgestellt.

Diese Teil-Akkreditierungsurkunde gilt nur in Verbindung mit dem Bescheid vom 18.11.2022 mit der Akkreditierungsnummer D-PL-11120-02. Sie besteht aus diesem Deckblatt, der Rückseite des Deckblatts und der folgenden Anlage mit insgesamt 33 Seiten.

Registrierungsnummer der Teil-Akkreditierungsurkunde: **D-PL-1112-02-01** Sie ist Bestandteil der Akkreditierungsurkunde D-PL-11120-02-00.

Berlin, 18.11.2022

Im Auftrag Dr. Heike Manke Abteilungsleitung

Diese Urkunde gibt den Stand zum Zeitpunkt des Ausstellungsdatums wieder. Der jeweils aktuelle Stand der gültigen und überwachten Akkreditierung ist der Datenbank akkreditierter Stellen der Deutschen Akkreditierungsstelle zu entnehmen (www.dakks.de).

Siehe Hinweise auf der Rückseite

Figure 15: Certificate of accreditation according to EN ISO/IEC 17025:2018

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# Deutsche Akkreditierungsstelle

Standort Berlin Spittelmarkt 10 10117 Berlin Standort Frankfurt am Main Europa-Allee 52 60327 Frankfurt am Main Standort Braunschweig Bundesallee 100 38116 Braunschweig

Die Deutsche Akkreditierungsstelle GmbH (DAkkS) ist die beliehene nationale Akkreditierungsstelle der Bundesrepublik Deutschland gemäß § 8 Absatz 1 AkkStelleG i. V. m. § 1 Absatz 1 AkkStelleGBV. Die DAkkS ist als nationale Akkreditierungsbehörde gemäß Art. 4 Abs. 4 VO (EG) 765/2008 und Tz. 4.7 DIN EN ISO/IEC 17000 durch Deutschland benannt.

Die Akkreditierungsurkunde ist gemäß Art. 11 Abs. 2 VO (EG) 765/2008 im Geltungsbereich dieser Verordnung von den nationalen Behörden als gleichwertig anzuerkennen sowie von den WTO-Mitgliedsstaaten, die sich in bilateralen- oder multilateralen Gegenseitigkeitsabkommen verpflichtet haben, die Urkunden von Akkreditierungsstellen, die Mitglied bei ILAC oder IAF sind, als gleichwertig anzuerkennen.

Die DAkkS ist Unterzeichnerin der Multilateralen Abkommen zur gegenseitigen Anerkennung der European co-operation for Accreditation (EA), des International Accreditation Forum (IAF) und der International Laboratory Accreditation Cooperation (ILAC).

Der aktuelle Stand der Mitgliedschaft kann folgenden Webseiten entnommen werden:

- EA: www.european-accreditation.org
- ILAC: www.ilac.org
- IAF: www.iaf.nu

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Figure 15: Certificate of accreditation according to EN ISO/IEC 17025:2018 - page 2



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# Appendix 2:

[			Rel. Humidity	
May	Date	Avg. Air temperature	[%]	Air pressure
2023		[°C]	[%]	[hPa]
15	45.05.0000	<b>•</b> •	<u> </u>	
	15.05.2023	14.8	77.6	1008.3
16	16.05.2023	11.6	72.9	1014.0
17	17.05.2023	11.5	67.4	1019.6
18	18.05.2023	11.7	65.2	1020.0
19	19.05.2023	14.0	62.5	1017.6
20	20.05.2023	14.5	71.9	1014.2
21	21.05.2023	17.6	78.2	1009.4
22	22.05.2023	18.8	82.2	1008.6
23	23.05.2023	15.0	75.5	1014.1
24	24.05.2023	11.3	71.3	1017.7
25	25.05.2023	13.0	74.2	1019.9
26	26.05.2023	14.1	69.2	1021.7
27	27.05.2023	16.5	58.9	1018.5
28	28.05.2023	17.6	60.4	1013.4
29	29.05.2023	17.0	63.6	1016.0
30	30.05.2023	15.8	56.2	1018.5
31	31.05.2023	18.7	62.0	1016.7

# Table 38:Weather data (daily averages), May 2023



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June 2023	Date	Avg. Air temperature [°C]	Rel. Humidity [%] [%]	Air pressure [hPa]
1	01.06.2023	17.1	65.9	1014.5
2	02.06.2023	15.1	62.7	1014.1
3	03.06.2023	16.9	54.6	1013.7
4	04.06.2023	17.8	48.2	1014.2
5	05.06.2023	19.0	51.4	1013.4
6	06.06.2023	19.4	58.3	1012.7
7	07.06.2023	18.7	73.4	1012.6
8	08.06.2023	19.7	76.1	1009.5
9	09.06.2023	21.5	65.6	1007.8
10	10.06.2023	23.6	53.8	1008.4
11	11.06.2023	24.1	52.7	1009.7
12	12.06.2023	22.9	49.0	1009.1
13	13.06.2023	22.3	44.8	1007.5
14	14.06.2023	20.4	49.1	1009.8
15	15.06.2023	20.5	51.0	1012.6
16	16.06.2023	20.9	49.1	1011.9
17	17.06.2023	21.9	46.2	1009.6
18	18.06.2023	22.8	50.4	1006.6
19	19.06.2023	24.3	59.6	1006.2
20	20.06.2023	25.1	62.8	1005.5
21	21.06.2023	23.1	70.9	1010.2
22	22.06.2023	21.5	84.4	1008.9
23	23.06.2023	21.0	71.1	1015.4
24	24.06.2023	23.1	61.3	1017.9
25	25.06.2023	24.9	55.0	1012.1
26	26.06.2023	22.1	56.9	1010.8
27	27.06.2023	19.5	56.7	1014.3
28	28.06.2023	19.1	70.1	1013.1
29	29.06.2023	21.5	70.5	1009.2
30	30.06.2023	18.9	69.0	1007.6

# Table 39:Weather data (daily averages), June 2023



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July	Date	Avg. Air temperature	Rel. Humidity [%]	Air pressure
2023	Date			
1		[°C]	[%]	[hPa]
1	01.07.2023	18.7	72.0	1001.7
2	02.07.2023	18.8	64.8	1004.8
3	03.07.2023	18.4	56.0	1006.3
4	04.07.2023	19.3	58.1	1007.2
5	05.07.2023	17.8	67.2	1005.7
6	06.07.2023	18.7	58.2	1012.2
7	07.07.2023	21.9	51.6	1013.3
8	08.07.2023	25.3	51.0	1010.8
9	09.07.2023	25.1	68.7	1012.5
10	10.07.2023	23.6	66.6	1014.7
11	11.07.2023	26.0	54.0	1007.5
12	12.07.2023	22.3	59.0	1006.3
13	13.07.2023	19.6	57.4	1011.6
14	14.07.2023	22.3	54.0	1008.6
15	15.07.2023	22.2	65.8	1002.0
16	16.07.2023	21.6	53.0	1008.3
17	17.07.2023	19.6	60.9	1013.2
18	18.07.2023	20.1	62.1	1013.2
19	19.07.2023	20.1	60.5	1008.2
20	20.07.2023	19.9	62.6	1008.7
21	21.07.2023	17.6	74.4	1006.5
22	22.07.2023	19.1	55.1	1008.2
23	23.07.2023	19.6	67.6	1003.6
24	24.07.2023	19.3	80.8	999.3
25	25.07.2023	16.2	76.1	1001.7
26	26.07.2023	16.5	73.0	1007.1
27	27.07.2023	17.2	88.2	1002.3
28	28.07.2023	19.8	90.1	1002.3
29	29.07.2023	19.1	90.7	1003.0
30	30.07.2023	18.6	73.8	1006.9
31	31.07.2023	18.5	81.6	1003.8

Table 40:Weather data (daily averages), July 2023



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			Rel. Humidity	
August	Date	Avg. Air temperature	[%]	Air pressure
2023		[°C]	[%]	[hPa]
1	01.08.2023	17.6	83.3	996.2
2	02.08.2023	18.2	86.0	990.7
3	03.08.2023	18.1	81.2	995.1
4	04.08.2023	17.1	83.9	1007.6
5	05.08.2023	16.5	87.7	1007.1
6	06.08.2023	14.6	93.1	1001.4
7	07.08.2023	15.4	76.0	1009.7
8	08.08.2023	16.4	71.6	1009.4
9	09.08.2023	18.0	74.9	1010.5
10	10.08.2023	18.6	65.7	1015.5
11	11.08.2023	22.9	65.0	1014.0
12	12.08.2023	21.6	84.4	1011.3
13	13.08.2023	20.6	73.7	1011.5
14	14.08.2023	20.3	80.3	1009.2
15	15.08.2023	22.0	85.8	1010.1
16	16.08.2023	21.5	87.7	1013.1
17	17.08.2023	20.6	88.7	1012.2
18	18.08.2023	22.7	82.0	1009.7
19	19.08.2023	24.5	78.6	1010.1
20	20.08.2023	23.9	77.6	1015.7
21	21.08.2023	23.7	75.6	1016.2

# Table 41:Weather data (daily averages), August 2023

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### Appendix 3:

Data from the test gas application using the 47 mm round filter after the last drift test at the end of the field test. See also chapter 3.4.

Table 42:	Data from the test gas application with alternative particle filter

Zero Concentration				
		Device 1	Device 2	
Date	Time	[nmol/mol]	[nmol/mol]	
21.08.2023	08:53:00	0.47	0.31	
	08:54:00	0.16	0.31	
	08:55:00	0.16	-0.47	
	08:56:00	0.47	-0.47	
	08:57:00	0.31	0.16	
	aver. Cz,1	0.31	-0.03	
21.08.2023	10:34:00	0.16	0.36	
	10:35:00	0.63	0.31	
	10:36:00	0.57	0.54	
	10:37:00	0.40	0.52	
	10:38:00	0.38	0.47	
	aver. cz,1	0.43	0.44	

C <sub>t</sub> -Concentration			
		Device 1	Device 2
Date	Time	[nmol/mol]	[nmol/mol]
21.08.2023	09:11:00	177.97	177.66
	09:12:00	178.28	177.81
	09:13:00	178.13	178.44
	09:14:00	177.19	178.91
	09:15:00	177.03	179.38
	aver. Cs,1	177.72	178.44
21.08.2023	10:52:00	178.13	177.94
	10:53:00	177.68	177.81
	10:54:00	178.59	177.75
	10:55:00	178.28	177.79
	10:56:00	177.22	177.54
	aver. Cs,1	177.98	177.77

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Appendix 4:

# Manual